

2015-17 Ford F150 | 2017-20 F150 Raptor Bumper and Headlight Removal Guide

INSTALLATION TOOLS

PREPARE THESE TOOLS FOR INSTALLATION



Metal
Panel
Popper



Phillips
Screwdriver



Power Tool
1/4 drill bit



1/4 Ratchet



1/4 Extension

10m
m
8mm
7mm

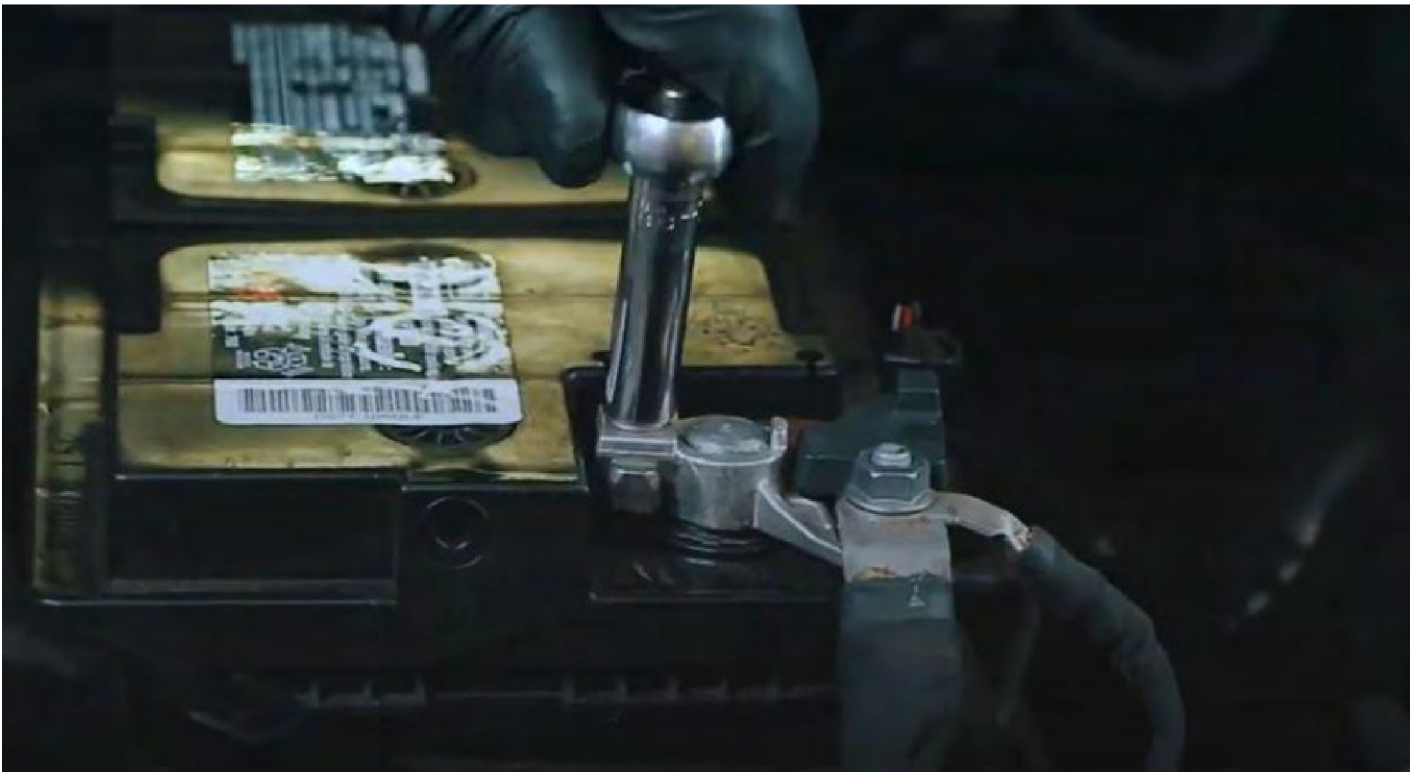


Socket

NOTE: Whenever using a power tool, please make sure do not overtighten the screws.

STEP 1. DISCONNECTING THE NEGATIVE BATTERY TERMINAL

Whenever working on your vehicle, always start by disconnecting the negative battery terminal.



STEP 2. REMOVE THE OUTER TRIM PIECE

Start by extracting two push pins.



Take out the 2 X 7mm bolts from each side of the wheel well.



Gently pull outward to remove the outer trim piece and set it aside for later reinstallation.



STEP 3. REMOVE THE INNER TRIM PIECE

Unscrew the 6 X 10mm bolts, 1 X 8mm bolt, and remove 1 plastic clip from each side of the headlight.



STEP 4. REMOVE THE HEADLIGHT BOLTS

To remove the headlight, you need to take out 3 X 10mm bolts. Use an extension to remove the center bolt. Repeat the same step for the other side.



STEP 5. UNPLUG THE HEADLIGHTS

Disconnect the headlight connections to complete the removal process.



STEP 6. TRANSFER THE LIGHT BULB SOCKETS

After removing the headlights from the vehicle, take off the turn signal and side marker sockets as they will be transferred to the new ALPHAREX headlights.



Take out the existing side marker bulb from the socket. Connect the socket to the side marker connection and lock it in place.



Connect the turn signal socket to the female connector and securely lock the socket in place.

