







SPELAB



4" CAT & DPF RACE PIPE

2007.5-2012 6.7 Cummins

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WARNING

Before you begin, verify that you received the right kit & each part listed is correct and in good condition.

Note: Always practice safe working standards using appropriate stands or having a second person on hand to help and allow for exhaust to completely cool before starting your.

INSTALLATION NOTES

Note: Prior to installation, please compare the parts that you have received with the bill of materials listed above to ensure that you have all the necessary parts for installation.

INSTALLATION STEPS

Step 1:

Starting at turbo, remove the band clamp from the down pipe at the turbo. Loosen the bolt enough to unlatch the clamp, then pry the clamp away from flange at three spots with a flathead screwdriver. Remove clamp. (Note: keep the stock band clamp as it will be used with the new system)

Step 2:

Unbolt the flange and all factory bungs and airlines on down pipe and Diesel Particulate Filter.

Step 3:

Cut the downpipe next to the transmission to make removal easier. If you want to keep the down pipe, it will be necessary to lower the transmission plate support to make room for removal of pipe. (Make sure you support the transmission before doing this).

Step 4:

Loosen clamp connection after the Diesel Particulate Filter. Spray the hangers with WD-40, then pry them from the OE rubber hangers and remove the downpipe and DPF. (Note: a sawzall or hacksaw is the preferred method of cutting exhaust).

Step 5:

Install turbo pipe using the stock turbo band clamp. Snug the clamp down so it will hold pipe but pipe can still be moved.

Step 6:

Install the DPF race pipe #20812NB.3. Install Tuner and follow manufacturer's instructions as to what to do with sensors.



Technical Support: email us service@spelabautoparts.com
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