



## 2016-2018+ BPF Toyota Tacoma (direct insert)

### Tools required

- Flat headed screw driver
- Philips headed screw driver
- Knife or cutters
- 10mm Sock/Ratchet
- 10mm wrench
- pliers

*Be sure to read the full instruction guide before starting. If you have a 2016 or 2017 Tacoma, the grill install is the same you just disregard the Toyota Safety sense steps.*

1. Start by removing the 10mm bolt on the grill.

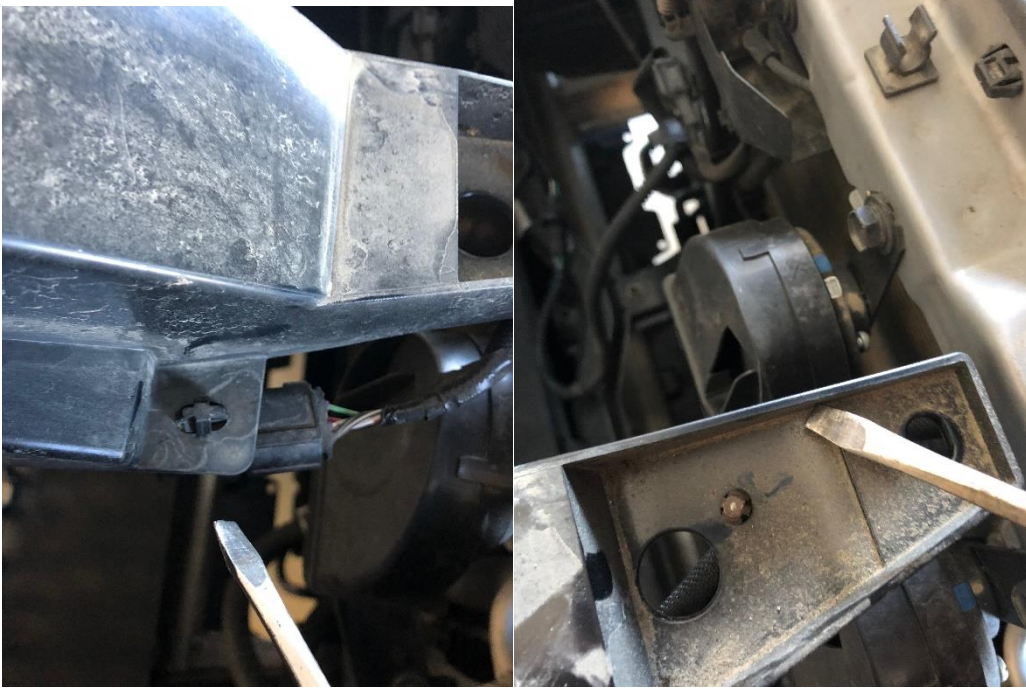


2. Then using your flat headed screw driver pop the push clips up and pull out.



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3. They're 2 clips that need to be unclipped from the grill. Use you flat headed screw driver again and push the sides of the clips and push then down and out.



4. You can now pull the top part of the grill up and the bottom straight out. Now that you have the grill off. Use you pliers and remove the clips holding on the safety sensor. There are 2 clips on the sensor, you can either cut these off or just up clip them. Follow the wire up and unclip the one above as well.



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5. Remove the two 10 mm bolts and the Phillips screw holding the sensor to the grill.



6. Using the Philips head screw driver remove the screws attaching the bezel.

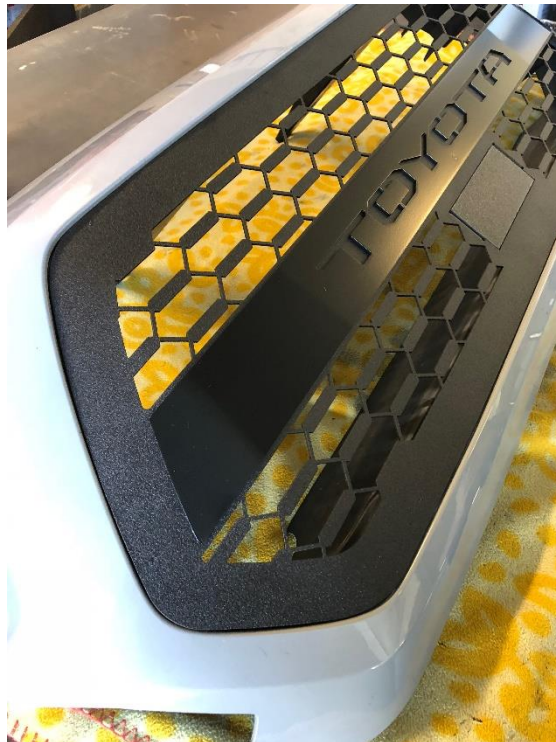


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7. You can now undo all of the push clips you can use your fingers or use a flat headed screw drive to assist unclipping them. Then remove both parts from the painted shroud



8. You can now carefully drop in the new grill.



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9. Start bolting the grill and shroud together. Put the washer on first then the lock nut. Some of these are easier than others. You may need to squeeze the grill together with your hands to get them started.

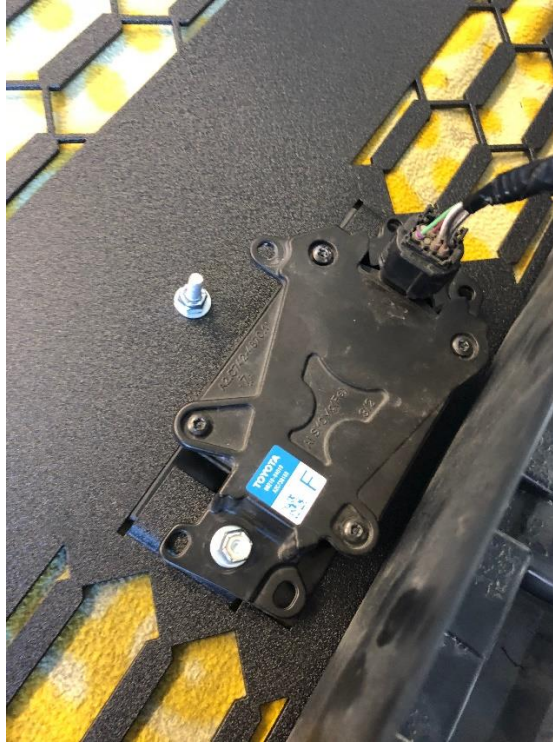


10. Once you have all the nuts on, leave them loose and position the grill as best you can. Flip it back over and snug the bolts up using 10mm ratchet. You are just snugging these up almost just to the point where the washer won't move. If you over tighten it can cause dimpling in the paint. You might find it easier to use a 10mm wrench on the end bolts.

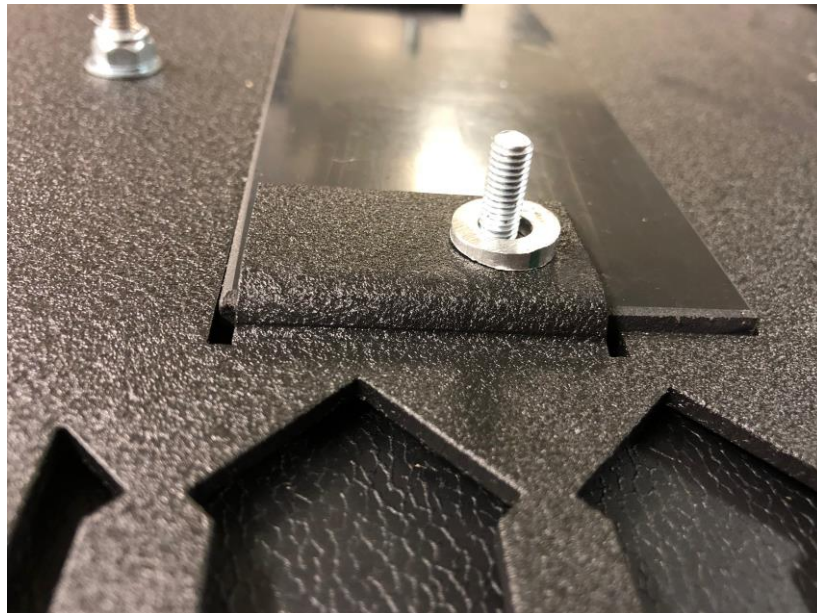


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11. You can now attach the grill sensor the same way you took it off. Be sure to use the washer and nuts supplied.

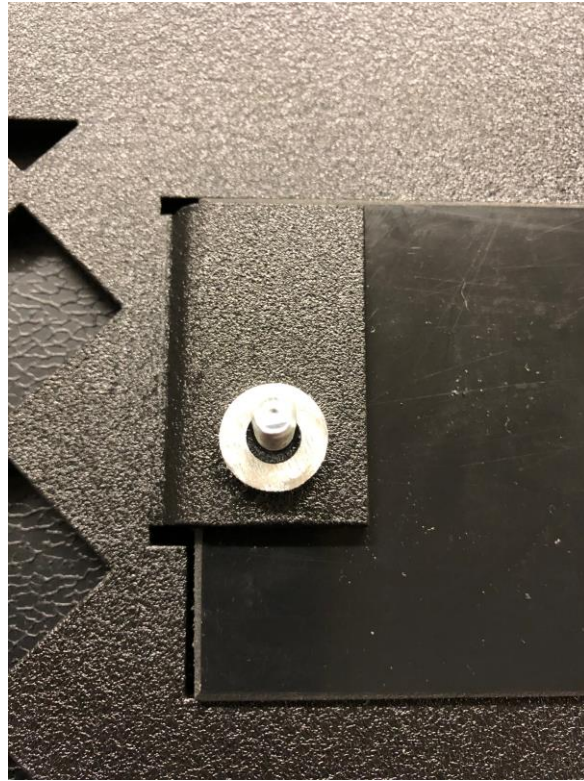


12. Place the washer on like the photo. It should have the thinnest side at the top and the larger side at the bottom. Make sure it is even and straight as best as you can.



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*Slide the spacer down so it is resting on the thread of the stud.*



*When putting the sensor on, push it all the way to the top of the grill. You don't want the sensor to pick up the bottom edge of the grill.*



*Tight up without moving the spacers or the sensor.*

*It may take a 30-50 miles for the sensor to learn its new location.*



13. Attach the wire clip to the top of the grill.



14. You can now install the grill back on the truck the way you took it off. If you need help remembering the steps refer back to the beginning.



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**ATTENTION: All 2018 and newer Tacoma owners, although after installing the grill everything will function normally, you still need to have your Toyota Safety Sense recalibrated by Toyota.**

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Grill install is now complete! Enjoy! Don't forget to share your photos on social media and tag us!

