

IMPORTANT-----PLEASE READ FIRST

Due to the nature of applique designs, there are a lot of color changes (we use color changes to make the embroidery machine stop so that we can place and trim fabric). Please follow the COLOR SEQUENCE chart on the bottom of the color chart (the pictures) as all the color stops are there. The color list could be missing some colors as the software cuts that section off to make room for the COLOR SEQUENCE pictures.

General Applique Directions

Red is the placement line.

Blue is the tack down line.
















Do not use red and blue thread---use thread the color of the cover stitch.

Red----Stitch the placement line, then cover the area with your fabric.

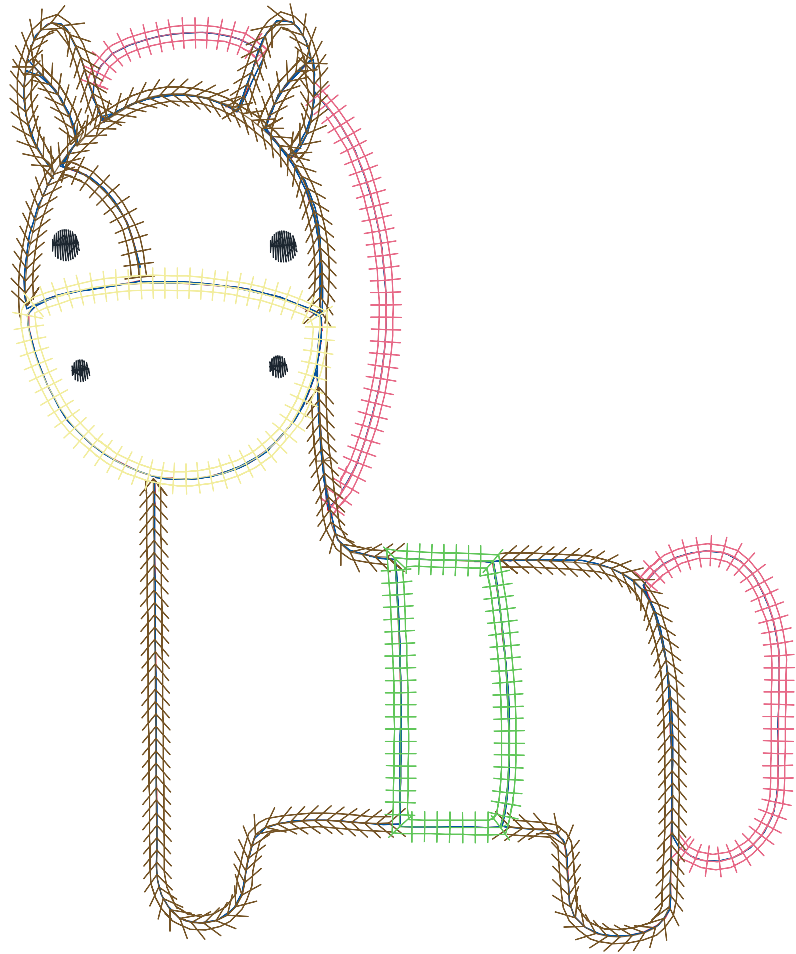
Blue---Stitch the tack down. Remove hoop from machine and carefully trim around the outside of the stitching. Do NOT remove fabric from hoop.

Replace hoop on machine and continue stitching following the color chart.

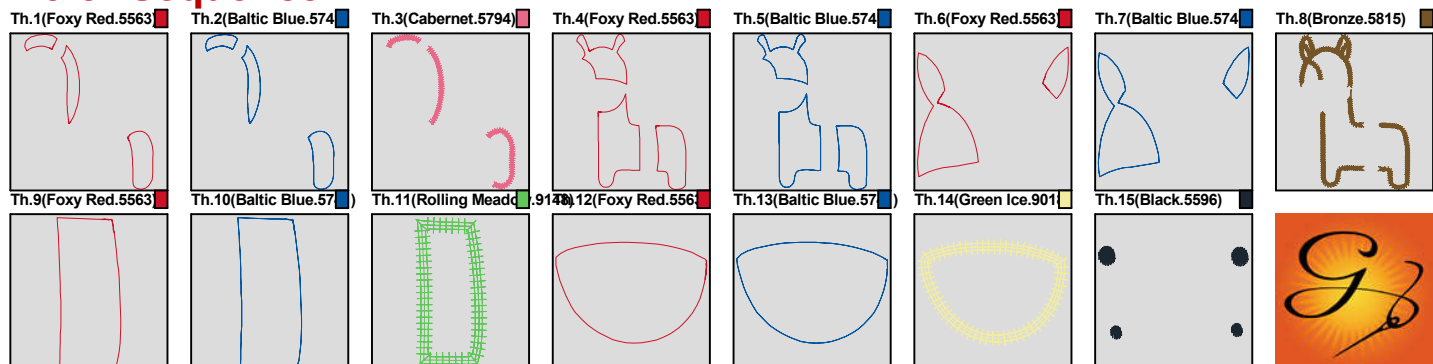
Design Name: atwkm1291-5x7	Date: 2018-03-20 20:39:05	Customer Name:	Machine Set: Default
Size=127.50 mm x 154.10 mm	Stitch No.=6793	ChangeColor No.=14	Trim No.=34

No.	Thread	Length(m)
1.	 R-A SSR-7 Polyester.Foxy Red.5563	0.37
2.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.73
3.	 R-A SSR-7 Polyester.Cabernet.5794	2.07
4.	 R-A SSR-7 Polyester.Foxy Red.5563	0.62
5.	 R-A SSR-7 Polyester.Baltic Blue.5741	1.28
6.	 R-A SSR-7 Polyester.Foxy Red.5563	0.16
7.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.31
8.	 R-A SSR-7 Polyester.Bronze.5815	6.73
9.	 R-A SSR-7 Polyester.Foxy Red.5563	0.13
10.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.25
11.	 R-A SSR-7 Polyester.Rolling Meadow.9148	1.31
12.	 R-A SSR-7 Polyester.Foxy Red.5563	0.14
13.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.26
14.	 R-A SSR-7 Polyester.Green Ice.9018	1.45
15.	 R-A SSR-7 Polyester.Black.5596	0.36

ZOOM 81%

















Color Sequence:

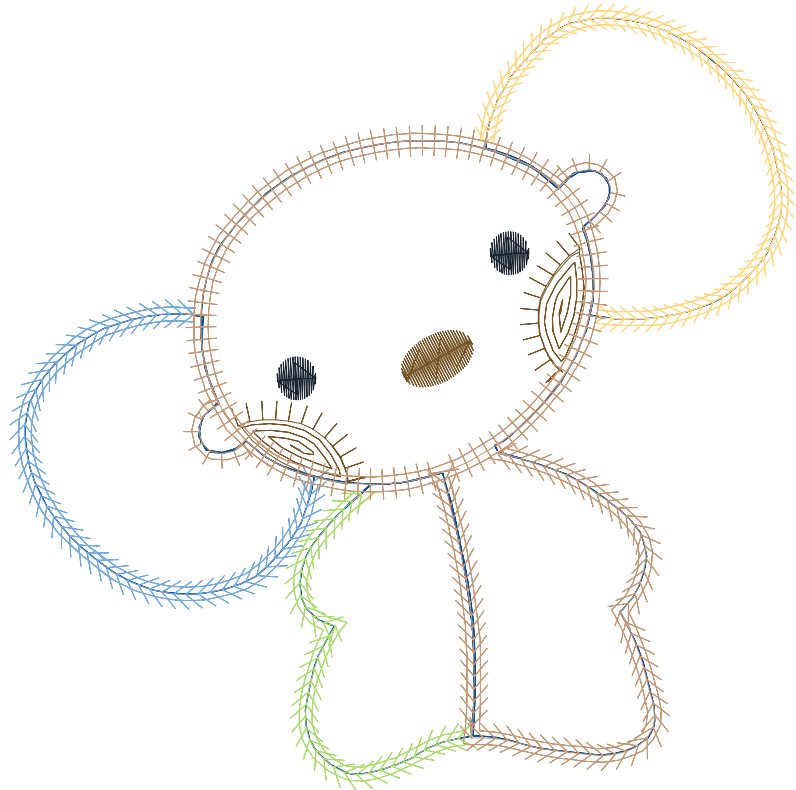
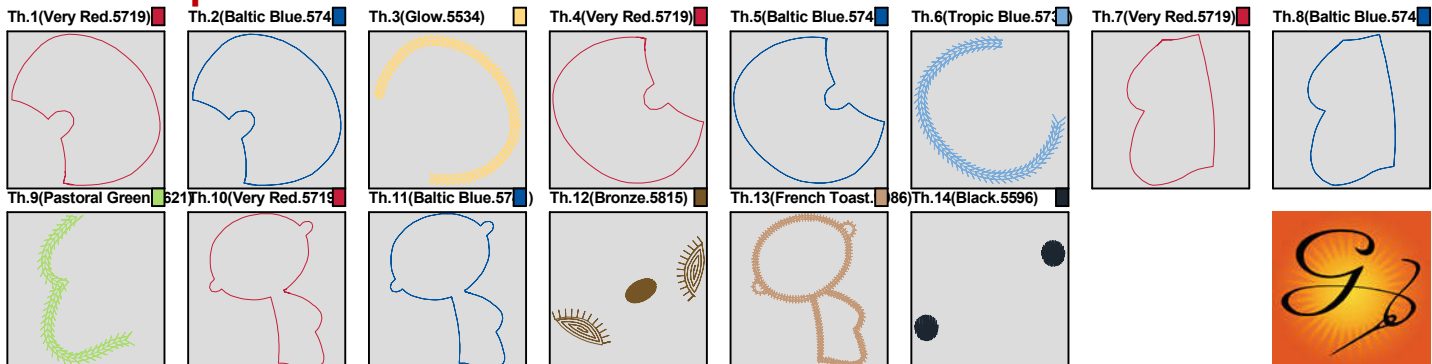


Design Name: atwkm1292-5x7	Date: 2018-03-25 13:20:39	Customer Name:	Machine Set: Default
Size=128.20 mm x 128.40 mm	Stitch No.=4750	ChangeColor No.=13	Trim No.=13

Design Note:

No.	Thread	Length(m)
1.	 R-A SSR-7 Polyester.Very Red.5719	0.18
2.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.34
3.	 R-A SSR-7 Polyester.Glow.5534	1.63
4.	 R-A SSR-7 Polyester.Very Red.5719	0.16
5.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.32
6.	 R-A SSR-7 Polyester.Tropic Blue.5734	1.47
7.	 R-A SSR-7 Polyester.Very Red.5719	0.14
8.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.28
9.	 R-A SSR-7 Polyester.Pastoral Green.5621	0.94
10.	 R-A SSR-7 Polyester.Very Red.5719	0.35
11.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.69
12.	 R-A SSR-7 Polyester.Bronze.5815	1.04
13.	 R-A SSR-7 Polyester.French Toast.9086	3.95
14.	 R-A SSR-7 Polyester.Black.5596	0.43

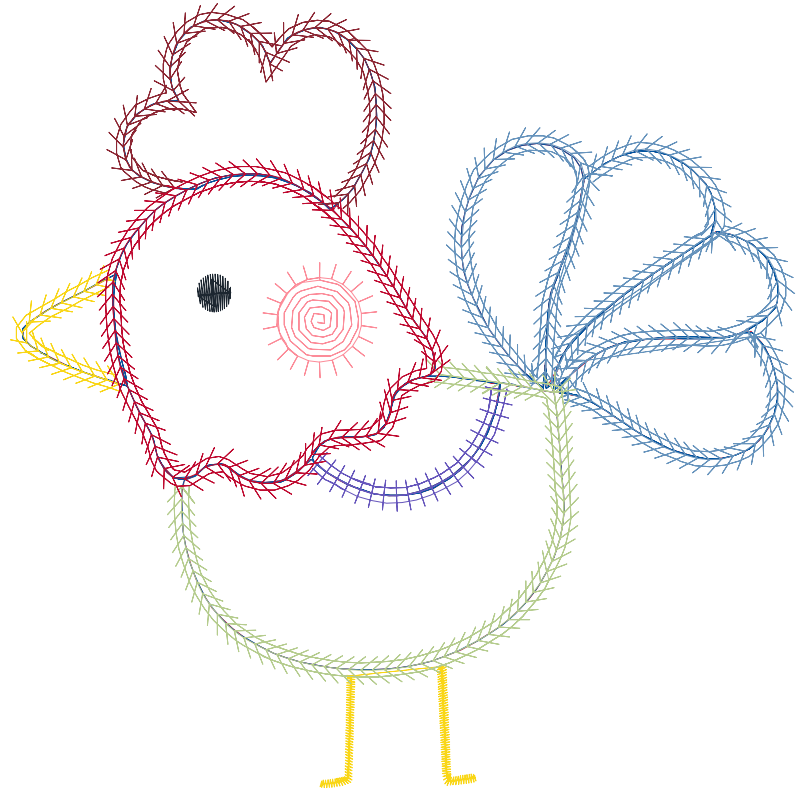
ZOOM 81%

**Color Sequence:**

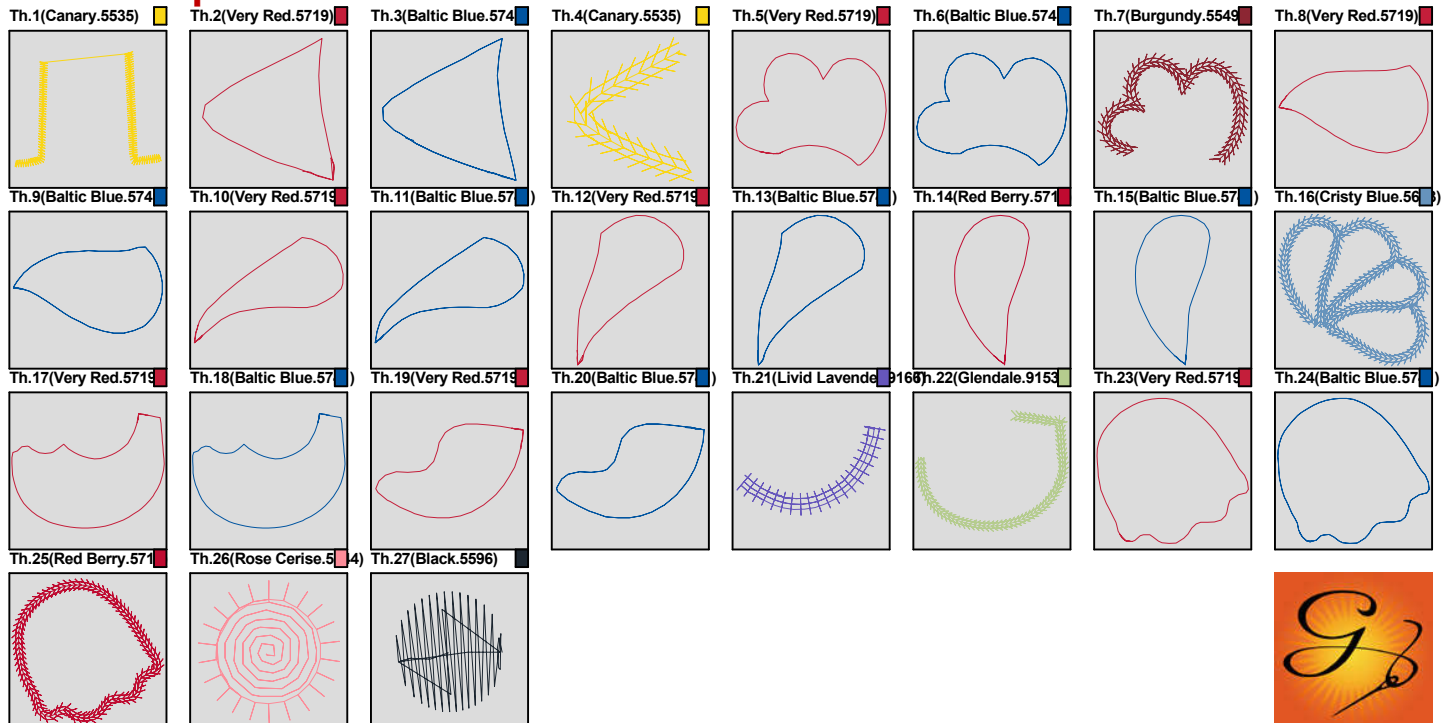
Design Name: atwkm1293-5x7	Date: 2018-03-25 13:13:20	Customer Name:	Machine Set: Default
Size=129.20 mm x 129.00 mm	Stitch No.=5848	ChangeColor No.=26	Trim No.=11

No.	Thread	Length(m)
1.	R-A SSR-7 Polyester.Canary.5535	0.48
2.	R-A SSR-7 Polyester.Very Red.5719	0.07
3.	R-A SSR-7 Polyester.Baltic Blue.5741	0.14
4.	R-A SSR-7 Polyester.Canary.5535	0.45
5.	R-A SSR-7 Polyester.Very Red.5719	0.14
6.	R-A SSR-7 Polyester.Baltic Blue.5741	0.27
7.	R-A SSR-7 Polyester.Burgundy.5549	1.40
8.	R-A SSR-7 Polyester.Very Red.5719	0.10
9.	R-A SSR-7 Polyester.Baltic Blue.5741	0.19
10.	R-A SSR-7 Polyester.Very Red.5719	0.11
11.	R-A SSR-7 Polyester.Baltic Blue.5741	0.20
12.	R-A SSR-7 Polyester.Very Red.5719	0.11
13.	R-A SSR-7 Polyester.Baltic Blue.5741	0.22
14.	R-A SSR-7 Polyester.Red Berry.5718	0.11
15.	R-A SSR-7 Polyester.Baltic Blue.5741	0.11
16.	R-A SSR-7 Polyester.Cristy Blue.5683	3.70
17.	R-A SSR-7 Polyester.Very Red.5719	0.20
18.	R-A SSR-7 Polyester.Baltic Blue.5741	0.20
19.	R-A SSR-7 Polyester.Very Red.5719	0.09
20.	R-A SSR-7 Polyester.Baltic Blue.5741	0.17
21.	R-A SSR-7 Polyester.Livid Lavender.9166	0.47
22.	R-A SSR-7 Polyester.Glendale.9153	1.87
23.	R-A SSR-7 Polyester.Very Red.5719	0.18
24.	R-A SSR-7 Polyester.Baltic Blue.5741	0.34
25.	R-A SSR-7 Polyester.Red Berry.5718	2.15

ZOOM 80%













Color Sequence:

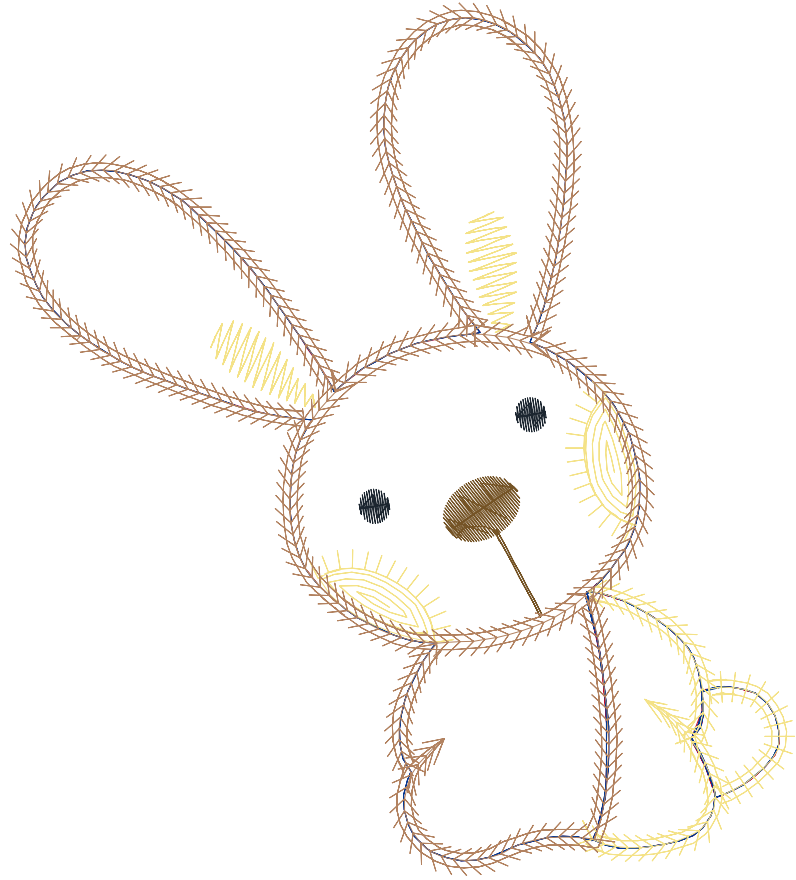
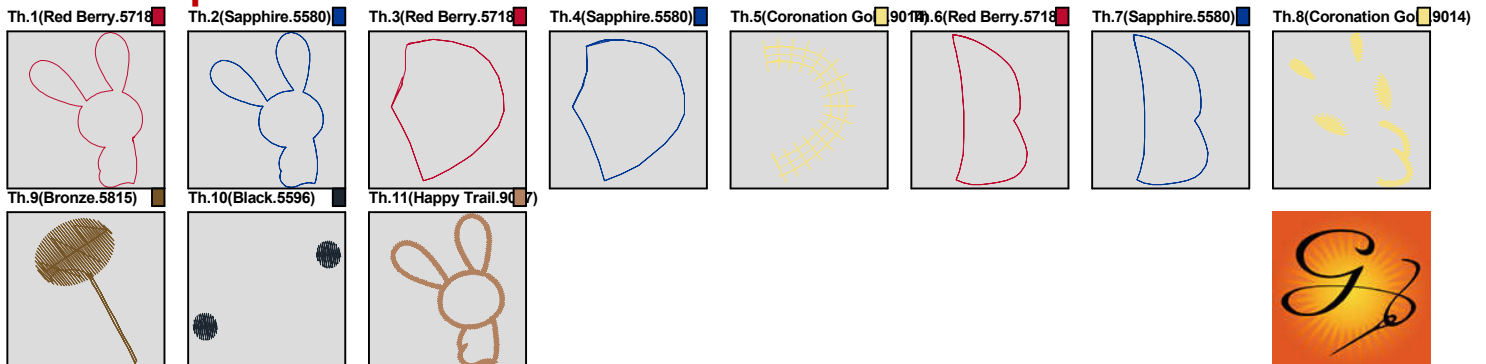


Design Name: atwkm1294-5x7	Date: 2018-03-16 20:49:21	Customer Name:	Machine Set: Default
Size=128.60 mm x 143.10 mm	Stitch No.=5352	ChangeColor No.=10	Trim No.=21

Design Note:

No.	Thread	Length(m)
1.	 R-A SSR-7 Polyester.Red Berry.5718	0.50
2.	 R-A SSR-7 Polyester.Sapphire.5580	1.00
3.	 R-A SSR-7 Polyester.Red Berry.5718	0.11
4.	 R-A SSR-7 Polyester.Sapphire.5580	0.12
5.	 R-A SSR-7 Polyester.Coronation Gold.9014	0.34
6.	 R-A SSR-7 Polyester.Red Berry.5718	0.23
7.	 R-A SSR-7 Polyester.Sapphire.5580	0.23
8.	 R-A SSR-7 Polyester.Coronation Gold.9014	2.82
9.	 R-A SSR-7 Polyester.Bronze.5815	0.72
10.	 R-A SSR-7 Polyester.Black.5596	0.28
11.	 R-A SSR-7 Polyester.Happy Trail.9087	7.29

ZOOM 81%

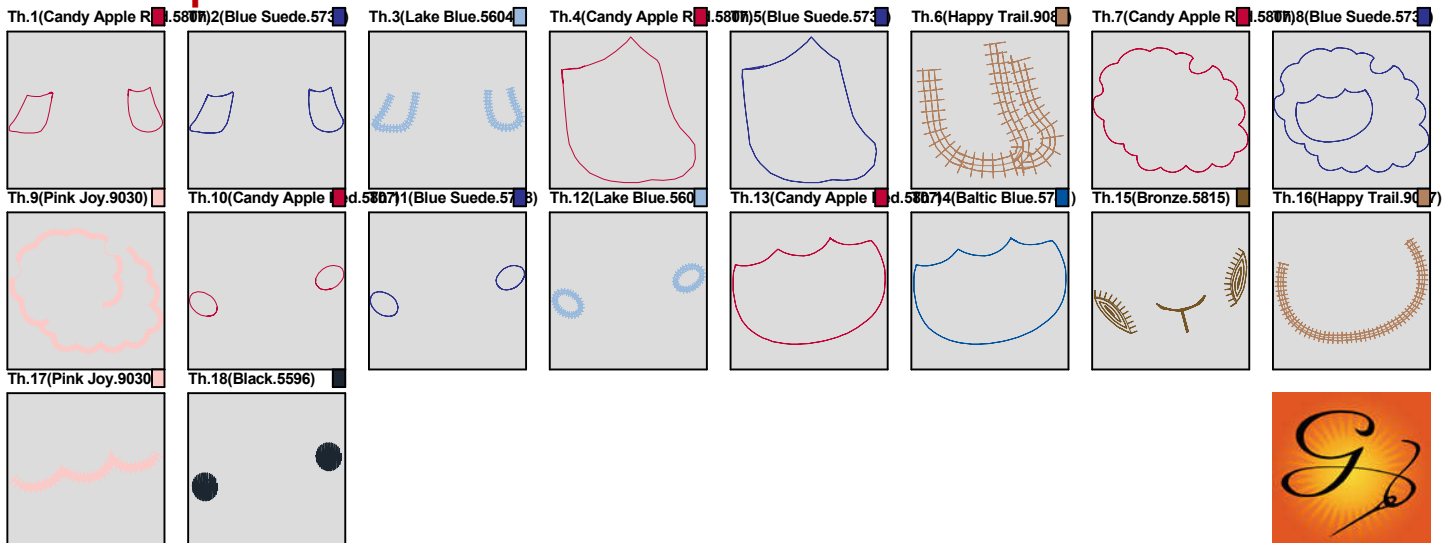
**Color Sequence:**

Design Name: atwkm1295-5x7	Date: 2018-03-25 22:09:59	Customer Name:	Machine Set: Default
Size=144.20 mm x 127.60 mm	Stitch No.=7149	ChangeColor No.=17	Trim No.=22

Design Note:

















No.	Thread	Length(m)
1.	R-A SSR-7 Polyester.Candy Apple Red.5807	0.17
2.	R-A SSR-7 Polyester.Blue Suede.5738	0.35
3.	R-A SSR-7 Polyester.Lake Blue.5604	1.40
4.	R-A SSR-7 Polyester.Candy Apple Red.5807	0.09
5.	R-A SSR-7 Polyester.Blue Suede.5738	0.17
6.	R-A SSR-7 Polyester.Happy Trail.9087	1.05
7.	R-A SSR-7 Polyester.Candy Apple Red.5807	0.84
8.	R-A SSR-7 Polyester.Blue Suede.5738	1.21
9.	R-A SSR-7 Polyester.Pink Joy.9030	4.50
10.	R-A SSR-7 Polyester.Candy Apple Red.5807	0.16
11.	R-A SSR-7 Polyester.Blue Suede.5738	0.28
12.	R-A SSR-7 Polyester.Lake Blue.5604	1.31
13.	R-A SSR-7 Polyester.Candy Apple Red.5807	0.37
14.	R-A SSR-7 Polyester.Baltic Blue.5741	0.37
15.	R-A SSR-7 Polyester.Bronze.5815	0.78
16.	R-A SSR-7 Polyester.Happy Trail.9087	1.19
17.	R-A SSR-7 Polyester.Pink Joy.9030	1.11
18.	R-A SSR-7 Polyester.Black.5596	0.45

ZOOM 72%

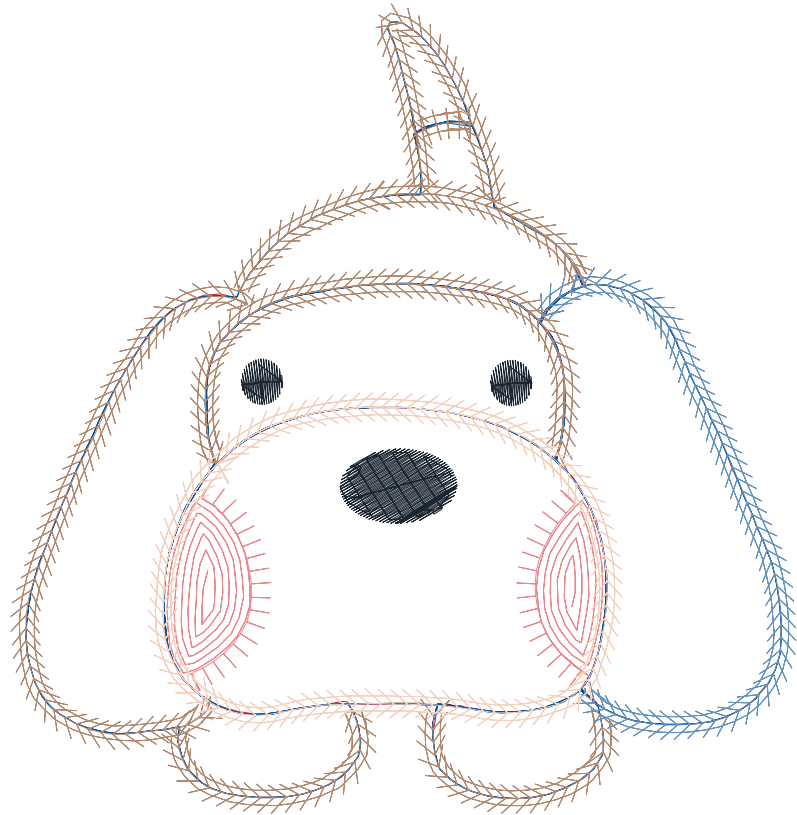
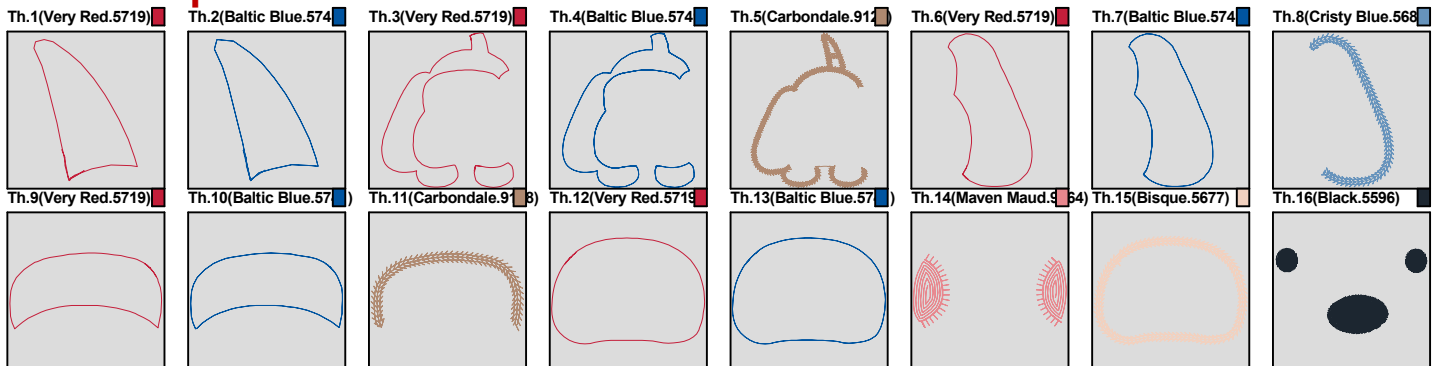
**Color Sequence:**

Design Name: atwkm1296-5x7	Date: 2018-03-20 14:05:09	Customer Name:	Machine Set: Default
Size=124.00 mm x 128.00 mm	Stitch No.=6145	ChangeColor No.=15	Trim No.=21

Design Note:

No.	Thread	Length(m)
1.	 R-A SSR-7 Polyester.Very Red.5719	0.06
2.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.11
3.	 R-A SSR-7 Polyester.Very Red.5719	0.48
4.	 R-A SSR-7 Polyester.Baltic Blue.5741	1.13
5.	 R-A SSR-7 Polyester.Carbondale.9128	4.27
6.	 R-A SSR-7 Polyester.Very Red.5719	0.19
7.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.37
8.	 R-A SSR-7 Polyester.Cristy Blue.5683	1.42
9.	 R-A SSR-7 Polyester.Very Red.5719	0.16
10.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.32
11.	 R-A SSR-7 Polyester.Carbondale.9128	1.27
12.	 R-A SSR-7 Polyester.Very Red.5719	0.21
13.	 R-A SSR-7 Polyester.Baltic Blue.5741	0.41
14.	 R-A SSR-7 Polyester.Maven Maud.9164	1.27
15.	 R-A SSR-7 Polyester.Bisque.5677	2.62
16.	 R-A SSR-7 Polyester.Black.5596	1.48

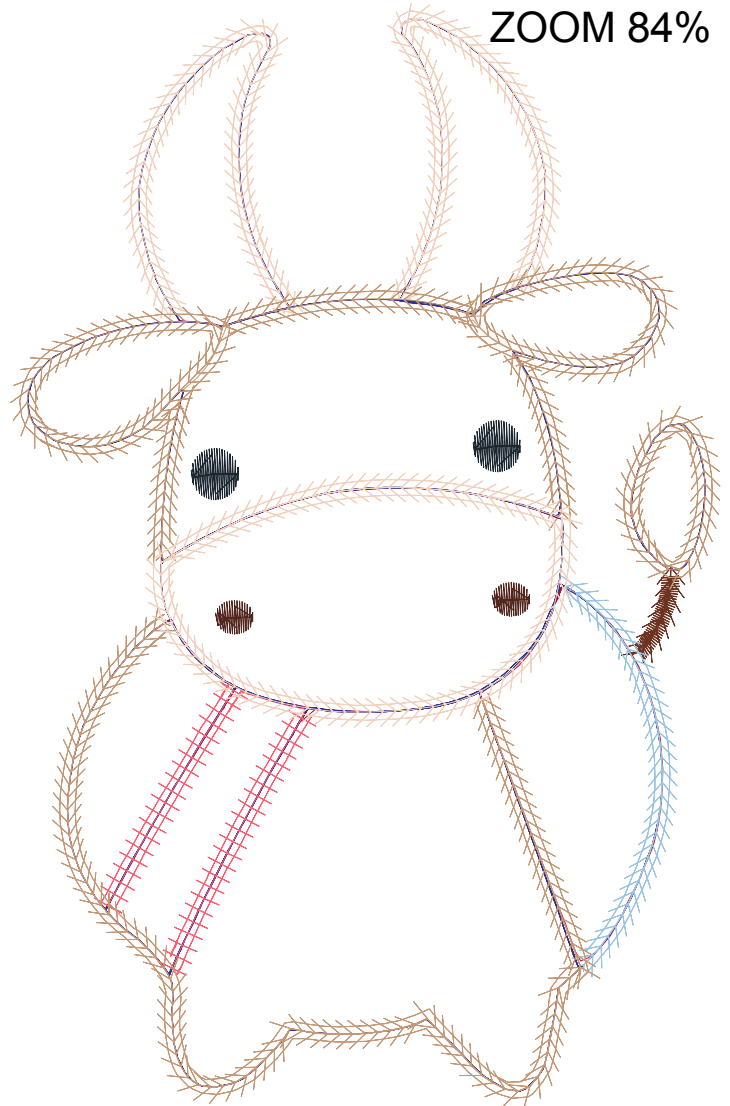
ZOOM 84%

**Color Sequence:**

Design Name: atwkm1297-5x7	Date: 2018-03-26 00:50:01	Customer Name:	Machine Set: Default
Size=112.20 mm x 174.80 mm	Stitch No.=7622	ChangeColor No.=17	Trim No.=32

Design Note: 2018

No.	Thread	Length(m)
1.	R-A SSR-7 Polyester.Red Berry.5718	0.26
2.	R-A SSR-7 Polyester.Blue Suede.5738	0.51
3.	R-A SSR-7 Polyester.Bisque.5677	2.80
4.	R-A SSR-7 Polyester.Brownstone.9042	0.39
5.	R-A SSR-7 Polyester.Red Berry.5718	0.15
6.	R-A SSR-7 Polyester.Blue Suede.5738	0.29
7.	R-A SSR-7 Polyester.Cameron Blue.9089	0.91
8.	R-A SSR-7 Polyester.Red Berry.5718	0.92
9.	R-A SSR-7 Polyester.Blue Suede.5738	1.43
10.	R-A SSR-7 Polyester.Red Berry.5718	0.17
11.	R-A SSR-7 Polyester.Blue Suede.5738	0.24
12.	R-A SSR-7 Polyester.Carnation.5537	0.92
13.	R-A SSR-7 Polyester.French Toast.9086	6.76
14.	R-A SSR-7 Polyester.Red Berry.5718	0.17
15.	R-A SSR-7 Polyester.Blue Suede.5738	0.41
16.	R-A SSR-7 Polyester.Bisque.5677	2.04
17.	R-A SSR-7 Polyester.Black.5596	0.57
18.	R-A SSR-7 Polyester.Coffee Bean.5639	0.32



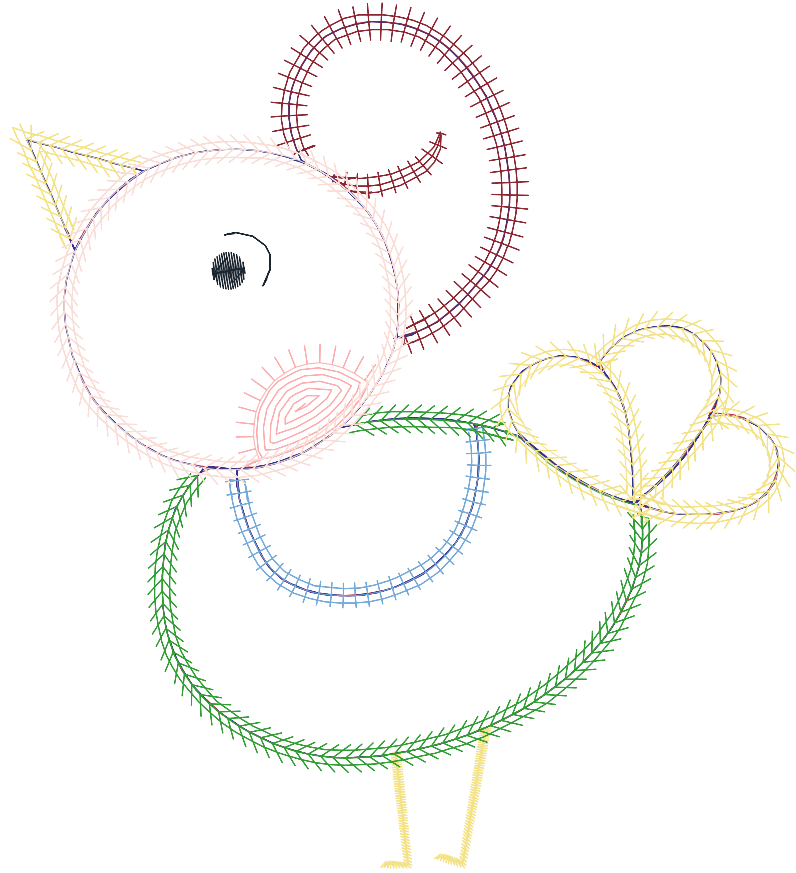
Color Sequence:



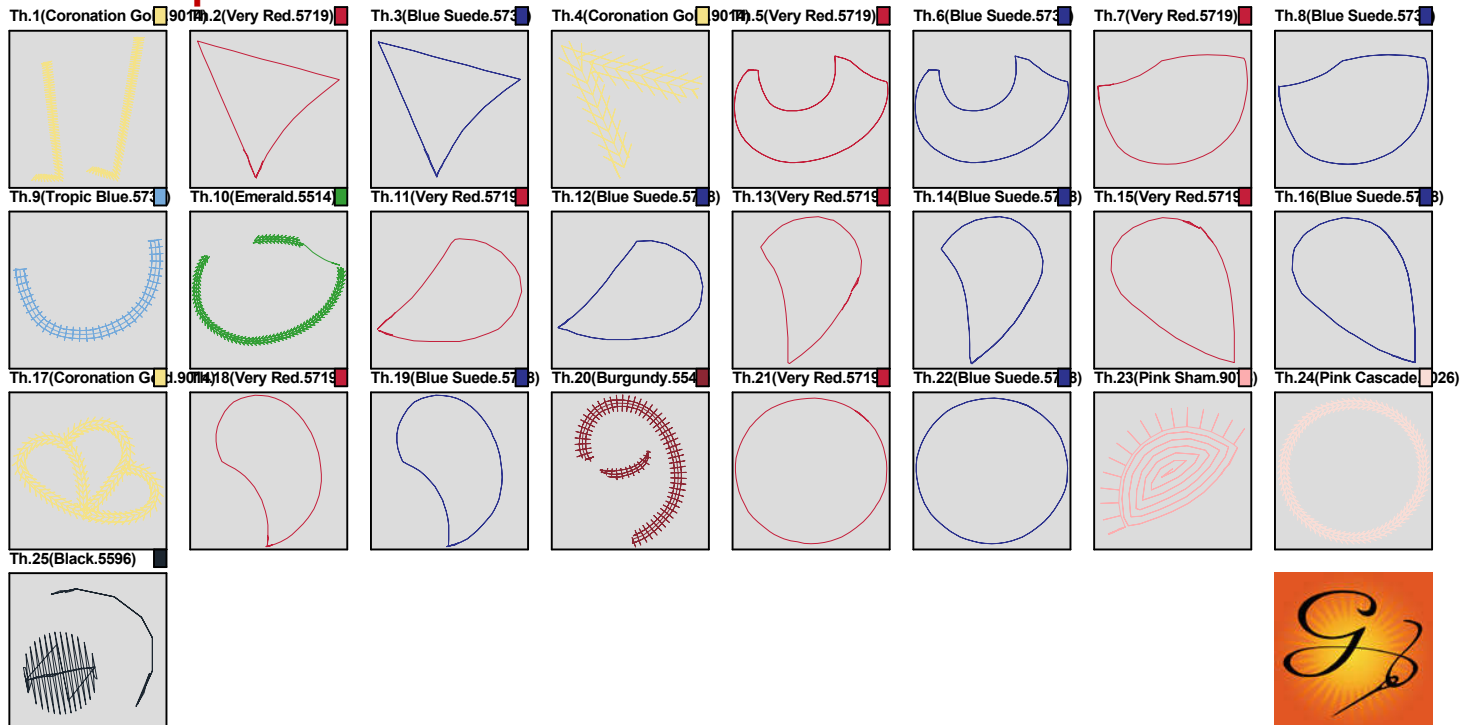
Design Name: atwkm1298-5x7	Date: 2018-03-26 17:43:27	Customer Name:	Machine Set: Default
Size=4.99 inch x 5.50 inch	Stitch No.=5589	ChangeColor No.=24	Trim No.=21

No.	Thread	Length(inch)
1.	R-A SSR-7 Polyester.Coronation Gold.9014	20.37
2.	R-A SSR-7 Polyester.Very Red.5719	2.54
3.	R-A SSR-7 Polyester.Blue Suede.5738	4.86
4.	R-A SSR-7 Polyester.Coronation Gold.9014	18.02
5.	R-A SSR-7 Polyester.Very Red.5719	19.41
6.	R-A SSR-7 Polyester.Blue Suede.5738	19.81
7.	R-A SSR-7 Polyester.Very Red.5719	4.83
8.	R-A SSR-7 Polyester.Blue Suede.5738	9.21
9.	R-A SSR-7 Polyester.Tropic Blue.5734	25.33
10.	R-A SSR-7 Polyester.Emerald.5514	83.00
11.	R-A SSR-7 Polyester.Very Red.5719	2.75
12.	R-A SSR-7 Polyester.Blue Suede.5738	5.17
13.	R-A SSR-7 Polyester.Very Red.5719	3.35
14.	R-A SSR-7 Polyester.Blue Suede.5738	6.96
15.	R-A SSR-7 Polyester.Very Red.5719	3.09
16.	R-A SSR-7 Polyester.Blue Suede.5738	6.83
17.	R-A SSR-7 Polyester.Coronation Gold.9014	76.96
18.	R-A SSR-7 Polyester.Very Red.5719	5.73
19.	R-A SSR-7 Polyester.Blue Suede.5738	11.28
20.	R-A SSR-7 Polyester.Burgundy.5549	52.90
21.	R-A SSR-7 Polyester.Very Red.5719	7.06
22.	R-A SSR-7 Polyester.Blue Suede.5738	13.44
23.	R-A SSR-7 Polyester.Pink Sham.9078	19.70
24.	R-A SSR-7 Polyester.Pink Cascade.9026	85.21
25.	R-A SSR-7 Polyester.Black.5596	8.28

ZOOM 82%



Color Sequence:

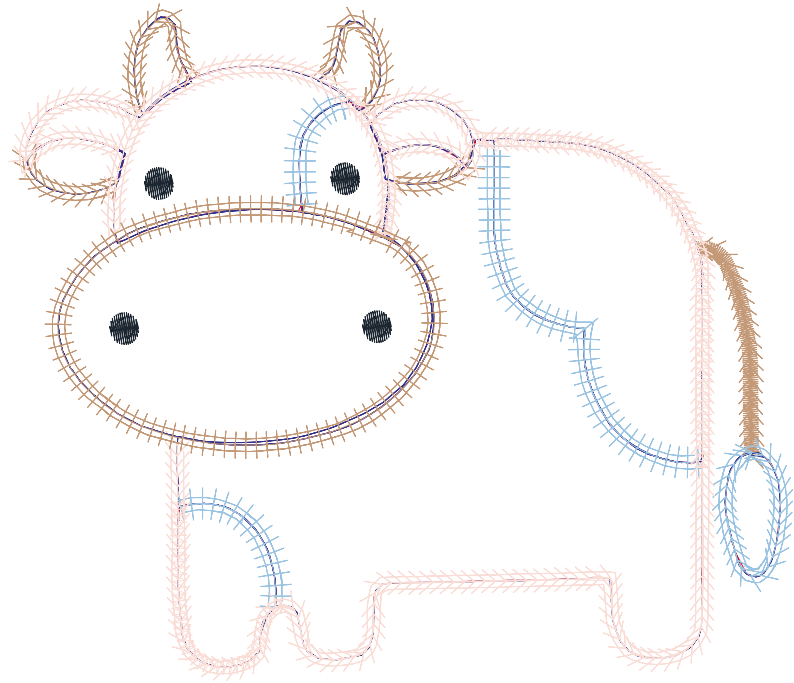
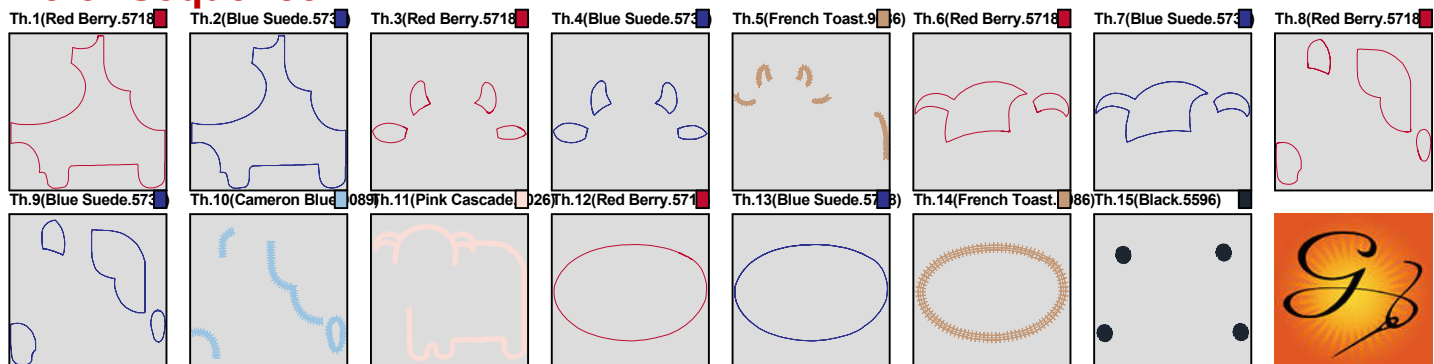


Design Name: atwkm1299-5x7	Date: 2018-03-29 17:05:39	Customer Name:	Machine Set: Default
Size=149.00 mm x 128.40 mm	Stitch No.=8042	ChangeColor No.=14	Trim No.=42

Design Note:














No.	Thread	Length(m)
1.	R-A SSR-7 Polyester.Red Berry.5718	0.40
2.	R-A SSR-7 Polyester.Blue Suede.5738	0.79
3.	R-A SSR-7 Polyester.Red Berry.5718	0.22
4.	R-A SSR-7 Polyester.Blue Suede.5738	0.39
5.	R-A SSR-7 Polyester.French Toast.9086	2.45
6.	R-A SSR-7 Polyester.Red Berry.5718	0.24
7.	R-A SSR-7 Polyester.Blue Suede.5738	0.47
8.	R-A SSR-7 Polyester.Red Berry.5718	0.47
9.	R-A SSR-7 Polyester.Blue Suede.5738	0.87
10.	R-A SSR-7 Polyester.Cameron Blue.9089	2.51
11.	R-A SSR-7 Polyester.Pink Cascade.9026	7.61
12.	R-A SSR-7 Polyester.Red Berry.5718	0.20
13.	R-A SSR-7 Polyester.Blue Suede.5738	0.47
14.	R-A SSR-7 Polyester.French Toast.9086	2.04
15.	R-A SSR-7 Polyester.Black.5596	0.63

ZOOM 70%

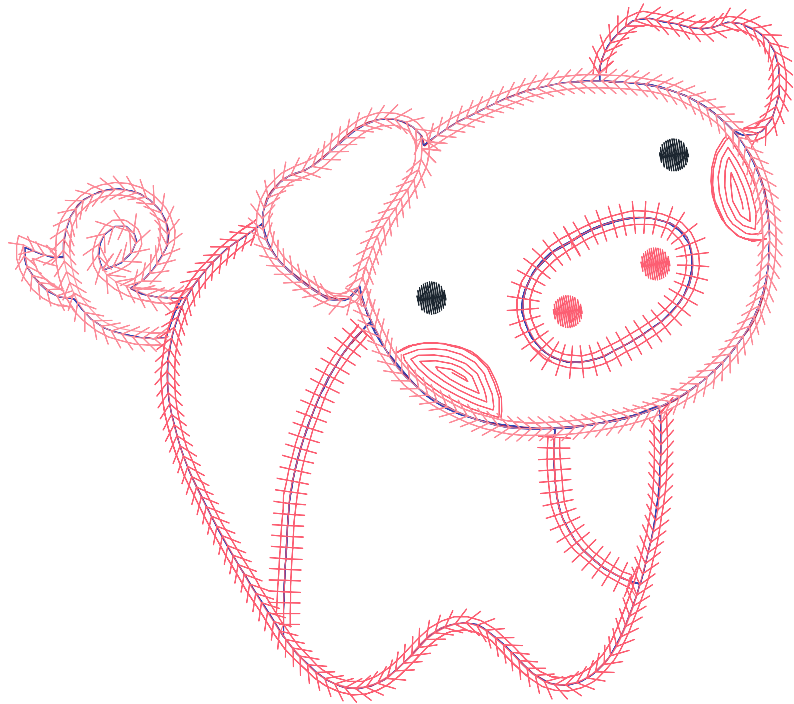
**Color Sequence:**

Design Name: atwkm1300-5x7	Date: 2018-03-29 15:09:20	Customer Name:	Machine Set: Default
Size=144.80 mm x 128.80 mm	Stitch No.=6317	ChangeColor No.=12	Trim No.=28

Design Note:

No.	Thread	Length(m)
1.	 R-A SSR-7 Polyester.Red Berry.5718	0.35
2.	 R-A SSR-7 Polyester.Jamie Blue.5685	0.74
3.	 R-A SSR-7 Polyester.Rose Cerise.5544	1.55
4.	 R-A SSR-7 Polyester.Red Berry.5718	0.39
5.	 R-A SSR-7 Polyester.Jamie Blue.5685	0.75
6.	 R-A SSR-7 Polyester.Carnation.5537	4.53
7.	 R-A SSR-7 Polyester.Red Berry.5718	0.27
8.	 R-A SSR-7 Polyester.Jamie Blue.5685	0.87
9.	 R-A SSR-7 Polyester.Red Berry.5718	0.10
10.	 R-A SSR-7 Polyester.Jamie Blue.5685	0.19
11.	 R-A SSR-7 Polyester.Carnation.5537	2.08
12.	 R-A SSR-7 Polyester.Rose Cerise.5544	3.67
13.	 R-A SSR-7 Polyester.Black.5596	0.30

ZOOM 72%

**Color Sequence:**