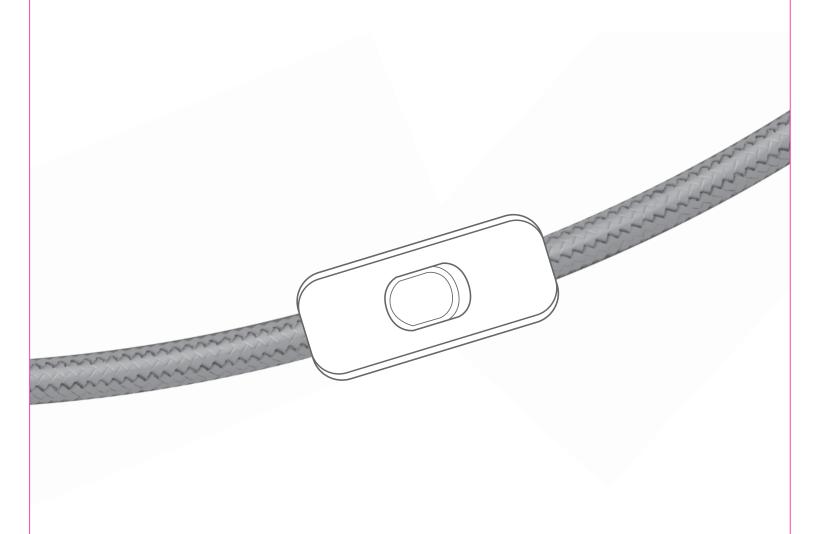
THUMB SWITCH

COLOR CORD COMPANY

DIY Assembly Instructions



WIRE A THUMB SWITCH





Pliers



Blade



Screwdriver

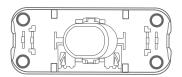


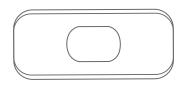
Electrical Tape



Color Cord 3000 stripping tool NOT REQUIRED









Thumb Switch

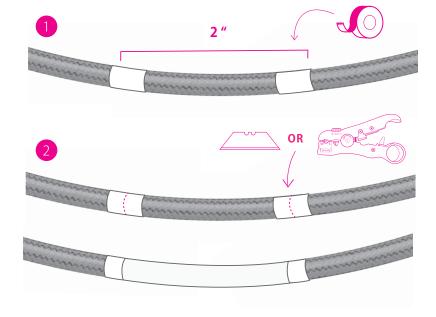
Thumb Switch Cap

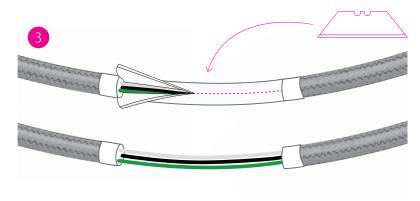
Cloth Covered Electrical Wire Your Choice of length.

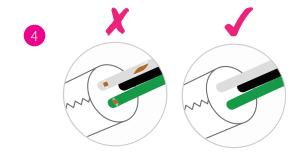
1 extra foot for practice recommended

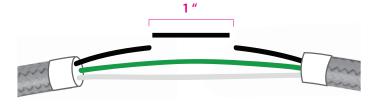
Steps 1, 2 & 3 can be tricky, so we recommend to test this process on a separate piece of wire until you feel confident.

- 1. Place 2 pieces of tape 2" apart (measuring from the outer edge of each piece of tape) where you want the thumb switch on your cord.
- 2. At the center of each tape cut (with wire striping tool or blade) about 1/32" to 1/6"deep around the diameter of the cord. you might need to bend the cord while you cut to make sure you don't cut the internal wires (green, white and black). Remove the cloth of the wire.
- 3. With a blade, carefully slice about 1/32" to 1/6"deep from the cut on one tape to the other cutting the outer plastic covering to exposing the inside wires (green, black and white). Make sure you don't cut the internal wires and expose the stranded copper wire.
- **4.** Double check that there are no cuts on the conductor wires exposing the internal stranded copper wire.

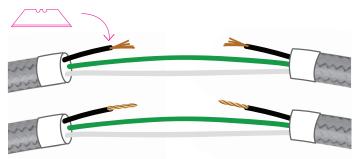




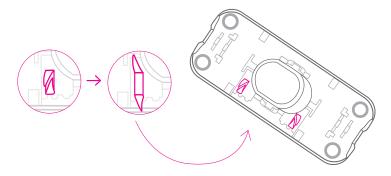




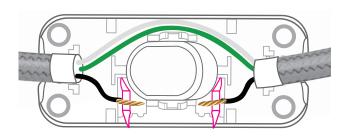
5. Locate the black (positive) wire and cut an inch off at the center.



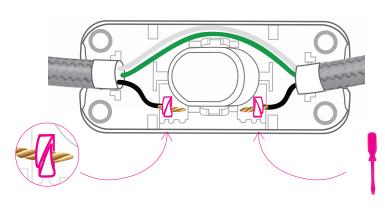
6. Strip one end of each side of the black wire to expose about 3/16" of the stranded copper wire. Using your fingers, twist the stranded wires together.



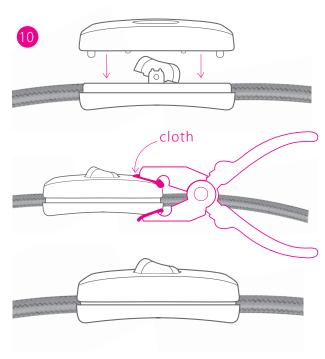
7. For easier insertion of the stranded copper wire, you may open up the tabs on the thumb switch. You can use a screw driver or pliers.



8. Place the exposed wire on the thumb switch, placing the black (positive) wires on the side of the tabs, and the green and white wires on the opposite side. Place the stranded copper wires from the black wire on the open tabs.



Close the tabs over the stranded copper wire, and using a flat screw driver press the tabs to secure the wire in place.



10. Secure cap into thumb switch by pressing pieces together. If you use pliers to tighten, protect the thumb switch with some cloth to avoid scratches. This is a hard task, so dont be discouraged. Try a few times!

Heads up! Trying to secure the cap onto the thumb switch might seem like an impossible task, but don't be discouraged. You'll need strength to place the pieces together, and you'll notice the cap won't close all the way. This is because these thumb switches are typically closed by way of a machine, and our body can only do so much. Don't worry! the thumb switch will stay in place, you just need to keep pressing until it feels secure. Call us with any questions!

ENJOY!

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