

# Assembly Instruction for WR1830



P1

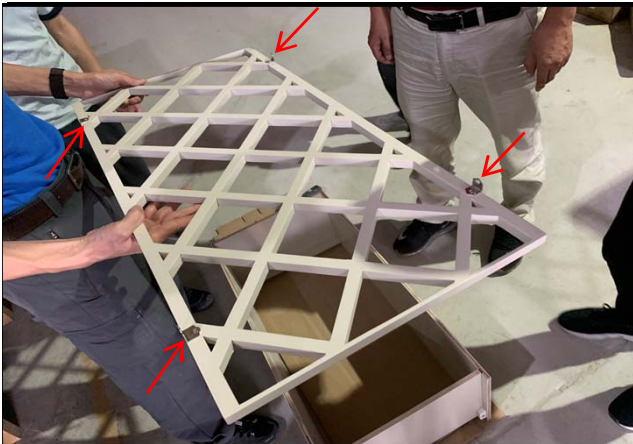
Cam Locks

Step1(P1): First of all, assembling the top & bottom panels with left & right side panels by Cam Locks.



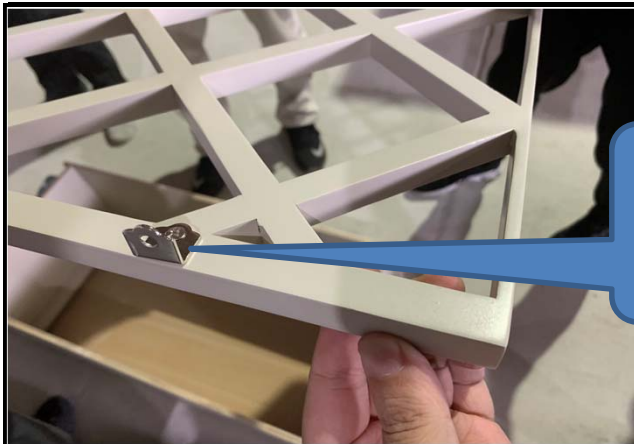
P2

Step 2(P2): After fasten Cam Locks, stay the status as shown in P2.



P3

Step3(P3): Pre-assembling 4 "L" shaped metal clips at 4 locations of rear grid's back as arrowed in P3.



P4

"L" shaped metal clips

Step4(P4): All the 4 "L" shaped metal clips should be flushed with the edge of vertical frame rail of rear grid as shown in P4.



P5

Step5(P5): Putting the rear grid into the cabinets with the "L" shaped clips towards back panel side.



P6

"L" shaped metal clips

Step6(P6): Fixing the rear grid by screws at the right location in the cabinet.



**P7**

Step7(P7): After the rear grid fixed, inserting the back panel along with the back panel grooves in left and side panels.



**P8**

Step8(P8): After finishing inserting back panel, screwing screws through the holes at back of back panel.



**P9**

Step9(P9): Stand the cabinet and attaching the face frame with cabinet by inserting cabinet into grooves at back of frame.



**P10**

Step10(P10~11): Fixing face frame with cabinet together with 4 "L" shaped metal clips. See details in P11.



**P11**

Same as Step10.



**P12**

Step11(P12): Finishing the assembly work of wine rack cabinet.