



technical datasheet

General description

Economical, general purpose adhesive. Available in clear and many other colours, high viscosity, glass, fabrics, wood, card and some plastics.

TECBOND 232 has excellent gap filling and low sag properties.

The 12mm is available in many colours for craft use, colour coding for traceability and security applications.

Technical characteristics

Adhesive type: Synthetic Polymer Based Hotmelt.

Colour: Clear/Transparent (Many colours available, see reverse)

Molten tack: Medium

	1/2"	5/8"	13/4"	СТ	Bulk
Form	½" x 12"	5⁄8" x 12"	1¾" x 1¾"		
Sticks per lb (approx)	16	9	8		
Carton quantity	11lb	11lb	22lb		
Alternative pack	25 x 8"x 8 sticks in Consumer bag				
Pallet weight:	1100lb	1100lb	1100lb		
Suggested application temperature	380°F	380°F	380°F		
Brookfield viscosity (POW-12-VISC) spindle 27	9500cps @ 350°F	9500cps @ 350°F	9500cps @ 350°F		
Ring & ball softening point (ASTM E28)	190°F	190°F	190°F		
Heat resistance (BS5350 Part H3)	165°F	165°F	165°F		
Open time	Medium	Medium	Medium		
Low temperature flexibility (tg)	-22°F	-22°F	-22°F		
Applicators or hotmelt system	▼ Tec 150-12 □ Tec 150-12LM ▼ Tec 175-12 □ Tec 175-12LM ▼ Tec 250-12 □ Tec 250-12LM ▼ Gastec 100 ▼ Gastec 300 ▼ Gastec 500 ▼ Tec 810-12 □ Tec 810-12LM	Tec 810-15 Tec 810-15LM	▼ Tec 3150-43	▼ Tec 1050	Bulk tank Spray Jet Slot coater Roller PUR system

F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).

High delivery, low viscosity, long open time. Product assembly adhesive. 14 High delivery, very fast setting packaging adhesive. 1942 Product assembly adhesive for wood and many plastics. 1X Low viscosity, wood working & packaging adhesive. Medium open time. 213 Economical, general purpose adhesive. 214 Economical, fast setting, packaging adhesive. 23 Medium viscosity multipurpose adhesive. 23 Medium viscosity multipurpose adhesive. 232 Economical, clear, general purpose adhesive. 232 Economical, clear, general purpose adhesive. 232 Coloured Coloured, medium open time, general purpose adhesive. 232 Glitter Multicolour, Red, Green, Silver, Gold. 240 High delivery, long open time, multipurpose, clear adhesive. 246 Clear and black versions, high performance, gap filling, difficult surfaces, dent pulling. 260 High performance, long open time, tough, flexible adhesive. 265 Long open time product assembly adhesive for smooth and shiny surfaces. 267 High heat resistant, medium open time, product assembly adhesive. 2169 Peelable adhesive, low tack, non-migrating, CD & credit card attachment, glue dots. 342 High viscosity, fast setting, white adhesive. 410 Pallet stabilisation spray adhesive 420 General purpose spray adhesive 425 High delivery, high performance, spray adhesive. 426 High performance, long open time spray adhesive. 430 High performance, long open time spray adhesive. 430 High performance, long open time spray adhesive. 4741 Full pressure sensitive, very aggressive, multipurpose, paper & plastic materials. Coloured, low viscosity, potting, encapsulation & knot filling / wood repair polyamide adhesive. 7784 High temperature & chemical resistant multipurpose polyamide adhesive. 9010	Tecbond Reference	Description	1/2"	5/8"	1¾"	СТ	Bulk
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LM44 Lowmelt, fast setting, high performance, white adhesive.	LM44	Lowmelt, fast setting, high performance, white adhesive.	•		•		

Storage Store in a clean dry place at temperatures between 41°F and 86°F with boxes closed. Do not expose to direct sunlight or localised heat

sources such as radiators or hot pipes.

Removal of glue Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily

emoved.

Please note The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and

qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require any further information on our

adhesives please contact your nearest distributor.







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