

2017 SERIES

Horizontal Hold Down Clamps | Product Overview

Features:

- Increased handle clearance reduces pinch points
- Common mounting hole pattern to Model 217
- Fixed handle pivot provides smooth action
- Over 2½ times the holding capacity Model 217
- BLK models feature a black, non-reflective finish

Applications:

- Checking fixtures
- Assembly & test
- Light machining
- Woodworking
- Closures

Also Available:

See page MC-ACC-1 for accessories
Accommodates M6 or ¼" spindle accessory

Covered under one or more U.S./International Patents

2017-U Flanged Base U-Bar



2017-U-LS-BLK ⓘ Blackout Series Flanged Base U-Bar



2017-UR Flanged Base, U-Bar with DESTACO® Toggle Lock Plus



Note: Clamps shown with included accessories.

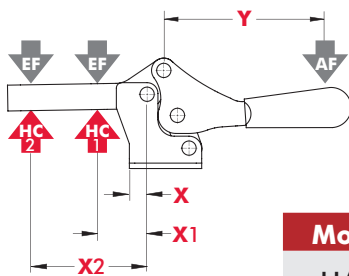
ⓘ This item is available upon request

Technical Information

Model	Max. Holding Capacity	Clamp Bar Opening (+10°)	Handle Opening (+10°)	Weight	Accessories (Supplied)	
					Spindle Assembly	Flanged Washers
2017-U	2500 N [560 lbf]	73°	69°	0,44kg [0.97lb]	215208-M	215105
2017-U-LS-BLK ⓘ					--	215105-BLK
2017-UR					215208-M	215105

ⓘ This item is available upon request

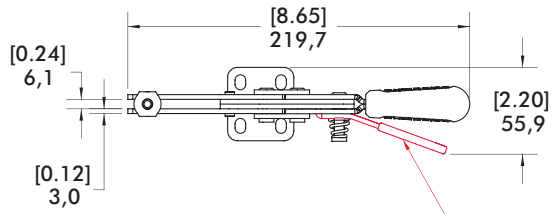
Holding Capacities



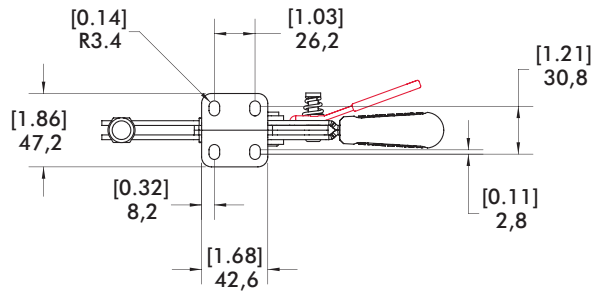
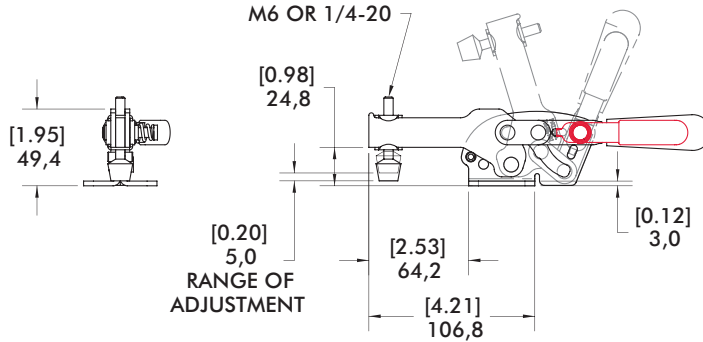
Model	X	X1	X2	Y	‡HC1	‡HC2	‡EF(X1):AF	‡EF(X2):AF
U/UR	[1.08] 27,4	[1.65] 42	[3.15] 80	[2.54] 64,5	[560lbf.] 2500N	[245lbf.] 1090N	5:1	2.5:1

Dimensions shown "mm [inch]" ‡ HC = Holding Capacity, EF = Exerting Force, AF = Applied Force
Refer to See page MC-TEC-4 for additional information.

2017-U
Flanged Base
U-Bar



DESTACO®
TOGGLE LOCK
PLUS OPTION



mm [INCH]
THIRD ANGLE
PROJECTION