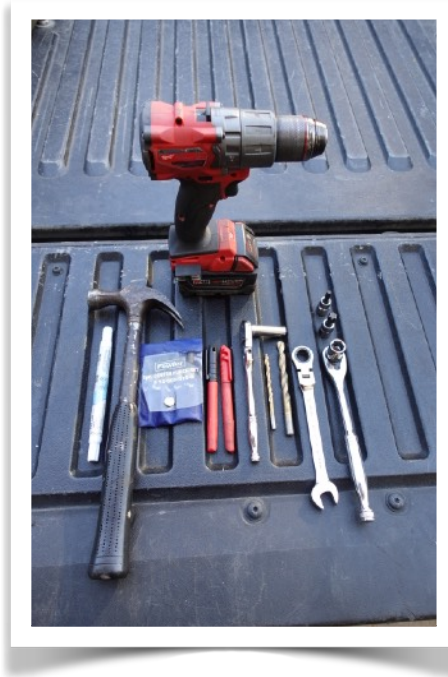


2005-2022+ BPF Toyota Tacoma Bed Stiffeners

Tools needed:

- Ratchet wrench
- 10mm socket
- 14 mm socket
- 14 mm wrench
- Hammer
- Punch or Marker
- 9.5mm drill bit smaller pilot bit
- Drill
- Touch up paints
- T40 Torx bit
- T55 Torx bit



1. Start by removing the two Torx bolts on your bed. You can reassemble the D-ring hardware back under the bed stiffener the same we it came off.



2. Next install the bed stiffer with the two bolts you just removed. Tighten down the bolts and mark/punch the three holes. (Make sure the bed stiffer is tight against the truck).





3. Remove the bed stiffener.

4. Using a 10mm socket remove the two taillight bolts. With the bolts removed you can now pull off the taillight. You will need to pull it straight back. Unclip the plugs and set the headlight aside.



5. You can now drill the holes starting with a smaller pilot bit.



6. Now is a good time to use some touch up paint on the holes.

7. Reinstall the bedstiffner with the Torx bolts. Using the provided hard wear bolt together the holes freshly drilled with a flat washer on either side.





8. You can now install the tail light in the reverse order you removed it.



9. Do the exact same for the other side.

Installation is now complete. If you have any questions or need help please email us at bpfabricating@gmail.com