

**Your 2015+ F-150+ Switch Panel comes in 2 styles:**

With 3 rectangular holes for universal fitment switches-  
(Approx 7/8" by 1 & 1/2")

**OR**

Solid customizable top for drilling or cutting your own  
Holes for various switch sizes and types.

(You could also install knobs, LED's etc)

(Switches and controls sold separately)

Each type is retained inside the center console tray with  
the included ribbed push pins. See below for installation  
instructions.



**The first step to install the switch panel is to remove the top center console bezel (Silver color, unless Ford changes it)**

To remove the top panel, open the center console lid. From the inside of the console, find the edge of that top center silver panel (toward the back of the truck, not toward the radio) and put your fingers or something flat that will not damage the plastic and LIFT UP FIRMLY and EVENLY. The top panel is just secured with snap in clips. As you lift from the back, continue to lift until only the front ends are snug against the dash and then pull the whole thing toward you to release that last section. From there, the whole thing should come out freely. When reinstalling, reverse the instructions inserting the end into the dash first and then push down to snap the clips back into their sockets.

Note Fig 1: The OEM Console intact and Fig 2: The Panel removed.

**Fig 1:**



**Fig 2:**



Depending on which switch panel you choose, you may or may not need to trim the bottom of the tray and the plastic panel below that. Don't worry, there is nothing below that center section of the console so trimming the tray won't interfere with anything on the truck. The reason the tray may need trimmed out on the very bottom is because the depth of the switches may be deeper than the tray. The 3 hole rectangular switches will definitely need trimmed on the bottom. Some very small round ones in the solid top, you may be able to get away without doing so. However, in many opinions, the rectangular ones look more OEM.

**Fig 3:**



**Fig 4:**



You will notice in Fig 3: (Top Side) and Fig 4: (Bottom Side) the tray has been trimmed out to accommodate the use of the larger rectangular switches. Notice the 2 clips on the bottom side of Fig 4: the two clips that snap into the center console. When trimming the bottom tray, trim the bottom all the way to those 2 clips, but not further. You can use several simple tools such as a Dremel, small hand saw, etc. (NOTE: There is a small cover that can be removed from the tray if trimming the tray is not needed using small switches without trimming)

**Fig 5:**



As you see in Fig 5, The secondary tray can also be removed easily and the bottom trimmed. You may be able to do this by not removing it, but it may be easier. It is simple to remove with just a few screws that are visible. As noted above, don't completely cut out the slots where the clips in the upper panel go. This just keeps everything snug when reinstalled.

The next thing to do is secure the new switch panel to the top center console panel (Silver Panel, Fig 2:)

Securing the panel is very very simple, but it is important to be careful as you do it. The panel is secured on each end from the under side of the top panel with two 1/4 " ribbed push pins pictured in the bottom corner of Fig 1:

To do this, you can mark a spot with a marker, or just eye ball it, but with the panel INSERTED IN THE SLOT, you will simply drill a 1/8" hole through both the tray AND the panel. (See Fig's 6 and 7)

**Fig 6:**



**Fig 7:**

**IMPORTANT:** When drilling the hole through both pieces, it is important to push down firmly on that end of the panel and tray so it is snug to the bottom and has no play when you push the pins in. If you don't push it down firmly, it could result in a loose panel that has some movement. Pushing it down firmly will result in a clean install with NO play room and no vibration.

Your console should look like the pictures (Fig 8 & 9). See Fig 10 for wiring sequence on rectangular 5 pin switches.

**Fig 8:**



**Fig 9:**



**Fig 10:**

