



Received:06/15/2016 Completed:06/16/2016 Letter: C BG P.O.#: 4900025021 Test Report #: 3-13876-0-

Client's Identification Style: 68-3614-40 Rapture - Steel. Date of Mfg.: 4/1/16. Composition: PVC. Area/density: 1014 gms/m². Product End Use: Window Coverings.

Tested For: **Thomas Merker** Key Test: NFPA 701-2015 TM#2 Flat 445
 Springs Window Fashions Div., Inc.
 7549 Graber Road Tel: 1-(608)-836-6219 Ext:
 Middleton, WI 53562-1096 Fax: 1-(608)-828-4080

LE:2015 NE:2019 V:01/15 NTR 04/16 PC:1H

TEST PERFORMED: NFPA 701 - Standard Methods of Fire Tests for Flame Propagation of Textiles and Films - 2015 Edition - Test Method #2 - Flat Sheet Specimens

SPECIMEN CONFIGURATION: Single Layer; Multi Layer

RESULTS REPORTED: Initially After 72 hours water leaching
 After 3 dry cleanings After 100 hours accelerated weathering
 After 5 launderings @ 160°F

RESULTS:

Length Specimen #	Afterflame (seconds)	Drip Burn (seconds)	Char Length (mm)
1	0	0	170
2	0	0	120
3	0	0	150
4	0	0	190
5	0	0	150
6	0	0	140
7	0	0	160
8	0	0	180
9	0	0	150
10	0	0	160

APPROXIMATE WEIGHT OF MATERIAL (as measured by Govmark): 1,257 g/m²

FAILURE CRITERIA: For each individual specimen --

Afterflame	Drip Burn	Char Length
Exceeds 2.0 seconds	Exceeds 2.0 seconds	Exceeds 435 mm (17.1")

RETEST PROVISION: Test 5 additional specimens if only 1 specimen fails.

CONCLUSION: Based on the above Results and Failure Criteria, the item tested:

Passes; Fails; Requires testing of 5 additional specimens



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PRECONDITIONING: 1 hr @ 220°F (Standard)
 24 hrs @ 68±9°F (Alternate: Material shrinks/distorts @ 220°F)

REMARKS: None.

CONVERSION FACTORS:

mm ÷ 25.4 = inches
 g/m² ÷ 28.35 x .835 = oz/yd²

CERTIFICATION: I certify that the above results were obtained after testing specimens in accordance with the procedures and equipment specified above.

[Handwritten Signature]

AUTHORIZED SIGNATURE
 GOVMARK
 /pm /trn

JUN 20 2016

Ms. Phyllis Pettit

(Page 2 of 2)