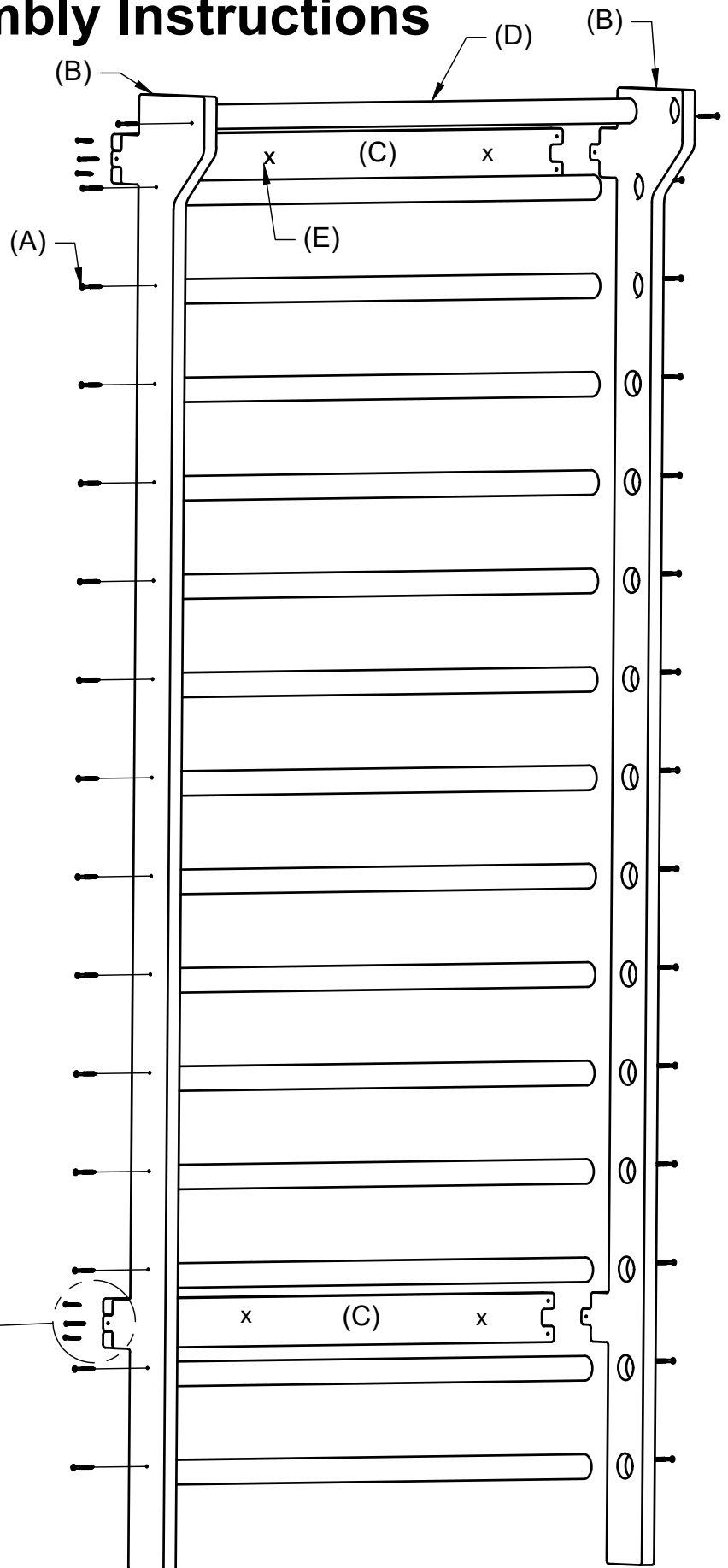


Stall Bars: Round Rung | Standard Bottom Assembly Instructions



Included Hardware and Materials:

- (A): [42] 1.5" black #8 screws
- (B): [2] Side Uprights, 90"
- (C): [2] Back Plates, 34"
- (D): [15] Hardwood Rungs, 33.375"
- (E): [4] 3" #10 stud mounting screws
- (F): [1] #2 square driver bit: **not shown**

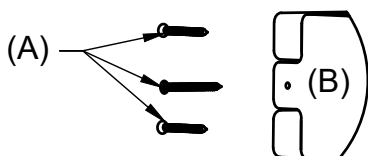
Tools Required:

- Electric Drill or Impact
- Wood Glue
- Tape Measure
- Hammer and Small Wood Block

Assembly and Installation Videos:

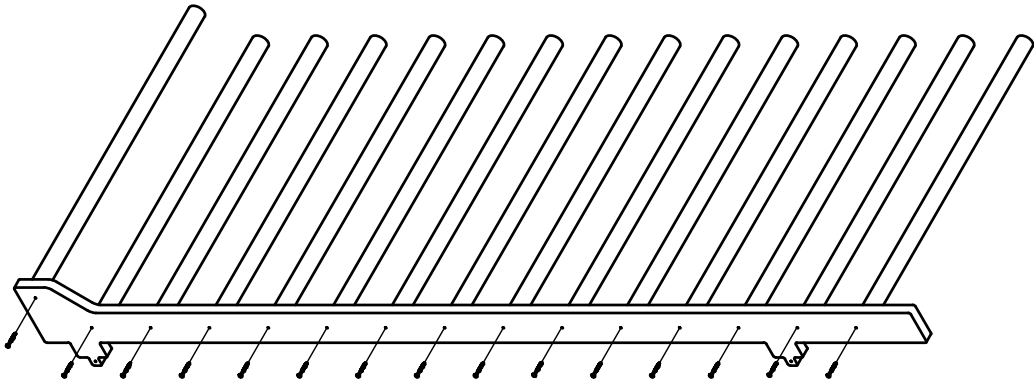


FINGER JOINT
(4 locations)



STEP 1: Place (B) upright on the floor with holes facing up on top of tarp, drop cloth, or towels. Add a small amount of wood glue in each hole and spread to prevent running.

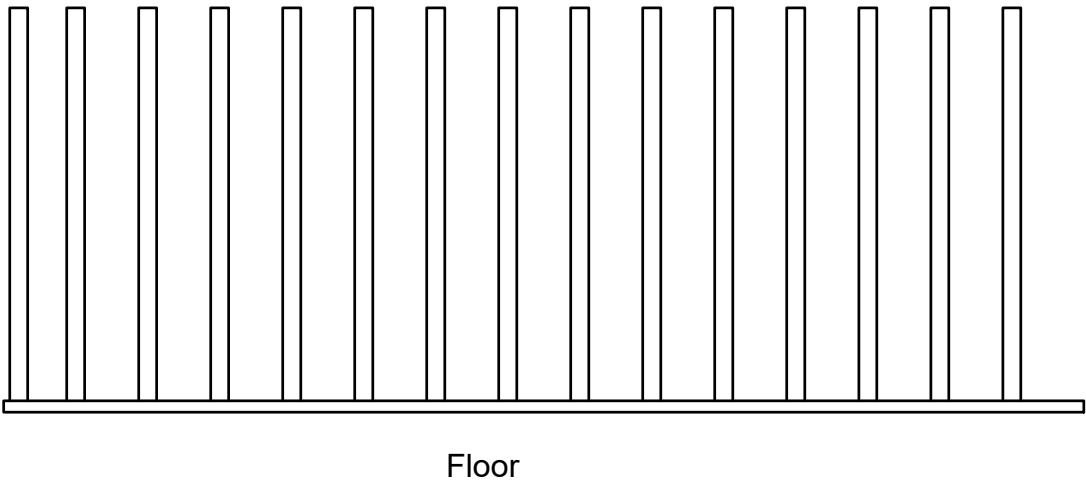
Figure 1



STEP 2: Tip the upright onto its side and insert a (D) dowel into a hole, tapping lightly if needed to fully seat the (D) dowel. Install (A) screw in the pre-drilled holes and tighten (Figure 1). When all (D) dowels are installed and (A) screws tightened, tilt the stall bars back upright (Figure 2).

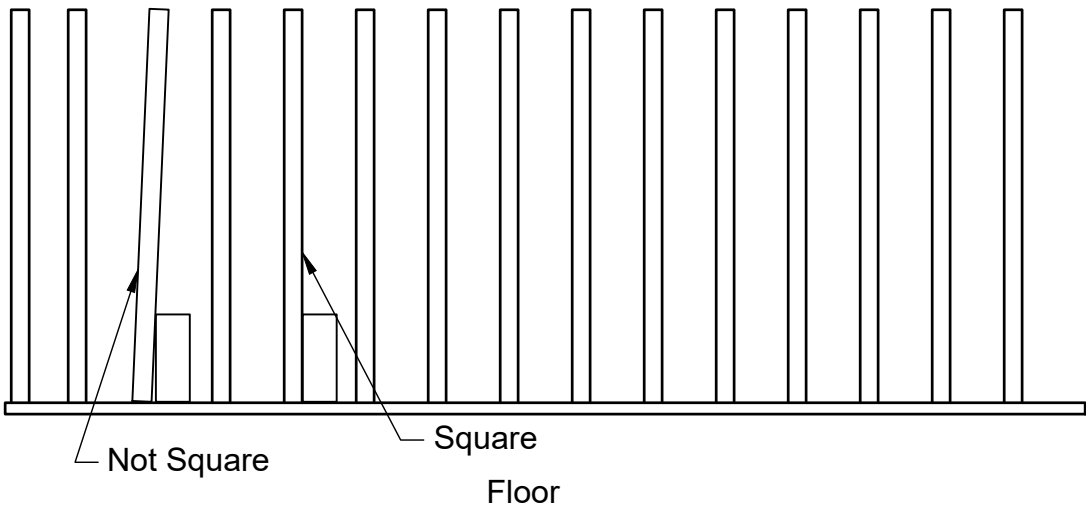
Note: when installing any screws into pre-drilled holes throughout the installation make sure they are straight/level and not at an angle to prevent the tip of the screws from poking through any pieces

Figure 2



STEP 3: Check and confirm the (D) dowels are 90° or square to the (B) uprights. You can use the block of wood or any square object, such as a book, to check the squareness. Place the wood block on the (B) upright and slide next to the (D) dowel. Check and adjust all the dowles until square.

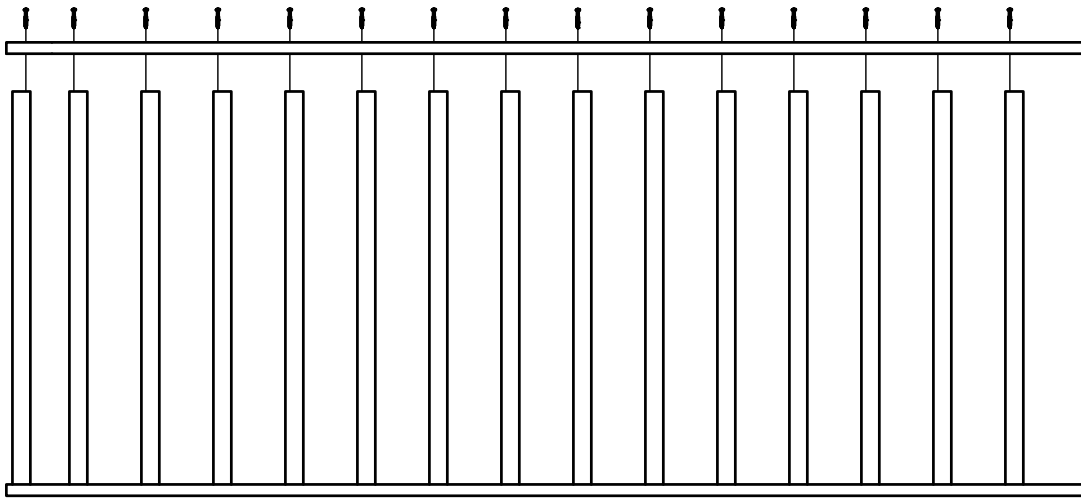
Figure 3



STEP 4: Add glue to second (B) upright pockets and spread lightly.

STEP 5: Place the second upright onto the dowels. Working from one end, align and insert a few dowels at a time. An assistant during this step is recommended. Partially insert (A) screw every 3-4 rungs to hold them in place until all dowels are aligned. Gently tap the uprights, using a wood block to protect your stall bars as needed to completely set the dowels. Recheck squareness per step 3 and tighten all screws (Figure 4).

Figure 4

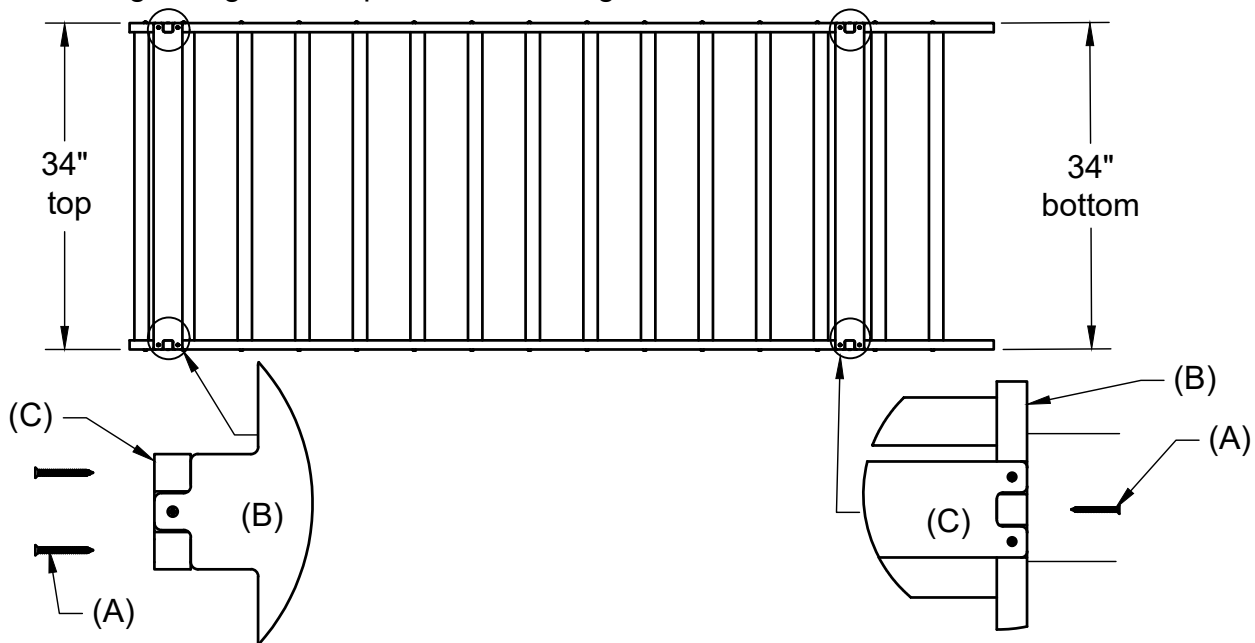


STEP 6: Once all (D) dowels are secured, measure the width of the assembly and confirm 34" at the top, middle and bottom and confirm squareness. If the assembly is larger than 34" then all dowels are not seated fully. Loosen, seat fully, and re-tighten screws. Measure to confirm correct dimensions.

Note: Due to our tolerances, dowels can be tapped with a wood block or rubber mallet to fully seat if necessary.

STEP 7: Place assembly facing down in order to install (C) backplates. Two black 1.5" screws are required at each of the (4) locations from the back and one black 1.5" screw is required from the side of the finger joint, install screws as straight as possible. (Figures 5 & 6)

Note: Confirm logo is right side up before installing screws.



(Figure 5)

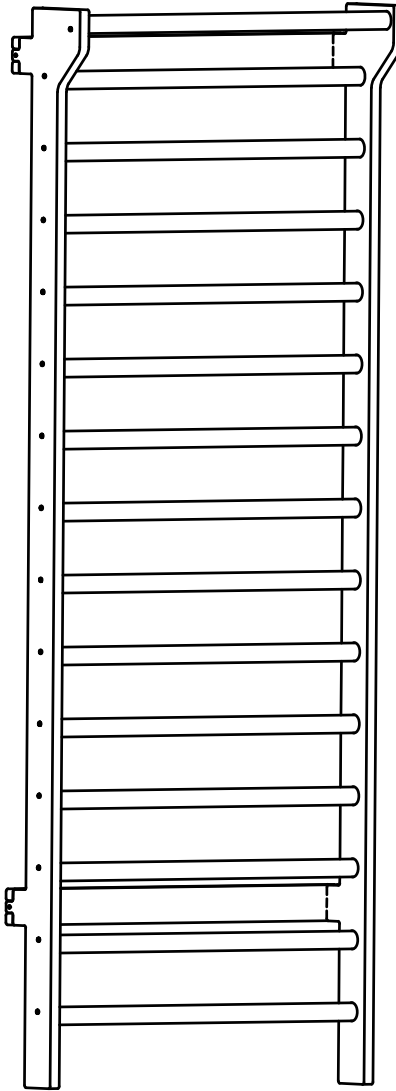
[2] black (A) 1.5" screws installed from back of backplate.

(Figure 6)

[1] black (A) 1.5" screw installed from side of finger joint.

↓

Congratulations!
You are ready to mount your bars to the wall.



At Beyond Balance customer service is our top priority. If you have any questions, comments or concerns please reach out to us at: 281-813-9999 or info@beyond-balance.net

In addition to this instructional packet you can view our assembly and installation videos at beyond-balance.net on our FAQ page.

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