

This Toyota Performance Exhaust System has been designed for the Toyota Camry SE equipped with the 3.5L 6-cyl engine and automatic or manual transmission.



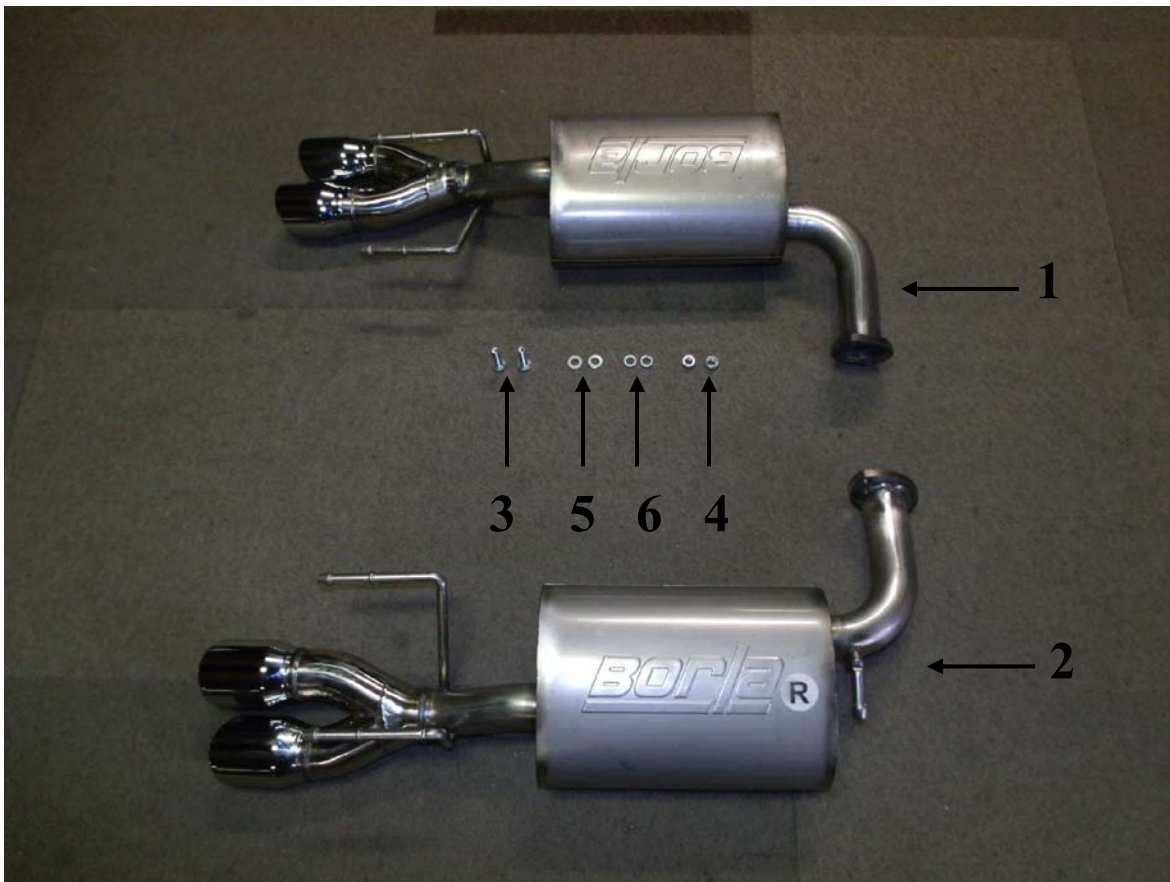
Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result. If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new performance exhaust system.

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from the vehicle place a protective cover on the exhaust tip to prevent damage to the vehicle. Please compare the parts you have received with the bill of materials provided to assure that you have all the parts necessary for the installation of your new Performance Exhaust System.

Performance Cat-back Bill of Materials



1. L/H Muffler assembly
2. R/H Muffler assembly
3. Screw: Hex, M10x1.5x40
4. Nut: M10x1.5
5. Flat Washer
6. Lock Washer

Original Exhaust System Removal

1. Lubricate all the hangers and rubber isolators.
2. Unbolt the rear muffler flanges, R/H side shown, ref. figure 1. Save the hardware from the L/H side for reinstallation of your new exhaust. Remove hangers from the rubber isolators and set the rear mufflers aside.



Figure 1

Note: Leave the protective cover on the exhaust tips during installation to prevent damage.

Toyota Performance Exhaust System Installation

1. Using the original hardware, place L/H muffler in position as shown in figure 2.
Hand tighten the hardware for now. Push hangers through rubber isolators on body as shown in figure 3.
2. Repeat for the R/H side. Ref. figures 4 & 5.



Figure 2



Figure 3



Figure 4



Figure 5



3. After all hangers are in the rubber isolators, adjust till the tips are centered in the rear fascia cutouts. Ref. figure 6. Tighten the flange bolts to 35 ft-lbs.



Figure 6



4. Check your exhaust system for proper clearance under the vehicle by pulling down.



5. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts, and tires for safe clearance from the exhaust system.

6. Start vehicle and check for any leaks. If any leaks are found, determine the cause (such as loose hardware) and repair as necessary.

Note: When you first start your vehicle after the installation of your new Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

