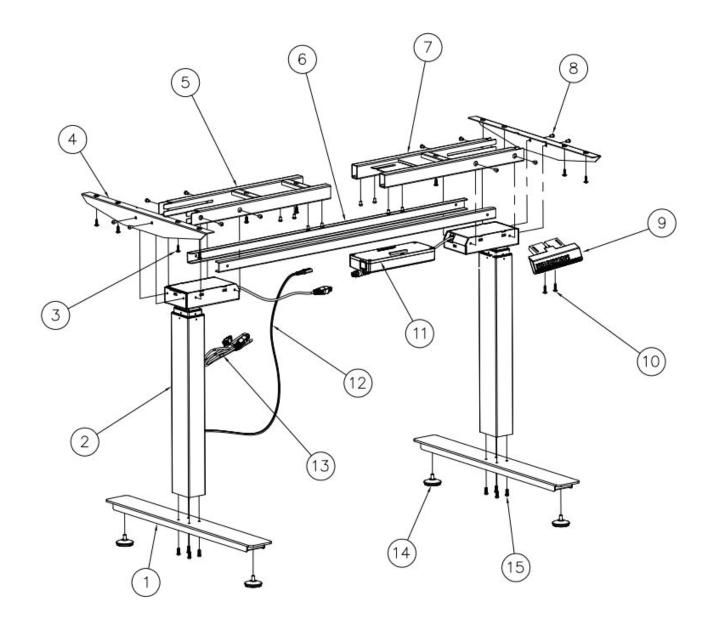
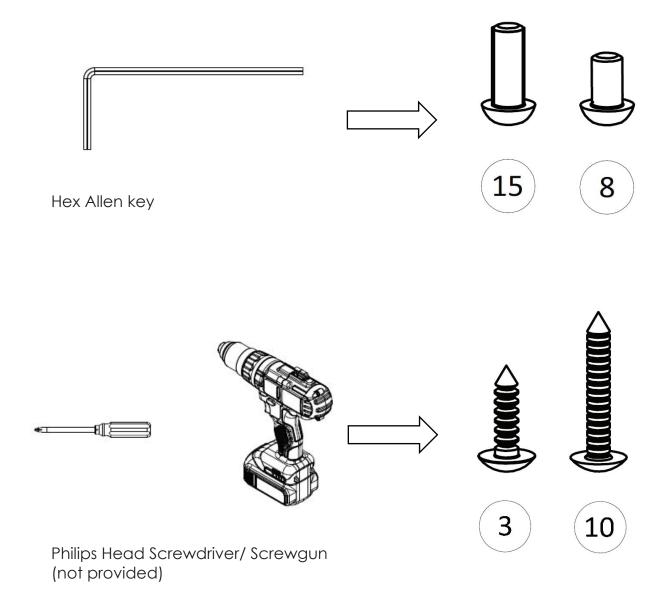


1. Product Parts

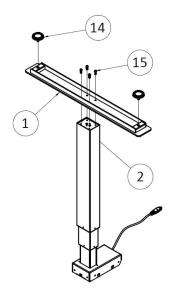


Part	Description	Qty	Part	Description	Qty
1	Foot	2	9	Handset	1
2	Leg	2	10	ST4.8x16 Self-tapping Screw	2
3	ST4.8x19 Self-tapping Screw	11	11	Control Box	1
4	Fixed Bracket	2	12	Power Cable	1
5	Frame End 1	1	13	Extented Cable	1
6	U Type Frame	2	14	Leveling Feet	4
7	Frame End 2	1	15	M6x16 Machine Screw	8
8	M6x10 Machine Screw	20			

2. Installation Tools

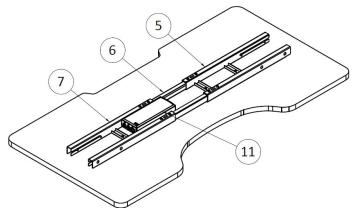


3. Assembly Steps



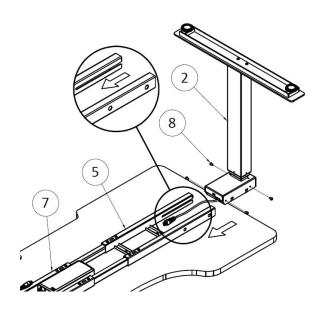
Step 1.

Take one leg (2), one foot (1), one foot washer and four M6x16 screws (15). Connect leg and foot with machine screws, attach 2 leveling feet (14) to the foot. Repeat for the other leg.



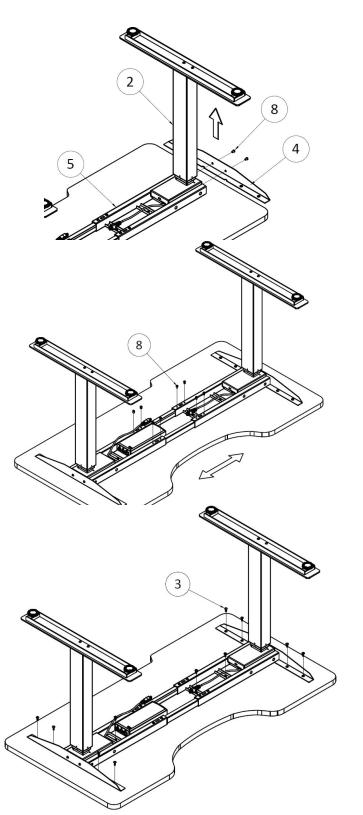
Step 2.

Flip the tabletop over. Place the frame on the underside of table top.



Step 3.

Insert two M6x10 screws (8) into each side of leg approximately 1/8" in; do not tighten. Slide leg into frame in the direction of the arrow, then tighten the four screws. Repeat for the other leg.



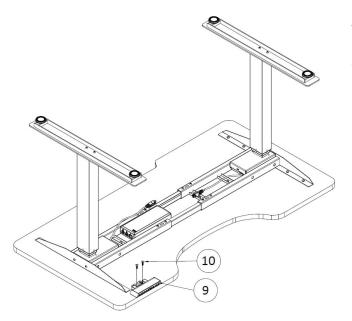
Step 4.

Raise the leg, insert fixed bracket (4) into end of frame. Attach the bracket to the leg with two M6x10 screws (8). Repeat on the other leg.

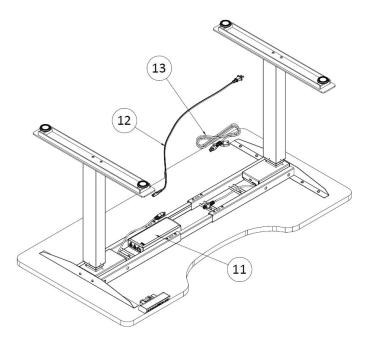
Step 5.

Assemble frame parts 5,6,7 but do not tighten. Adjust to the desired width of the base (space between legs) and tighten with M6x10 screws (8).

Step 6. Attach tabletop to the base with four screws provided: ST4.8x19 (3).

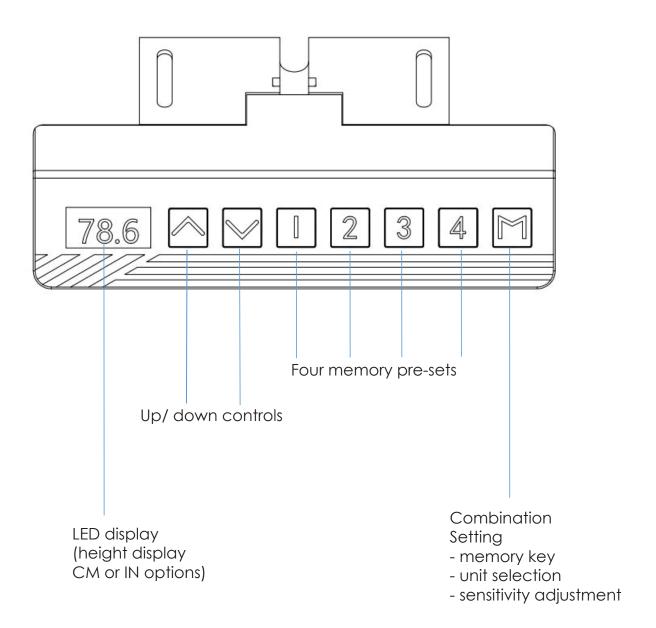


Step 7. Place the handset (9) in the position shown (right side, underneath desktop). Use two screws ST4.8x16 (10) to attach.

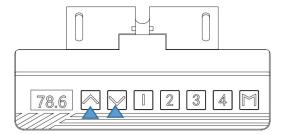


Step 8.
Connect all cables from legs, handset, and power cable to the control box (11).
Extended cable (13) is available. Turn the desk over and plug in.

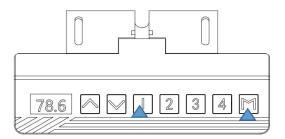
4. Handset Controls



5. Base Settings



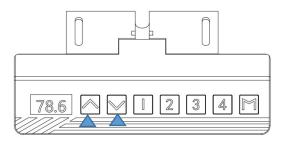
Up/ Down control.
Press the Up/ Down button to reach the desired height. If the button is pressed briefly, the base will only raise/ lower by a short distance.

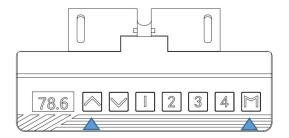


Memory presets.

You can save up to 4 pre-set desk heights. Bring the desk to your desired height using Up/Down controls. Hold M button, the display will change to "S -" "__" and flash. Press "1" button to assign the key to this pre-set. Repeat the steps for keys 1, 2, 3, 4.

To use one of your saved pre-set heights, simply hit the corresponding key. Desk will raise/lower to that position. Press any key if you need to stop the base movement.

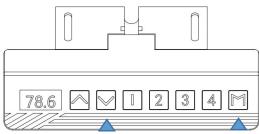


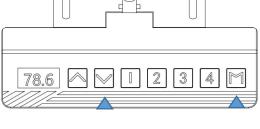


Lock/ Unlock base controls.

Press and hols "M" and Up buttons together for 5 seconds. "Lock" will show on display the controls are now locked.

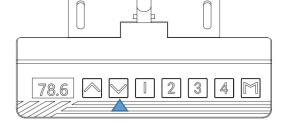
Press and hold "M" and Down buttons together for 5 seconds. "Lock" on display will change to the height indicator. The controls are now unlocked.





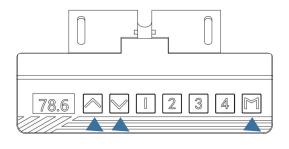
Reset controls.

If the display shows RST message, the controls need to be reset. Press and hold Down until motor stops, then release the button and press again and hold for 5 seconds. Initialization mode is now on. Hold Down key intil you hear the buzzer sound. Resetting has been finished.



Changing units.

The controls can be set in centimeters or inches. Hold M button until you see the blinking "S". Let go, push M once. You will see the blinking "0" or "1". Press Up or Down to select between the two, "0" for centimeters or "1" for inches. Lock your selection by hitting M button once.



6. Troubleshooting.

Error code - reason - solution.

E02 - leg height imbalance (over 3/8") - reset the base

E04 - handset not connected properly - check the wire connections between the control box and handset

E05 - anti-collision feature - release the buttons, press up or down button again

E08 - tabletop imbalance - reset the base

HOT - overheat protection - power off and wait 20 minutes

E11/E21 - lifting motor 1/2 not connected - check the wire connections to lifting motor 1/2

E13/E23 - lifting motor not connected - check the wire connection to lifting motor

E16/E26 - Lifting motor 1/2 issues - reset the base

E18/28 - lifting motor overload - reduce the load on the desk

IMPORTANT:

This manual is intended for the installers and for end users. Improper use of this product may result in property damages or personal injuries. Do not step on, crawl or lie under the frame. Do not sit or stand on the frame or desk. Check the appearance of the wire to make sure it's not damaged. This product is not suitable for environments with high humidity.