



1501X FEED TIRE REPLACEMENT INSTRUCTIONS

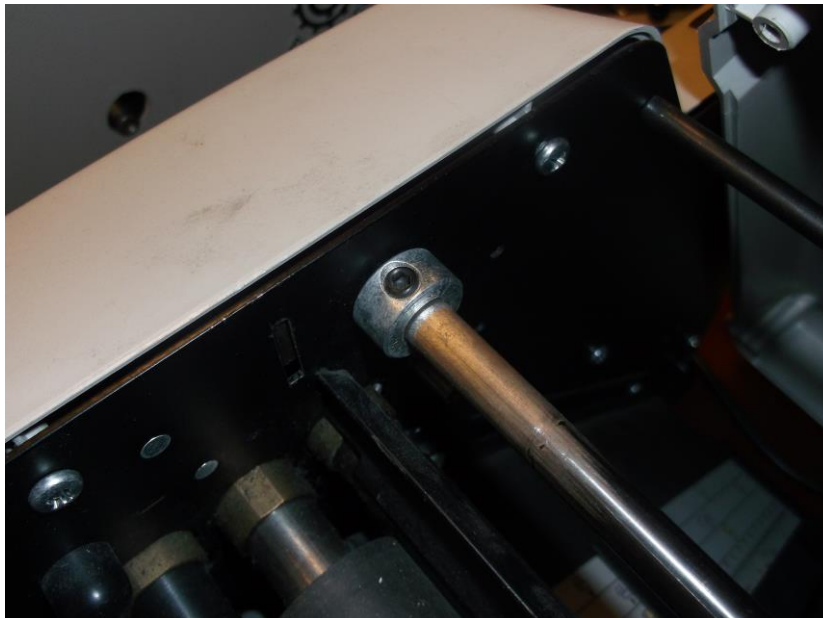
1. Remove the e-clip from the side of the feed tire, by inserting a flat head screwdriver into clip and prying up. (Take caution when removing E-clips as they are spring steel and can fly off when removed. Cover with a rag to prevent the E-clip from becoming lost.)



2. Remove the e-clip from the inside frame on the non-operator's side of the unit.



3. Slide the shaft towards the side without the power switch. It should come out of the frame on the power switch side.
4. Loosen the Allen screw in the locking collar and remove from the operator's side of the shaft.



5. Slide the feed tire off of the end of the shaft. Note the configuration of the index pin that sticks through the small hole in the shaft. Make sure you do not lose the pin.



Slot for pin

6. Slide new feed tire on, make sure it keys onto the pin completely.
7. Reinstall and tighten the locking collar onto the operator's side of the shaft.
8. Replace both e-rings to their proper spot. (There is a groove for each one).

Part numbers you may need:

M-O001649	Feed Roller/Core Assembly
M-S010011	E-ring clip
#200	Rubber Roller Cleaner (do not use on feed tire)