

1

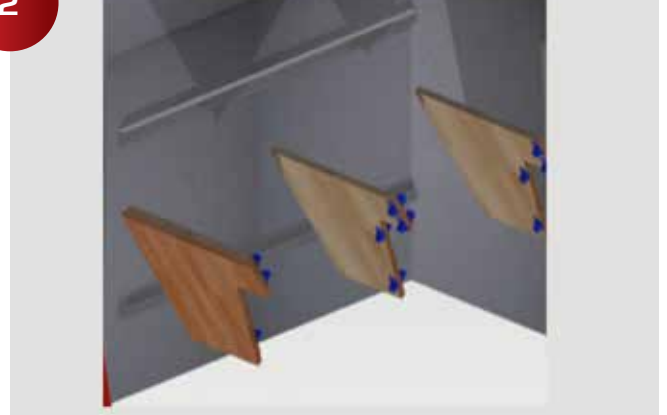
ADA CABINET



Required Tools: 325 Zero Side Mount, 330 Alignment Pins, 913 Pilot Drill 5MM Center Point Drill & Stop.

2

ADA CABINET



Install both your wall rails with heavy duty self-tapping screws being sure to hit the steel studs. Lock each shop built gusset plate into position and secure each gusset plate with angle brackets.

3

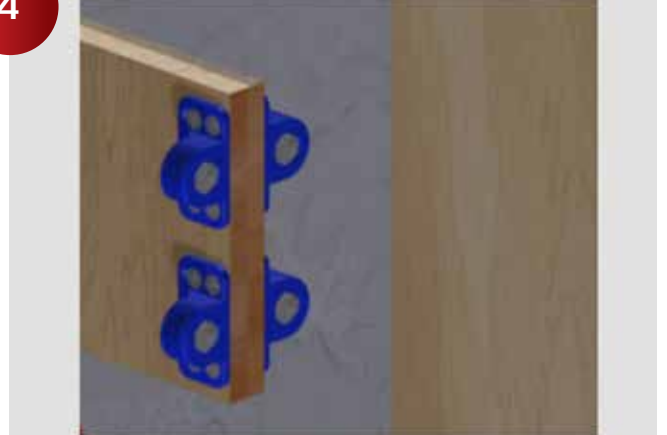
ADA CABINET



Install the 452 "L" Brackets onto gusset plates.

4

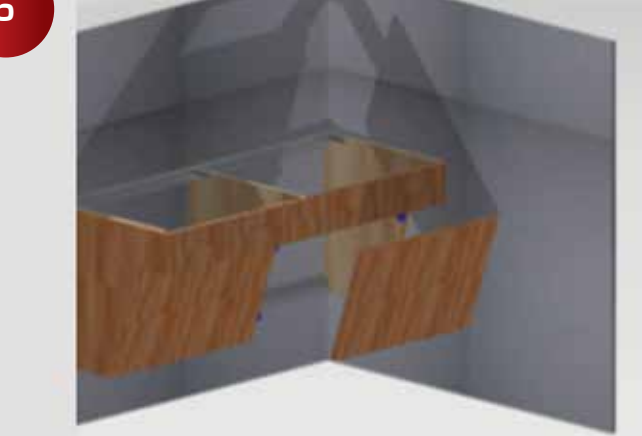
ADA CABINET



Install the 330 Zero Alignment Pins to help mark the locations for the 334 Mounting Screws.

5

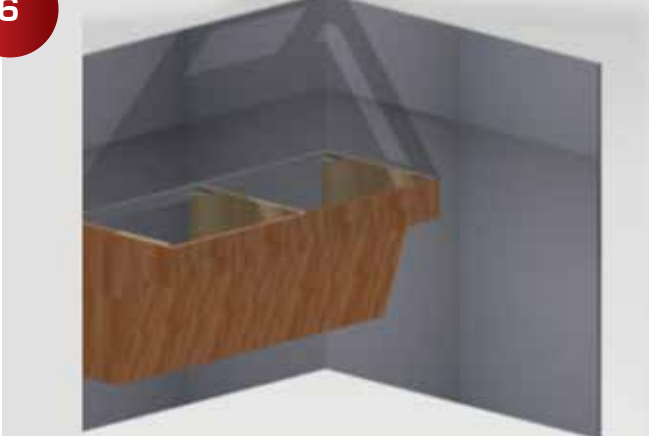
ADA CABINET



Press each panel into the Alignment Pins to mark the 5/16" Mounting Screw locations.

6

ADA CABINET



Completed ADA unit can be installed in about 30 minutes.

7

WALL CABINET SOFFITS



The 325 Zero Side Mounts can be used to install wall cabinet soffits quickly.

8

WALL CABINET SOFFITS



Install wall gussets above the wall cabinets with the 325 Zero Side Mounts pre-installed. The gussets can be installed by simply sitting them in beads of panel adhesive and allowed to dry overnight.

9

WALL CABINET SOFFITS



Install the 330 Zero Alignment Pins and press the panels firmly into place to mark the 334 Mounting Screw locations.

10

WALL CABINET SOFFITS



Push the soffit firmly against the 330 Zero Alignment Pins to mark the 334 Mounting Screw locations.

11

WALL CABINET SOFFITS



The completed soffits above the cabinets can be removed for later access.