

DRYDEN AQUA
DISTRIBUTION | SUSTAINABLE WATER QUALITY

Dryden Pool Academy
SESSION 7

OXIDATION

10 HIGH-LEVEL TRAINING SESSIONS

Zoom Live

DAISY+ : Dryden Aqua Integrated System

KNOW THE FLOW!

1. Identify the main components of the system
2. Understand the flow of water through the system
3. Identify the different types of pumps and their uses
4. Understand the importance of flow rate and pressure
5. Identify the different types of valves and their uses
6. Understand the importance of flow rate and pressure
7. Identify the different types of filters and their uses
8. Understand the importance of flow rate and pressure
9. Identify the different types of disinfectants and their uses
10. Understand the importance of flow rate and pressure

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AGENDA 9:30 – 10:30

zoom

DRYDEN POOL ACADEMY
KNOWLEDGE IS POWER!

SESSION 7

Oxidation & Redox-reaction

Free chlorine vs redox

DA-GEN : The best disinfection with free radicals


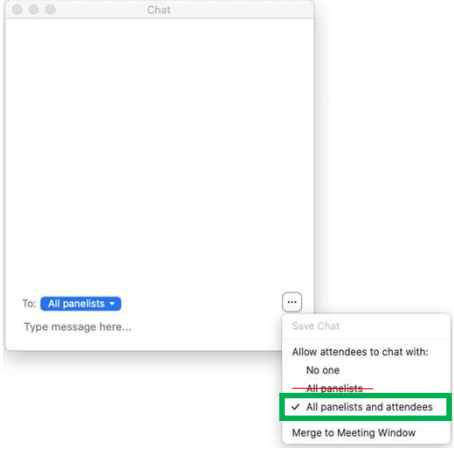
Problems with corrosion in swimming pools and the Langelier Index

DAISY+ Case study

Q&A : Questions / Réponses

2

Questions & Answers

Prepare and send us your questions during the meeting using the chat!

Chat
Raise Hand

Q&A

3

Dryden Pool Academy presentations and replays






www.drydenaqua.com

Replay available for 7 days after each session (EN, DE, FR, US)


PDF Presentation available for download 24 hr before each session (every Thursday)

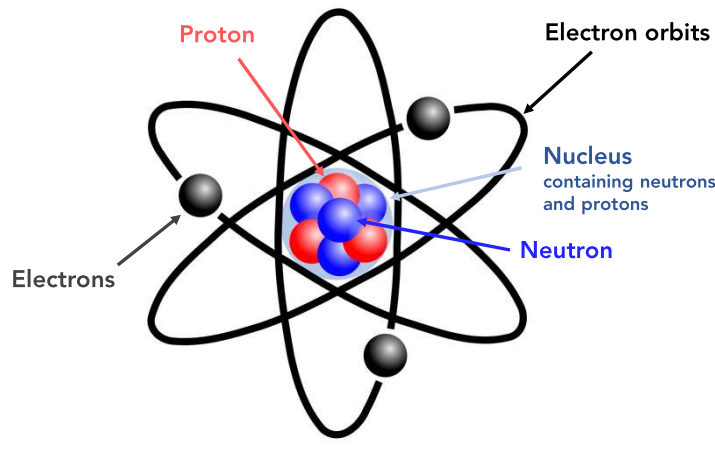
Program




4

What is an atom?





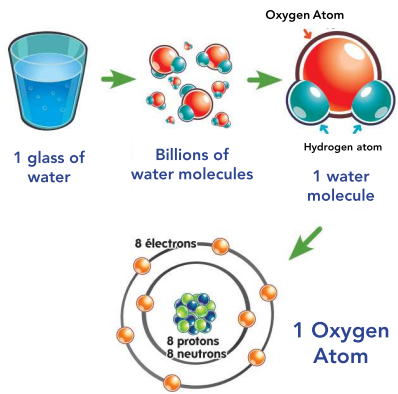
Proton

Electron orbits

Nucleus containing neutrons and protons

Neutron

Electrons



1 glass of water

Billions of water molecules

Oxygen Atom

Hydrogen atom

1 water molecule

8 electrons


8 protons
8 neutrons

1 Oxygen Atom

The structure of Atom

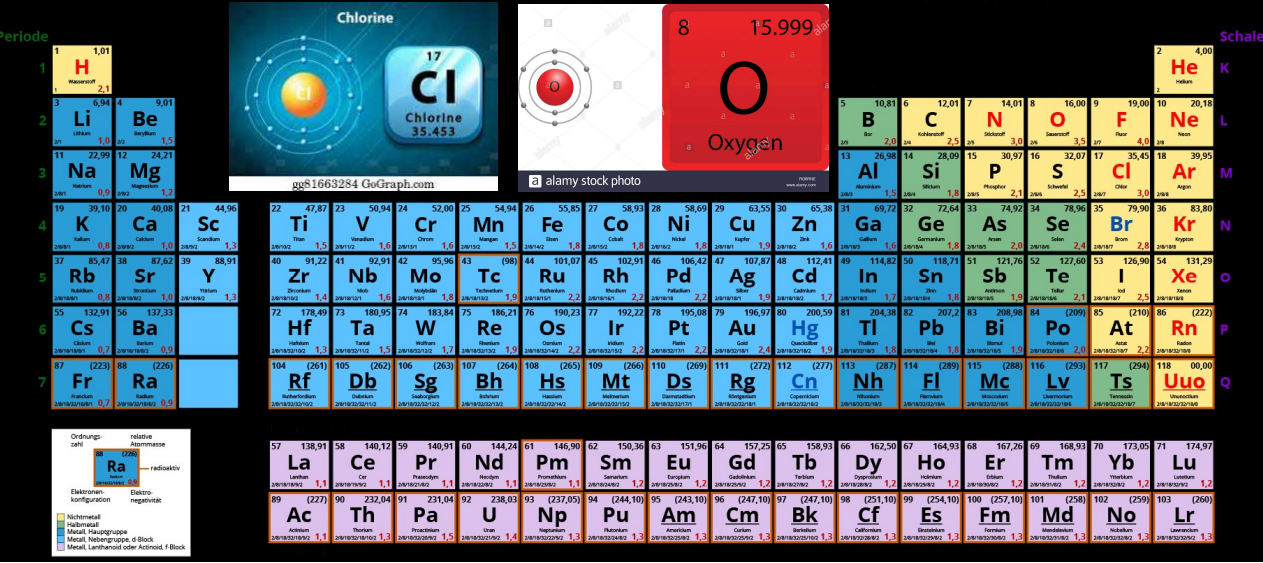
5

What is an Atom? The periodic table of the elements



Periode

Schale



Ordnungs- zahl relative Atommasse

Elektronen- konfiguration Elektro negativität

■ Nichtmetall ■ Halbmetall ■ Metall
■ Metall, Hauptgruppe ■ Metall, Nebengruppe, d Block
■ Metall, Lanthanoid oder Actinoid f Block

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Oxidation: Transfer of electrons

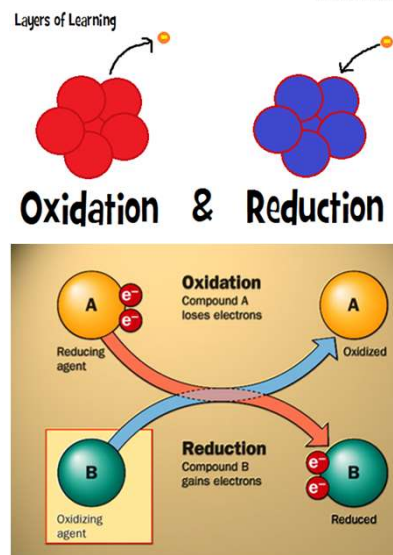


The oxidizing agent takes the electrons.

The reducing agent is releasing electrons.

Definition:

Oxidation is a chemical reaction in which the reducing agent releases electrons and oxidizing agent is gaining electrons



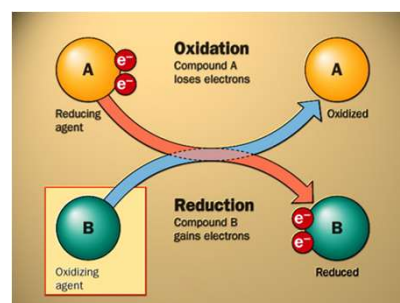
7

What is a REDOX reaction?



Oxidation is the opposite of reduction.

A reduction-reaction always comes together with an oxidation-reaction. Oxidation and reduction together are called REDOX (reduction and oxidation).



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Oxidation-Reduction Potential: ORP



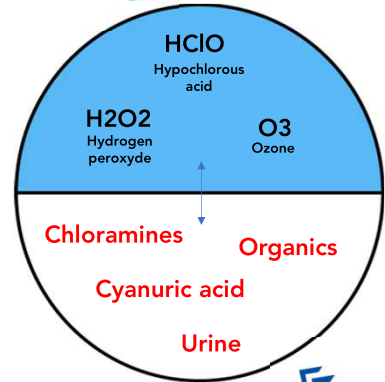
The unit of measurement of ORP is millivolts (mV).

The higher the millivolt reading, the more powerfully the oxidation process

Oxidisers increase the ORP and therefore increase disinfection .
Typical oxidisers are hypochlorous acid, ozone, hydrogen peroxide, and potassium monopersulphate.

Reductants decrease the ORP and therefore decrease disinfection.
Typical reductants are chloramines, cyanuric acid, organic matter, urine, micro-organisms, etc.

Oxidisers



Reductants

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ORP: The ideal hygiene parameter

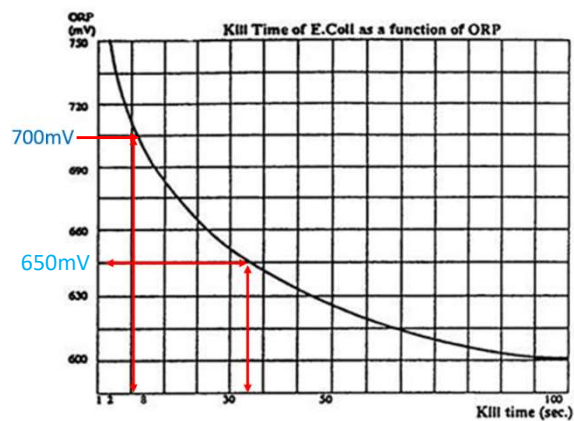


ORP is an indicator of micro-organism kill time / kill rate.

Drinking water is adequately disinfected at an ORP of 650 mV.

In swimming pools, an ORP of 700 to 720 mV allows a quick disinfection.

Graph 6.1 Kill Time for a log 3 Reduction of E. coli as a Function of ORP



Source: Eutech Instruments Pty Ltd

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ORP varies with pH



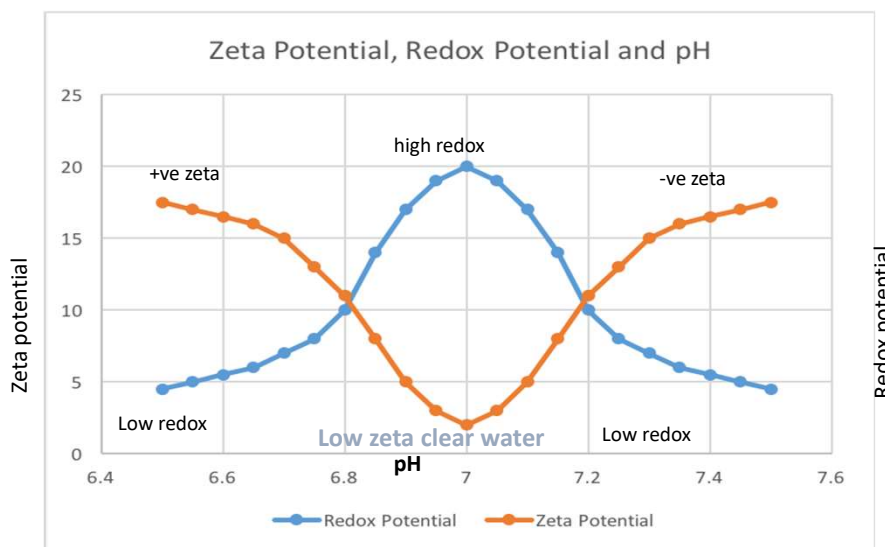
ORP also depends on pH but also on water temperature and turbidity (Zeta Potential)

Redox	pH	Freies Chlor
650 mV	7.6	0.4 ppm
720 mV	7.0	0.4 ppm

ORP control always with pH control!

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ORP varies with Zeta Potential



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Redox versus free chlorine?



ORP: The power of disinfection

- ORP measures oxidative disinfection power
- ORP is not measuring the concentration of free chlorine.
- Depends on the load, the water temperature, the pH and the Zeta potential (turbidity)

⇒ Ideal for residential pools
⇒ Perfect hygienic parameter

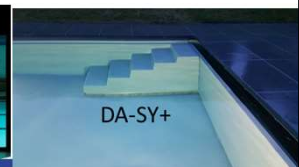


Free chlorine: Measures the absolute value

- Free chlorine measures the absolute concentrations of hypochlorous acid (HOCl) and the hypochlorite ion (OCl⁻)
- It does not measure the disinfection power
- Depends not on the load, the water temperature, the pH and the Zeta potential (turbidity)

⇒ A legal must for public pools in most countries

⇒ Ideally check disinfection power by ORP



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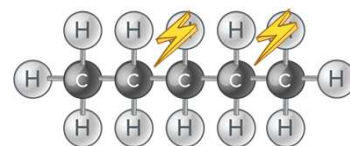
Oxidation: The electro-chemical potential in eV (Electronvolt)



The higher the eV: The more force to attract electrons, the stronger the oxidation


THE STRENGTH OF FREE RADICALS

	in eV
Hydroxyl radical (OH[•])	2.86
Atomic Oxygen (O [•])	2.42
Ozone (O ₃)	2.07
Persulfate (K ₂ S ₂ O ₈)	2.00
Percarbonate (2Na ₂ CO ₃ · 3H ₂ O ₂)	1.80
Hydrogen Peroxide (H ₂ O ₂)	1.78
Chlorine (Cl)	1.36

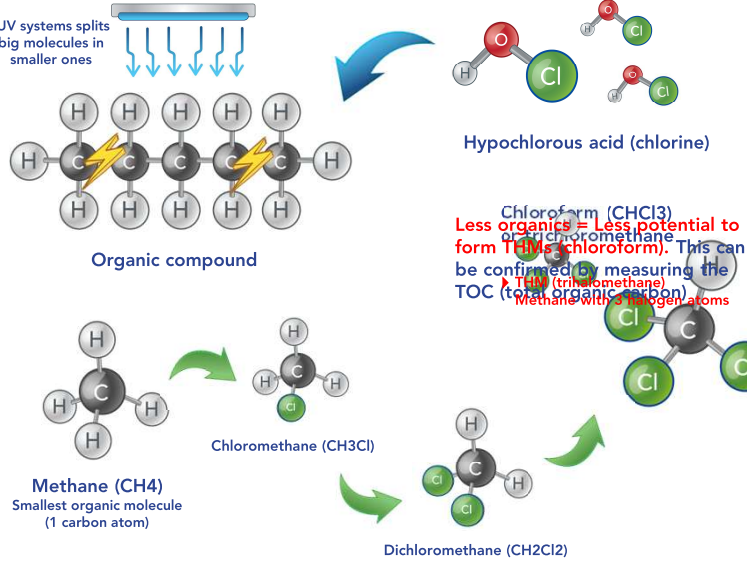


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Chloroform (THMs) is formed in water when chlorine reacts with organics



UV systems splits big molecules in smaller ones



Organic compound

Methane (CH₄)
Smallest organic molecule (1 carbon atom)

Chloromethane (CH₃Cl)

Dichloromethane (CH₂Cl₂)

Chloroform (CHCl₃)
or trichloromethane
Less organics = Less potential to form THMs (chloroform). This can be confirmed by measuring the TOC (total organic carbon) Methane with 3 hydrogen atoms

Hypochlorous acid (chlorine)

Organic compounds are composed of mainly carbon and hydrogen.

Chlorine oxidizes organic molecules such as oil, lipids or protein

Organic compounds keep breaking down into smaller parts.

Chloroform (CHCl₃) is a very volatile toxic by-products.

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STEP 4 : DAISY+: SWIMMING IN DRINKING WATER



0.1 MG/L

DAISY + DA-GEN = DAISY+



STEP 4



DA-GEN

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Swimming in Drinking Water

Free Chlorine 0.1mg/l


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Swimming in Drinking Water

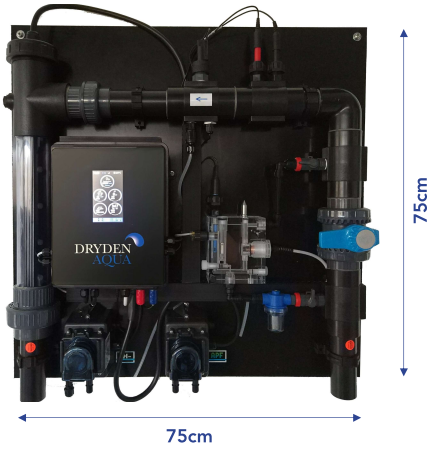
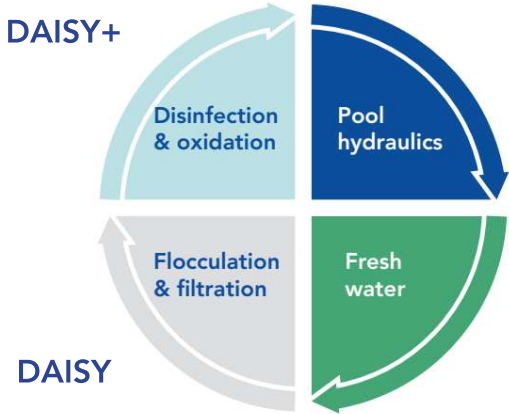


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DA-GEN completes DAISY with a disinfection stage



DAISY + DA-GEN = DAISY+

The diagram illustrates the DAISY+ process as a continuous cycle of four stages: Disinfection & oxidation (top-left, light blue), Pool hydraulics (top-right, dark blue), Flocculation & filtration (bottom-left, grey), and Fresh water (bottom-right, green). The top half of the cycle is labeled DAISY+, and the bottom half is labeled DAISY.

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What is DA-GEN and why free radicals ?



 **DA-GEN is a Hydrolyser that generates free radicals and small amounts of chlorine.**

DA-GEN

- ▶ Free radicals for the main disinfection
- ▶ Chlorine for depot-disinfection




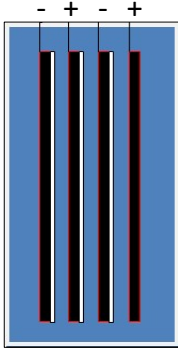
THE STRENGTH OF FREE RADICALS

	in eV
Hydroxyl radical (OH[•])	2.86
Atomic Oxygen (O [•])	2.42
Ozone (O ₃)	2.07
Persulfate (K ₂ S ₂ O ₈)	2.00
Percarbonate (2Na ₂ CO ₃ · 3H ₂ O ₂)	1.80
Hydrogen Peroxide (H ₂ O ₂)	1.78
Chlorine (Cl)	1.36

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The best technology : Highly efficient electrodes (mono-polar)






15A

It is the Amps which give the performance

High amperage monopolar electrodes

- ▶ Can produce free radicals with a TDS concentration below 1200ppm
=> chlorides concentration under 600 ppm – the corrosion limit for V4A(316) stainless steel.
- ▶ Robust against scaling
- ▶ Better production performance
- ▶ Only 1g/l of salt (NaCl) or **Magnesium chloride (MgCl₂+)** is usually needed





Cell warranty
8'000 hours

Working range
0g/l to 100g/l

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Hydrolysis vs Electrolysis



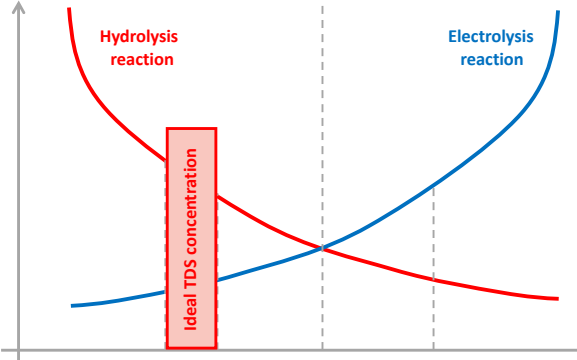


FREE RADICALS

We want to run the DA-GEN with a very low amount of salt (NaCl) or Magnesium Chlorine (MgCl₂) to produce a maximum of free radicals (OH), and a small amount of chlorine for residual disinfection

LOW SALINITY

NORMAL SALINITY



TDS 1000-1500 ppm (DA-GEN) TDS 3500-5000 ppm (Electrolyser) TDS (total dissolved solids) Salt concentration

FREE CHLORINE

The lower the concentration of salt (TDS), the more free radicals and the less chlorine is produced

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The best technology : Complete pool control





New Touchscreen


 Wifi

 LAN/Ethernet





- pH measurement and automatic dosing
- Free chlorine (or Redox) measuring and control
- Temperature sensor
- Pump and backwash control (programmable)
- Automatic dosing of APF® for the best coagulation and flocculation
- Salinity probe (optional)
- Pool lights control
- Automatic dosing of ACO® (optional)



DA-GEN app
www.da-gen.com


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The best technology : Complete pool control








Monitor and control your customers

- ▶ Download your statistics in all available formats
- ▶ No limit of pools for each user
- ▶ No limit of users for each pool
- ▶ Configurable alarms by email

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Always in combination with DAISY®



0.1 MG/L



Swim in drinking water!

With a properly sized DAISY: Free radicals and only 0.1 mg/l of free chlorine is necessary to ensure proper disinfection in private pools.

- ▶ Always with DAISY ⇒ Only DAISY can lower oxidation demand in a pool by up to 80%
- ▶ Always with automated Free chlorine, pH + wifi control ⇒ Only way to guarantee a healthy and beautiful water in drinking water quality.

Quality without compromise!



**DAISY+ : DAISY® with DA-GEN
ADVANCED OXIDATION**

PERFECT DOSING ▶ PERFECT CONTROL
PERFECT SOLUTION ▶ DRYDNAQUA.COM

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DA-GEN® Installation video












DA-GEN




TDS 1000 to 1500ppm
(use our TDS meter)

25%



Magnesium chloride

75%



Sodium chloride




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DRYDEN AQUA SUSTAINABLE WATER QUALITY DISTRIBUTION

SWIM IN DRINKING WATER

DRYDEN AQUA SUSTAINABLE WATER QUALITY DISTRIBUTION

DAISY+

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ACTUALLY...BETTER THAN DRINKING WATER.

DRYDEN AQUA SUSTAINABLE WATER QUALITY DISTRIBUTION

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DRYDEN POOL ACADEMY

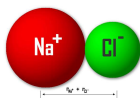
Chlorides, corrosion risk and Langelier Saturation Index LSI



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Chlorides

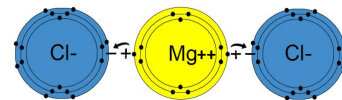
The chloride ion Cl^- is a chlorine atom charged with an additional electron (negative ion).



Salt

Sodium chloride (NaCl) is the union of 1 sodium Na^+ ion and 1 chloride Cl^- ion

Magnesium chloride (MgCl_2)
1 Mg^{2+} (magnesium) \Leftrightarrow 2 Cl^- (chlorides)

Magnesium
chloride

**Chlorides are
corrosive**


Corrosion resistance depending on the type of stainless steel (max. values!):

- V4A – 316L: (1.4571): **600 mg / l of chlorides**
- V2A - 304: (1.4301): **200 mg / l of chlorides**
- 1.4539: **20 000 mg / l of chlorides**

=> austenitic stainless steel => excellent corrosion resistance

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TDS, conductivity and chlorides



TDS = Total Dissolved Solids (all ions in water)
 Total concentration of substances dissolved in water expressed in mg/l (ppm)


Chlorides (mg/l) x ≈2 = TDS (mg/l)
TDS / 2 ≈ Chloride concentration (mg/l)
TDS * 1.6 ≈ conductivity in μS (microsiemens)
Conductivity / 1.6 = TDS


Example: 2000 μS ≈ 1200 TDS ≈ 600 chlorides (Cl-)


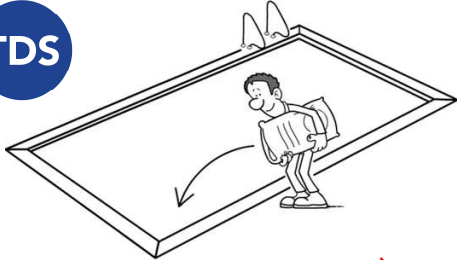
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TDS, conductivity and chlorides






1kg of sodium chloride (Na^{40%}Cl^{60%}) per m3 of water
 ⇒ TDS increases by 1000 mg / l
 ⇒ 1 kg (1,000 g) of salt corresponds to 600 g of chloride and 400 g of sodium




Only 50% concentrated

1kg of magnesium chloride (Mg^{25%}Cl^{75%}) per m3 of water
 ⇒ TDS increases by 500mg / l




1kg / m3

TDS +1000ppm
 600 ppm chloride
 +400 ppm sodium



1kg / m3

TDS +500ppm
 375 ppm chloride
 +125 ppm magnesium




Phosphate


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Corrosion: The Langelier index as a reference!


LSI : Langelier saturation index



$$VI = pH + TF + CF + AF - TDSF$$



Saturation index (VI)




pH : pH Value
TF : Temperature factor
CF : Total hardness factor
AF : Carbonate hardness factor (alkalinity)
TDSF : TDS Factor (Total Dissolved Solids)

LSI	Evaluation
-0,4 or less	Corrosive water
-0,4 to -0,2	Acceptable conditions
-0,1 to +0,1	Ideal balance
+0,1 to +0,4	Acceptable conditions
> +0,4	Scaling water

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Langelier index: Example

<https://www.lenntech.com/calculators/langelier/index/langelier.htm>






Table 1: Input table

pH

Conductivity / TDS mg/L

[Ca²⁺] mg/L

[HCO₃⁻] mg/L

Water temperature degree C

Table 2 : Additional data

pH =	7.7	8	8.6	
TDS =	20	34483	273	mg/l
[Ca ²⁺] =	5	400	49	mg/l
[HCO ₃ ⁻] =	10	140	121	mg/l
T =	20	20	20	degree C

Table 3: Results Langelier Saturation Index

pH_s

LSI

TDS: 1200 mg/l
Total hardness: 200mg/l (=> 20°F => 11°dH)
Alkalinity: 100mg/l (=> 10°F => 5.5°dH)
Temp.: 28°
pH neutral and balanced

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Langelier index: Example

<https://www.lenntech.com/calculators/langelier/index/langelier.htm>




Table 1: Input table

pH:

Conductivity / TDS: mg/L

[Ca²⁺]: mg/L

[HCO₃⁻]: mg/L

Water temperature: degree C

Table 3: Results Langelier Saturation Index

pH_s:


LSI:

If you do not have a water analysis you can use the values in table 2. Click on a button at the bottom of table 2

Table 2 : Additional data

pH =	7.7	8	8.6	
TDS =	20	34483	273	mg/l
[Ca ²⁺] =	5	400	49	mg/l
[HCO ₃ ⁻] =	10	140	121	mg/l
T =	20	20	20	degree C

TDS: 2200 mg/l
Total hardness: 200mg/l (=> 20fH => 11dH)
Alkalinity: 100mg/l (=> 10fH => 5.5dH)
=> Temp. : 28°
LSI: -0.11 => balance pH: 7.5



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Langelier index: Example

<https://www.lenntech.com/calculators/langelier/index/langelier.htm>




Table 1: Input table

pH:

Conductivity / TDS: mg/L

[Ca²⁺]: mg/L

[HCO₃⁻]: mg/L

Water temperature: degree C

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pH_s:


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[HCO ₃ ⁻] =	10	140	121	mg/l
T =	20	20	20	degree C

TDS: 1200 mg/l
Total hardness: 200mg/l => 20fH => 11dH
Alkalinity: 40mg/l => 4fH => 2.2dH
Temp.: 28°
LSI: -0.4 => balance pH: 7.8



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Langelier index: Example

<https://www.lenntech.com/calculators/langelier/index/langelier.htm>




Table 1: Input table

pH:

Conductivity / TDS: mg/L

[Ca²⁺]: mg/L

[HCO₃⁻]: mg/L

Water temperature: degree C

Table 3: Results Langelier Saturation Index

pH_s:

LSI:

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TDS =	20	34483	273
[Ca ²⁺] =	5	400	49
[HCO ₃ ⁻] =	10	140	121
T =	20	20	20
			degree C

Water temperature is also important

LSI

TDS: 1200 mg/l

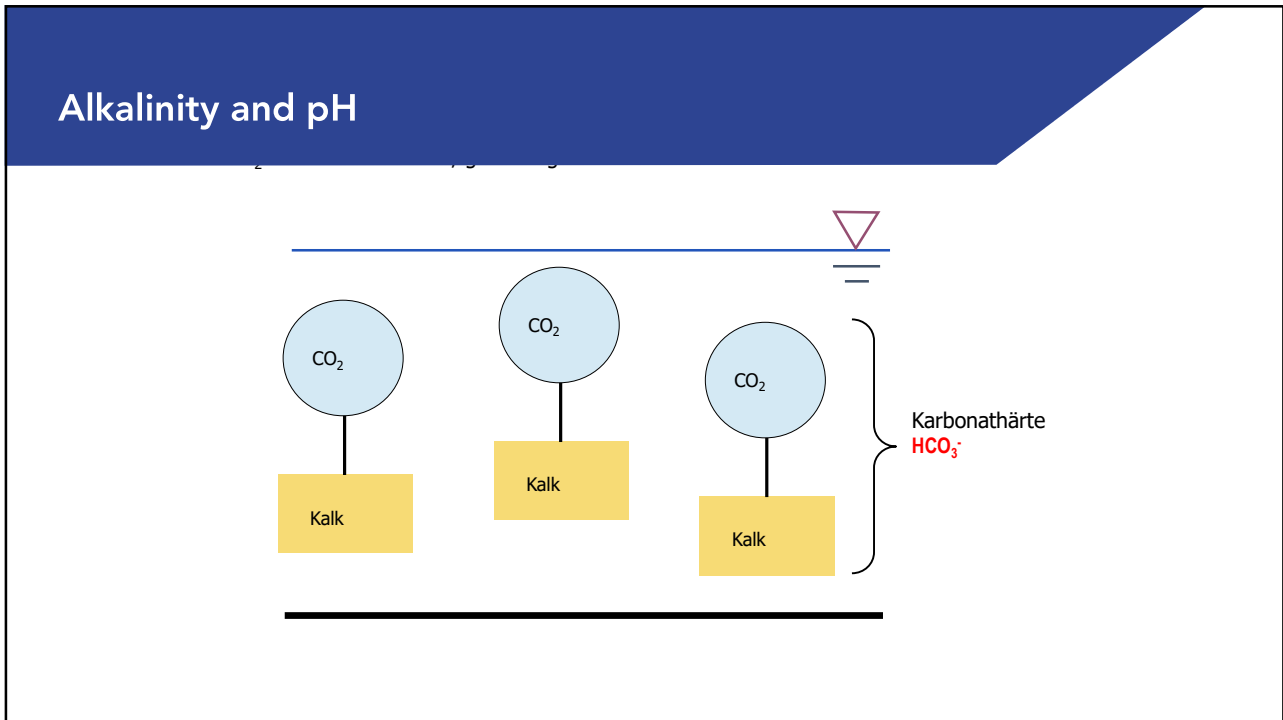
Total hardness: 200mg/l => 20fH => 11dH

Alkalinity: 100mg/l => 10fH => 5.5dH

Temp.: 10°

LSI: -0.39 => Balance pH 7.8

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Alkalinity and pH

- Whirlpool baths
- High load
- Higher water temperature
- Swimming pools with many water attractions

↑ pH
↓ Alkalinity

High temperatures and/or water turbulence

=> calcium carbonate is precipitated and releases CO₂ into the atmosphere

The pH rises

- Alkalinity decreases

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Alkalinity and pH

le CO₂ is released

↑ pH
↓ Decrease in alkalinity

Acid addition in the pool ←

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The solution...fresh water supply + Sodium bicarbonate

Fresh water

CO₂ Kalk

CO₂ Kalk

CO₂ Kalk

Dosage of:

Sodium bicarbonate NaHCO₃

Caustic soda ~~NaOH~~

ALCA-Plus

DRYDEN POOL ACADEMY KNOWLEDGE IS POWER!

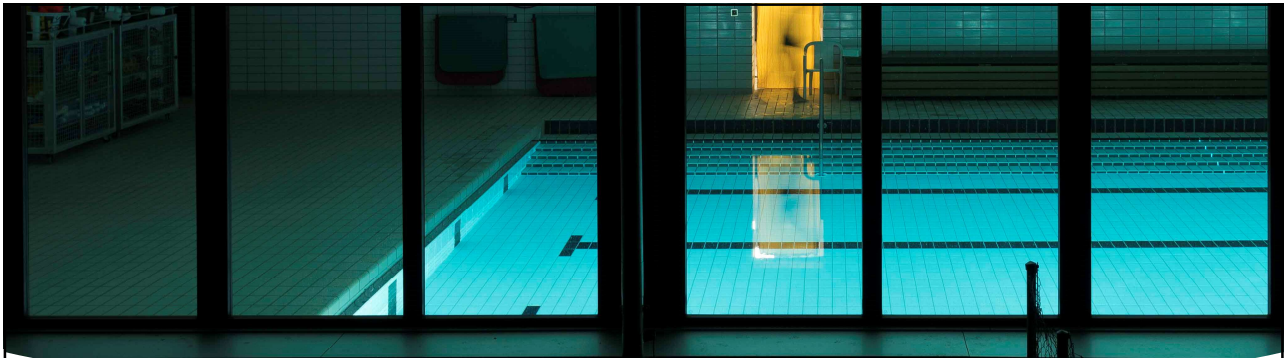
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School indoor pool – Breitenbach, Switzerland

Volume : 180m³
500 school children every week

Energy consumption per week	
	Before
Filtration pumps (kWh)	1008
Backwash blower (kWh)	1.4
Room ventilation (kWh)	168
Water consumption (m ³)	50
Per bather (l)	100
Backwash water heating energy (kWh)	814

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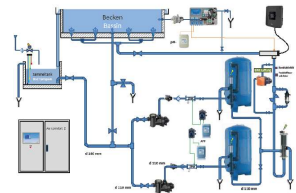
Main improvements

Installation of pump frequency controllers and flowmeters

⇒ 50% flow reduction at night, optimum filtration & backwash velocities

Sand filters replaced with new AFM Activated Filter Media

⇒ Improved air quality (trichloramines, THMs) and reduced backwash velocity



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**Public indoor pool Breitenbach
Aqua Solar, Switzerland**

Dryden Aqua
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Energy consumption per week

	Before	After
Filtration pumps (kWh)	1008	390
Backwash blower (kWh)	1.4	not needed
Room ventilation (kWh)	168	not needed
Water consumption (m ³)	50	16
Per bather (l)	100	32
Backwash water heating energy (kWh)	814	261
Energy saving (kWh)		1'376

- **70% reduction in electricity consumption**
- **68% reduction in water consumption**

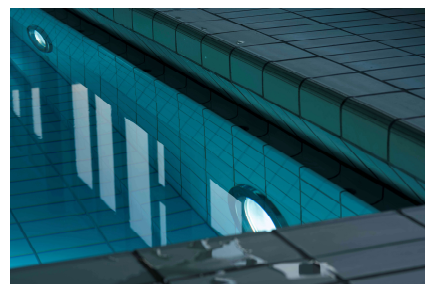


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Water parameter

	Before	After	Limits
pH	7,1	7,3	6,8 - 7,6
Free Chlorine (ppm)	0,3	0,4	0,2 - 0,8
Redox	730	750	
Combined Chlorine (ppm)	0,25	0,15	0,2
THMs		0.015	0.02
Chlorate		0,34	10
Turbidity (NTU)		< 0,1	0,2
Aerobic germs		0	1000

- **THMs levels extremely low, No chlorine smell**
- **Chlorates < 1 mg/l**
- **Stable water quality values, crystal clear water <0.1 NTU**



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Dryden Pool Academy SESSION 8

PUBLIC POOLS

**10
HIGH-LEVEL
TRAINING
SESSIONS**

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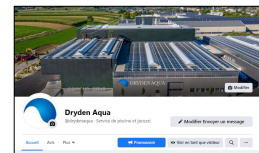
AGENDA SESSION 8

- 5 ways to treat water in public swimming pools
- Differences: activated carbon / anthracite H / anthracite N
- Combined chlorine, THMs and chlorates
- Advantages and disadvantages of UV medium pressure lamps
- Treatment with ozone
- DAISY® + Advanox: Best solution for reducing combined chlorine and pharmaceuticals
- Q&A : Questions / Réponses

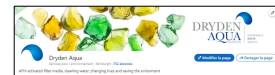
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facebook.com/drydenaqua

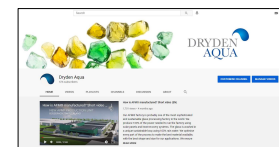


 Dryden Aqua

Download section
drydenaqua.com/downloads



YouTube



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