EMM JKU BILLET REAR GRAB HANDLE

Installation Instructions

Thank you for purchasing the CMM Billet Grab Handles!

You will need:	10mm socket with an extension of at least 2 inches 8mm Allen wrench 1/4" Allen wrench
STEP 1	Start on the drivers side and remove the front bolt that secures the sound bar to the roll cage with the 10mm socket.
STEP 2	Install one of the 4 stanchions into this hole using the 8mm Allen wrench
	socket. Install to hand tight and then 1/2 to 3/4 turn more. ${ m DO}$
STEP 3	$\operatorname{\operatorname{NOT}}$ over tighten. 100 in./lbs is recommended. Repeat steps 1 and 2
	for the rear bolt in the sound bar.
STEP 4	Locate the main bar marked DS (Drivers Side). Using 2 of the supplied 5/16 x 18 socket head cap screws, attach the main bar to the 2 previously installed stanchions. The stanchions will fit into the large counterbores in the main bar with the bolts going into the small counterbore side. Tighten to 12 ft/lbs.
STEP 5	Mount the handle to the main bar using 2 of the supplied $5/16 \ge 18$ socket head cap screws.
STEP 6	Repeat this process for the passenger side.

EN JOY YOUR NEW CMM BILLET GRAB HANDLES! If you have any technical questions, please feel free to call: (704) 213-4319

