

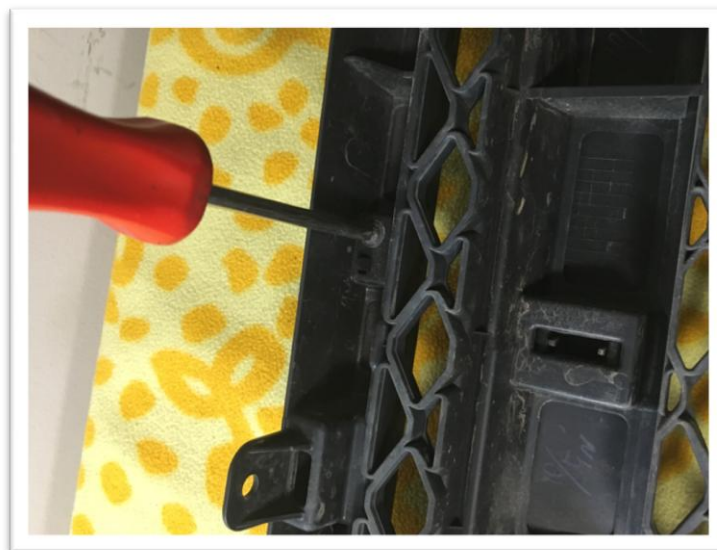
2010-2013 TOYOTA 4RUNNER GRILL INSTALLATION INSTRUCTIONS

Tools Required

- Dremel/Rotary tool
- Cutting tool like a Dremel Multi-Max
- Flathead and Phillips Screwdrivers.
- Eye protection
- Towel or blanket to prevent scratching the painted shroud.



Start by removing the grill emblem and set aside.



Using a Philips screw driver remove all screws from the grill.



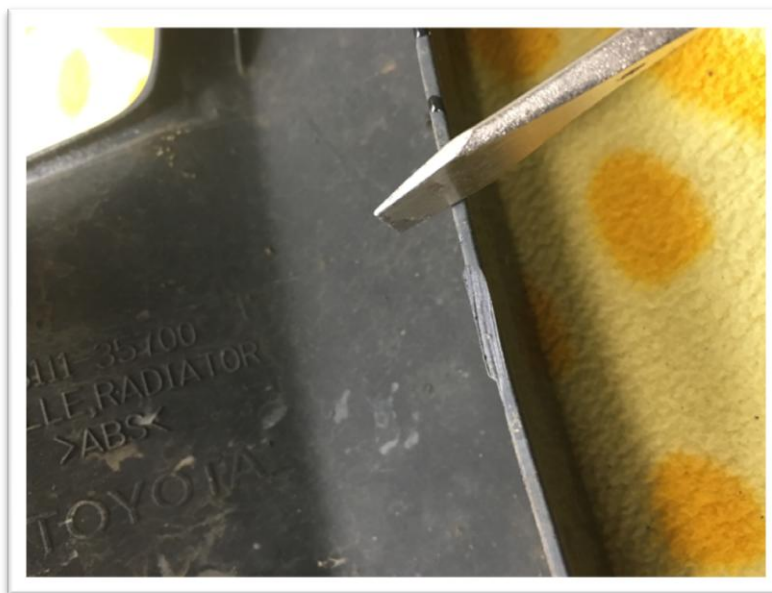
Using a Flathead screwdriver, push back the plastic tabs. You can then unclip the painted shroud from the grill frame.



Carefully pull the shroud off the grill frame making sure all screws are out and all clips are released.



Set the painted shroud on a soft clean towel or blanket. Using a Rotary tool, grind down the tabs on the back of the shroud.



Grind down the tabs just enough so that it is flush with the rest of the grill.



Begin cutting the inside of the grill. Be very careful to not to cut too much. You want to leave the lip of the grill.







You can use the Rotary tool to clean up any messy cuts and smooth down the edges.



Set the mesh on top of the grill and line up the edges. You can then drill a 1/8 pilot hole to attach the first screw.



You can then continue working your way along the bottom of the grill, installing the other screws provided.



Confirm the mesh still lines up and hasn't shifted. You can now join the outer shroud with the frame. Attach the screws back into the grill before clipping back into place. Once screws are in place you can now tighten them up and clip the grill back together.



Congratulations you have now installed your BPF grill mesh. If you purchased lettering they attach with 3M double sided tape.



When installing back onto the truck we like to add masking tape to the upper bumper where the screws are to help prevent scratching.

Installation is now complete! Enjoy your new BPF grill and remember to send us or tag us in your photos on social media!



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