

Please read through directions prior to beginning your project.

I want to do an applique, where do I start?

- 1) Select your pattern or design.
- 2) Decide where you'd like to put the design; pants, shirt, skirt ect.
- 3) Choose the fabric you'll be using to create your applique.
- 4) Apply Heat N Bond Lite to the BACK of your applique fabric, removing paper back
- 5) Load design into your embroidery machine and begin stitching.

Red and blue are recognized in the embroidery industry as your placement and tack down lines. It is not meant for you to put red then blue in your machine for stitching. The color change makes your machine stop.

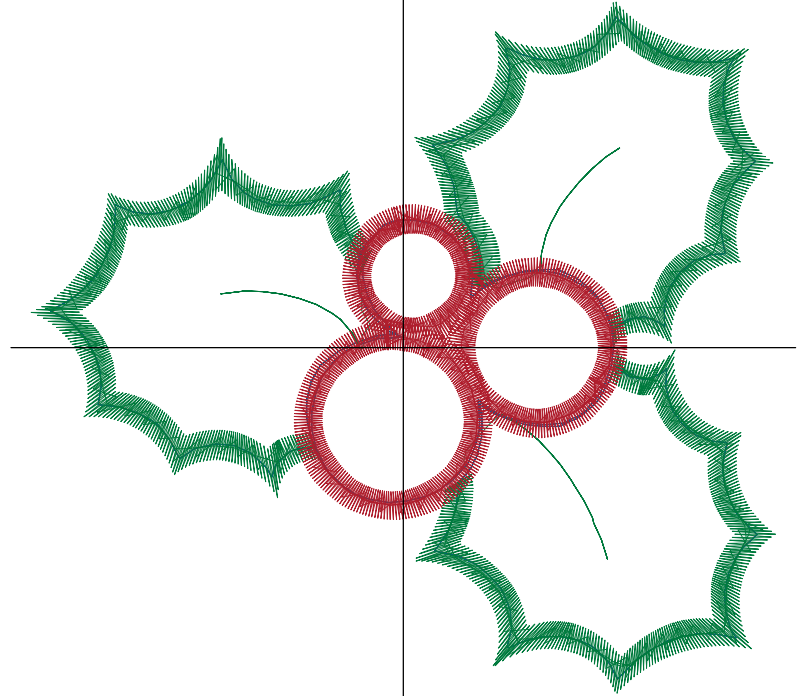
- 6) Hollyhock red is used to show your PLACEMENT line for your fabric.
- 7) Lay an ample piece of fabric completely covering your placement line.
- 8) Blue is used to show your TACKDOWN line. Proceed and stitch the blue tackdown line.
- 9) Remove hoop from machine and carefully trim away excess fabric. Get as close to the tackdown line as you can.
- 10) Use a small craft iron to carefully press the applique fabric while still in the hoop. The Heat N Bond Lite will keep your applique looking crisp through many washings.
- 11) Return your hoop to your machine and proceed, working your way through your design.

Design Name: atwdd-0569	Customer Name:	Machine Set: Default	
Size=98.60 mm x 91.40 mm	Stitch No.=7801	ChangeColor No.=5	Trim No.=7

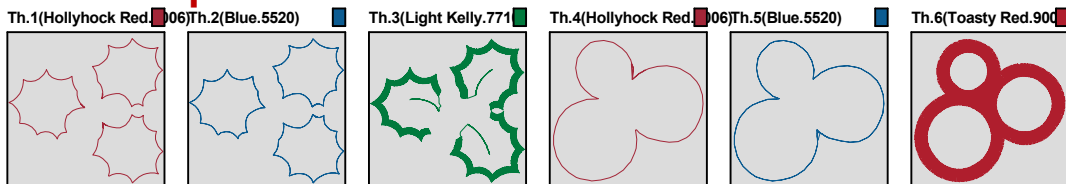
**Design Note:**

No.	Thread	Length(m)
1.	 Robison Anton Super Brite Poly.Hollyhock Red.9006	0.47
2.	 Robison Anton Super Brite Poly.Blue.5520	0.91
3.	 Robison Anton Super Brite Poly.Light Kelly.7710	8.28
4.	 Robison Anton Super Brite Poly.Hollyhock Red.9006	0.16
5.	 Robison Anton Super Brite Poly.Blue.5520	0.29
6.	 Robison Anton Super Brite Poly.Toasty Red.9002	4.52

ZOOM 100%



**Color Sequence:**

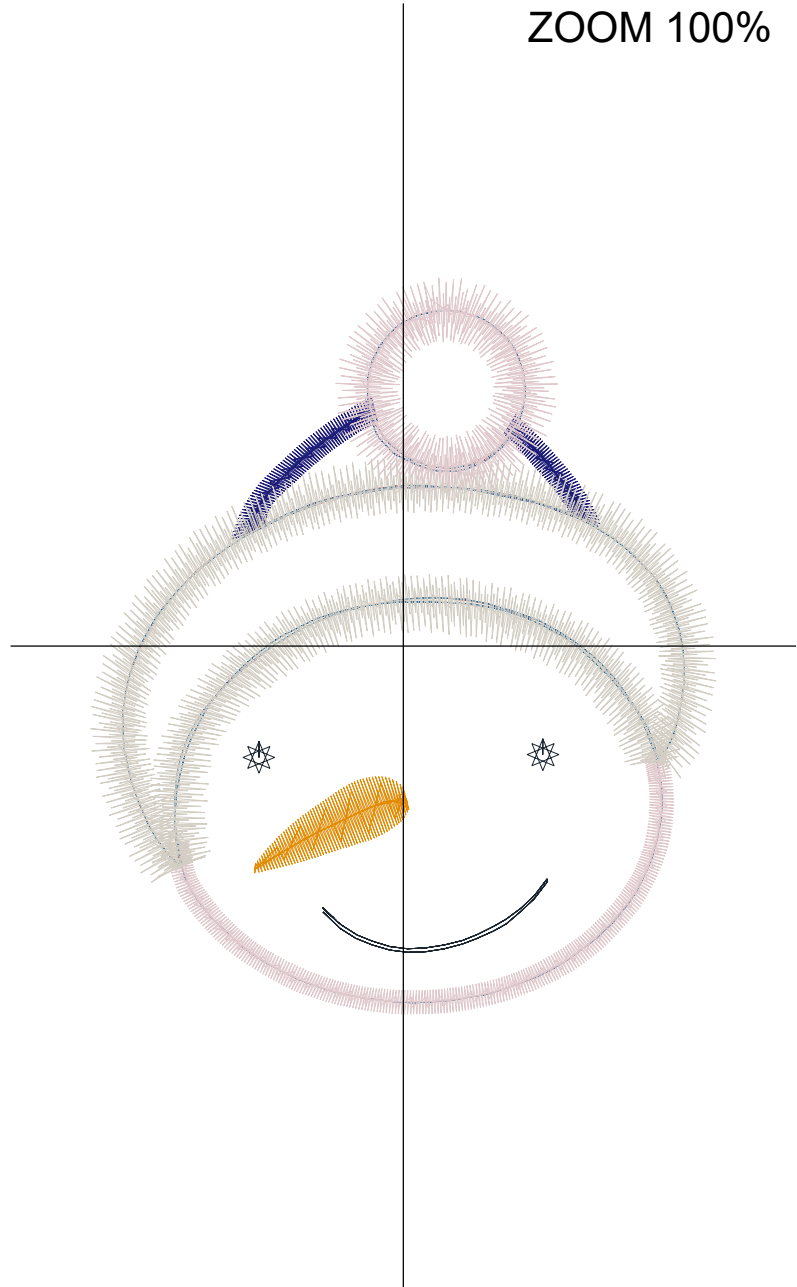


Design Name: atwdd-0570	Customer Name:	Machine Set: Default	
Size=82.80 mm x 97.40 mm	Stitch No.=4423	ChangeColor No.=11	Trim No.=6

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.12
2.	Robison Anton Super Brite Poly.Blue.5520	0.25
3.	Robison Anton Super Brite Poly.Fire Blue.5736	0.96
4.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.27
5.	Robison Anton Super Brite Poly.Blue.5520	0.52
6.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	1.91
7.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.24
8.	Robison Anton Super Brite Poly.Blue.5520	0.47
9.	Robison Anton Super Brite Poly.Pearl Gray.5640	7.04
10.	Robison Anton Super Brite Poly.Yellow.5513	0.76
11.	Robison Anton Super Brite Poly.Black.5596	0.35
12.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	2.37

ZOOM 100%



**Color Sequence:**

Th.1(Hollyhock Red.9006)	Th.2(Blue.5520)	Th.3(Fire Blue.5736)	Th.4(Hollyhock Red.9006)	Th.5(Blue.5520)	Th.6(Hi Ho Silver.9082)	Th.7(Hollyhock Red.9006)	Th.8(Blue.5520)
Th.9(Pearl Gray.5640)	Th.10(Yellow.5513)	Th.11(Black.5596)	Th.12(Hi Ho Silver.9082)				

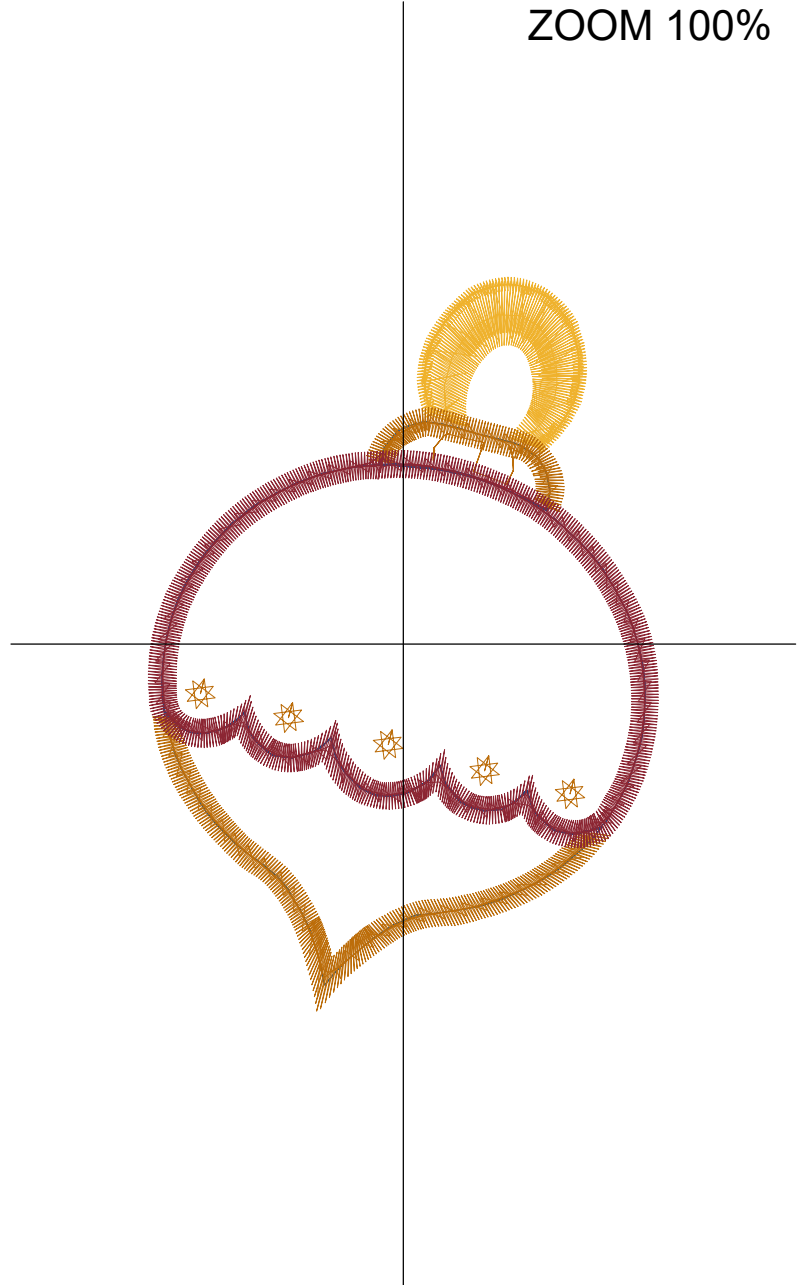


Design Name: atwdd-0571	Date: 2019-07-03 15:00:16	Customer Name:	Machine Set: Default
Size=67.40 mm x 97.00 mm	Stitch No.=4096	ChangeColor No.=9	Trim No.=6

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Mustard.5631	2.55
2.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.10
3.	Robison Anton Super Brite Poly.Baltic Blue.5741	0.14
4.	Robison Anton Super Brite Poly.Copper.5595	0.84
5.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.18
6.	Robison Anton Super Brite Poly.Baltic Blue.5741	0.34
7.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.21
8.	Robison Anton Super Brite Poly.Baltic Blue.5741	0.40
9.	Robison Anton Super Brite Poly.Copper.5595	2.18
10.	Robison Anton Super Brite Poly.Burgundy.5549	4.52

ZOOM 100%



**Color Sequence:**

Th.1(Mustard.5631)	Th.2(Hollyhock Red.9006)	Th.3(Baltic Blue.5741)	Th.4(Copper.5595)	Th.5(Hollyhock Red.9006)	Th.6(Baltic Blue.5741)	Th.7(Hollyhock Red.9006)	Th.8(Baltic Blue.5741)
Th.9(Copper.5595)	Th.10(Burgundy.5549)						

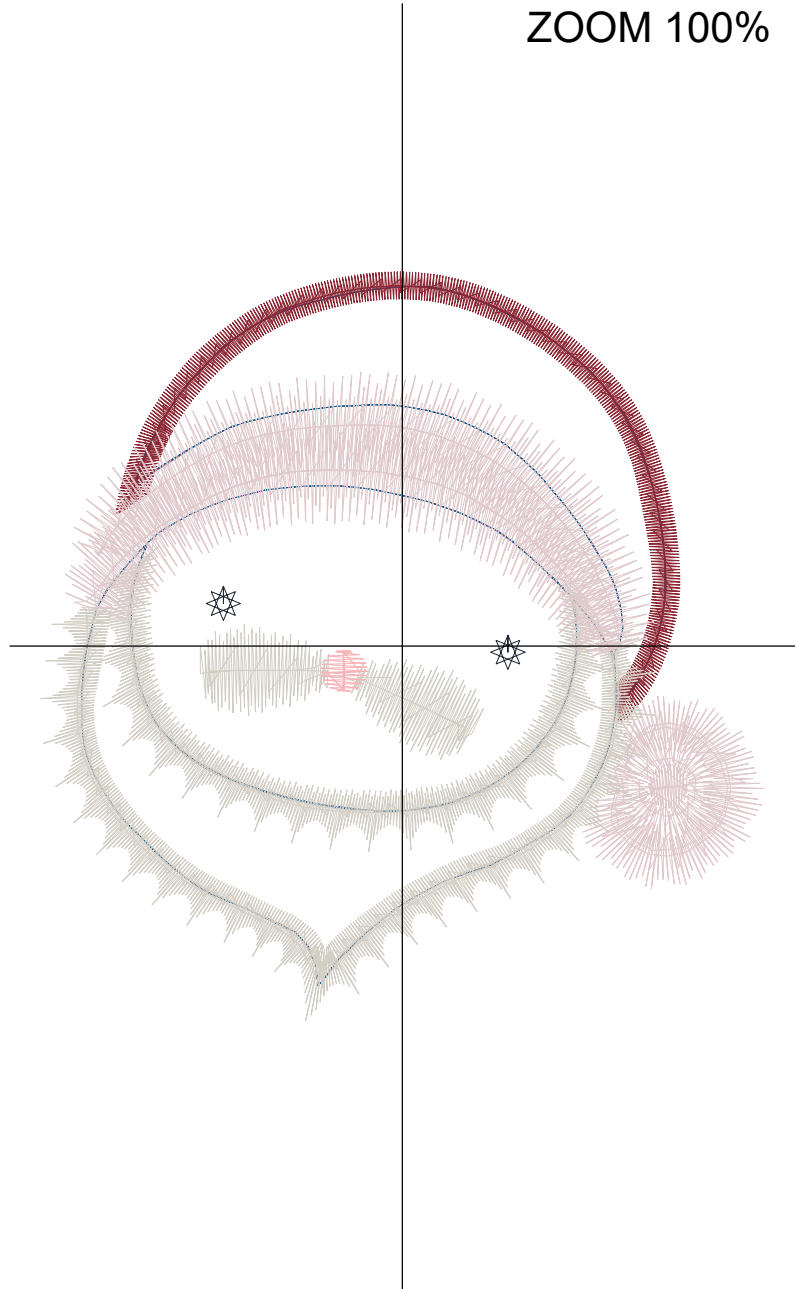


Design Name: atwdd-0572	Customer Name:	Machine Set: Default	
Size=95.60 mm x 99.00 mm	Stitch No.=7267	ChangeColor No.=11	Trim No.=4

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	2.15
2.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.23
3.	Robison Anton Super Brite Poly.Blue.5520	0.44
4.	Robison Anton Super Brite Poly.Burgundy.5549	3.00
5.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.18
6.	Robison Anton Super Brite Poly.Blue.5520	0.34
7.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.26
8.	Robison Anton Super Brite Poly.Blue.5520	0.51
9.	Robison Anton Super Brite Poly.Pearl Gray.5640	8.11
10.	Robison Anton Super Brite Poly.Mountain Rose.5795	0.13
11.	Robison Anton Super Brite Poly.Black.5596	0.08
12.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	7.01

ZOOM 100%



**Color Sequence:**

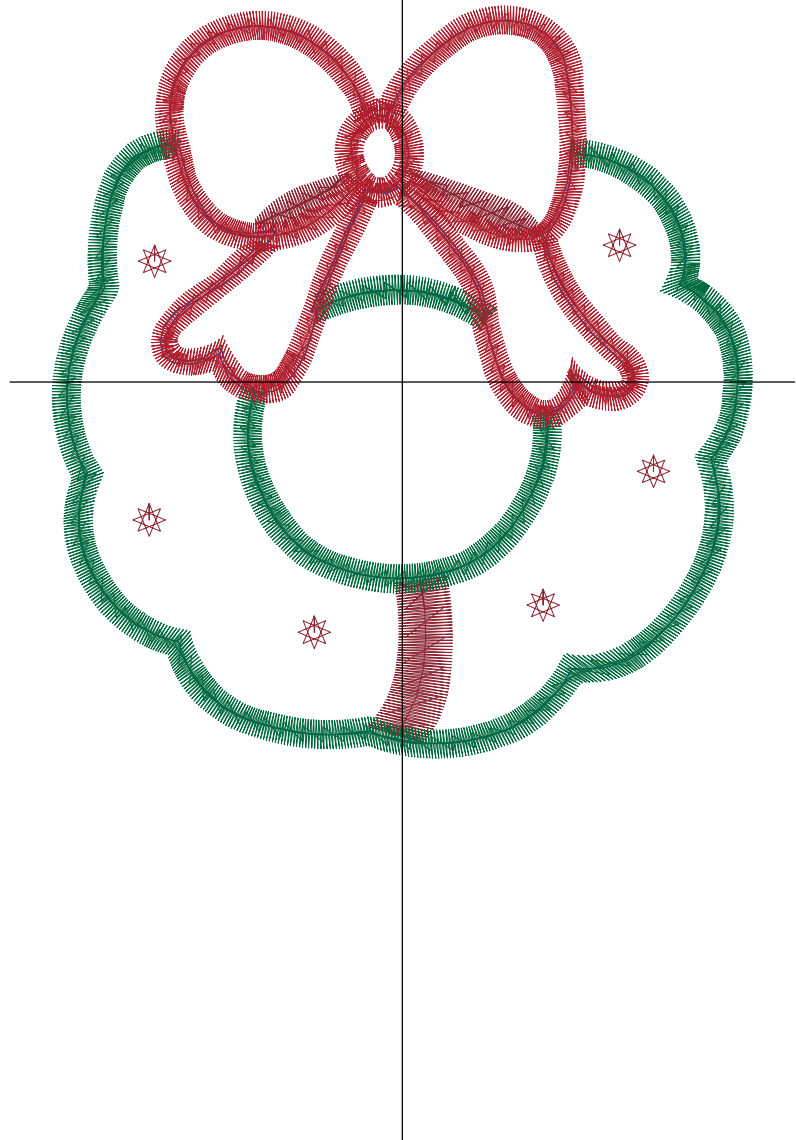
Th.1(Hi Ho Silver.9082)	Th.2(Hollyhock Red.9006)	Th.3(Blue.5520)	Th.4(Burgundy.5549)	Th.5(Hollyhock Red.9006)	Th.6(Blue.5520)	Th.7(Hollyhock Red.9006)	Th.8(Blue.5520)
Th.9(Pearl Gray.5640)	Th.10(Mountain Rose.5795)	Th.11(Black.5596)	Th.12(Hi Ho Silver.9082)				



Design Name: unsaved1	Customer Name:	Machine Set: Default	
Size=92.60 mm x 99.60 mm	Stitch No.=6529	ChangeColor No.=6	Trim No.=13

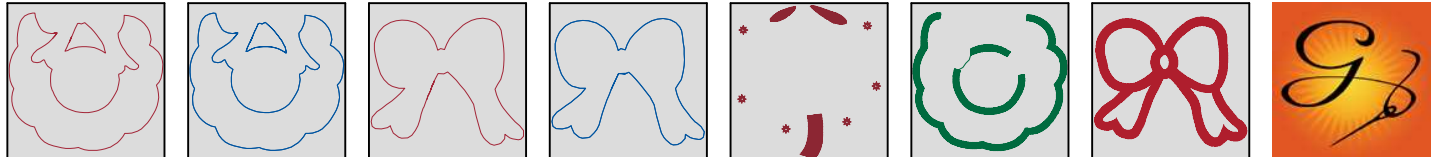
No.	Thread	Length(m)
1.	 Robison Anton Super Brite Poly.Hollyhock Red.9006	0.50
2.	 Robison Anton Super Brite Poly.Baltic Blue.5741	0.98
3.	 Robison Anton Super Brite Poly.Hollyhock Red.9006	0.28
4.	 Robison Anton Super Brite Poly.Baltic Blue.5741	0.56
5.	 Robison Anton Super Brite Poly.Burgundy.5549	1.87
6.	 Robison Anton Super Brite Poly.Dark Green.5508	8.01
7.	 Robison Anton Super Brite Poly.Toasty Red.9002	7.64

ZOOM 100%



## Color Sequence:

Th.1(Hollyhock Red.9006) Th.2(Baltic Blue.5741) Th.3(Hollyhock Red.9006) Th.4(Baltic Blue.5741) Th.5(Burgundy.5549) Th.6(Dark Green.5508) Th.7(Toasty Red.9002)



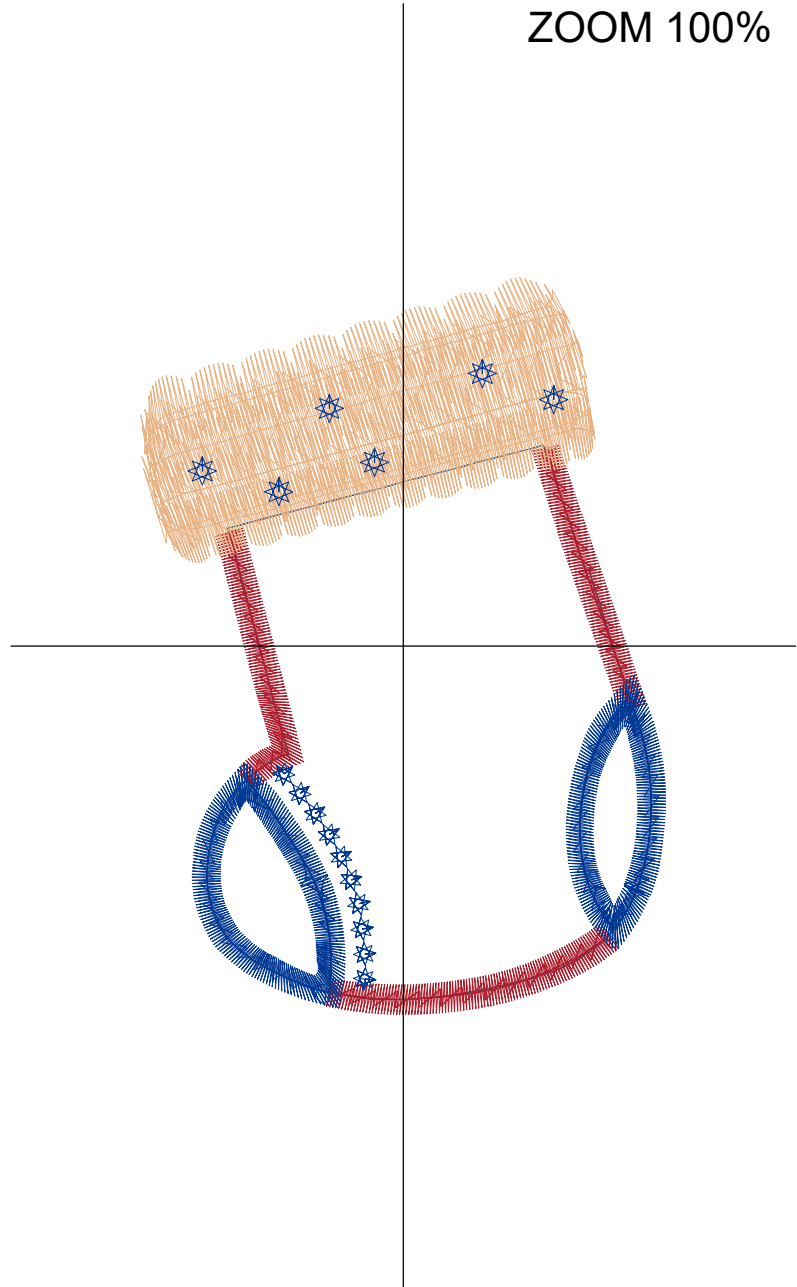


Design Name: atwdd-0574	Customer Name:	Machine Set: Default	
Size=69.40 mm x 97.60 mm	Stitch No.=4823	ChangeColor No.=10	Trim No.=10

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.23
2.	Robison Anton Super Brite Poly.Blue.5520	0.48
3.	Robison Anton Super Brite Poly.Toasty Red.9002	2.66
4.	Robison Anton Super Brite Poly.Primedor.9132	9.16
5.	Robison Anton Super Brite Poly.Sapphire.5580	0.19
6.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.08
7.	Robison Anton Super Brite Poly.Baltic Blue.5741	0.18
8.	Robison Anton Super Brite Poly.Sapphire.5580	2.16
9.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.07
10.	Robison Anton Super Brite Poly.Blue.5520	0.14
11.	Robison Anton Super Brite Poly.Sapphire.5580	1.67

ZOOM 100%



**Color Sequence:**

Th.1(Hollyhock Red.9006)	Th.2(Blue.5520)	Th.3(Toasty Red.9002)	Th.4(Primedor.9132)	Th.5(Sapphire.5580)	Th.6(Hollyhock Red.9006)	Th.7(Baltic Blue.5741)	Th.8(Sapphire.5580)
Th.9(Hollyhock Red.9006)	Th.10(Blue.5520)	Th.11(Sapphire.5580)					

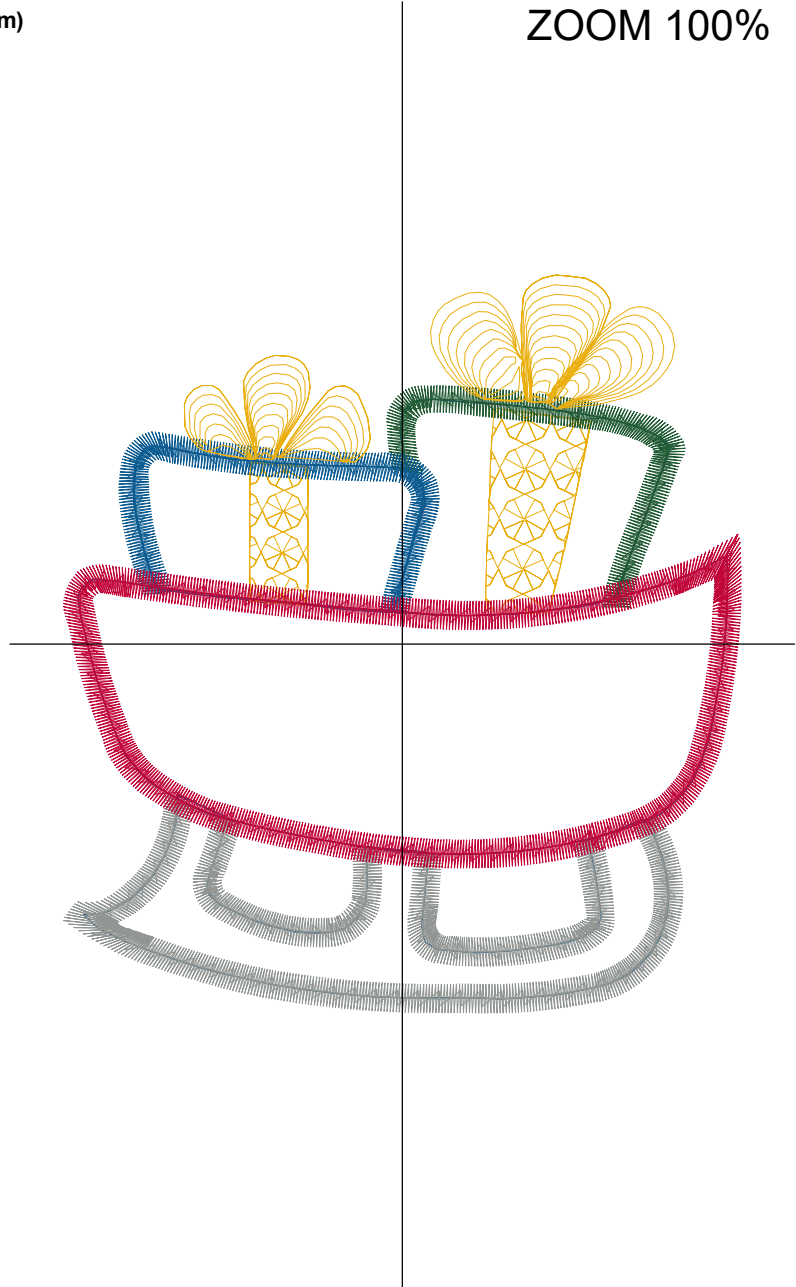


Design Name: atwdd-0575	Customer Name:	Machine Set: Default	
Size=89.60 mm x 97.60 mm	Stitch No.=6716	ChangeColor No.=13	Trim No.=3

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.13
2.	Robison Anton Super Brite Poly.Blue.5520	0.24
3.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.11
4.	Robison Anton Super Brite Poly.Blue.5520	0.22
5.	Robison Anton Super Brite Poly.Golden Chair.9050	1.11
6.	Robison Anton Super Brite Poly.Deep Green.5584	1.60
7.	Robison Anton Super Brite Poly.Blue.5520	1.80
8.	Robison Anton Super Brite Poly.Golden Chair.9050	1.42
9.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.24
10.	Robison Anton Super Brite Poly.Blue.5520	0.47
11.	Robison Anton Super Brite Poly.Millennium.9096	5.03
12.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.23
13.	Robison Anton Super Brite Poly.Blue.5520	0.45
14.	Robison Anton Super Brite Poly.Candy Apple Red.5807	5.30

ZOOM 100%



**Color Sequence:**

Th.1(Hollyhock Red.9006)	Th.2(Blue.5520)	Th.3(Hollyhock Red.9006)	Th.4(Blue.5520)	Th.5(Golden Chair.9050)	Th.6(Deep Green.5584)	Th.7(Blue.5520)	Th.8(Golden Chair.9050)
Th.9(Hollyhock Red.9006)	Th.10(Blue.5520)	Th.11(Millennium.9096)	Th.12(Hollyhock Red.9006)	Th.13(Blue.5520)	Th.14(Candy Apple Red.5807)		

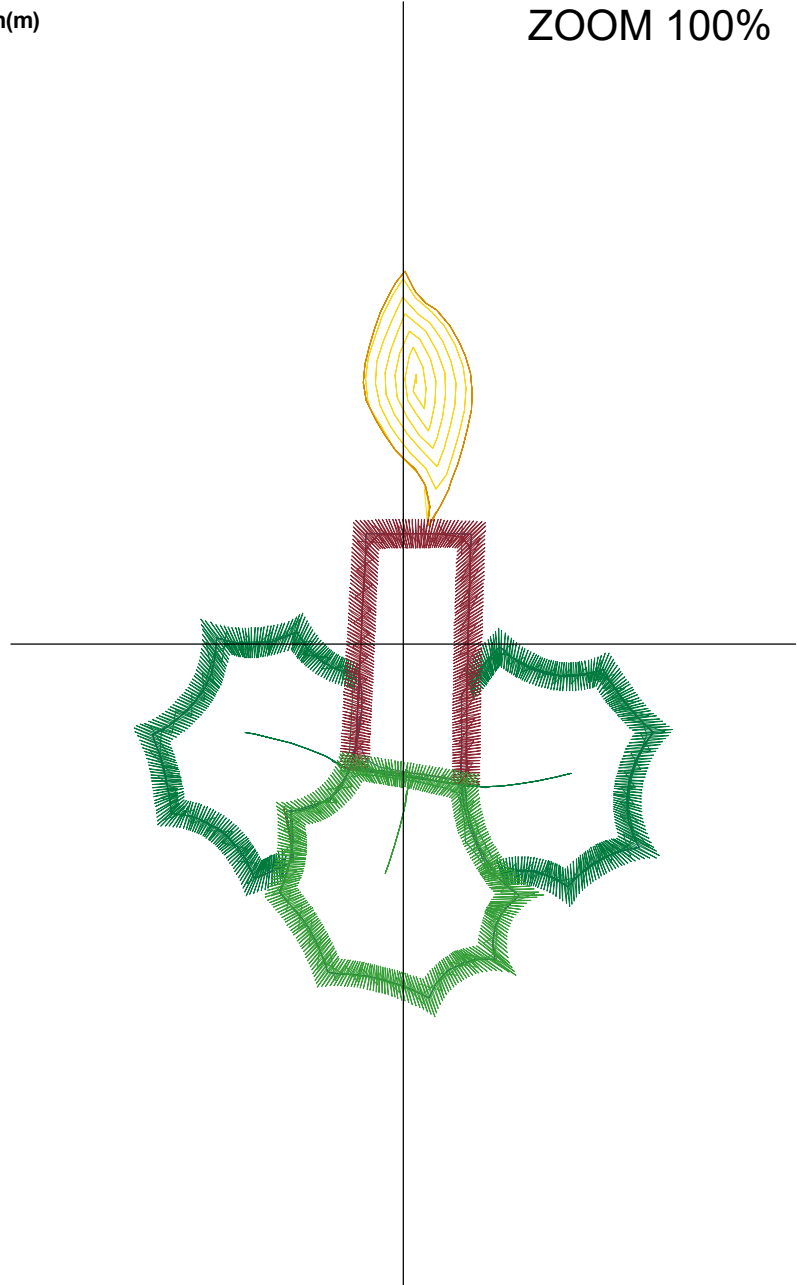


Design Name: atwdd-0576	Customer Name:	Machine Set: Default	
Size=71.20 mm x 98.60 mm	Stitch No.=3588	ChangeColor No.=10	Trim No.=3









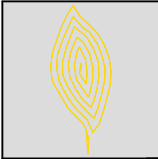
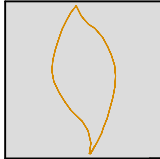
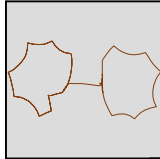
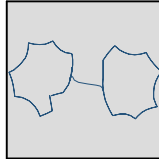
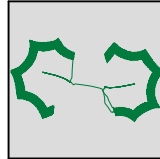
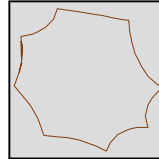
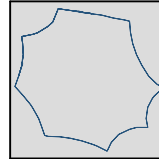
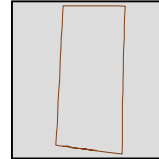



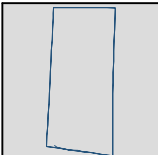
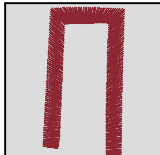
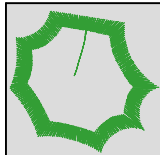

**Design Note:**

No.	Thread	Length(m)
1.	 Robison Anton Super Brite Poly.Canary.5535	0.46
2.	 Robison Anton Super Brite Poly.Sun Gold.5512	0.31
3.	 Robison Anton Super Brite Poly.Cocoa Mulch.5788	0.33
4.	 Robison Anton Super Brite Poly.Favorite Deep Blue.9075	0.43
5.	 Robison Anton Super Brite Poly.Light Kelly.7710	3.65
6.	 Robison Anton Super Brite Poly.Cocoa Mulch.5788	0.11
7.	 Robison Anton Super Brite Poly.Favorite Deep Blue.9075	0.24
8.	 Robison Anton Super Brite Poly.Cocoa Mulch.5788	0.10
9.	 Robison Anton Super Brite Poly.Favorite Deep Blue.9075	0.19
10.	 Robison Anton Super Brite Poly.Burgundy.5549	1.86
11.	 Robison Anton Super Brite Poly.Emerald.5514	2.45

ZOOM 100%



**Color Sequence:**

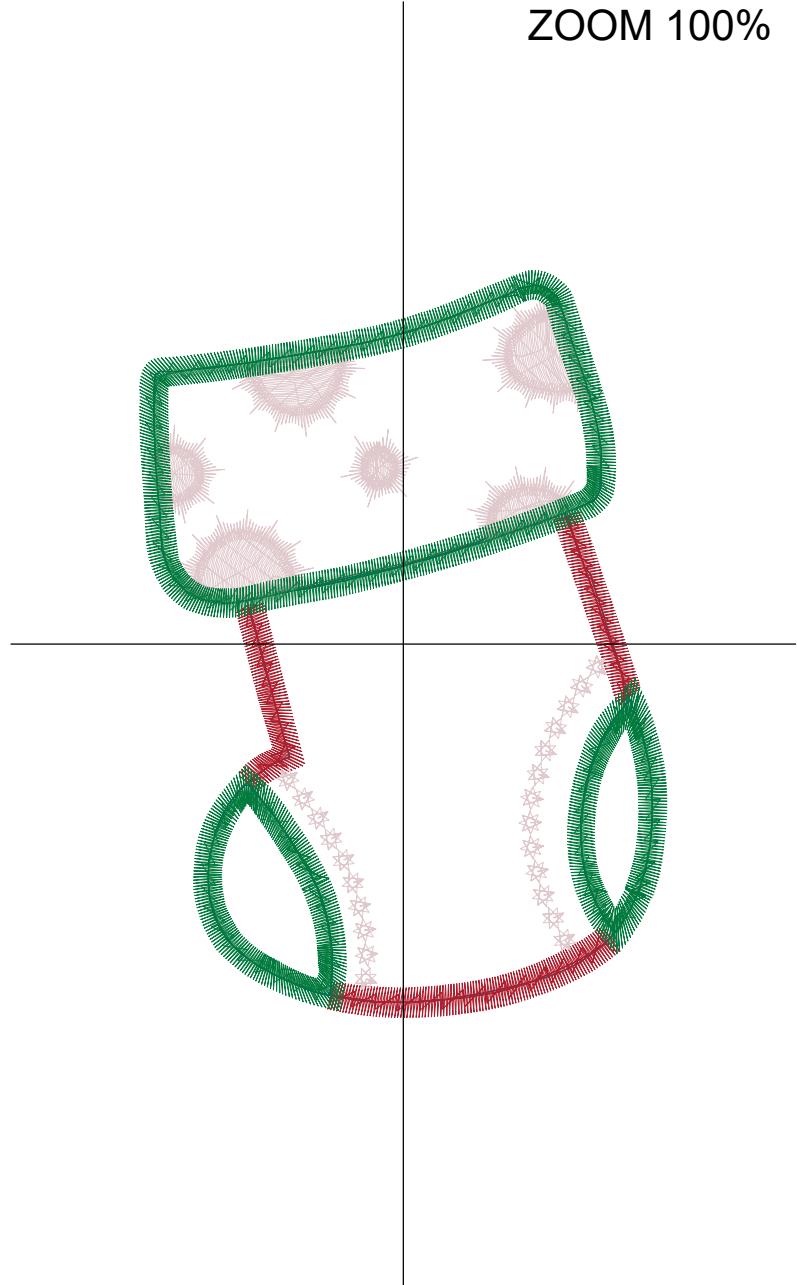
Th.1(Canary.5535) 	Th.2(Sun Gold.5512) 	Th.3(Cocoa Mulch.5788) 	Th.4(Favorite Deep Blue.9075) 	Th.5(Light Kelly.7710) 	Th.6(Cocoa Mulch.5788) 	Th.7(Favorite Deep Blue.9075) 	Th.8(Cocoa Mulch.5788) 
							
Th.9(Favorite Deep Blue.9075) 	Th.10(Burgundy.5549) 	Th.11(Emerald.5514) 					
							

Design Name: atwdd-0577	Customer Name:	Machine Set: Default	
Size=69.80 mm x 98.80 mm	Stitch No.=6005	ChangeColor No.=10	Trim No.=9

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.21
2.	Robison Anton Super Brite Poly.Blue.5520	0.45
3.	Robison Anton Super Brite Poly.Toasty Red.9002	2.18
4.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.33
5.	Robison Anton Super Brite Poly.Blue.5520	0.38
6.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.08
7.	Robison Anton Super Brite Poly.Baltic Blue.5741	0.18
8.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.07
9.	Robison Anton Super Brite Poly.Blue.5520	0.18
10.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	5.28
11.	Robison Anton Super Brite Poly.Light Kelly.7710	7.49

ZOOM 100%



**Color Sequence:**

Th.1(Hollyhock Red.9006)	Th.2(Blue.5520)	Th.3(Toasty Red.9002)	Th.4(Hollyhock Red.9006)	Th.5(Blue.5520)	Th.6(Hollyhock Red.9006)	Th.7(Baltic Blue.5741)	Th.8(Hollyhock Red.9006)
Th.9(Blue.5520)	Th.10(Hi Ho Silver.9082)	Th.11(Light Kelly.7710)					

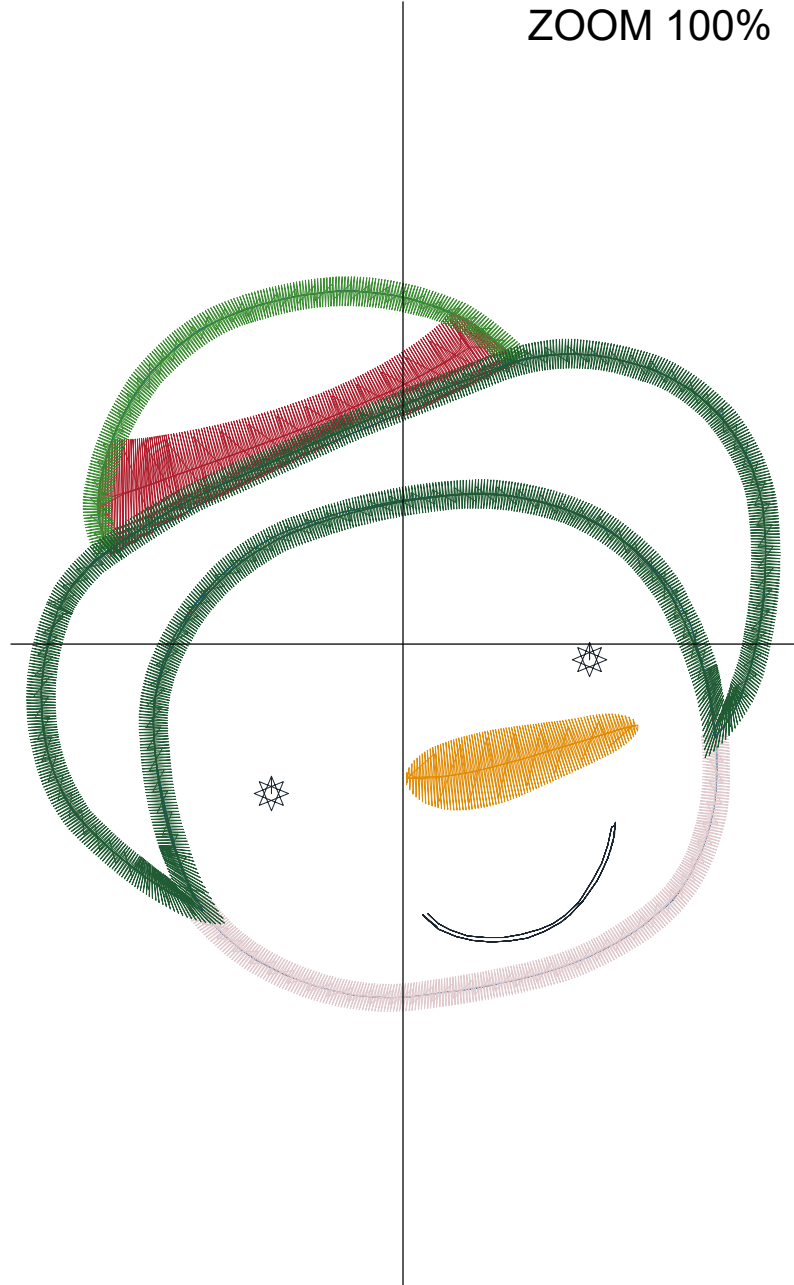


Design Name: atwdd-0578	Customer Name:	Machine Set: Default	
Size=99.70 mm x 97.20 mm	Stitch No.=6273	ChangeColor No.=11	Trim No.=4

**Design Note:**

No.	Thread	Length(m)
1.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.15
2.	Robison Anton Super Brite Poly.Blue.5520	0.36
3.	Robison Anton Super Brite Poly.Toasty Red.9002	3.07
4.	Robison Anton Super Brite Poly.Kelly.5540	1.82
5.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.24
6.	Robison Anton Super Brite Poly.Blue.5520	0.46
7.	Robison Anton Super Brite Poly.Hi Ho Silver.9082	2.09
8.	Robison Anton Super Brite Poly.Hollyhock Red.9006	0.34
9.	Robison Anton Super Brite Poly.Blue.5520	0.80
10.	Robison Anton Super Brite Poly.Deep Green.5584	7.85
11.	Robison Anton Super Brite Poly.Yellow.5513	1.37
12.	Robison Anton Super Brite Poly.Black.5596	0.40

ZOOM 100%



**Color Sequence:**

Th.1(Hollyhock Red.9006)	Th.2(Blue.5520)	Th.3(Toasty Red.9002)	Th.4(Kelly.5540)	Th.5(Hollyhock Red.9006)	Th.6(Blue.5520)	Th.7(Hi Ho Silver.9082)	Th.8(Hollyhock Red.9006)
Th.9(Blue.5520)	Th.10(Deep Green.5584)	Th.11(Yellow.5513)	Th.12(Black.5596)				

