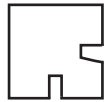


Parts: (Measurements are approximate and are for identification purposes only)

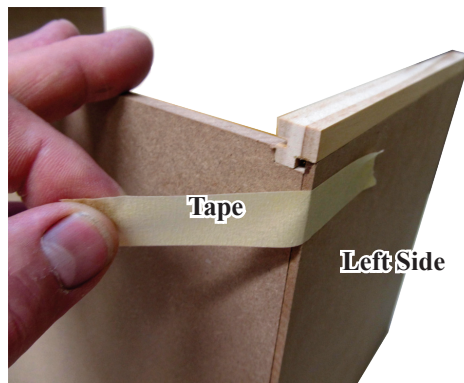
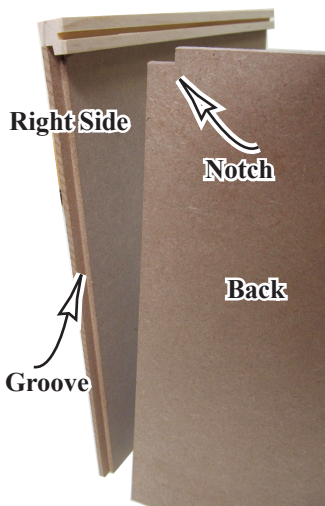
1 R284	Right Side Assembly	95/16	10 <sup>1</sup> /16
1 R285	Left Side Assembly	95/16	10 <sup>1</sup> /16
1 J0376	Floor	1/4	14 <sup>1</sup> / <sub>4</sub> 9 <sup>1</sup> /16
1 J0377	Back	1/4	14 <sup>1</sup> / <sub>2</sub> 9 <sup>3</sup> / <sub>4</sub> Notches
1 J0378	Top Frame	1/2 x 1/2	14 <sup>13</sup> /16
1 J0379	Base Frame	1/2 x 1/2	14 <sup>13</sup> /16
2 J0380	Side Frame	1/2 x 1/2	10 <sup>1</sup> /16
2 J0381	Plexiglas [paper covered]	95/16	14



Base Frame  
Side Frame



Top Frame



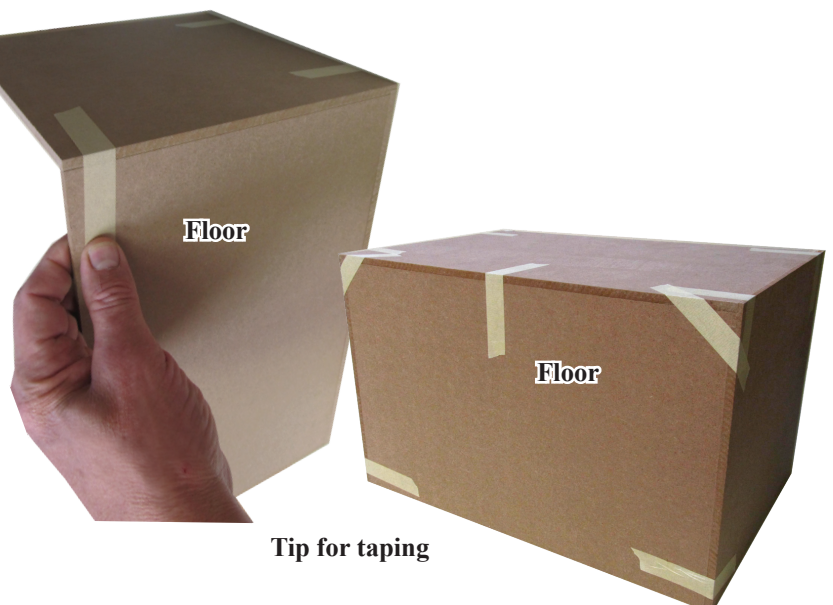
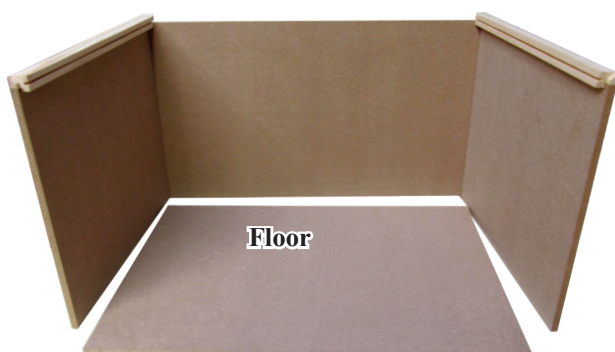
Stretch the tape for a tight glue joint

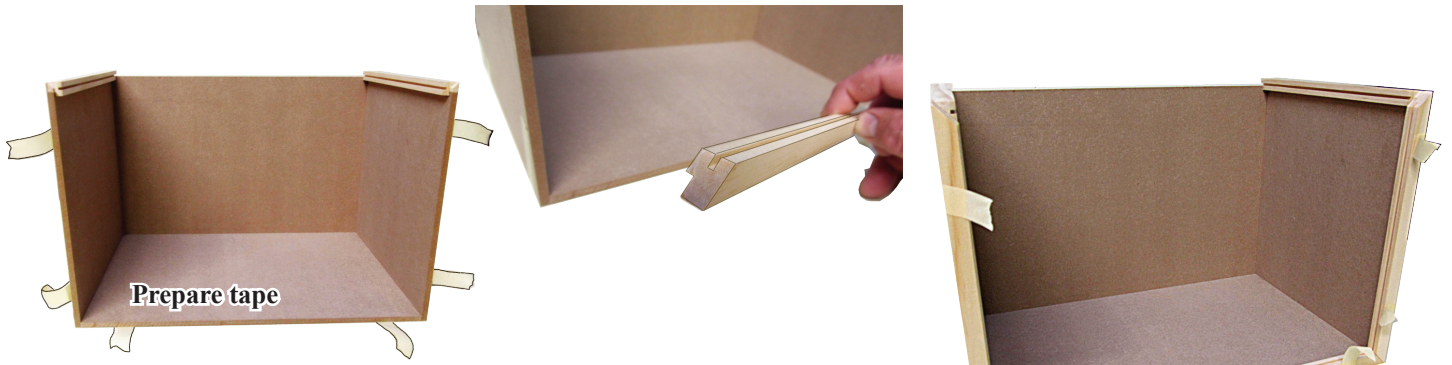


1. Glue and tape the Sides to the Back; the Back fits into the grooves at the back edge of the Sides, the Back notches fit around the top molding on the Sides.

2. Glue the Floor into the Side/Back assembly, lined up at the bottom. Tip the assembly to tape the Sides and Back to the Floor. Make sure all the joints are tight and that everything lines up at the bottom.

Clean up excess glue

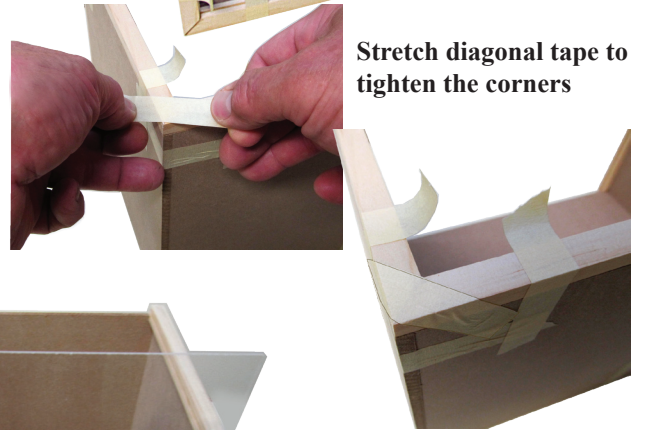




- 3. Prepare tape for attaching the frame.  
Glue and tape on the Frame. Clean up excess glue.

Finish painting the frames before inserting the Front Plexiglas (this plexi is not removable after assembly is complete).

- 4. Remove the paper covering - insert the Plexiglas.

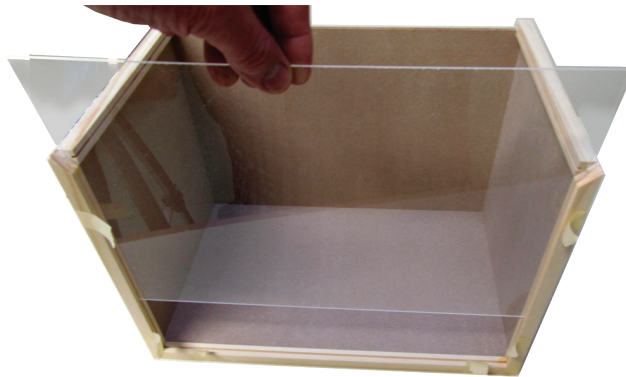


Stretch diagonal tape to tighten the corners

**Remove the Paper Covering**

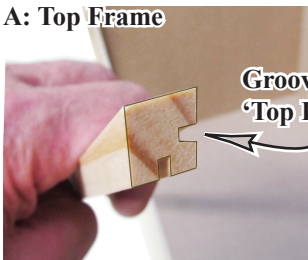


Plexiglas



- 4.A: Glue and tape on the Top Frame with the 'Top Plexiglas' groove facing backward.  
Take extra care to make the parts line up in the top corners.
- B: Insert the top Plexiglas when you are ready (take off the covering when construction is done).  
Leave the top Plexiglas removable for future decoration.

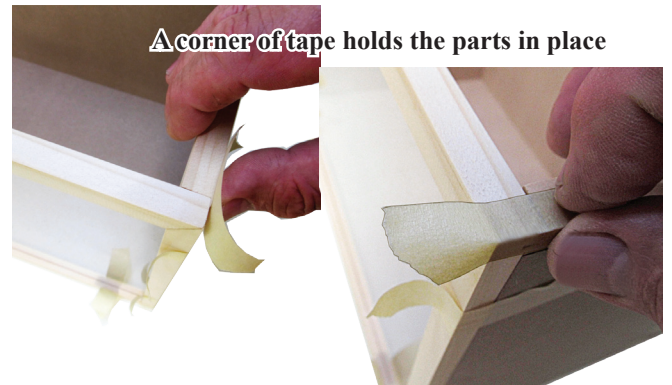
**A: Top Frame**



Groove for 'Top Plexiglas'



Top corner - line up carefully



A corner of tape holds the parts in place

**B**



A little lift helps the Plexiglas go in the front groove



**That's it - you're done...  
Let the fun begin!**

- 5. Let the glue dry, then remove the tape.