

## Renovation of Buildings using Steel Technologies

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### Over-clad Building with Roof-top Extension, London



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### Renovation Options using Steel

- Over-cladding, or re-cladding of existing facades to improve their performance
- Over-roofing of existing roofs, particularly flat to pitch conversions
- Building extensions, including new floors
- Façade retention with new structure behind
- Attachments of balconies, modules and stairs

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### Over-Cladding of Buildings

- Improve thermal performance of existing buildings to meet modern Regulations
- Improve their appearance
- Extend their life and reduce maintenance
- No need to 'decant' existing occupants
- May be combined with roof top extensions and other features, such as new balconies

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Typical Residential Building after Over-cladding



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Over-cladding using metallic panels- Denmark



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Typical Residential Buildings after Over-cladding



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Studland House, Bournemouth



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### Renovation of Il Sole Ore, Milan



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### Over-Roofing of Buildings

- Improve weather-tightness, eg in flat roofs
- Improve thermal performance
- Reduce maintenance costs
- Often combined with roof top extensions to create usable space
- Light weight is important to avoid over-loading the existing building
- Pre-fabrication minimises disturbance

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### Typical Office Building before/ after Over-cladding



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### Typical Before and After Over-roofing Application



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### Flat to Pitched Roof Conversion



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### Extension to Aragon Tower , Deptford



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### Over-roofing of Industrial Building in Cheshire



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### Renovation of Aragon Tower



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2 Storey Extension in Steel -Rotterdam



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Modular construction used in renovation



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Light steel framing used in renovation



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Structural frames used in renovation



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### Why Use Steel to Over-Clad Buildings?

- Steel systems can be installed in larger, longer spanning components
- Wide range of products and cladding types is available
- A high level of insulation can be provided
- Lightweight system (< 30 kg/m<sup>2</sup>)
- Light steel frames may also be used in roof-top extensions

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### Technical Issues to be addressed in Over-Cladding

- Effective thermal insulation, taking account of air movement behind facade
- Improving air-tightness of existing facade
- Means of attachment of over-cladding system (by-pass existing poor quality façade)
- 'Cold bridging' at attachments (psi value)
- Use of energy generation systems eg Solar-air collectors, PVs etc
- Attachment of windows, balconies etc

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### Over-cladding using steel cassette panels- Finland



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### Edinburgh Over-Cladding Panels



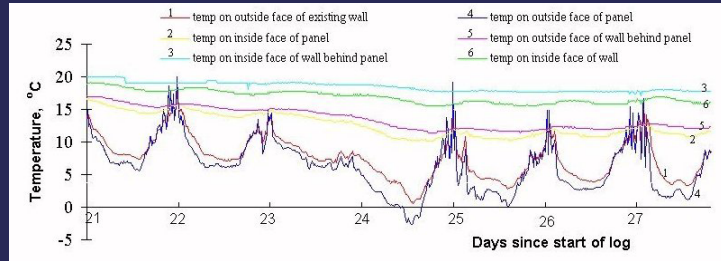
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Edinburgh over-cladding test results- Week in April



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Zinc Loss in Over-Cladding Tests

Location	Rate of Zinc Coating Loss g/m <sup>2</sup> /yr			
	1 – 2 years	3 – 5 years	6 – 8 years	> 8 years
Oxford House Ground floor	0.50	0.30	0.30	0.20
Edinburgh Over-cladding	0.12	0.10	0.08	0.06
Hameenlinna (Finland): Over-cladding	0.50	0.30	0.25	0.20
Raahe: Over-cladding	0.70	0.20	0.10	0.05
AVERAGE (relative to coating of 275 g/m <sup>2</sup> )	0.5	0.3	0.25	0.15

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L Shaped Galvanized Coupons Removed after 13 Years



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Sinclair Building, Oxford Brookes University



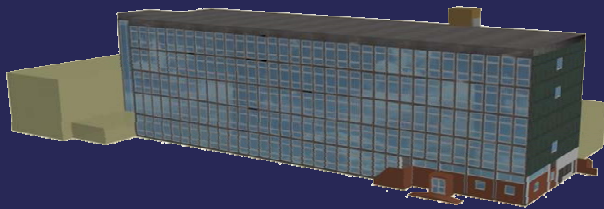
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Visualisation of Sinclair Building Before Over-Cladding



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Wheatley Tower at OBU- 1962 PCC Structure



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Visualisation of OBU Building After Over-Cladding



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Alternative Wall Panels



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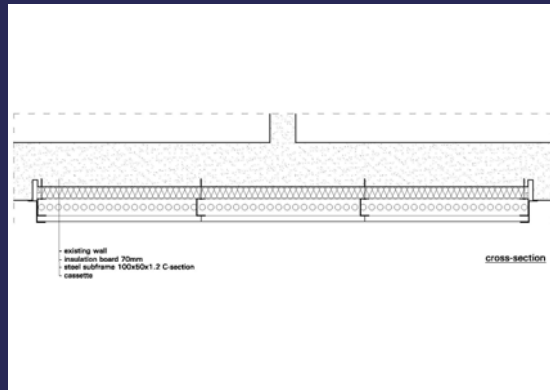
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### Cross-section Through Wall Panel



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### Possible Types of Over-cladding

- Metallic cladding, such as composite panels, large cassette panels
- Brick slips (*Corium*) or clay tiles
- Board materials eg *Trespa, Eternit*
- Insulated render- site applied
- Composite panels supporting tiles, boards stone, etc eg *Kingspan*
- Glass in double façades

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### View of Test Wall Panel



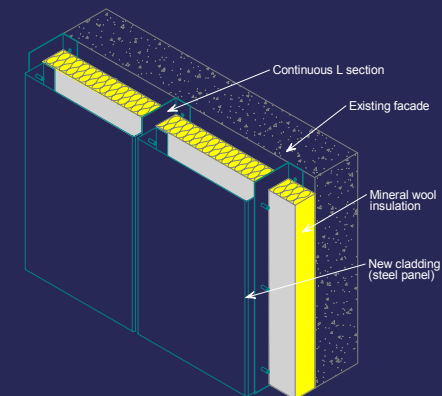
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### Metallic Over-cladding System with Direct Fixings

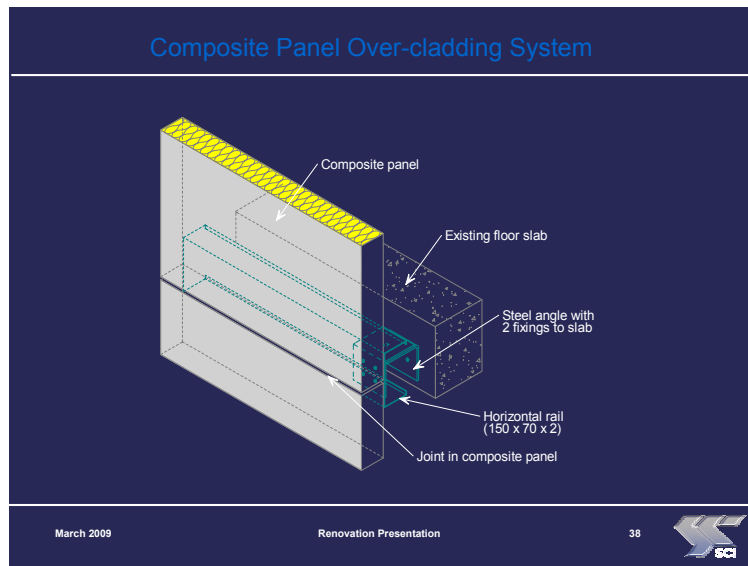
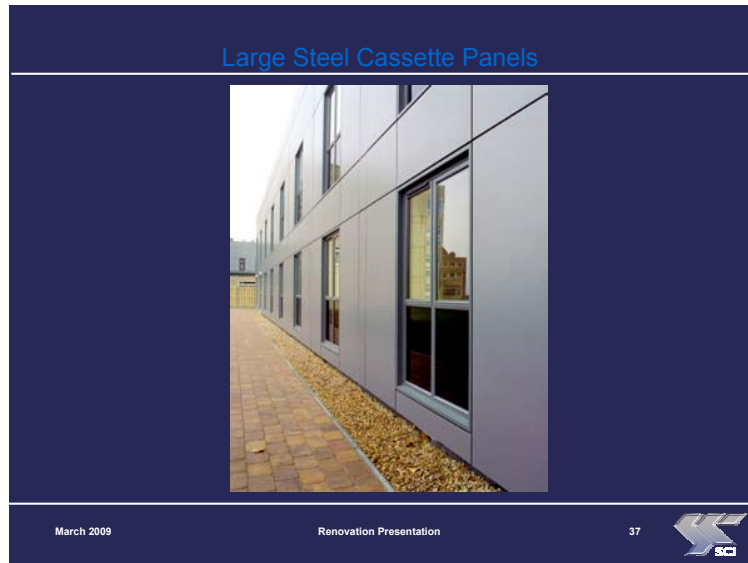


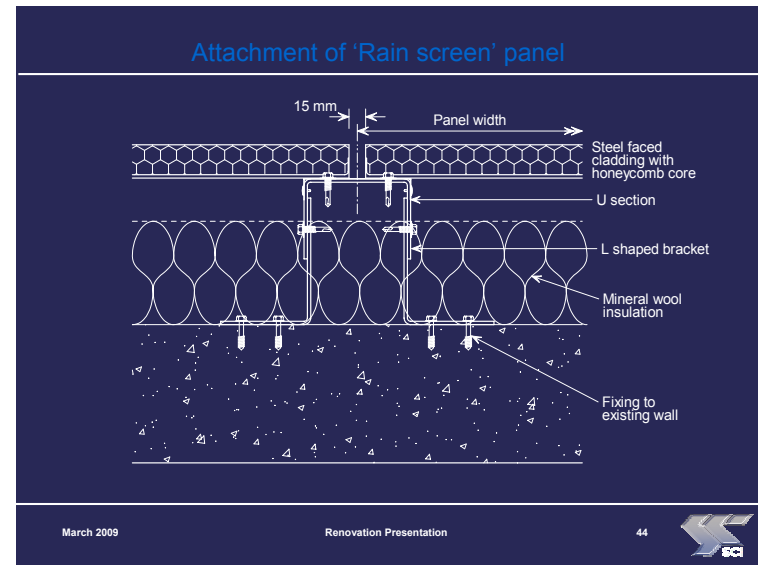
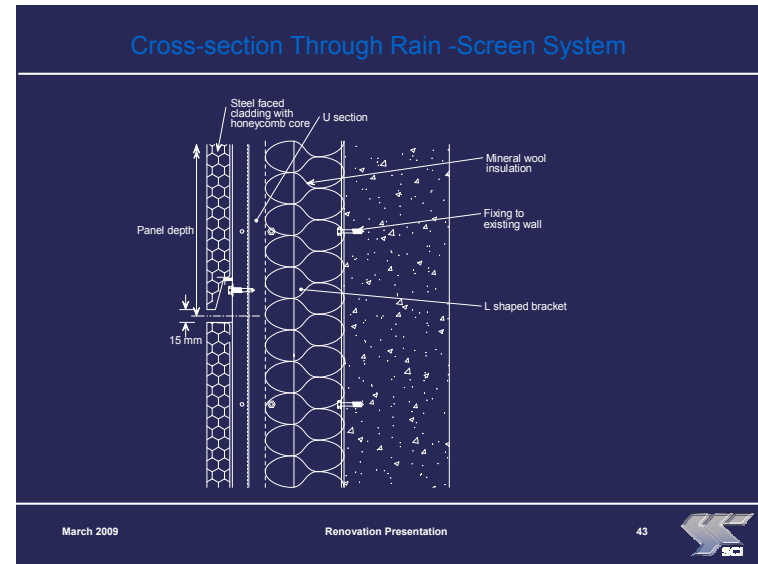
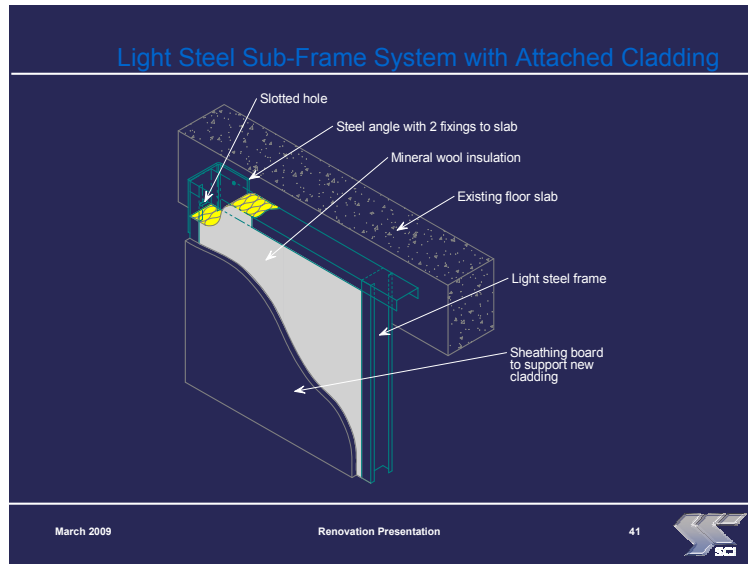
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### Typical Office Over-clad Building, Hitchin



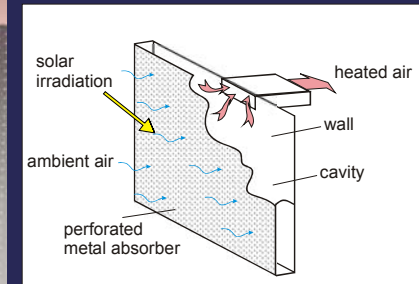
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### Solar-Air Collector panels



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### Future Developments in Over-Cladding

- Solar-air collectors provide 'free' background heating
- Control of air leakage
- Higher levels of thermal insulation
- Vacuum insulated panels (VIPs)
- Photovoltaic panels
- Control of cold bridging

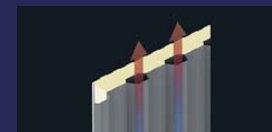
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### Kingspan Energie Panel



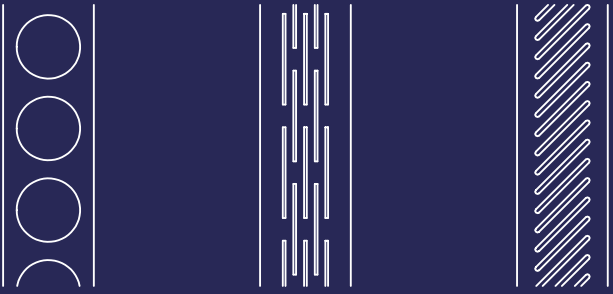
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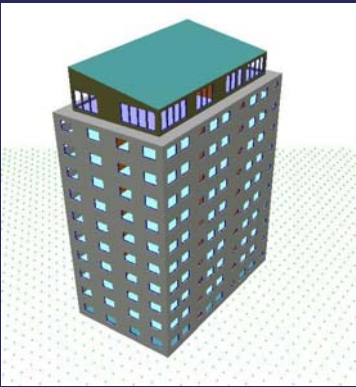
### Use of perforated steel sections




(a) Large circular holes      (b) Perforated (slotted) sections      (c) Diagonally slotted sections

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### Thermal Modelling of Over-clad Building



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### PVs and Solar Shading



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### Parameters in Thermal Modelling

- U value of over-clad façade
- Percentage of openings
- Air-tightness
- Building shape and orientation
- Location (3 European cities)
- Over-roofing option
- Roof-top extension option

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### Parameters used in Thermal Modelling

- **Existing Building**
  - U value (wall) = 1.5 W/m<sup>2</sup>°C
  - U value (window) = 5.7 W/m<sup>2</sup>°C
  - U value (roof) = 1.5 W/m<sup>2</sup>°C
  - Air leakage = 15 m<sup>3</sup>/m<sup>2</sup>/hour
- **Over- Clad Building**
  - U value (wall) = 0.3W/m<sup>2</sup>°C
  - U value (window) = 1.8 W/m<sup>2</sup>°C
  - U value (roof) = 0.25 W/m<sup>2</sup>°C
  - Air leakage = 5 m<sup>3</sup>/m<sup>2</sup>/hour

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### Results of Thermal Modelling (London)

Energy use for Heating (MWh per year)	Total for Building	Top Floor Apartment
Existing building	352	8.9
Over-clad building	65	3.9
Over-cladding with new flat roof	51	1.1
Over-cladding with new sloping roof	50	1.0
Over-cladding and roof-top extension	58	0.7

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### Results of Thermal Modelling (MWh / year)

Building location	Heating Requirement	Solar gains	Internal gains
London 1960	352	168	101
2008	51	121	101
Saving	301 (85%)	—	—
Edinburgh1960	436	173	101
2008	87	125	101
Saving	349 (80%)	—	—

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### Results of Thermal Modelling in 3 Locations

Energy use for Heating (MWh per year)	Annual heating demand		
	London	Berlin	Helsinki
Existing building	352	462	697
Over-clad building	56	108	237
Over-cladding/ Over-roofing	50	91	217
Over-cladding / Roof-top extension	58	108	221

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