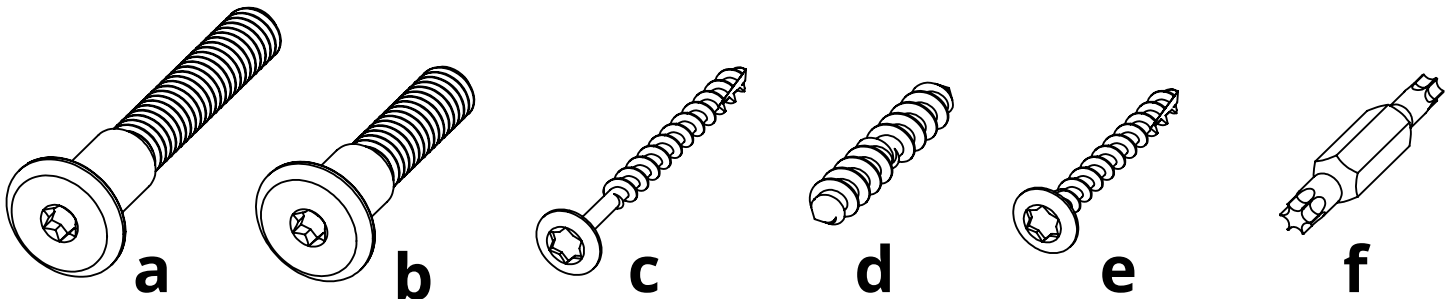


PARTS			
PART	DESCRIPTION	PART NO.	QTY
A	LEFT ARM ASSEMBLY	SA-00403	1
B	RIGHT ARM ASSEMBLY	SA-00404	1
C	FRONT LEG	PRT-00006	2
D	UNDER ARM SUPPORT	PRT-00007	2
E	ADIRONDACK SPREADER	SS-22.187	1
F	BASE ASSEMBLY	SA-00001	1
G	BACK ASSEMBLY	SA-00003	1

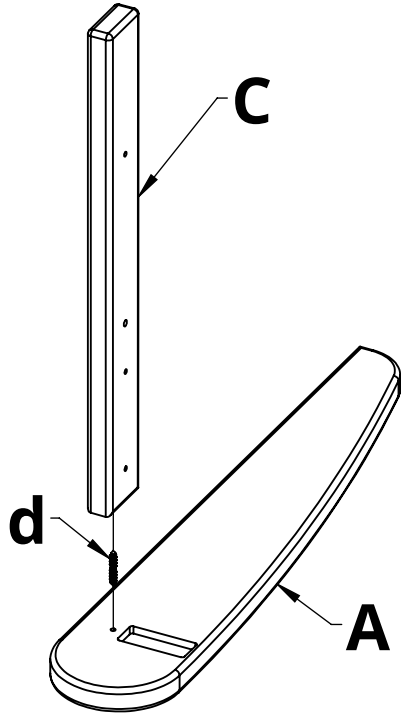


HARDWARE PACK			
PART	DESCRIPTION	PART NO.	QTY
a	5/16" X 2-1/8" CHAIR BOLT	H-0000-CB516218	2
b	5/16" X 1-1/2" CHAIR BOLT	H-0000-CB51615	6
c	#8 X 2" TORX SCREW	H-0000-S82	4
d	DOUBLE SCREW	H-0000-DS	2
e	#8 X 1-1/2" TORX SCREW	H-0000-S815	2
f	T20 & T25 TORX BIT	H-0000-CTD	1

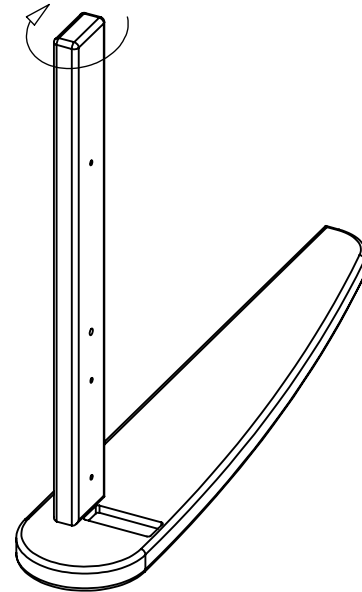
**Suggested Tools:** Drill, Plastic Mallet

# Please read entire instructions before beginning

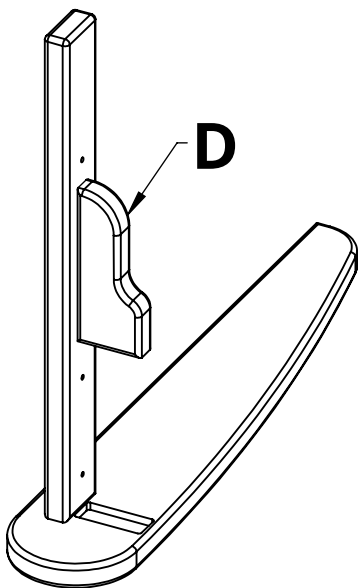
**1.** Connect Part C to Part A using Hardware d as shown



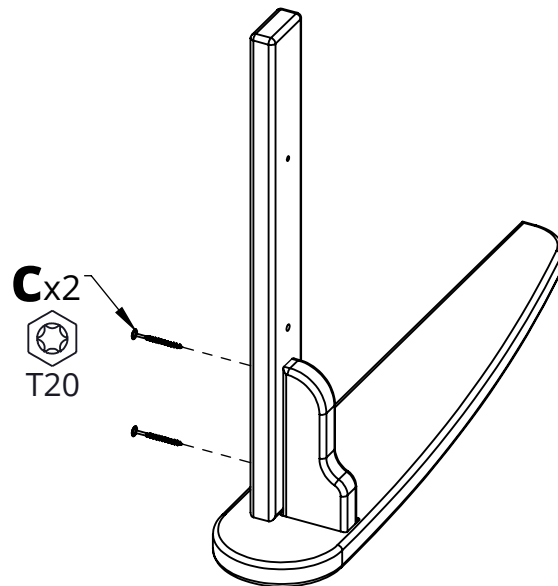
**2.** Rotate Part C clockwise until tight in the orientation shown



**3.** Place Part D in pre-cut slot as shown

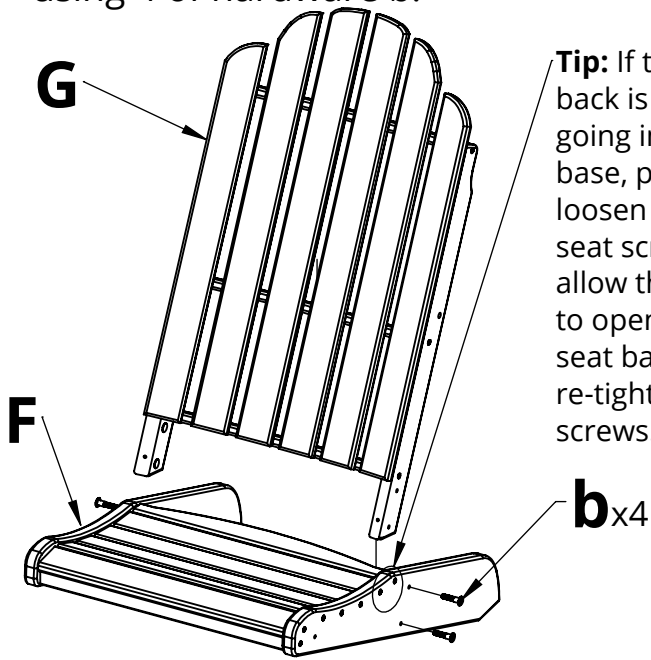


**4.** Using Hardware c attach Part D as shown



**5.** Repeat step 1-4 with Parts B,C,& D. These assemblies will be used in step 7.

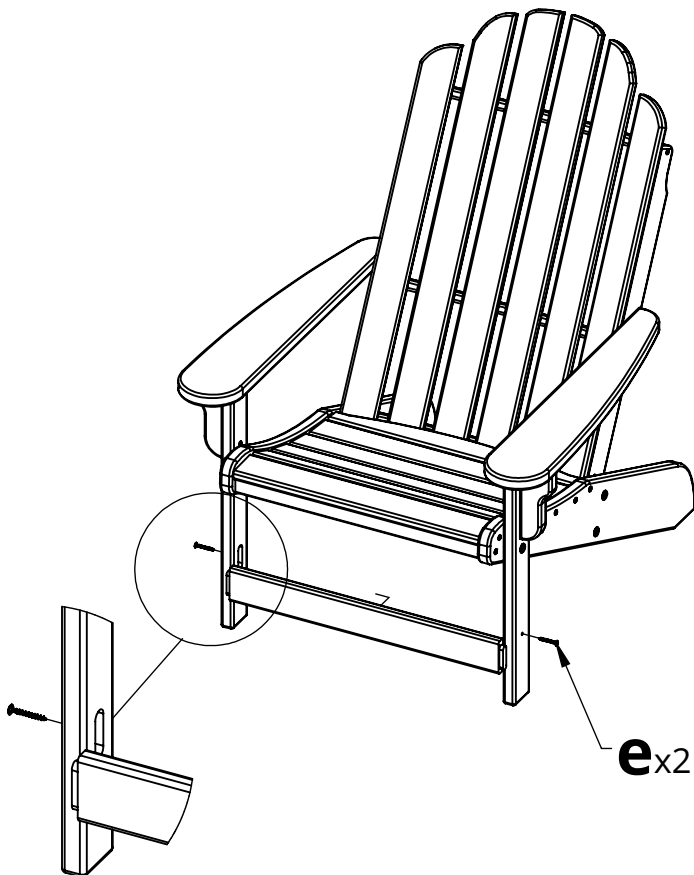
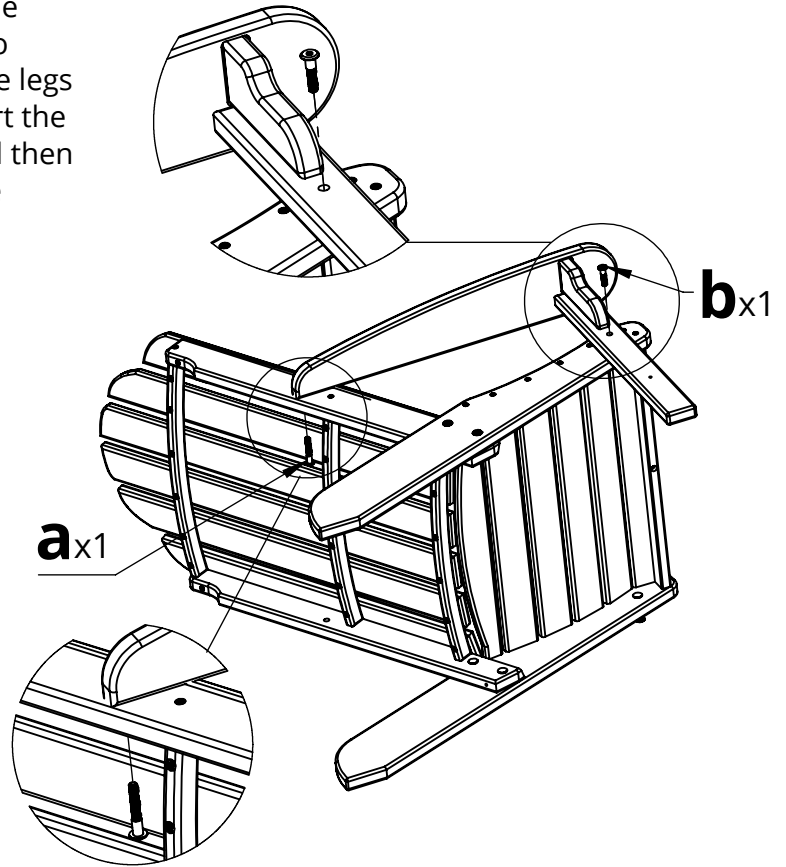
**6.** Attach Part G to Part F using 4 of hardware b.



**Tip:** If the seat back is a little tight going into the seat base, partially loosen 2 of the seat screws to allow the base legs to open, insert the seat back and then re-tighten the screws.

**Tip:** When installing the chair bolts in Steps 6 & 7, insert the bolt into the hole, align it with the nut and finger-tighten the bolt a couple of turns into the nut before driving with a drill. This will help to reduce the risk of cross-threading.

**7.** Turn the back/seat assembly on it's side. Lay one arm/leg assembly from steps 1-5 on the back/seat assembly and bolt together using 1 each of hardware a & b as shown. Flip the chair to the opposite side and repeat.



**8.** Assemble Part E into the chair. Insert the tenon into the slot in one leg. Then with slight pressure on the opposing leg, push the opposite side of Part E into its corresponding slot. Screw in place using 2 of hardware e.