

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

<b>Product name:</b>	Graphite flakes, graphene sheets
<b>Trade Names:</b>	Graphenea-Graphene Oxide
<b>CAS #</b>	7782-42-5 (graphite) / 1034343-98-0 (graphene)
<b>EC #</b>	231-955-3
<b>Index N°</b>	Not indexed
<b>REACH Registration number</b>	Annual tonnage does not require registration or the registration is envisaged for a later registration deadline.
<b>CLP C&amp;L inventory</b>	02-2120093081-63-0000

**1.2. Relevant identified uses of the substance or mixture and uses advised against**

<b>Identified uses:</b>
Industrial use. Research use

**1.3. Details of the supplier of the safety data sheet**

Graphenea SA. Mikeletegi 83, 20009 Donostia-San Sebastián Email for SDS: info@graphenea.com Phone: (+34) 943 359937
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**1.4. Emergency telephone number**

(+34) 943 359937
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**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture**

Not classified as a hazardous substance according to GHS (rev. 5). <i>Please notice that substance properties used for the hazard assessment come from graphite (bulk substance). The properties of the nanoform are under evaluation and to some extent not known.</i>
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**2.2. Label elements**

No label required
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## 2.3. Other hazards

Physical Hazards: Care should be taken to avoid accumulations of graphene oxide dusts or powders in places where these accumulations could cause shorting of electrical switches, circuits or components.

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

<b>Substance name</b>	Graphene oxide
<b>Description</b>	Graphene oxide is a thin layer of oxidized carbon; it is a single, tightly packed layer of carbon atoms that are bonded together in a hexagonal honeycomb lattice.
<b>CAS</b>	7782-42-5 (graphite) / 1034343-98-0 (graphene)
<b>EC</b>	231-955-3

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

<b>Inhalation</b>	In case of discomfort provide fresh air, warmth and rest, preferably in a comfortable upright sitting position. Rinse nose and mouth with water. Get medical attention if any discomfort continues. If breathing stops, provide artificial respiration.
<b>Ingestion</b>	NEVER MAKE AN UNCONSCIOUS PERSON VOMIT OR DRINK FLUIDS! Rinse nose, mouth and throat with water, and then drink plenty of water. Get medical attention.
<b>Skin contact</b>	Wash skin with soap and water. Continue to rinse for at least 15 minutes. Get medical attention if irritation appears after washing.
<b>Eye contact</b>	Do not rub eye. Immediately flush with plenty of water for up to 15-20 minutes. Remove any contact lenses after 5 minutes, maintain open eyes wide apart. Get medical attention promptly if symptoms occur after washing.

### 4.2. Most important symptoms and effects, both acute and delayed

<b>Inhalation</b>	It may cause irritation to respiratory tract/inhalation
<b>Ingestion</b>	No effects recorded
<b>Skin contact</b>	It may cause skin irritation.
<b>Eye contact</b>	It may cause eye irritation.
<b>Delayed effects</b>	No delayed effects known.

**4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically. Contact a poison centre immediately in case of ingestion or inhalation of a large amount of product. Specific treatment: No specific treatment.

**SECTION 5: Firefighting measures****5.1. Extinguishing media**

Suitable extinguishing media: The substance is not combustible, use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**5.2. Special hazards arising from the substance or mixture**

In the event of combustion or thermal decomposition, this material may release carbon monoxide (CO) or carbon dioxide (CO<sub>2</sub>) or other toxic gases. At temperatures over 180-300°C, this material may react with potassium, sodium, rubidium, or cesium to create intercalation compounds that may ignite and may react explosively with water.

**5.3. Advice for firefighters**

In general, graphene oxide is difficult to combust. Normal care should be taken to avoid dust explosion risk caused by high concentrations of dust or finely suspended airborne particles (although graphite dust is not normally considered to have an explosive hazard). Use respiratory protective equipment.

**SECTION 6: Accidental release measures****6.1. Personal precautions, protective equipment and emergency procedures**

Emergency responders should wear suitable protective equipment to prevent inhalation or skin contact. In case of spills, beware of slippery floors and surfaces.

**6.2. Environmental precautions**

Do not allow to enter drains, sewers or watercourses. The product should not be dumped in nature but collected and delivered according to local regulations.

**6.3. Methods and material for containment and cleaning up**

Spilled or released material should be collected mechanically and disposed of in suitable containers. Prevent dust generation.

## 6.4. Reference to other sections

For personal protection, see section 8.  
For waste disposal, see section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid contact with skin and eyes. Wear personal protective equipment to prevent skin and eye contact. Do not wear contact lenses when using this product. Prevent dust generation. Avoid dust inhalation using local ventilation or appropriate filters.

### 7.2. Conditions for safe storage, including any incompatibilities

This material should be stored in labelled closed containers away from sources of ignition or heat. Care should be taken to avoid creating accumulations or concentrations of dust.

### 7.3. Specific end use(s)

Industrial use. For research use only.

## SECTION 8: Exposure controls/personal protection


### 8.1. Control parameters

Substance: Graphite (CAS 7782-42-5)				
	Limit value - Eight hours		Limit value - Short term	
	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Australia		3 (1)(2)(3)(4)		
Belgium		2		
Canada - Ontario		2 (1)		
Canada - Québec		2		
Denmark		2,5 respirable aerosol		5 respirable aerosol
Finland		2		
France		2 respirable aerosol		
Germany (DFG)		4 inhalable aerosol		
		1,5 respirable aerosol		
Ireland		10 (1)		
Latvia		4 (2)		
		2 (1)		
New Zealand		3 (1)(2)		
People's Republic of		4 (1)		

China			
		2 (2)	
Singapore		2 respirable aerosol	
South Korea		2 (1)(2)	
Spain		2 inhalable aerosol	
Sweden		5 inhalable aerosol	
Switzerland		5 inhalable aerosol	
		2,5 respirable aerosol	
USA - NIOSH		2,5 (1)	
USA - OSHA		15 total dust	
		5 respirable dust	
United Kingdom		10 inhalable aerosol	
		4 respirable aerosol	

Remarks	
Australia	(1) all forms except fibres (2) respirable aerosol (3) natural and synthetic (4) containing no asbestos and<="">
Canada - Ontario	(1) Respirable aerosol
Ireland	(1) Inhalable fraction (2) Respirable fraction
Latvia	(1) natural and industrial diamond, graphite
New Zealand	(1) Respirable dust containing <1 % free silica (2) all form except graphite fibres
People's Republic of China	(1) Inhalable fraction (2) Respirable fraction
South Korea	(1) Natural & synthetic except graphite fibers (2) Respirable fraction
USA - NIOSH	(1) natural graphite

## 8.2. Exposure controls

Protective equipment	
	
Engineering measures	
Provide adequate ventilation. Observe Occupational Exposure Limits and minimise the risk of inhalation of dust. Local exhaust ventilation should be employed if dust is generated when handling. Provide eyewash station.	
Personal Protective Equipment	
<b>Respiratory equipment</b>	Respiratory protection must be used if the general level exceeds the recommended occupational exposure limit. A respiratory protection program that meets applicable OSHA (USA) or CEN (UE) requirements should be maintained in the workplace.
<b>Hand protection</b>	Wear protective gloves.
<b>Eye protection</b>	Wear approved safety goggles. Use face shield in case of splash risk.
<b>Body protection</b>	Wear full body industrial type work clothing.

**Environmental exposure controls**

All ventilation systems should be filtered before discharge to atmosphere. Avoid releasing to the environment. Avoid uncontrolled releases. Inform competent authorities in case large spillage into water courses.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

<b>Appearance</b>	Dispersion
<b>Colour</b>	Brown (Yellow in water solution)
<b>Odour</b>	Odourless
<b>Initial boiling point and boiling range (°C)</b>	Not applicable.
<b>Melting point (°C)</b>	Not data available.
<b>Vapour density (air=1)</b>	Not applicable.
<b>Vapour pressure</b>	Not applicable.
<b>Evaporation rate</b>	Not applicable.
<b>pH-Value, Conc. Solution</b>	Not applicable.
<b>Viscosity 40°C</b>	Not applicable.
<b>Bulk density</b>	1.0 – 2.0 g/cm <sup>3</sup>
<b>Solubility Value</b>	Negligible.
<b>Decomposition temperature (°C)</b>	-
<b>Flash point (°C)</b>	Not applicable.
<b>Auto Ignition Temperature (°C)</b>	Not applicable.
<b>Oxidising properties</b>	Not applicable (the substance is incapable of reacting exothermically with combustible materials on the basis of chemical structure).

**9.2. Other information**

No information required.

**SECTION 10: Stability and reactivity****10.1. Reactivity**

There are no known reactivity hazards associated with this product.

**10.2. Chemical stability**

Stable under normal temperature conditions.

### 10.3. Possibility of hazardous reactions

At temperatures over 180°C, this material may react with potassium, sodium, rubidium, or cesium to create intercalation compounds that may ignite and may react explosively with water.

### 10.4. Conditions to avoid

Not known

### 10.5. Incompatible materials

Avoid contact with strong oxidizing agents, fluorine, or chlorine trifluoride.

### 10.6. Hazardous decomposition products

Under fire conditions, this material may release carbon monoxide (CO) or carbon dioxide (CO<sub>2</sub>) or other toxic gases.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Absorption, distribution, metabolism	
Absorption	No data available
Distribution	No data available
Potential for accumulation	No data available
Toxicologically significant metabolite	No data available
Acute toxicity	
Rat LD50 oral	>2 gr/kg; rat (graphite bulk)
Rat LD50 dermal	No data available
Rat LC50 inhalation	No data available
Skin irritation	No data available
Eye irritation	No data available
Skin sensitization	No data available
Genotoxicity	
No data available	
Long term toxicity and Carcinogenicity	
No data available	
Reproductive toxicity	
No data available	

**SECTION 12: Ecological information****12.1. Toxicity**

To the best of our knowledge, there is no reliable data suggesting that graphene should be considered as an environmental hazard.

**12.2. Persistence and degradability**

No data available

**12.3. Bioaccumulative potential**

No data available

**12.4. Mobility in soil**

No data available

**12.5. Other adverse effects**

No information required.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods****General information**

When handling waste, consideration should be made to the safety precautions applying to handling of the product. Waste should not be disposed of by release to sewers. Uncleaned packagings: Disposal must be made according to official regulations.

**SECTION 14: Transport information****14.1. UN number**

Not classified as a dangerous good for transport under DOT, IMDG, ADR, RID, or ICAO/IATA

**14.2. UN proper shipping name**

No information required.



### 14.3. Transport hazard class(es)

No information required.

### 14.4. Packing group

No information required.

### 14.5. Environmental hazards

No information required.

### 14.6. Special precautions for user

No information required.

### 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No information required.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

## SECTION 16: Other information

<b>Advice on any training appropriate for workers</b>	To ensure protection of human health and environment, workers must be provided with proper training about how to handle and store chemicals used at work.
<b>Revision Date</b>	21 Novemeber 2017
<b>Substituted version</b>	2.0
<b>Changes to the previous version</b>	Complete revision to adapt the SDS to Regulations 453/2010 and 830/2015
<b>Abbreviations and acronyms</b>	European Chemicals Agency (ECHA) glossary: <a href="http://echa.cdt.europa.eu/">http://echa.cdt.europa.eu/</a>
<b>Key literature references</b>	Guidance on compilation of Safety Data Sheet (V. 3.1 November 2015). IFA - Databases on hazardous substance (GESTIS): <a href="http://limitvalue.ifa.dguv.de/">http://limitvalue.ifa.dguv.de/</a>
<b>Note to the reader</b>	In accordance with Article 31 of the REACH Regulation, this product DOES NOT require a Safety Data Sheet. For this reason and in accordance with the criteria established by ECHA (Guidance on compilation of Safety Data Sheet), it cannot be considered that this document must strictly comply with the provisions of Regulation 2015/830.

*This information is based on our present state of knowledge and our research into available scientific literature as well as information obtained from our vendors. Graphenea S.A. makes no responsibility regarding the accuracy of the scientific literature or any third-party information and, therefore, cannot guarantee any specific material properties. Use of this information shall not establish a legally binding relationship.*

*The information provided in this SDS must be considered as a starting point for a comprehensive program of health and safety in your company. If further data on the product is required to perform your risk assessment, contact us and we will try to assist as much as possible.*