

Procedure

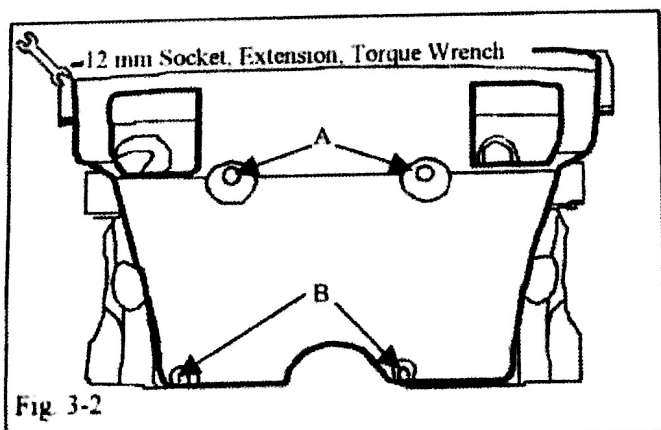
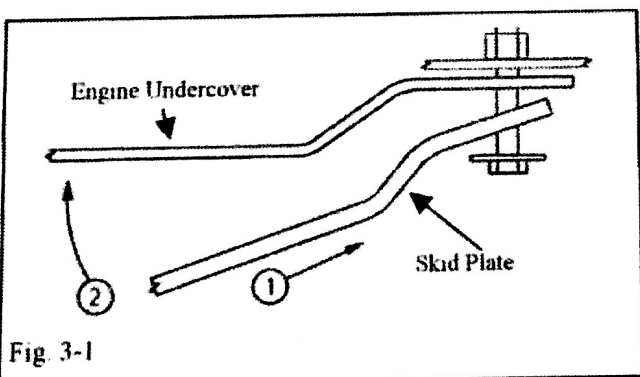
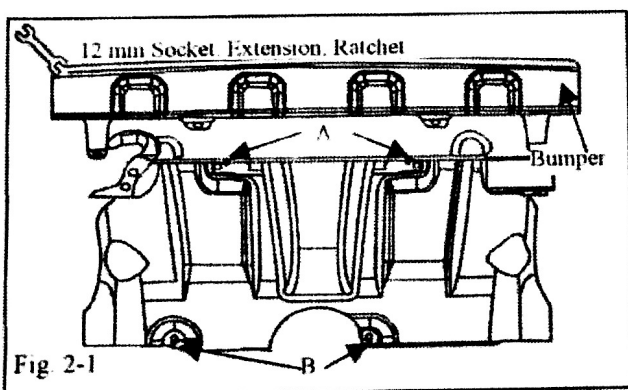
Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as -

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.)
- Safety (eye protection, rechecking torque procedure, etc.)
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.)
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.)

Please see your Toyota dealer for a copy of this document.



1. Remove Skid Plate from Packaging.

- (a) Remove skid plate from package and place on a clean protected surface.
- (b) Verify kit contents and inspect the skid plate for damage.

2. Skid Plate Preparation for Installation.

- (a) Locate existing vehicle engine under cover.
- (b) Remove the two (2) front M8 bolts holding the engine undercover and discard. (Fig. 2-1 location A)
- (c) Locate and loosen the two (2) rear M8 bolts (approx. 5 mm from undercover edge). Do not remove the engine undercover. (Fig. 2-1 location B)

3. Skid Plate Installation.

- (a) Holding the skid plate on a slight angle, engage the slots in the rear of the skid plate onto the loosened bolts. The skid plate should now hang on its own. (Figs 3-1 & 3-2 location B)
- (b) Align skid plate so that the front mounting bolts line up into engine undercover mounting position. Fasten the two front bolts finger tight. (Fig 3-2 location A)
- (c) Center skid plate on vehicle.