

An innovative fabrication process that manipulates both the temperature and the direction of air flow into blown glass. The result is a slightly distorted sphere with an interior landscape of satellite shapes, including an opaque milk glass diffuser that houses either a low-voltage xenon or LED lamp.

The flexible copper suspension provides a different compositional reading and a range of sculptural forms.







Lamping

1.5w LED or 20w xenon

Materia

Blown glass, flexible copper tubing, electrical components, copper hardware, and white powder coated canopy.

Pater

US Patent # D687,740 EU Patent # 001695834-001 to 004





**BOCCI** 

## 28 copper













