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WARNINGS; ASSUMPTION OF RISK; WAIVER OF WARRANTIES

1. A Full Body Fall Arrest Harness System with Lineman’s Climbing Strap has not been included with this product. It is your responsibility to obtain one for using this product, and strictly follow the manufacturer’s instructions for its safe use. Failure to follow these instructions may result in serious injury or death.
2. You must stay connected while using this product.
3. Prior to stepping onto or off of the Hang Around™ Double, you must attach your Safety Harness tether to the Lifeline attached to the tree.

Be sure to read this Owner’s Manual (the “Manual”) in its entirety before attempting to set-up, install and/or otherwise use this Heaven’s Trail™ product – it can save your life!

By using this and/or any other Heaven’s Trail™ product, you (1) waive all warranties to the fullest extent allowed by law (including, but not limited to, implied warranties); (2) assume the risk of the activity that you are undertaking, with the understanding that elevated activities carry inherent risk, as do such activities as hunting and other outdoor pursuits. While Heaven’s Trail™ seeks to increase your safety and enjoyment, we disclaim all warranties (including, but not limited to, implied warranties). By using this and/or any other Heaven’s Trail™ product you assume all risk and liability in connection therewith, and agree to indemnify us for any third party claims in connection with or otherwise arising out of your use thereof.

We encourage you to take this free tree stand safety course, as well as getting hands-on training: http://www.huntercourse.com/treestandsafety/.

Failure to read and strictly comply with the product instructions contained in this Manual may result in severe injury or death to you or others, and may subject you to personal liability penalties. For your safety, please read the product instructions contained in this Manual in its entirety before attempting to set-up, assemble, install, and/or utilize this Heaven’s Trail™ product. We encourage you to review these instructions at least annually. Please keep these instructions for the entire duration of ownership of this Heaven’s Trail™ product.
Falls from tree stands can occur any time after leaving the ground, which could result in severe injury or death. Always use a quality fall arrest system when using any tree stand (including, but not limited to, ascending and descending); we strongly suggest the use of a full body fall arrest harness system (“FBFAHS”) that meets strict industry standards recognized by the Treestand Manufacturers Association and/or OSHA. The FBFAHS must be worn at all times after leaving the ground, including while ascending or descending the tree stand. Do not leave the ground if you are not wearing a FBFAHS that is properly attached to the tree. Always attach the FBFAHS as described by the harness manufacturer. The tether should have no slack when in a seated position in the tree stand. Slack in the tether may result in suspension without the ability to recover in the tree stand. Failure to follow these instructions may result in severe injury or death. Learn what it feels like to suspend in the FBFAHS at ground level before utilizing the FBFAHS at an elevated level. Practicing and actual use of this and/or any other Heaven’s Trail™ product on a “buddy system” (i.e., with a trusted and responsible adult present) is recommended. Never attempt to climb up or down a tree stand with a weapon and/or gear in your hands. Always unload your weapon before ascending or descending a tree. Know your physical limitations and do not take any chances. Do not rush while ascending or descending a tree stand, and make sure to maintain three points of contact at all times.

Prior to hunting and use of this or any other Heaven’s Trail™ product, we strongly suggest: (1) having a plan of recovery or escape in place; (2) informing someone of your location; (3) informing someone of your expected return time; and (4) you have a working signaling device in your possession (e.g., a mobile phone, radio, signal, flare, whistle or Personal Locator Device). Please keep this device within easy access in case of an emergency. If you are in a situation where you are suspended for a period of time before help arrives, exercise your legs with continuous motion by pushing against the tree.
Do not remove, mechanically modify, misuse, substitute, and/or omit any portion of this and/or any other Heaven’s Trail™ product or its assemblies in any manner. Any removal, modification, misuse, part substitution, or omission shall immediately void any warranty. If you suspect that a part(s) is missing and/or defective, please contact us immediately at info@htoutdoor.com. Do not modify your stand in any way by making repairs, altering, adding, or attaching anything to it except if explicitly authorized in writing by Heaven’s Trail™. Use of any replacement parts that do not come directly from Heaven’s Trail™ shall immediately void any warranty. Do not attempt to make any adjustments to this and/or any other Heaven’s Trail™ product while elevated. All adjustments should be made when you are at ground level.

Always use this and/or any other Heaven’s Trail™ product with reasonable and due caution. Do not jump or bounce on any tree stand platform and/or the seat. Never exceed the weight limitations on this or any other Heaven’s Trail™ product. These strict weight limitations have been set for each product to ensure your personal safety. Note that the indicated weight limitations of this and/or any other Heaven’s Trail™ product includes the user(s) and all equipment.

Do not use this and/or any other Heaven’s Trail™ products during inclement weather or unsafe conditions (including, but not limited to, thunderstorms threatening and/or present, winds, lightning, rain, snow, sleet, and/or any other atmospheric condition which may impede the user’s ability to operate the product in a safe manner as described in the product instructions). If inclement weather should arise during your use of this and/or any other Heaven’s Trail™ product, return to ground level immediately and seek safe shelter.

Do not use this and/or any other Heaven’s Trail™ products if you have a history of heart problems, back problems, impaired vision, joints that lock-up, spinal fusions, equilibrium problems, high blood pressure, are not well-rested, and/or any other physical impairment that may limit your ability to use and/or operate this and/or any other Heaven’s Trail™ product in the safe manner outlined in product instructions. Do not use this and/or any other Heaven’s Trail™ product if you are currently taking medication (including prescription) and/or using and/or consuming any substance, including alcohol, that may limit your ability to use and/or operate this and/or any other
Heaven’s Trail™ product in the safe manner outlined in the product instructions. Never use this or any other Heaven’s Trail™ product when feeling ill, nauseous, or dizzy.

No one under the age of 18 years of age should attempt to use this and/or any other Heaven’s Trail™ product without direct adult supervision.

Prior to hunting and use of this and/or any other Heaven’s Trail™ product, always check that all straps and other devices are tightened per the product instructions contained in this Manual. All tree stand contact points must be in contact with the tree before you step onto the stand. The correct adjustment and tightening of attachment hardware is essential to the stable installation of a tree stand.

Prior to each use of this and/or any other Heaven’s Trail™ product, thoroughly inspect the product, its components, and all safety devices for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Make certain all nuts and bolts are tight and secure prior to use and that no damage has been caused by weather, animals, tree growth, or any other outside agent. Protect your Heaven’s Trail™ product from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. Do not use this and/or any other Heaven’s Trail™ product if it shows evidence of wear, rot, corrosion, cracks, deterioration, and/or any other type of defect.

Never wear jewelry or loose fitting clothing while using this or any other Heaven’s Trail™ product as such items may get caught in your equipment. Always wear the appropriate foot wear when using this and/or any other Heaven’s Trail™ product. A good non-slip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the tree stand (or any of its components) or climbing aids (tuck shoelaces into boot before climbing).

Prior to attempting to use this and/or any other Heaven’s Trail™ product you must take a moment and become familiar with its assembly and installation. You must practice assembling, installing and using all such products at ground-level prior to attempting to use it at heights above ground-level.
Once you have become thoroughly knowledgeable and comfortable with the product’s assembly, installation, and use at ground-level, you are now ready to use it at heights above ground-level.

Never hunt out of a tree stand at heights at which you are not completely comfortable. Depending upon the tree and hunting conditions, choose the minimum height that allows for safe, effective hunting.

Never use this and/or any other Heaven’s Trail™ product for any use other than its intended use as provided in the Manual, including, without limitation, to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this and/or any other Heaven’s Trail™ product around power generations (transformers, generators, substations, etc.) and/or power transmission equipment (power lines).

Climbing aids (e.g., stick ladders, steps, etc.) must extend above the tree stand standing platform (at least 24 inches) to allow the user to step down onto the platform. Never step up to your tree stand from a climbing aid.

Some or all of Heaven’s Trail™ tree stands are equipped with a footrest, armrests, handrails, and/or shooting rails. None of these have been designed to support the users’ weight. Under no circumstances shall you lean on, hang from, stand on, or place any more than fifteen (15) pounds of weight on these components. Doing so may result in severe injury or death.

Always thoroughly inspect the tree before installing this or any Heaven’s Trail™ product. Never use this or any other Heaven’s Trail™ product on a dead, diseased, unstable, or loose-barked tree. Do not use this or any other Heaven’s Trail™ product on a tree branch, or any portion of a tree to support any portion of weight or as a hand hold. Heaven’s Trail™ tree stand product(s) are designed for installation on sturdy trees with a diameter of 12” to 30” at installation height.
Use at least three people to install and/or take down a ladder treestand.

When installing a ladder stand, always bounce on the first rung to set the ladder into the ground according to manufacturer’s instructions before proceeding to climb any higher.

Check the ground under the stand to make sure it is firm and level. Sloping ground or uneven surface (one side on a rock) can cause your ladder to tilt or shift off the tree as you climb.

Never allow the tether strap to get under your chin or around your neck.

A suspension relief device must be on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturers’ directions on the safe use of any suspension relief device.

Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems could be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers’ directions on the safe use of these products/systems.

There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember, “DO NOT PANIC.” Remain calm and implement your practiced rescue, relief and recovery plan.

**WARNING**

Failure to follow all warnings listed could result in serious injury or death. Do not use this product without a Full Body Harness (Fall Arrest System) that meets ASTM Standards.

Read Instructions before use.
Model: Hang Around Double
Single User ASTM Rated Load Capacity: 400 lbs
Two Person User ASTM Rated Load Capacity: 600 lbs
Control # 183000
Manufactured by HARCO Metal Products, 162 Jack Cooper Drive, Valley Head, Alabama 35989

DO NOT MODIFY THIS PRODUCT.
Proper maintenance and inspection is required.
ASSEMBLY PROCESS

ITEMS INCLUDED:

1. Hang Around™ Double
2. Ladder Unit & Hardware
   - 1/4"-20 x 1.75 hex head bolt (Quantity: 32)
   - 1/4"-20 hex nut (Quantity: 32)
   - 1/4" washer (Quantity: 64)
   - 3/8"-16 x 1.25 x .50 shoulder bolt (Quantity: 2)
   - 3/8"-16 flat washer (Quantity: 2)
   - 3/8"-16 split lock washer (Quantity: 2)
   - 3/8"-16 hex nut (Quantity: 2)

1. Custom pouch with 3 custom webbing straps and 1 custom ladder stabilizer ratchet strap
2. Heaven’s Trail™ Seat Cover

CUT STRAPS ON PALLET. REMOVE PACKAGED CONTENTS

Unbox contents.
REMOVE FRAME AND PLATFORM FROM PALLET
Remove ladder and prepare to assemble.

ATTACH FIRST SEAT TO FRAME SPINE
Using hardware and U-bolts, attach seat supports to frame spine. Handrails and forward step not shown for clarity.
ATTACH REMAINING SEAT TO FRAME SPINE

Attach second seat to the remaining frame spine using hardware and u-bolts.

SEAT FRAMES ARE NOW READY FOR SEAT COVERS

Fold seats down and unbox seat covers. Seat covers are both the same.
PLACE SEAT COVERS OVER SEAT FRAMES
Slide seat covers over seat frames and secure via buckle that is secured below the seat support.
DOUBLE SEAT ASSEMBLY COMPLETED
INSTALLATION PROCESS

Let’s face it, it’s way past time someone designed a process to improve the safety and efficiency involved here.

ITEMS REQUIRED:

HANG AROUND™ DOUBLE TREE STAND
WINCH, CARABINER, TREE STRAP, LIFTING HARNESS (ALL ORANGE WEBBING)
CORDLESS DRILL (NOT INCLUDED) WITH:
• 5/8” DEEP SOCKET FOR OPERATING WINCH (NOT INCLUDED)
• 7/16” SOCKET & WRENCH FOR ASSEMBLING THE LADDER UNIT (NOT INCLUDED)
• 1/4” ALLEN WRENCH AND 9/16” SOCKET FOR ATTACHING LADDER UNIT TO FORWARD STEP. (NOT INCLUDED)
HARDWARE
• 1/4”-20 X 1.75 HEX HEAD BOLT (QUANTITY: 32)
• 1/4”-20 HEX NUT (QUANTITY: 32)
• 1/4” WASHER (QUANTITY: 64)
• 3/8”-16 X 1.25 X .50 SHOULDER BOLT (QUANTITY: 2)
• 3/8”-16 FLAT WASHER (QUANTITY: 2)
• 3/8”-16 SPLIT LOCK WASHER (QUANTITY: 2)
• 3/8”-16 HEX NUT (QUANTITY: 2)
SET OF CLIMBING STICKS AND TETHER SYSTEM
FULL BODY FALL ARREST HARNESS SYSTEM WITH LINEMAN’S CLIMBING STRAP (NOT INCLUDED)
HAND SAW (JUST IN CASE) (NOT INCLUDED)
LIFELINE (NOT INCLUDED)
2 PEOPLE
1. Place your Double about 4-5 feet from the base of the tree with the back of the stand closest to the tree and the front of the stand facing the general direction you want the stand to face once installed.

2. Unfold the Ladder Unit to its fully extended position. Using the Cordless drill and a 7/16" socket & wrench, insert all 32 nuts and bolts so that the Ladder Unit is now fully assembled. Should take about 15-20 minutes.

3. Position the Ladder Unit flat on the ground floor in front of the Double. The Ladder Unit will attach to the brackets on the Forward Step using the included shoulder bolts.
4. Insert Articulating Adjustment Bracket so that the teeth are now facing away from the stand to properly engage with the tree. Insert pins to hold Articulating Adjustment Bracket in place while the Winch lifts the stand into position.
5. Insert the webbing for each of the 3 ratchet straps in the Hang Around Double™. Pull the webbing through the ratchet all the way until the s-hook meets the ratchet itself.

This is an important step to ensure the S hooks are in the correct place once the stand is elevated. See the picture below.

6. Put one Climbing Stick on the tree with the bottom rung at about knee height. Orient the stick on the tree about 60-90 degrees to your right around the tree from the direction you want the stand to face.

NOTE: Coming up this side of the tree is important because once you reach your intended elevation, the ratchet straps are in place to function best from this work position.

7. Each Climbing Stick includes 2 ratchet straps and tabs on the vertical tube for those straps. It is important to get the ratchet straps snug but not so tight that it bends the vertical tube. Bending this vertical tube will void your warranty.
8. Arrange the remaining 4 Climbing Sticks on the ground floor on your right side and attach the Tether System with the graduated s-clips. Take the (short) tabbed end of the Tether and attach it the Climbing Stick already on the tree. That puts the Tether in an easy position for you once you are ready to start your climb.

9. Place the Climbing Stick ratchet straps in the tabs on the Climbing Sticks. The s-hook on the ratchet end of the strap should go on the right side of the tab. The opposite end of the strap should be placed in the left side hole of the same tab on the Climbing Stick.

10. Take the Winch and using the carabiner, hang it on the top rung of the Climbing Stick already on the tree.

The picture below from left to right shows the Winch, The Winch Tree Strap, and the Lifting Harness.
11. Use the cordless drill and the 5/8" deep socket, spool off most, not all, of the webbing from the Winch. The webbing will grab the spool really well if you have 4 complete wraps around the spool.
12. Take the Lifting Harness (orange webbing with 3 s-hooks) and attach the middle s-hook to the swivel end of the webbing from the Winch. Attach the other 2 ends of the Lifting Harness to the lifting tabs behind the seat of the Double.

13. Now it’s time to put on your Safety Harness. We encourage the use of the Hunter Safety System Hanger Harness. It’s great!

14. Place your cordless drill in the utility pocket on your right side, and the Winch in the utility pocket on your left side. Attach a new Lifeline (not included) to the tether on your back. (This Lifeline will be installed once your stand is installed.)
15. Attach the Climbing Stick Tether system to your harness. If you need the hand saw for any small limbs on your way up, put it in a pocket too.

16. Using the lineman’s climbing strap of your Safety Harness, start climbing the sticks.

17. Once you’re at the top of the first Climbing Stick, use the Tether System to lift the next Climbing Stick to your position. Install it with the bottom rung at about knee height. Remove the Tether System s-clip from the stick and clip that to the first s-clip on your Safety Harness.

18. Using both hands in the provided hand pockets of the installed Climbing Stick, pull down on the Climbing Stick to ensure the webbing seats properly and the Climbing Stick will have minimal slide down the tree when your weight is added.

19. Climb to the top of this second Climbing Stick and repeat this procedure until you have reached the middle rung of the fifth Climbing Stick.
20. You can stand on the middle rung of the fifth Climbing Stick to install the Winch. First, put the Winch Tree Strap (orange webbing with looped pockets) around the tree at about chest height. The Tree Strap is designed with multiple “pockets” to allow for a secure fit depending on the size of the tree. Pull one end of the Tree Strap through the pocket that creates a snug fit around the tree. Then using the carabiner on the Winch, attach it to the end you pulled through the pocket in the tree strap, directly above the Double down on the ground floor.

21. Use your cordless drill to drive the Winch as it lifts the Double up to your desired position.
22. The installation height should be at a height so that the Ladder Unit angle is **2 to 12 degrees** between an imaginary line perpendicular to the ground through the shoulder bolts that attach the Ladder Unit to the Forward Step; or, At a distance of **69”-103”** measured perpendicular to the tree at its base to the feet of the ladder.

Please reference the picture below.
23. The Double’s convex plate’s teeth on the top of the stand will need to engage with the tree. To do this, you’ll use the top ratchet strap on the Double. Have your helper on the ground floor to raise the Ladder Unit in a way that pushes the Forward Step upwards. This will push the convex plate’s teeth towards the tree for you. Pull the s-hook from the top ratchet with enough webbing to get around the tree. Wrap the webbing around the tree and place the s-hook in it’s designated spot on the attachment system opposite the ratchet. Operate the ratchet to get the webbing snug, but not too tight.

24. To adjust for Pitch (angle front to back) it helps to have that top webbing somewhat loose on the tree. If it’s overly snug, it gets tough to push the bottom of the Double away from the tree to adjust pitch. The Winch is still holding the Double up in the tree.

25. Remove the 2 pins that hold the Articulating Adjustment Bracket in place. Again, have your helper on the ground floor to raise the Ladder Unit in a way that pushes the Forward Step upwards. This provides you some room to work while extending the Articulating Adjustment Bracket towards the tree and get the pins in their appropriate holes for your pitch & roll adjustments. Use the Cross Check Bubble Level to adjust the pitch where you want it, you can then insert the pin in the tube farthest away from you.
26. To adjust for Roll (angle from left to right) use the Cross Check Bubble Level to determine which pin holes the Articulating Adjustment Bracket needs to be set with closest to you. This part of the installation can be the most time consuming, depending on how crooked the tree is and how precise you want the stand to be. Again, have your helper on the ground floor to raise the Ladder Unit in a way that pushes the Forward Step upwards. It’s time well spent for sure. Take your time, be safe, and get this right. You’ll be pleased that you did.

27. Depending on where the 3 webbing straps for the Double are on the tree, you may have to climb up and down a few rungs to put yourself in a comfortable position to operate the Articulating Adjustment Bracket. You may even need to adjust the position of the top Climbing Stick and its webbing to allow for the webbing from the stand to be as horizontal as possible around the tree.
28. The Articulating Adjustment Bracket can be inserted in 4 tubes of the Under Platform Support. You can use either of the two tubes on either side of those 4 holes. Make sure to insert both pins to lock the Articulating Adjustment Bracket in position.

29. Tighten the top ratchet strap. **STEP 1.**

30. Secure the ratchet strap at the platform level. **STEP 2.**

31. Secure the ratchet strap in the middle. **STEP 3.**
32. Take a look at the Cross Check Bubble Level to confirm the platform is level. Give the Double platform a tug, rotating it around the tree to make sure the Attachment System teeth seat firmly against the tree.

NOTE: Ensure the Articulating Adjustment Bracket is in good contact with the tree on both sides to prevent the stand from being able to rotate around the tree. Once you get all three contact points firmly against the tree the stand will not rotate around the tree.

33. Climb up the Climbing Sticks to position yourself near the Winch.

34. The stand is now secured to the tree with the 3 sets of ratchet straps on the Double. Using the cordless drill, spool a few inches off the Winch and remove the Lifting Harness from the Double.
35. Remove the Winch from the tree strap and place it in the left utility pocket of your Safety Harness.

36. Remove the tree strap that held the Winch.

37. Install the Lifeline (not included) around the tree about 3 feet above the seat of the Double. Connect to the Lifeline with the tether on the back of your Safety Harness.

38. You’ll need to remove the Climbing Sticks on your way back down the tree.

**NOTE: Do not drop Climbing Sticks to the ground. Use the Tether System to lower them and prevent damage.**

39. Once on the ground floor, you can now adjust the extendable feet of the lower section of the Ladder Unit. Simply remove the knobs holding each extension in place and slide the extension down until it reaches the ground floor. Then insert the knob into the appropriate Ladder Unit hole to keep the extension in place. Do this for both the left and right side.

**NOTE: If the extension slides all the way out of the Ladder Unit, insert the extension with the flat side of the extension against the outside wall of the Ladder Unit so that the knob and the nutsert are close together for maximum efficiency.**

40. Take the Ladder Stabilizer Strap and wrap the longer strap around the middle of the ladder rung underneath the rung with the HTOUTDOOR.COM url. Insert the flat end through the sewn loop to create a noose around the ladder rung. Pull the flat end towards the tree. Then wrap the short end with the ratchet around the tree at the same height as the rung with the longer end to keep the strap as horizontal as possible. Insert the ratchet through the sewn loop so that the ratchet is now between the ladder and the tree. Finally thread the long flat end from the ladder through the ratchet and tighten the strap until it is tight and the Ladder Unit is stabilized with no bounce.

41. Then anchor the Lifeline to a rung of the Ladder Unit.

42. Your Hang Around™ Double is now installed and ready for your optional accessories!

43. Properly organize the Winch, the Lifting Harness, the carabiner and tree strap. Organize the Climbing Sticks. Taking a few minutes to organize these items now will save you time and frustration the next time you need them.

44. Take a picture of your installed Double and post it to your favorite Social Media page. Make sure to tag htoutdoor.com in it!

45. Find Your Trail™

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**INSTALLATION COMPLETE**
UNINSTALLATION PROCESS

ITEMS REQUIRED:
WINCH, CARABINER, TREE STRAP & LIFTING HARNESS (ALL ORANGE WEBBING IN BOX)
CORDLESS DRILL (CHARGED) (NOT INCLUDED) WITH:
• 5/8" DEEP SOCKET FOR OPERATING WINCH (NOT INCLUDED)
• 1/4" ALLEN WRENCH AND 9/16" SOCKET FOR REMOVING LADDER UNIT FROM FORWARD STEP (NOT INCLUDED)
• 7/16" SOCKET AND WRENCH FOR REMOVING HARDWARE FROM THE LADDER UNIT ALLOWING IT TO FOLD UP COMPACTLY. (NOT INCLUDED)
SET OF CLIMBING STICKS & TETHER SYSTEM ; 2 PEOPLE
FULL BODY FALL ARREST HARNESS SYSTEM (NOT INCLUDED)

1. Remove the Lifeline from being anchored to the Ladder Unit. Remove the Ladder Stabilizer Strap.

2. Put one Climbing Stick on the tree with the bottom rung at about knee height. Orient the stick on the tree about 60-90 degrees to your right around the tree from the direction the Double is facing. Coming up this side of the tree is important because once you reach your intended elevation, the ratchet straps are in place to function best from this work position.

3. Each Climbing Stick includes 2 ratchet straps and tabs on the vertical tube for those straps. It is important to get the ratchet straps snug but not so tight that it bends the vertical tube. Bending this vertical tube will void your warranty.

4. Arrange the remaining 4 Climbing Sticks on the ground floor on your right side and attach the Tether System with the graduated s-clips. Take the (short) tabbed end of the Tether and attach it the Climbing Stick already on the tree. That puts the Tether in an easy position for you once you are ready to start your climb.

5. Place the Climbing Stick ratchet straps in the tabs on the Climbing Sticks. The s-hook on the ratchet end of the strap should go on the right side of the tab. The opposite end of the strap should be placed in the left side hole of the same tab on the Climbing Stick.

6. Now it’s time to put on your Safety Harness. We encourage the use of the Hunter Safety System Hanger Harness. It’s great!

7. Place your cordless drill in the utility pocket on your right side, and the Winch, carabiner, Lifting Harness and Tree Strap in the utility pocket on your left side.

8. Attach the Climbing Stick Tether system to your harness.

9. Using the lineman’s climbing strap of your Safety Harness, start climbing the sticks.
10. Once you're at the top of the first Climbing Stick, use the Tether System to lift the next Climbing Stick to your position. Install it with the bottom rung at about knee height. Remove the Tether System s-clip from the stick and clip that to the first S-clip on your Safety Harness.

11. Climb to the top of this second Climbing Stick and repeat this procedure until you have reached the middle rung of the fifth Climbing Stick.

12. Uninstall the Lifeline and lower it to the ground.

13. You can stand on the bottom rung of the fifth Climbing Stick to install the Winch. First, put the Winch Tree Strap (orange webbing with pockets) around the tree at about chest height. The Tree Strap is designed with multiple “pockets” to allow for a secure fit depending on the size of the tree. Pull one end of the Tree Strap through the pocket that creates a snug fit around the tree. Then using the carabiner on the Winch, attach it to the end you pulled through the pocket in the tree strap, directly above the Double.

14. Take the Lifting Harness (orange webbing with 3 s-hooks) and attach the middle s-hook to the swivel end of the webbing from the Winch. Attach the other 2 ends of the Harness to the lifting tabs behind the seat of the Double.

15. Once the Winch is attached to the tree, and the Lifting Harness is attached to the Double, remove all slack in the webbing on the Winch. You can now begin removing the 3 straps that hold the Double to the tree. Start with the lowest strap and work your way to the top strap.

16. Use your cordless drill in reverse to drive the Winch as it lowers the Double down to the ground floor. The second person is on the ground floor pulling the Double away from the tree by pulling on the lowest rung of the Ladder Unit.

17. Once your Double is on the ground floor, ask the person on the ground to remove the Lifting Harness from the Double. Using the cordless drill, spool the webbing back onto the Winch.

18. Remove the Winch from the tree strap and place it in the left utility pocket of your Safety Harness.

19. Remove the tree strap that held the Winch.

20. You’ll need to remove the Climbing Sticks on your way back down the tree. **NOTE: Do not drop Climbing Sticks to the ground.** Use the Tether System to lower them and prevent damage.
21. Properly organize the Winch, the Lifting Harness, the carabiner and tree strap. Organize the Climbing Sticks. Taking a few minutes to organize these items now will save you time and frustration the next time you need them.

22. Remove the shoulder bolts that attach the Ladder Unit to the Forward Step.

23. Remove the 32 nuts and bolts from the Ladder Unit allowing the Ladder Unit to fold up for easy storage and transportation.

Should you have any questions about this product or its intended use, or any other Heaven’s Trail product(s) please do not hesitate to call a customer service representative at (800) 383-2332 or visit us online at www.htoutdoor.com.

Heaven’s Trail 162 Jack Cooper Drive, Valley Head, AL 35989
Use at least three people to install and/or take down a ladder treestand.

When installing a ladder stand, always bounce on the first rung to set the ladder into the ground according to manufacturer’s instructions before proceeding to climb any higher.

Check the ground under the stand to make sure it is firm and level. Sloping ground or uneven surface (one side on a rock) can cause your ladder to tilt or shift off the tree as you climb.

Never allow the tether strap to get under your chin or around your neck.

A suspension relief device must be on your person and readily accessible while using a harness. These devices allow the user to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs, mitigate suspension trauma (blood pooling) or allow descent to the ground. Be sure to follow the manufacturers’ directions on the safe use of any suspension relief device.

Several optional products/systems are available that offer self-recovery or self-extraction from a fall when suspended in a harness. Some systems automatically descend the user while others allow user control. One of these products/systems could be considered for use as an additional safety precaution against prolonged suspension and suspension trauma. Be sure to follow the manufacturers’ directions on the safe use of these products/systems.

There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important to remember, “DO NOT PANIC.” Remain calm and implement your practiced rescue, relief and recovery plan.

WARNING
Failure to follow all warnings listed could result in serious injury or death. Do not use this product without a Full Body Harness (Fall Arrest System) that meets ASTM Standards.

Read Instructions before use.
Model: Hang Around Double
Single User ASTM Rated Load Capacity: 400 lbs
Two Person User ASTM Rated Load Capacity: 600 lbs

Control # 183000
Manufactured by HARCO Metal Products, 162 Jack Cooper Drive, Valley Head, Alabama 35989

DO NOT MODIFY THIS PRODUCT.
Proper maintenance and inspection is required.
ASSEMBLY PROCESS

ITEMS INCLUDED:
1 HANG AROUND™ DOUBLE
1 LADDER UNIT & HARDWARE
   1/4"-20 X 1.75 HEX HEAD BOLT (QUANTITY: 32)
   1/4"-20 HEX NUT (QUANTITY: 32)
   1/4" WASHER (QUANTITY: 64)
   3/8"-16 X 1.25 X .50 SHOULDER BOLT (QUANTITY: 2)
   3/8"-16 FLAT WASHER (QUANTITY: 2)
   3/8"-16 SPLIT LOCK WASHER (QUANTITY: 2)
   3/8"-16 HEX NUT (QUANTITY: 2)
1 CUSTOM POUCH WITH 3 CUSTOM WEBBING STRAPS AND 1 CUSTOM LADDER STABILIZER RATCHET STRAP
2 HEAVEN’S TRAIL™ SEAT COVER

CUT STRAPS ON PALLET. REMOVE PACKAGED CONTENTS

Unbox contents.