

1



Required Tools; 226 Galaxy, 229 Galaxy Alignment Pins, 239 Machine Screws, Dead Blow Hammer or 965 Galaxy Hammer, 917 Drill & Tap combination, 10-24 Thread, 911 Carbide Tipped Drill 1-1/4" Forstner Drill

2



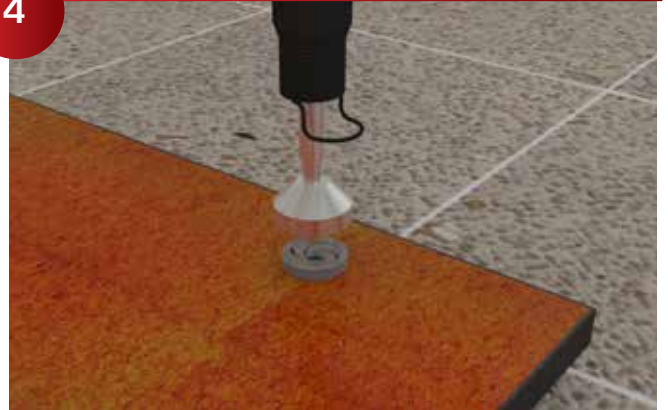
Determine the location of the sign and lightly mark the location, use tape on the door if it's too hard to mark.

3



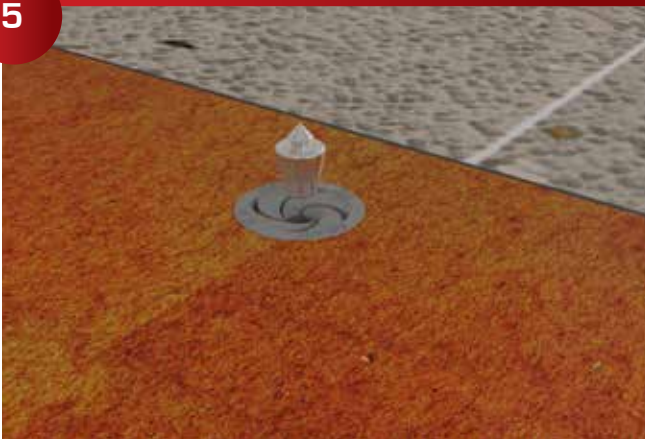
The 226 Galaxy can be field installed using a 911 Carbide Tipped Drill 1-1/4", Forstner Drill

4



The 226 Galaxy can be plant installed flush with the back of the sign, allowing signs to be shipped flat with the hardware installed. A plant prepared CNC cut sign and layout template, including the centers for the mounting screws, makes the field installation very quick.

5



Place 229 Galaxy Alignment Pins in each 226 Galaxy to mark the sign. Alignment Pins are reusable.

6



Carefully place the sign in the correct position and bump the sign in each corner to mark the location of each mounting screw.

7



Drill a Wire number size 25, or 0.1495", and tap with a #10-24 UNC (common size), or you can use the Drill & Tap combination, 10-24 Thread on the center punched locations for each mounting hole.

8



. Install the 239 Machine Screws, be careful not to over tighten the screw in the thin steel.

9



To install the sign, push them firmly into the mounting screw. There should be an audible click when the 226 Galaxy snaps into place.

10



The finished sign can be easily removed with a plastic prybar.