



ONE CAN OC64

A quick drying, low odour, water thinned primer/finish coat, with excellent adhesion, stain blocking and anti-corrosive properties.

Recommended Areas of Use

For use as a quick drying adhesion promoting, stain blocking and anticorrosive coating on ferrous metals, non-ferrous metals, common plastics (e.g. melamine and uPVC), ceramic tiles, glass, wood and existing painted surfaces.

Certificates & Approvals

Manufactured under the auspices of an ISO 9001:2008 quality & ISO 14001:2004 environmental management systems.

2004/42/EC EU limit value for this product (Annex IIA/i: wb): 140g/l (2010). This product contains max 30 g/l VOC.

Properties

Gloss	Eggshell (approx. 25%)	Surface dry	30 minutes
Theoretical Coverage	12 m ² /L/coat	Minimum overcoating time (Approx 23 °C)	1 hours minimum *
Recommended number of coats	2 coats minimum as a finish	Maximum overcoating time	Unlimited
Density	1.24 kg/L	Minimum application conditions	10°C or above for application (minimum of 3°C above dew point)
Volume solids	41%	Full cure	7 days
Flash point (Abel closed cup)	Non-Flammable		
VOC	30 g/L	Shelf life	2 years minimum in original unopened containers.
Thinner / Cleaning	Water	Colour range	RAL, British Standard
Recommended wet film thickness	75 - 100 microns/coat	Recommended dry film thickness	35 microns per/coat

Suitable Surfaces

Suitable for use over most properly cleaned and prepared commercial wood, plastic and metals. Compatibility with existing coatings should be confirmed by preparing and painting a test patch. Bare steel and non-ferrous metals should be properly prepared before painting with this product.



Application Information

* Drying times will be prolonged at lower temperatures.

All surfaces must be dry and dust free before coating. Application should always conform with the codes of practice described in BS 6150 and BS 5493.

Brush and Roller – supplied ready for use. Thin with 0-5% Water if required.

Conventional Air Spraying - Thin with 5-15% water as required. Tip size - 2.0mm. Tip pressure - 60psi (0.4MPa) approximately.

Airless Spraying - Thin with 0-10% water as required. Tip size - 19 thou (0.48mm) approximately
Tip pressure - 2100 psi (15MPa) approximately.

Cleaning

Equipment should be cleaned immediately after use with water.

Surface Preparation

Loose and non adhered contamination should be removed. Cleaning using Bradite TD39 Industrial degreaser is recommended to remove oils, grease and other contamination, rinse with clean water and allow to dry.

Intact areas of existing coatings should, ideally, be roughened by manual or mechanical sanding. Feather back exposed areas to a sound coating edge. Cracks and pits should be filled using a suitable filler before painting. Substrate should be dust free and completely dry before coating.

Aluminium, stainless steel, galvanised steel, copper and other metals, cleaned and degreased, and lightly abraded if possible. White salts on weathered galvanising must be removed during cleaning and degreasing. Light surface rusting can be treated with Bradite Rust Convertor RC46. Heavy rusting to be removed to clean metallic finish (SIS-St 3).

New Wood. Ensure moisture content of the timber is below 15% before commencing application. Damp wood should never be painted as this may give rise to blistering, flaking, cracking and premature coating failure.

Green oak should not be painted unless it has been weathered for at least 6 months.

Existing paint finish: Remove all loose and flaking paintwork. Degrease using Bradite TD39 Industrial Degreaser, followed by clean water rinse. Rub down thoroughly with a medium grade sand paper to provide a key and a defect free smooth surface, "feathering in" areas where paint has been removed.

Plastics: For long term performance, clean & lightly sand down surfaces.

New plaster walls: For plaster skim, allow at least four weeks for the plaster to thoroughly dry. Apply a primer coat by thinning the paint with a 5 to 25% (v/v) addition of clean water, depending upon the porosity of the substrate. Cut in by brushing at the same dilution recommendation as for priming, to promote flow and sealing of the substrate.

For new, fully plastered walls, allow at least six months for the plaster to thoroughly dry before painting.

This product is not recommended for painting lime or other natural plasters.



Existing plaster walls: Lightly wash any existing paint work to remove any dust or surface laitance. Apply a primer coat by thinning with a 0 to 25% (v/v) addition of clean water, depending upon the porosity of the substrate.

This product is not recommended for painting previously painted lime or other natural plasters.

For high gloss/low slip substrates that can't be roughened **e.g. Ceramic Tiles** then Prime the substrate with 1 coat of One Can OC64 White Base before applying the required colour.

Painting System

1st coat Bradite ONE CAN OC64

2nd coat Bradite ONE CAN OC64

3rd coat Bradite ONE CAN OC64 [If required]

Summary Safety Information

Always refer to the Health and Safety sheet for the product before use, and observe the warning phrases on the label. In general, avoid inhalation of spray mist and skin contact by the use of masks, gloves and other personal protection. Eyes should be copiously washed with water or proprietary wash, and medical attention obtained. Skin should be thoroughly washed using a cleanser and soap and water.

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