

# VOLAE IDLER ASSEMBLY

## Front Idler Assembly Order as Follows:

1. SS 6mm BOLT
2. IDLER BEARING (Bolt Head Goes Against Exposed Bearing)
3. URETHANE IDLER (Bearing Goes to the Outside, Against Bolt)
4. (2) SS WASHERS
5. DELRIN SPACER
6. CHAIN KEEPER
7. ALLOY SPACER
8. Bolt Goes Through Frame
9. NYLOCK NUT



## Rear Idler Assembly Order as Follows:

1. SS BOLT
2. IDLER (Holes of Idler to Inside)
3. (3) SS WASHERS
4. CHAIN KEEPER
5. (4) SS WASHERS
6. Bolt Goes Through Frame
7. NYLOCK NUT

