





technical datasheet

General description

TECBOND 267 is a high performance adhesive formulated for Polyofin plastics such as polypropylene and polyethylene. This adhesive has a high heat resistance of 230°F and good low temperature resistance of -22°F

To achieve a good bond on polypropylene it is important that the bond is made at the highest temperature possible ie > 392°F.

Good bonds can be achieved on polyethylene, polypropylene, polycarbonate, nylon, rigid PVC, light gauge metals and polystyrene. All bonds should be tested at least 24 hrs after assembly at both the high and low temperatures they will be expected to withstand in service.

Due to the unique flexible nature of TECBOND 267 it is only available in 13/4" mm cartridges.

Technical characteristics

Adhesive type: Synthetic polymer based hotmelt.

Colour: Light brown Molten tack: High

	1/2"	5/8"	13/4"	СТ	Bulk
Form			1¾" x 1¾"		
Sticks per lb (approx)			8		
Carton quantity			22lb		
Pallet weight:			1100lb		
Suggested application temperature			350°F-420°F		
Brookfield viscosity (POW-12-VISC) spindle 27			3000cps @ 350°F		
Ring & ball softening point (ASTM E28)			302°F		
Heat resistance (BS5350 Part H3)			230°F		
Open time			long		
Low temperature flexibility (tg)			-22°F		
Applicators or hotmelt system	Tec 150-12 Tec 150-12LM Tec 175-12 Tec 175-12LM Tec 250-12 Tec 250-12LM Gastec 100 Gastec 300 Gastec 500 Tec 810-12 Tec 810-12LM	☐ Tec 810-15 ☐ Tec 810-15LM	 ▼ Tec 3150-43 □ Tec 3150-43LM ▼ Tec 3200-43 ▼ Tec 6100-43 □ Tec 6300-43 ▼ Tec 7100-43 □ Tec 7300-43 	Tec 1050	☐ Bulk tank ☐ Spray ☐ Jet ☐ Slot coater ☐ Roller ☐ PUR system

F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).

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High delivery, low viscosity, long open time. Product assembly adhesive.	Tecbond Reference	Description	1/2"	5/8"	1¾"	СТ	Bulk
1942 Product assembly adhesive for wood and many plastics. 1X Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. 225 Medium viscosity multipurpose adhesive. 226 Economical, clear, general purpose adhesive. 227 Economical, clear, general purpose adhesive. 228 Coloured 229 Economical, clear, general purpose adhesive. 230 Coloured, medium open time, general purpose adhesive. 231 Multicolour, Red, Green, White, Black, Blue, Gold, Silver, Red, Yellow. 232 Glitter 240 Multicolour, Red, Green, Silver, Gold. 240 High delivery, long open time, multipurpose, clear adhesive. 240 Lear and black versions, high performance, agan filling, difficult surfaces, dent pulling. 260 High performance, long open time, tough, flexible adhesive. 261 Long open time product assembly adhesive for smooth and shiny surfaces. 267 High heat resistant, medium open time, product assembly adhesive. 2169 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 342 High viscosity, fast setting, white adhesive. 410 Pallet stabilisation spray adhesive 420 General purpose spray adhesive. 421 High viscosity, fast setting, white adhesive. 422 High delivery, high performance, spray adhesive. 423 High reformance, long open time spray adhesive. 424 High performance, long open time spray adhesive. 425 High delivery, high performance, spray adhesive. 426 Lily pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 7718 Coloured, low viscosity, potting, encapsulation & knot filling / wood repair polyamide adhesive. 7785 High temperature resistant multipurpose polyamide adhesive. 9010 Reactive hotmelt. Heat & chemical resistant bonds, figid bond, once set does not reactivate with heat.	5	High delivery, low viscosity, long open time. Product assembly adhesive.	•		•	•	•
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213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. 23 Medium viscosity multipurpose adhesive. 232 Economical, clear, general purpose adhesive. 232 Coloured 232 Coloured, medium open time, general purpose adhesive. 232 Colitter 233 Multicolour, Red, Green, Silver, Gold, Silver, Red, Yellow. 234 Colitter 235 Coloured, Multicolour, Red, Green, Silver, Gold, Silver, Red, Yellow. 236 Ciltter 240 High delivery, long open time, multipurpose, clear adhesive. 246 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 246 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 246 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 246 Long open time product assembly adhesive or smooth and shiny surfaces. 247 High heat resistant, medium open time, product assembly adhesive. 248 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 249 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 240 General purpose spray adhesive. 2410 Pallet stabilisation spray adhesive. 2420 General purpose spray adhesive. 2430 High delivery, high performance, spray adhesive. 2441 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 2441 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 245 High temperature esistant multipurpose polyamide adhesive. 246 Coloured, low viscosity, potting, encapsulation & knot filling / vood repair polyamide 247 All High temperature & chemical resistant bonds, rigid bond, once set does not reactivate 248 With heat. 249 Reactive hotmelt. Heat & chemical resistant bonds, flexible bond, once set does not reactivate 249 Reactive hotmelt. Heat & chemical resistant bonds, flexible bond, once set does not reactivate with heat.	1942	Product assembly adhesive for wood and many plastics.	•	•	•		
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LM44 Lowmelt, fast setting, high performance, white adhesive.						•	
	LM44	Lowmelt, fast setting, high performance, white adhesive.	•		•		

Storage Store in a clean dry place at temperatures between 41°F and 86°F with boxes closed. Do not expose to direct sunlight or localised heat

sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

emoved.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require any further information on our

adhesives please contact your nearest distributor.







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