

2012-2015 BPF Toyota Tacoma Insert

Tools required:

- Masking Tape
- Cutting tool (Dremel power Max)
- Knife or Cutters
- 10mm Sock/Ratchet
- 3.5mm Allen key
- Pliers
- Drill and 13/64th drill bit
- Marker

Be sure to read the full instruction guide before starting.

1. Start by taping off your paired grill to help prevent scratches. Or you can remove your painted shroud.



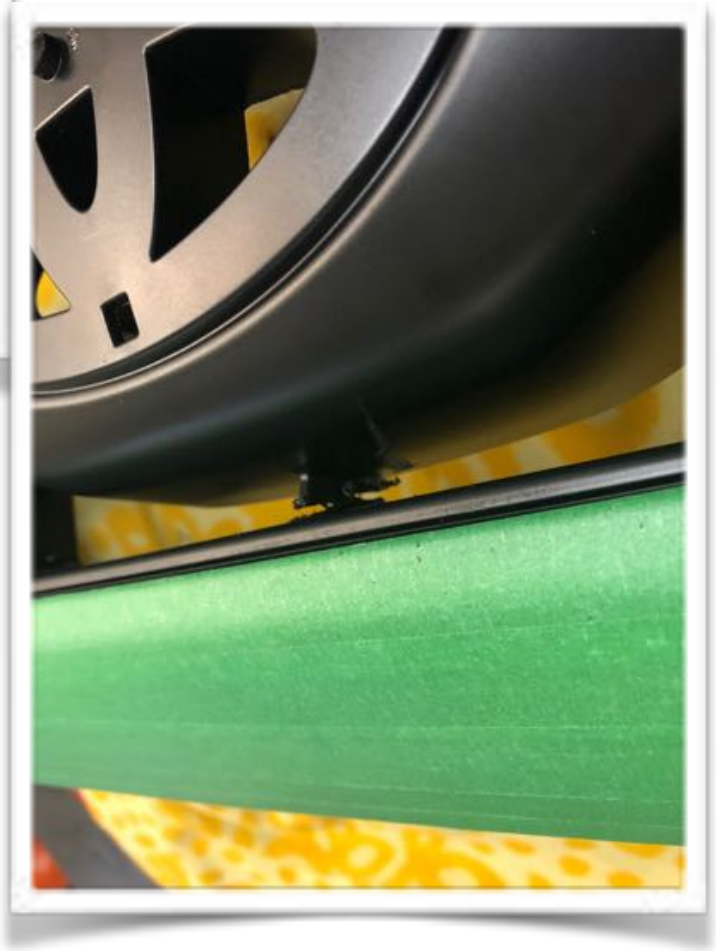
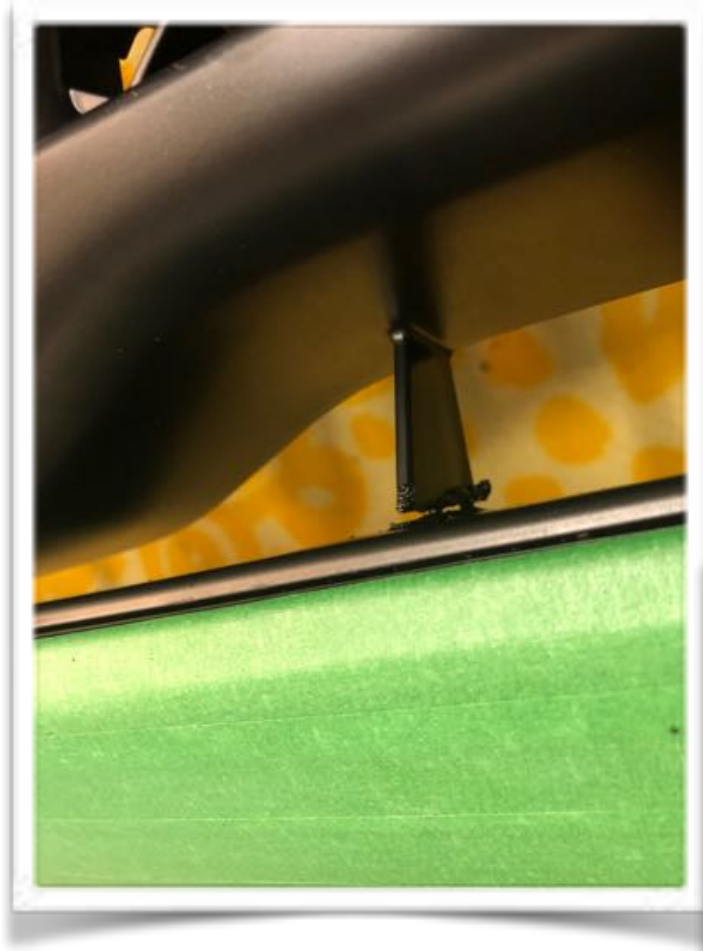
2. Using a marker draw your cut lines.





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3. Using your cutting tool or a Power Max you can begin to cut your grill. You will also need to cut the upper and lower legs holding the center of the grill together shown here.



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4. Using a knife you can clean up the edges.





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5. You can now carefully set the insert into the grill. Flip it over and you can draw your marks for the holes. You will need these for the mount brackets. You can install one of the side brackets to hold the grill in place while you draw them. We drill the holes near the back of the grill so you can push the grill back into place. Once all the holes are drilled you can install the insert. Nuts are 10MM but we use pliers to hold the nuts as there isn't much space in some locations.



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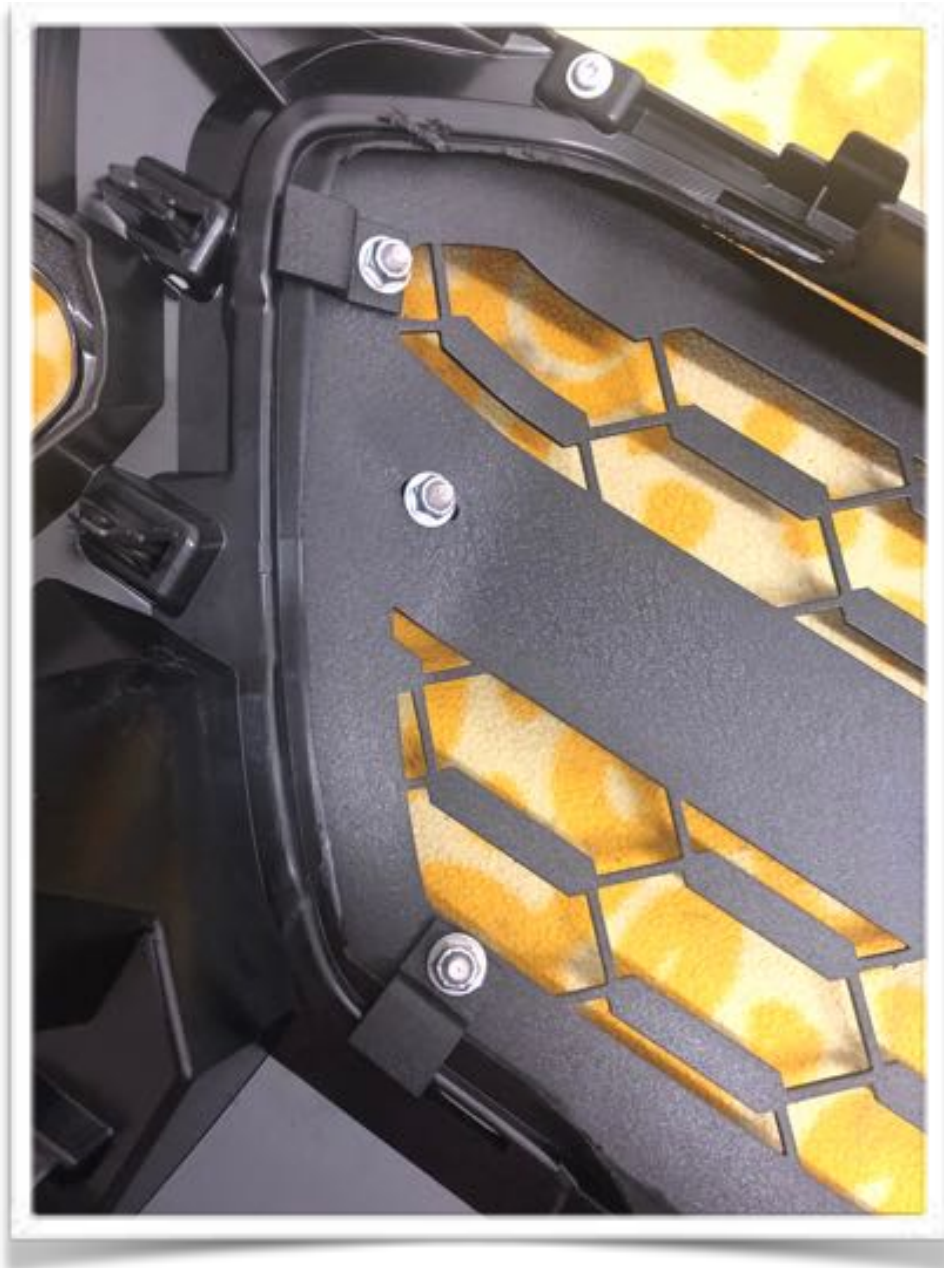
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6. Before tightening all the bolts ensure you have the grill lined up when you want it. Snug them up and you'er done.





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Got questions? Shoot us an email at bpfabricating@gmail.com

Thanks for choosing BPF!

