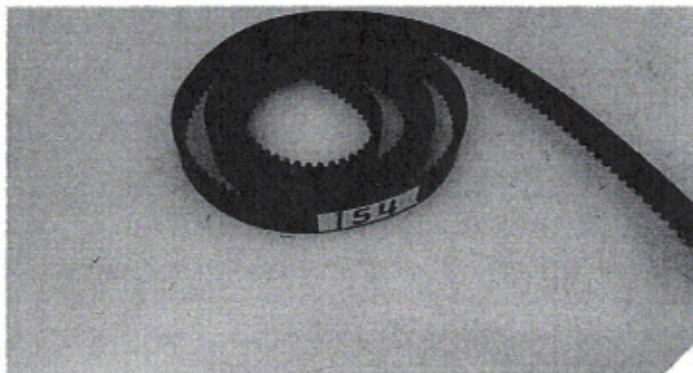


| Item | Part #  | Description       | Qty. |
|------|---------|-------------------|------|
| 1    | 2200818 | BELT-LIFT 5MM HTD | 80"  |


**TOOLS AND RESOURCES REQUIRED**

- Sharp Scissors


**CAUTION**

Always wear safety glasses and gloves. Disconnect all power to the Trolling Motor before beginning any work or maintenance. Johnson Outdoors Inc. is not responsible for any damage due to improper rigging or installation. If you do not have the skills, experience and tools to perform the following maintenance and repairs we recommend you seek the help of a Minn Kota Authorized Service Providers.

A list of Authorized Service Providers can be found at <https://www.minnkotamotors.com/Authorized-Service-Providers/>. Or contact our Technical Service Department by email at [service@minnkotamotors.com](mailto:service@minnkotamotors.com) or by dialing 800-227-6433

**PREP BELT**

- 1**
  - a. Lay belt out so marks are clearly visible.
  - b. For 72" installations leave belt full length, for all other belt lengths use a scissors to cut at the line on the tape next to the indicated length. The cut should land in the middle of a valley in the belt teeth.
  - c. Remove all tape from the belt length that is to be used.
  - d. Install the belt in the trim module as normal.

