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Seat Belt Anchorage Test Report

Report Reference No: 2007E

For an In-Vehicle Test To EC Directive 76/115/EEC As Amended By 2005/41/EC. & To ECE Regulation 14.07

CONFIDENTIAL



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Client: Kiravans

91 Weston Lane

Otley

West Yorkshire LS21 2DF

Vehicle Type: Volkswagen T5 based Motor Caravan

Test date: 26/11/13

Objective:

To test the seat belt anchorages in the sample supplied of the above vehicle for compliance with the positional and strength requirements of EC Directive 76/115/EEC as amended by 2005/41/EC & ECE Regulation 14.07 for vehicle Category M1

Conclusions:

The vehicle seat belt anchorages tested in the sample supplied complied with the positional requirements stipulated in section 4.4 of Annex 1 of Directive 76/115/EEC (as amended by 2005/41/EC) & section 5.4 of ECE Regulation 14.07 as demonstrated by the data in Appendix 1 and the strength requirements stipulated in section 5 of Annex 1 of Directive 76/115/EEC (as amended by 2005/41/EC) & section 6 of ECE Regulation 14.07 for vehicle Category M1 as shown in the graphs in Appendix 2.

Test Witnessed by: Torsten Lux - TÜV

Report Authorised by: Michael Hughes Position: STATUS Manager

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Test Witnessed by: Torsten Lux - TÜV

Report Authorised by: Michael Hughes Position: STATUS Manager

Signature: Date: 6/12/2013

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Test Vehicle / Structure details:

The vehicle presented was a Volkswagen T5 based Motor Caravan adaptation

The vehicle first row driver's seat and anchorages were as per the original manufacturer. The first row double passenger seat was mounted on a Kiravan's swivel base, the anchorages were as per the original manufacturer.

The rear row of seats comprised of a Scopema RIB double seat/bed,(Part No PCB CI 3P 2P 1D + ACA 64 R), adjustable in the fore/aft direction adjacent to the rear wheel arches. All anchorages were located on the seat. The seat was bolted through the floor into reinforcing brackets mounted underneath the vehicle.

Test Details:

Test Ref: 2007_4054 Driver's seat & front passenger seat

Test category: M1

Seat Vehicle	Position	RH	С	LH			
Vehicle row	1 0310011	Row 1					
Seat Manufac	turer	OE	OE	OE			
Seat name		Driver's seat	Front pass on	Front pass on			
		Driver's seat	Kiravan Swivel	Kiravan swivel			
Seat type		Single	Double				
Belt type		3 Point	3 Point	3 Point			
Anchorages on seat		LB	All	LB			
Configuration tested		Lowest rearmost with upper in highest postn	,	Upper in highest postn			
Seat weight (I	kg)	34.0	54.5	54.5			
Load	Lap	13.5	13.5	13.5			
applied	Diagonal	13.50	13.50	13.50			
(kN)	Seat C of G	6.7	10.	68			
Load	Lap	3	5	9			
Channel No	Diagonal	4	6	10			
Seat C of G		1	7				
		Pass To	Pass To	Pass To			
Test result		Regulation & Directive	Regulation & Directive	Regulation & Directive			

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Test Details:

Test Ref: 2007_4054 Driver's seat & front passenger seat

Test category: M1

Seat Vehicle Position RH C LH Vehicle row Row 1 Seat Manufacturer OE OE OE Seat name

Driver's seat

Front pass on Kiravan Swivel

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Front pass on Kiravan swivel Seat type Single Double Belt type 3 Point 3 Point 3 Point Anchorages on seat LB All LB Configuration tested Lowest

rearmost with upper in highest postn

Upper in highest postn

Seat weight (kg) 34.0 54.5 54.5

Load applied (kN)

_

Lap 13.5 13.5 Diagonal 13.50 13.50 Seat C of G 6.7 10.68 Load Channel No Lap 3 5 9 Diagonal 4 6 10 Seat C of G 1 7

Test result

Pass To Regulation & Directive
Pass To Regulation & Directive

Pass To Regulation & Directive

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Test Ref: 2007_4055 Scopema RIB Double seat/bed

Test category: M1

Seat Vehicle Position		RH	LH			
Vehicle row		Row 2				
Seat Manufacture	er	Scopema	Scopema			
Seat name		RIBS PCB C1 3P2P	RIBS PCB C1 3P2P			
		1D+ACA 64 R AV	1D+ACA 64 R AV			
Seat type		Double	Double			
Belt type		3 Point	3 Point			
Anchorages on s	eat	All	All			
Configuration tes	ted	Slide in foremost position				
Seat weight (kg)		75.0	75.0			
Load applied	Lap	13.5	13.5			
(kN)	Diagonal	13.5	13.5			
	Seat C of G	7.4	7.4			
Load Channel	Lap	5	9			
No	Diagonal	6	10			
	Seat C of G	7				
Test result		Pass to Regulation and Directive	Pass to Regulation and Directive			

Refer to the pre-test photographs shown in Appendix 3.

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Test Ref: 2007_4055 Scopema RIB Double seat/bed

Test category: M1

Seat Vehicle Position RH LH Vehicle row Row 2 Seat Manufacturer Scopema Scopema Seat

name RIBS PCB C1 3P2P

1D+ACA 64 R AV

TR 001 V7

RIBS PCB C1 3P2P 1D+ACA 64 R AV Seat type Double Double Belt type 3 Point 3 Point Anchorages on seat All All Configuration tested Slide in foremost position Seat weight (kg) 75.0 75.0

Load applied (kN)

Lap 13.5 13.5 Diagonal 13.5 13.5 Seat C of G 7.4 7.4 Load Channel No

Lap 5 9 Diagonal 6 10 Seat C of G 7

Test result

Pass to Regulation and Directive

Pass to Regulation and Directive

Refer to the pre-test photographs shown in Appendix 3.

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Results:

Effective anchorage positions

Data showing the position of the seat 'R' point in relation to the effective belt anchorages, with regard to the requirements, is shown in Appendix 1.

Loads held

The loads held were as shown in the graphs found in Appendix 2:

Observations

Following each test the vehicle was visually examined; during this examination the condition of the vehicle and components were noted. The examination results in the following observations:

Test Ref	Observation			
2007_4054	The Driver side upper disengaged and dropped to its bottom position, dropping approximately 100mm - but still maintained its integrity. Swivel started to pull apart. Very slight deformation.			
2007_4055	Vehicle floor pulled up at the rear (central region mainly) with front pushing down very slightly.			

See also Post-test photographs are shown in Appendix 4.

Test Equipment;

Tests were carried out on a VCA appraised seat belt anchorage test facility (IVA appraisal certificate No VCA-TS IVA-0015) with all calibration of measurement instrumentation traceable to National standards in accordance with ISO17025. The uncertainty of measurement is included in the calibration records for all measurement equipment.

Seat R point positions were determined using a SAE 3D H point measurement machine and a 3D Coordinate measurement system.

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Seat R point positions were determined using a SAE 3D H point measurement machine and a 3D Coordinate measurement system.

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Appendix 1 - Anchorage Positional Data

Test ref: 2007_4054

Vehicle record sheet ref: 2007_001 - Front LH passenger seat as per original vehicle except seat raised by depth of Swivel unit

XZ Datum – Vehicle datum i.e. centre of front wheel (X +ve rearwards, Z +ve upwards) Y datum – Longitudinal centreline of vehicle (Y +ve from RH of CL viewed from rear)

Seat	Seat Back Angle	Dim mm	R' point	Lower non- Buckle	LNB Angle	Lower Buckle	LB Angle	Sep of Lowers	Buckle Offset	Upper	Upper above H point	Upper S	BR	DR
		Х	1080	1299		1250				1323				
LH	21	Y	-513	•722	67	-313	57	409	200	-713	525	200	460	675
		Z	660	139		399				1185				

Above data as per original vehicle with the exception of those highlighted,

Test ref:2007_4055

See Scopema Document Ref:: 3PT5-DOSSIER_TECHNIQUE.pdf

TR 001 V7

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Appendix 1 - Anchorage Positional Data

Test ref: 2007_4054

Vehicle record sheet ref: 2007_001 – Front LH passenger seat as per original vehicle except seat raised by depth of Swivel unit

XZ Datum – Vehicle datum i.e. centre of front wheel (X +ve rearwards, Z +ve upwards) Y datum – Longitudinal centreline of vehicle (Y +ve from RH of CL viewed from rear)

Seat Seat Back Angle

TR 001 V7

Dim mm
R' point
Lower non- Buckle
LNB Angle
Lower Buckle
LB Angle

Sep of Lowers

Buckle Offset

Upper Upper above H point

Upper S

BR DR

LH 21

X 1080 1299

67

1250

57 409 200

1323 Y -513 -722

-313 -713 525 200 460 675 Z 660 139 399 1185

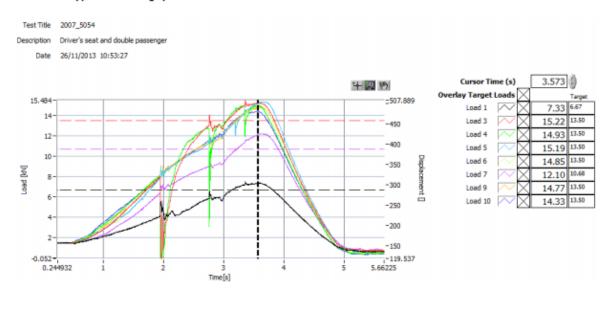
Above data as per original vehicle with the exception of those highlighted,

Test ref:2007_4055

See Scopema Document Ref:: 3PT5-DOSSIER_TECHNIQUE.pdf

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Appendix 2 - Load graphs



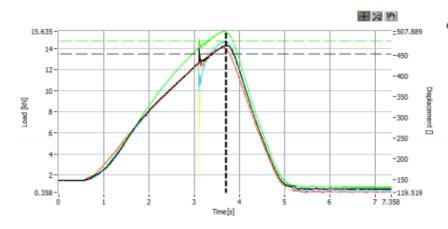
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Appendix 2 - Load graphs

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Test Title 2007_5055
Description Double RIBS seat
Date 26/11/2013 12:29:31



Cursor Tin	3.700	0		
Overlay Target I		Target		
Load 5	\sim	X	14.27	13.50
Load 6	\sim	X	13.99	13,50
Load 7	\sim	X	15.57	14.71
Load 9	\sim	X	14.59	13.50
Load 10	\sim	X	14.55	13.50

TR 001 V7

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Appendix 3 - Pre-test photographs

Figure 3.1 - 2007_4054



Figure 3.2 - 2007_4055



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Appendix 3 - Pre-test photographs

Figure 3.1 – 2007_4054

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Figure 3.2 – 2007_4055

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Appendix 4 - Post-test photographs

Figure 4.1 - 2007_4054



Figure 4.2 - 2007_4055



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Appendix 4 - Post-test photographs

Figure 4.1 – 2007_4054

TR 001 V7

Figure 4.2 – 2007_4055