

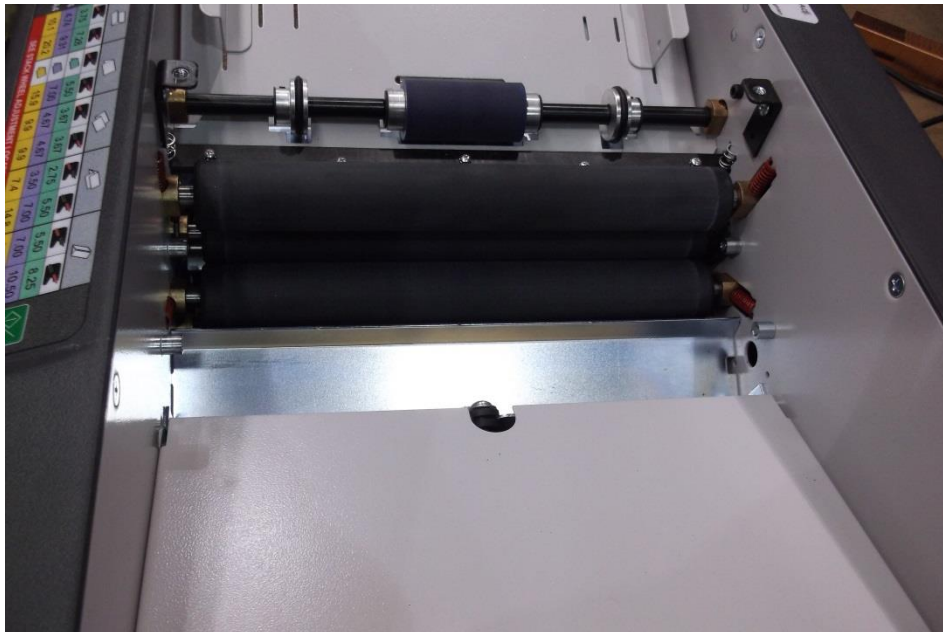


Cleaning the 1611 or 1711 folding machine

Remove power from the machine before starting



Remove the top cover with a phillip screwdriver



Lift out the first fold table



Remove the second fold table

At this point you can reach all the fold rollers.

Use a scotch brite pad and rubber roller cleaner to scrub the four fold rollers and the feed wheel.

Turn the rollers by hand to insure you clean the complete roller.

Don't over clean the feed wheel it is a softer rubber.

Wipe all down with a cotton cloth when you are finished cleaning.

You may substitute hot water with a little dishwashing soap if the rubber roller cleaner is not readily available.