

# HD Bunk Bed Instructions

## Contents

Head & Foot Ends



x 4 - These are wrapped inside of 1 package.

Side Rails



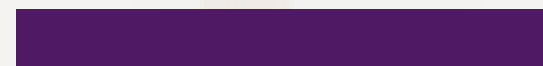
x 4 - These are wrapped inside of 2 packages.

Slats



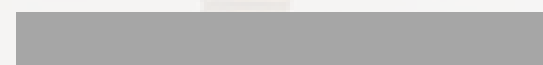
x 16 - These are wrapped inside of 2 packages of 8.

Back Safety Rails (Long)



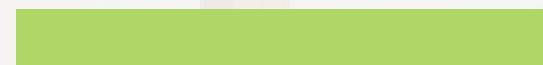
x 2 - These are wrapped inside of 1 package with the front safety rails. (The fixings are located in this package)

Front Safety Rails (Short)



x 2 - These are wrapped inside of 1 package with the Back Safety Rails..

Ladder



x 1- This are wrapped inside of 1 package. (The ladder fixings are inside of this package)

TOTAL: 7 Packages

## Fixings

M8 Threaded Bolts - x 14 ( Bolt x1 into each corner of the bases and 1 into each safety rail into the corner posts).

M8 Nuts - x 14 - To receive the M8 Threaded bolts into the corner posts

Half Moon - x 14 - To secure the M8 Threaded bolts into the corners posts

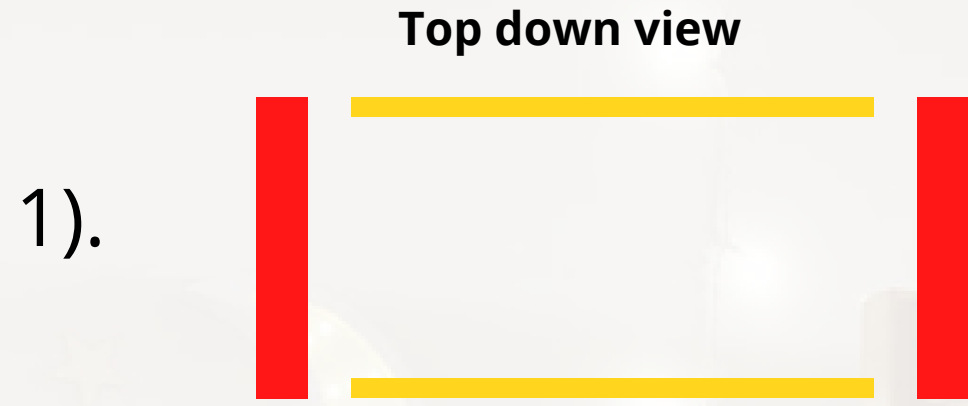
M10 Wooden Dowels - x 32 - To secure the rails into the corner posts (x2 in each corner)

M4 x 40mm Wood Screws - x 40 - (x1 on each side of the slats)

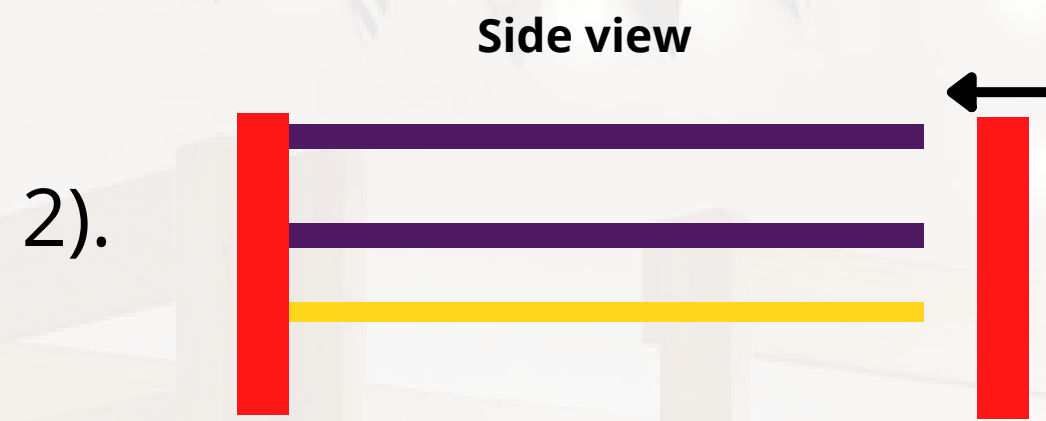
Ladder Screws - x 12 M4 x 60mm (See instructions for location).

M8 Spanner

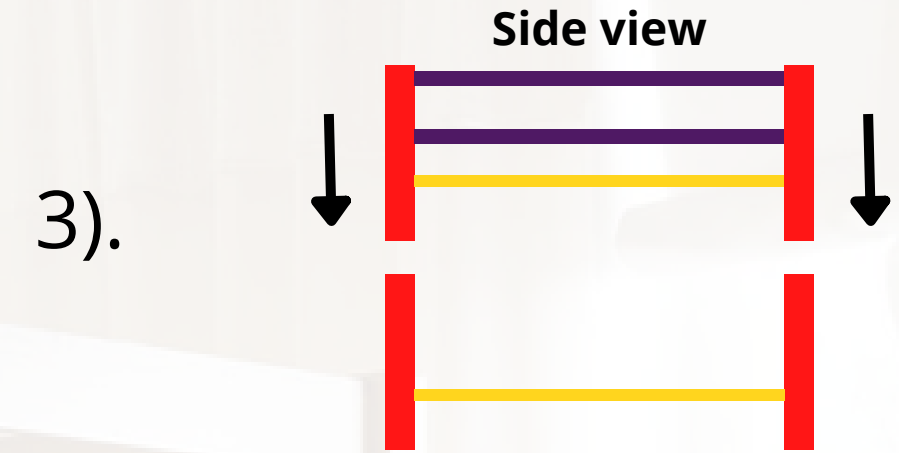
M12 Wooden Dowels - x 4 - Placed into top of corner posts to connect both bunks.



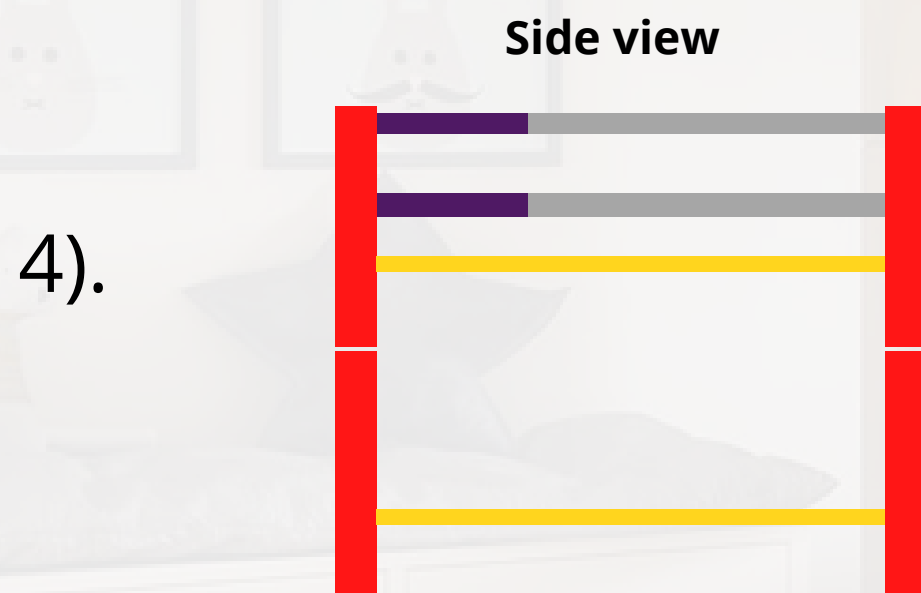
ATTACH SIDE RAILS TO HEAD AND FEET: - Lay out the side rails and head and foot ends like this. Attach by all 4 corners (2 dowels and 1 bolt in each corner).



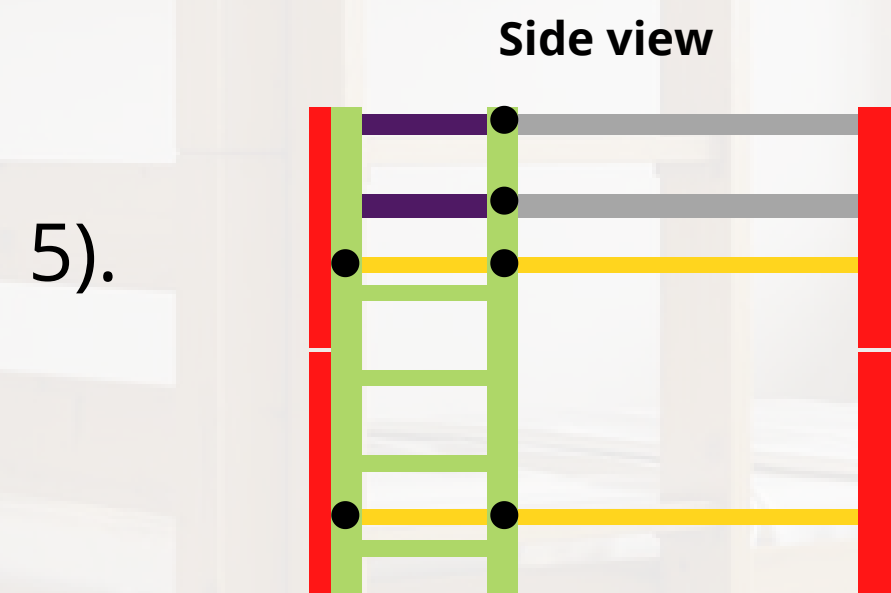
Attach back safety rails and side rails to 1 end of the top bunk. Then attach the other end to the side rails and back safety rails. Place dowels in the top of the bottom bunk legs.



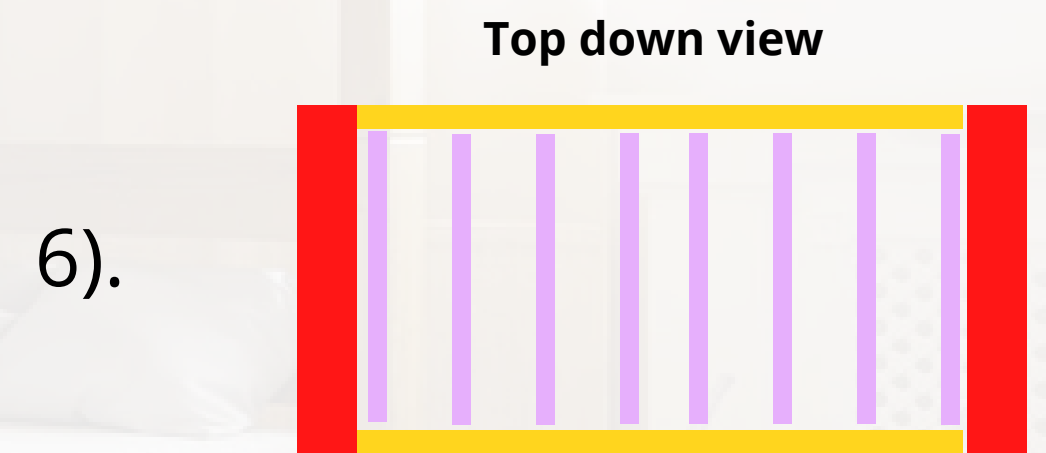
\*2 People required at least. Place top bunk on top of the M12 dowels in the bottom bunk.



ATTACH SHORT SAFETY RAILS TO TOP BUNK: - Bolt these into the pilot holes provided.





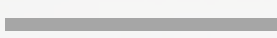
ATTACH LADDER: - Screw the screws from the inside out into the ladder. You should screw x2 screws into each of the black circle areas on the image.




Drill the screws into the slats to the wooden ledge on the inside of the side rails. Install the top slats first then proceed to the the bottom bunk.

Head & Foot Ends  Slats 

Side Rails  Back Safety Rails (Long) 

Front Safety Rail (Short) 

Ladder 

Screw Hole Locations for ladder 