





technical datasheet

General description

Very high performance, long open time, tough flexible adhesive, suitable for ceramic, plastics and wood.

TECBOND 260 is a very versatile product that will provide tough durable bonds on a wide range of products.

Technical characteristics

Adhesive type: Synthetic polymer based hotmelt.

Colour: Light brown Molten tack: Medium

	1/2"	5/8"	13/4"	СТ	Bulk
Form	½" x 12"	5⁄8" x 12"	1¾" x 1¾"		Prills
Sticks per lb (approx)	16	9	8		
Carton quantity	11lb	11lb	22lb		44lb sack
Pallet weight:	1100lb	1100lb	1100lb		2200lb
Suggested application temperature	380°F	380°F	380°F		350°F-365 °F
Brookfield viscosity (POW-12-VISC) spindle 27	7000cps @ 350°F	7000cps @ 350°F	2000cps @ 350°F		2000cps @ 350°F
Ring & ball softening point (ASTM E28)	195°F	195°F	195°F		195°F
Heat resistance (BS5350 Part H3)	167°F	167°F	167°F		167°F
Open time	Long	Long	Long		Long
Low temperature flexibility (tg)	5°F	5°F	5°F		5°F
Applicators or hotmelt system	▼ Tec 150-12 □ Tec 150-12LM ▼ Tec 175-12 □ Tec 175-12LM ▼ Tec 250-12 □ Tec 250-12LM ▼ Gastec 100 ▼ Gastec 300 ▼ Gastec 500 ▼ Tec 810-12 □ Tec 810-12LM	Tec 810-15 Tec 810-15LM	 ▼ Tec 3150-43 □ Tec 3150-43LM ▼ Tec 3200-43 ▼ Tec 6100-43 □ Tec 6300-43 ▼ Tec 7100-43 □ Tec 7300-43 	☐ Tec 1050	Bulk tank Spray Jet Slot coater Roller PUR system

F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).

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High delivery, low viscosity, long open time. Product assembly adhesive. 14 High delivery, very fast setting packaging adhesive. 1942 Product assembly adhesive for wood and many plastics. 1X Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. 225 Medium viscosity multipurpose adhesive. 226 Economical, fast setting, packaging adhesive. 227 Economical, dear, general purpose adhesive. 228 Economical, clear, general purpose adhesive. 229 Economical, clear, general purpose adhesive. 230 Coloured 231 Coloured 232 Coloured 232 Coloured, medium open time, general purpose adhesive. 233 Coloured 240 High delivery, long open time, multipurpose, clear adhesive. 240 High delivery, long open time, multipurpose, clear adhesive. 240 High performance, long open time, tough, flexible adhesive. 240 High performance, long open time, tough, flexible adhesive. 241 High viscosity, fast setting, white adhesive for smooth and shiny surfaces. 242 High viscosity, fast setting, white adhesive. 243 High viscosity, fast setting, white adhesive. 244 High viscosity, fast setting, white adhesive. 245 High delivery, long open time, product assembly adhesive. 246 General purpose spray adhesive. 247 High features sensitive, were appreashed seven. 248 High viscosity, fast setting, white adhesive. 249 High delivery, high performance, spray adhesive. 240 General purpose spray adhesive. 241 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. 242 High delivery, high performance, spray adhesive. 243 High delivery, high performance, spray adhesive. 244 High temperature & chemical resistant multipurpose polyamide adhesive. 245 High delivery, high performance, spray adhesive. 246 Full pressure sensitive, wery aggressive, multipurpose polyamide adhesive. 257 High temperature & chemical resistant bonds, figid bond, once set does not reactivate with heat. 258 Lownell, fast setting, hig	Tecbond Reference	Description	1/2"	5/8"	1¾"	СТ	Bulk
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LM44 Lowmelt, fast setting, high performance, white adhesive.						•	
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Storage Store in a clean dry place at temperatures between 41°F and 86°F with boxes closed. Do not expose to direct sunlight or localised heat

sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

emoved.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require any further information on our

adhesives please contact your nearest distributor.







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