

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Product name:	CVD graphene film on SiO ₂ /Si substrate
Other names:	Graphenea-Monolayer graphene made via CVD
CAS #	1034343-98-0 (graphene)
EC #	Not applicable (mixture)
Index N°	Not applicable (mixture)
REACH Registration number	Not applicable (see section 3)
CLP C&L inventory	Not applicable (mixture)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses:
Industrial use
Uses advised against:
None identified

1.3. Details of the supplier of the safety data sheet

Graphenea Inc. 1 Broadway, Cambridge, MA 02142 USA Email for SDS: info@graphenea.com Phone: (+1) 415 568 6243	Graphenea S.A Paseo Mikeletegi 83, 20009, Donostia-San Sebastián, Spain Email for SDS: info@graphenea.com Phone: +0034 943359937
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1.4. Emergency telephone number

+0034 943359937 (business hours, Central European Time -CET)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture**

Not classified as a hazardous mixture according to CLP (Regulation EC 1272/2008) / GHS (rev. 5).

2.2. Label elements

No label required

2.3. Other hazards

Physical Hazards: graphene is electrically conductive. Care should be taken, therefore, to avoid accumulations of graphite dusts or powders in places where these accumulations could cause shorting of electrical switches, circuits or components.

SECTION 3: Composition/information on ingredients
3.2. Mixtures

Description	Graphene film on SiO ₂ /Si substrate. Graphene (CAS 1034343-98-0) is a thin layer of pure carbon; it is a single, tightly packed layer of carbon atoms that are bonded together in a hexagonal honeycomb lattice. It is an allotrope of carbon in the structure of a plane of sp ² bonded atoms with a molecule bond length of 0.142 nanometres. Layers of graphene stacked on top of each other form graphite, with an interplanar spacing of 0.335 nanometres.
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Name	CAS	EC	N° REACH	Classification (CLP)
Graphene	1034343-98-0	231-955-3 (graphite bulk)	N/A*	Not classified**
Silicon (substrate)	7440-21-3	231-130-8	N/A*	Not classified
Silicon dioxide (substrate)	7631-86-9	231-545-4	N/A*	Not classified

* Annual tonnage does not require registration or the registration is envisaged for a later registration deadline.

** Please notice that substance properties used for the hazard assessment of the mixture come from graphite (bulk substance, CAS 7782-42-5). The properties of the nanoform are under evaluation and to some extent not known.

SECTION 4: First aid measures
4.1. Description of first aid measures

Inhalation	In case of discomfort provide fresh air, warmth and rest, preferably in a comfortable upright sitting position. Rinse nose and mouth with water. Get medical attention if any discomfort continues. If breathing stops, provide artificial respiration.
Ingestion	NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse nose, mouth and throat with water, and then drink plenty of water. Get medical attention.
Skin contact	Wash skin with soap and water. Continue to rinse for at least 15 minutes. Get medical attention if irritation appears after washing.
Eye contact	Do not rub eye. Immediately flush with plenty of water for up to 15-20 minutes. Remove any contact lenses after 5 minutes, maintain open eyes wide apart. Get medical attention promptly if symptoms occur after washing.

4.2. Most important symptoms and effects, both acute and delayed

Inhalation	It may cause irritation to respiratory tract/inhalation
Ingestion	No effects recorded
Skin contact	It may cause skin irritation.
Eye contact	It may cause eye irritation.
Delayed effects	No delayed effects known.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Contact a poison centre immediately in case of ingestion or inhalation of a large amount of product. Specific treatment: No specific treatment.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media: The mixture is not combustible, use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

5.2. Special hazards arising from the substance or mixture

In the event of combustion or thermal decomposition, this material may release carbon monoxide (CO) or carbon dioxide (CO₂) or other toxic gases.

5.3. Advice for firefighters

In general, this product is difficult to combust. Normal care should be taken to avoid dust explosion risk caused by high concentrations of dust or finely suspended airborne particles. Use respiratory protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Emergency responders should wear suitable protective equipment to prevent inhalation or skin contact. In case of spills, beware of slippery floors and surfaces.

6.2. Environmental precautions

Do not allow to enter drains, sewers or watercourses. The product should not be dumped in nature but collected and delivered according to local regulations.

6.3. Methods and material for containment and cleaning up

Spilled or released material should be collected mechanically and disposed of in suitable containers. Prevent dust generation.

6.4. Reference to other sections

For personal protection, see section 8.
For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Good laboratory practices should always be used. Avoid contact with skin and eyes. Wear personal protective equipment to prevent skin and eye contact. Do not wear contact lenses when using this product. Avoid inhalation using local ventilation or appropriate filters.

7.2. Conditions for safe storage, including any incompatibilities

Store in cool, dry place in tightly closed containers. No special precautions needed.

7.3. Specific end use(s)

Industrial use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Substance: Graphite (CAS 7782-42-5)				
	Limit value - Eight hours		Limit value - Short term	
	ppm	mg/m ³	ppm	mg/m ³
Australia		3 (1)(2)(3)(4)		
Belgium		2		
Canada - Ontario		2 (1)		
Canada - Québec		2		
Denmark		2,5 respirable aerosol		5 respirable aerosol
Finland		2		

France	2 respirable aerosol		
Germany (DFG)	4 inhalable aerosol		
	1,5 respirable aerosol		
Ireland	10 (1)		
	4 (2)		
Latvia	2 (1)		
New Zealand	3 (1)(2)		
People's Republic of China	4 (1)		
	2 (2)		
Singapore	2 respirable aerosol		
South Korea	2 (1)(2)		
Spain	2 inhalable aerosol		
Sweden	5 inhalable aerosol		
Switzerland	5 inhalable aerosol		
USA - NIOSH	2,5 respirable aerosol		
USA - OSHA	2,5 (1)		
	15 total dust		
	5 respirable dust		
United Kingdom	10 inhalable aerosol		
	4 respirable aerosol		

Remarks	
Australia	(1) all forms except fibres (2) respirable aerosol (3) natural and synthetic (4) containing no asbestos and<="">
Canada - Ontario	(1) Respirable aerosol
Ireland	(1) Inhalable fraction (2) Respirable fraction
Latvia	(1) natural and industrial diamond, graphite
New Zealand	(1) Respirable dust containing <1 % free silica (2) all form except graphite fibres
People's Republic of China	(1) Inhalable fraction (2) Respirable fraction
South Korea	(1) Natural & synthetic except graphite fibers (2) Respirable fraction
USA - NIOSH	(1) natural graphite

8.2. Exposure controls

Protective equipment



Engineering measures

Provide adequate ventilation. Observe Occupational Exposure Limits and minimise the risk of inhalation. Provide eyewash station.

Personal Protective Equipment	
Respiratory equipment	Respiratory protection must be used if the general level exceeds the recommended occupational exposure limit. A respiratory protection program that meets applicable OSHA (USA) or CEN (UE) requirements should be maintained in the workplace.
Hand protection	Wear protective gloves.
Eye protection	Wear approved safety goggles. Use face shield in case of splash risk.
Body protection	Wear full body industrial type work clothing.
Environmental exposure controls	
All ventilation systems should be filtered before discharge to atmosphere. Avoid releasing to the environment. Avoid uncontrolled releases. Inform competent authorities in case large spillage into water courses.	

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	One atom thick film on Si/SiO ₂ (300nm).
Colour	Colourless.
Odour	Odourless.
Initial boiling point and boiling range (°C)	Si/SiO ₂ (300nm) 2230 °C; Graphene not applicable..
Melting point (°C)	Si/SiO ₂ (300nm) 1600-1725 °C ; Graphene approx. 3600°C.
Vapour density (air=1)	Not applicable.
Vapour pressure	Not applicable.
Evaporation rate	Not applicable.
pH-Value, Conc. Solution	Not applicable.
Viscosity 40°C	Not applicable.
Bulk density	Si/SiO ₂ (300nm) 2,648 g/cm ³ ; Graphene 2.09–2.23 g/cm ³ .
Solubility Value	Insoluble.
Decomposition temperature (°C)	-
Flash point (°C)	Not applicable.
Auto Ignition Temperature (°C)	Not available.
Oxidising properties	Not applicable (the mixture is incapable of reacting exothermically with combustible materials on the basis of chemical structure)).

9.2. Other information

No information required.

SECTION 10: Stability and reactivity

10.1. Reactivity

There are no known reactivity hazards associated with this product.

10.2. Chemical stability

Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions

Not known.

10.4. Conditions to avoid

Not known.

10.5. Incompatible materials

Avoid contact with strong oxidizing agents, fluorine, or chlorine trifluoride.

10.6. Hazardous decomposition products

Under fire conditions, this material may release carbon monoxide (CO) or carbon dioxide (CO₂) or other toxic gases.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Absorption, distribution, metabolism	
Absorption	No data available
Distribution	No data available
Potential for accumulation	No data available
Toxicologically significant metabolite	No data available
Acute toxicity	
Rat LD50 oral	>2 gr/kg; rat (graphite bulk)
Rat LD50 dermal	No data available
Rat LC50 inhalation	No data available
Skin irritation	No data available
Eye irritation	No data available
Skin sensitization	No data available
Genotoxicity	
No data available	
Long term toxicity and Carcinogenicity	
No data available	
Reproductive toxicity	
No data available	

SECTION 12: Ecological information**12.1. Toxicity**

To the best of our knowledge, there is no reliable data suggesting that graphene should be considered as an environmental hazard.

12.2. Persistence and degradability

Graphene is not biodegradable.

12.3. Bioaccumulative potential

No data available

12.4. Mobility in soil

No data available

12.5. Results of PBT and vPvB assessment

The PBT and vPvB criteria of annex XIII to the Regulation do not apply to inorganic substances. Graphite and silicon are inorganic substances, and therefore PBT and vPvB assessment is not required.

12.6. Other adverse effects

No information required.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****General information**

When handling waste, consideration should be made to the safety precautions applying to handling of the product. Waste should not be disposed of by release to sewers. Uncleaned packagings: Disposal must be made according to official regulations. European legislation: Directive 2008/98/EC.

ECW Code	Description
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SECTION 14: Transport information**14.1. UN number**

Not classified as a dangerous good for transport under ADR, RID, US DOT, IMDG, or ICAO/IATA

14.2. UN proper shipping name

No information required.

14.3. Transport hazard class(es)

No information required.

14.4. Packing group

No information required.

14.5. Environmental hazards

No information required.

14.6. Special precautions for user

No information required.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No information required.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH authorisations: Not required.
REACH Restrictions of use: None.
SVHC list: No
Other EU regulations: The product does not deplete the ozone layer. The product is not a persistent organic pollutant.

Please check your national requirements for nanomaterials.

15.2. Chemical safety assessment

No chemical safety assessment has been carried out (substances does not require REACH registration).

SECTION 16: Other information

Advice on any training appropriate for workers	To ensure protection of human health and environment, workers must be provided with proper training about how to handle and store chemicals used at work.
Revision Date	25 may 2016

Substituted version	1.0
Changes to the previous version	Complete revision to adapt the SDS to Regulations 453/2010 and 830/2015
Abbreviations and acronyms	European Chemicals Agency (ECHA) glossary: http://echa.cdt.europa.eu/
Key literature references	Guidance on compilation of Safety Data Sheet (V. 3.1 November 2015). IFA - Databases on hazardous substance (GESTIS): http://limitvalue.ifa.dguv.de/
Note to the reader	In accordance with Article 31 of the REACH Regulation, this product DOES NOT require a Safety Data Sheet. For this reason and in accordance with the criteria established by ECHA (Guidance on compilation of Safety Data Sheet), it cannot be considered that this document must strictly comply with the provisions of Regulation 2015/830.

This information is based on our present state of knowledge and our research into available scientific literature as well as information obtained from our vendors. Graphenea S.A. makes no responsibility regarding the accuracy of the scientific literature or any third-party information and, therefore, cannot guarantee any specific material properties. Use of this information shall not establish a legally binding relationship.

The information provided in this SDS must be considered as a starting point for a comprehensive program of health and safety in your company. If further data on the product is required to perform your risk assessment, contact us and we will try to assist as much as possible.