



SINGLE VALVE BOTTLE FILLER AUTO CYCLE FEATURE

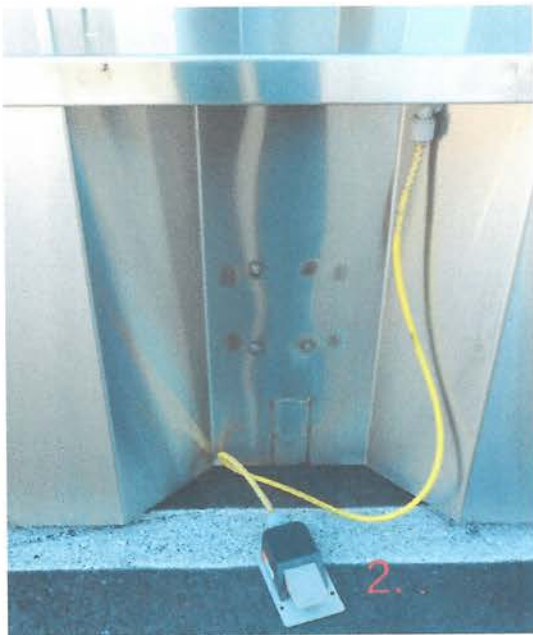




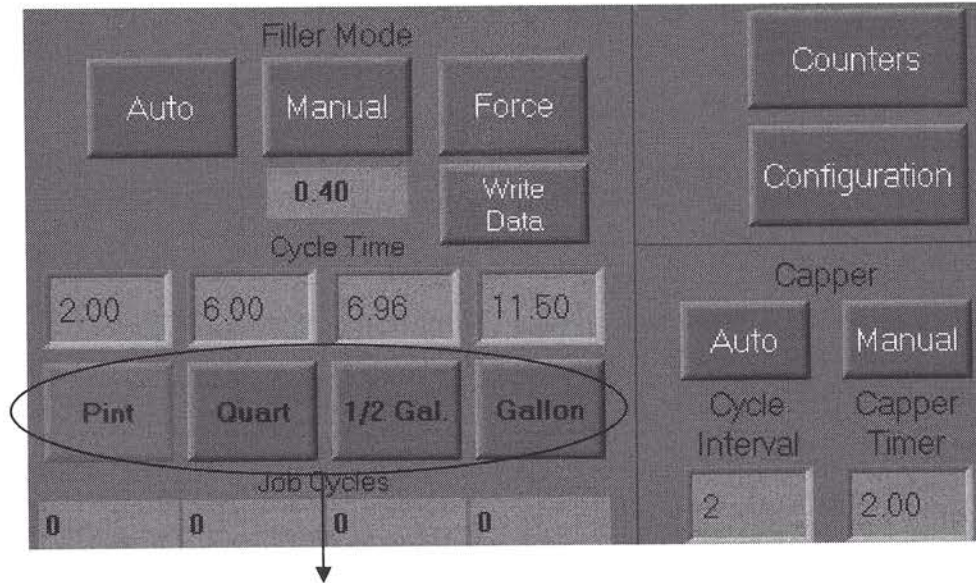
1. ON/OFF SWITCH

2. FOOT PETAL

3. CYLINDER AND
AIR AND CYLINDER
SPEED CONTROL



Home Screen

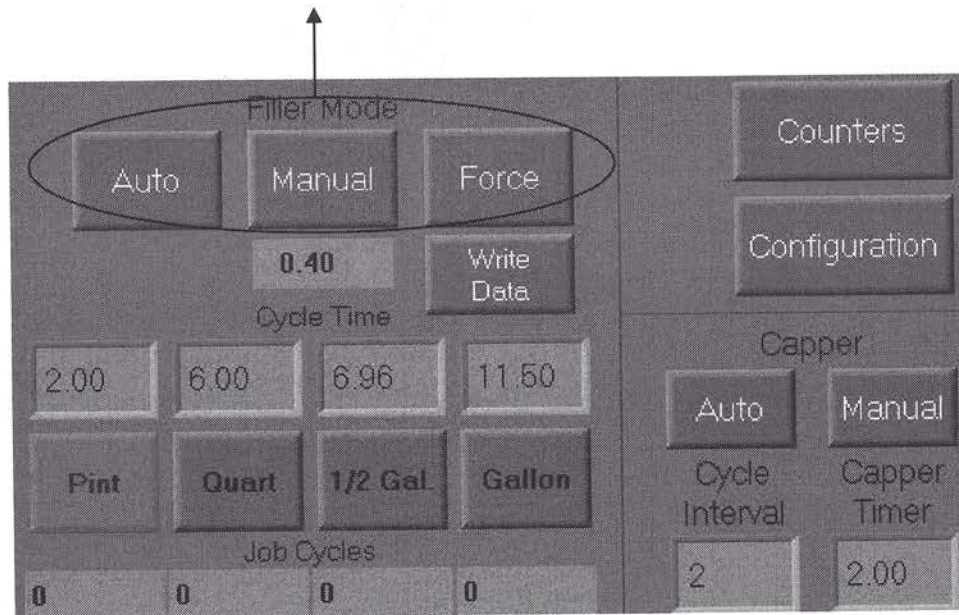


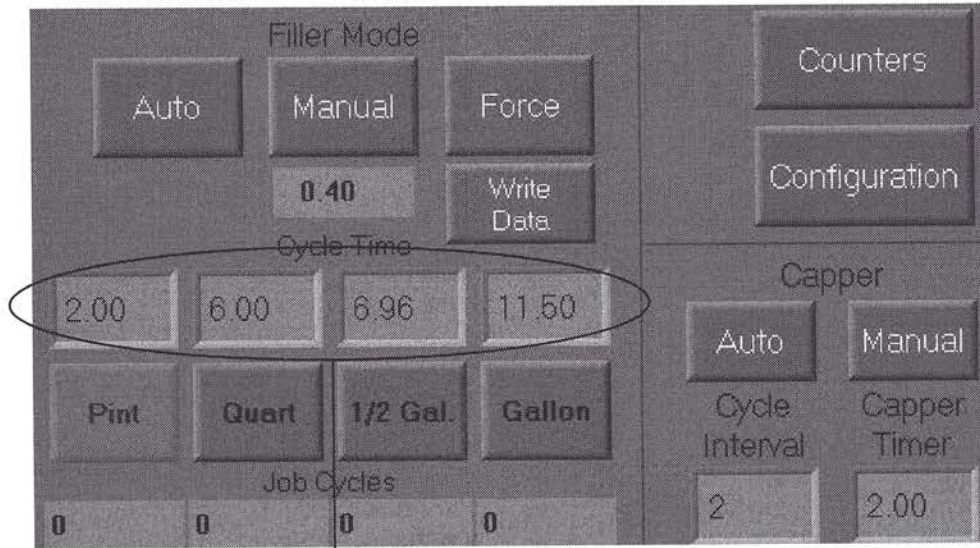
Select Pint, Quart, 1/2 Gal., or Gallon

Select Auto or Manual Mode

In manual mode the filler stays up as long as the foot pedal is held down. As soon as it is released, the filler lowers.

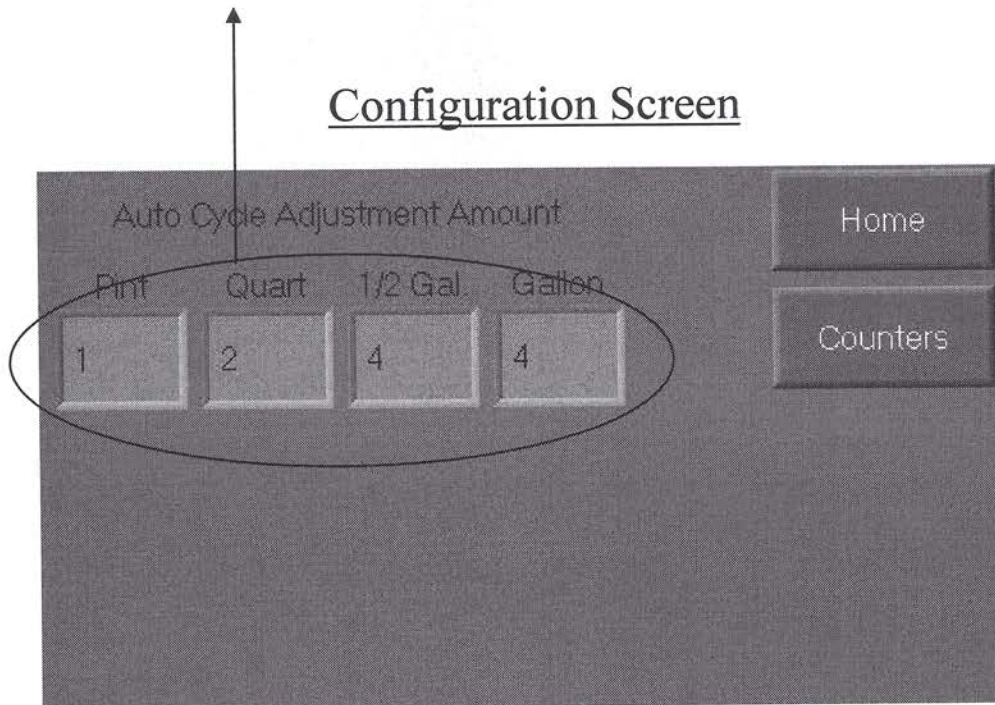
In manual mode, pressing the force button forces the filler up. The filler will stay up until the force button is pressed again or until the auto or manual button is pressed.

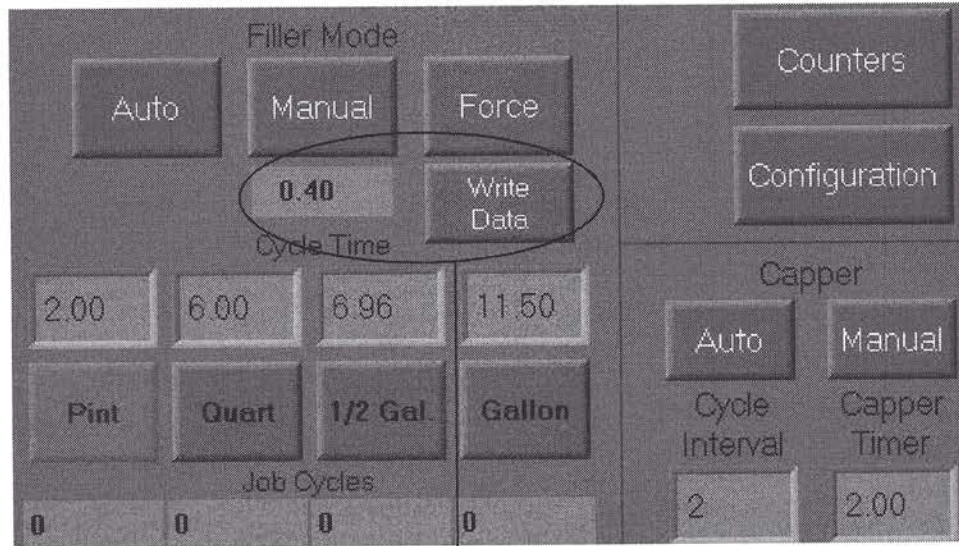




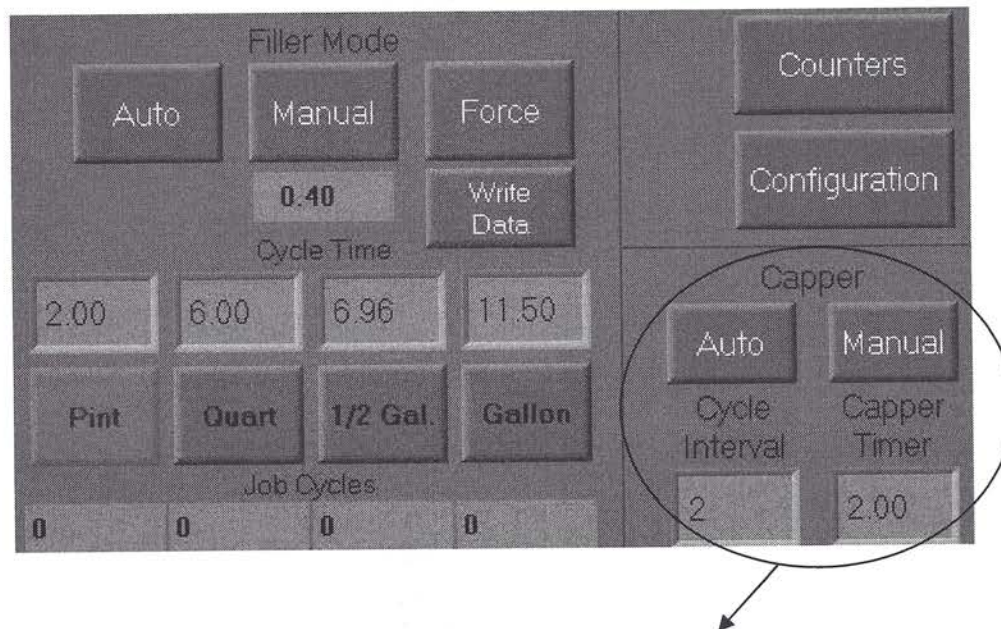
In auto mode, tapping the foot pedal causes the filler to stay up the selected amount of time. Tap the number to type in a different number or use the green up/down buttons beside the screen to adjust the time. The amount the buttons adjust the time can be set in the configuration page. Tap the number to type in a different number. For example, the number 1 = 10 milliseconds or 0.01 second.

Configuration Screen





When in manual mode, the manual counter counts up as long as the foot pedal is held down. When the foot pedal is released, the time is stored until the foot pedal is pressed again. Pressing the write data button stores that number into the selected cycle time.



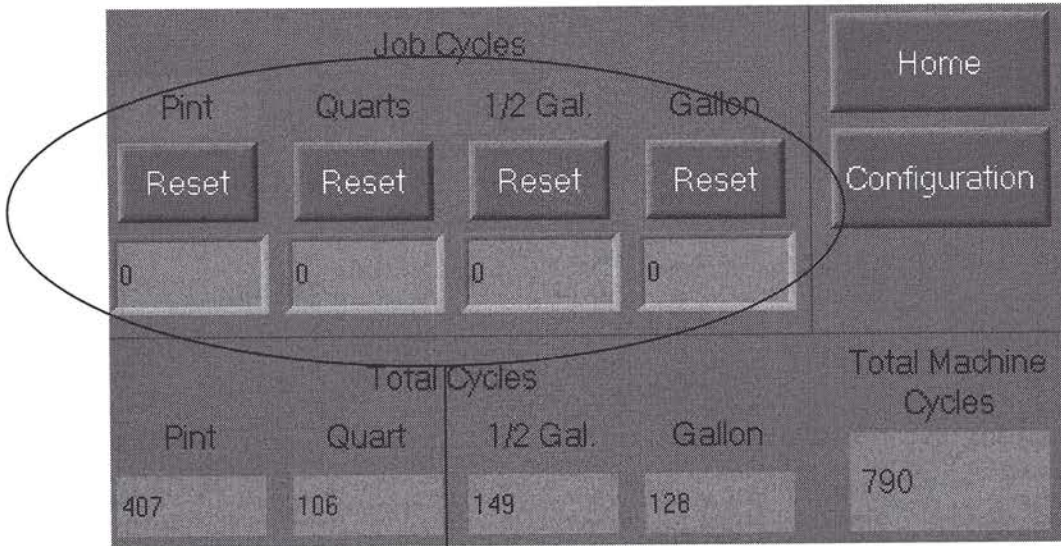
Capper

Pressing the capper manual button runs the capper. Pressing the manual button again stops the capper.

In auto mode, the cycle interval number sets how many times the filler cycles until the capper runs.

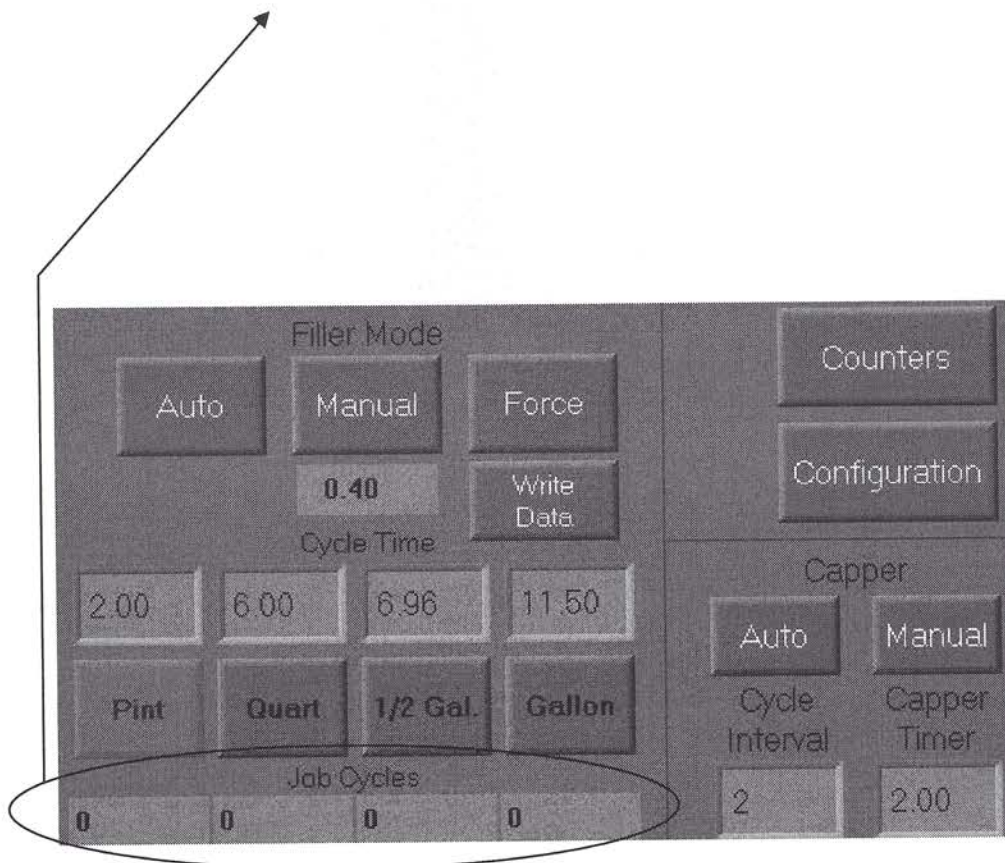
The capper timer number sets how long the capper runs. Tap the numbers to type in a different number.

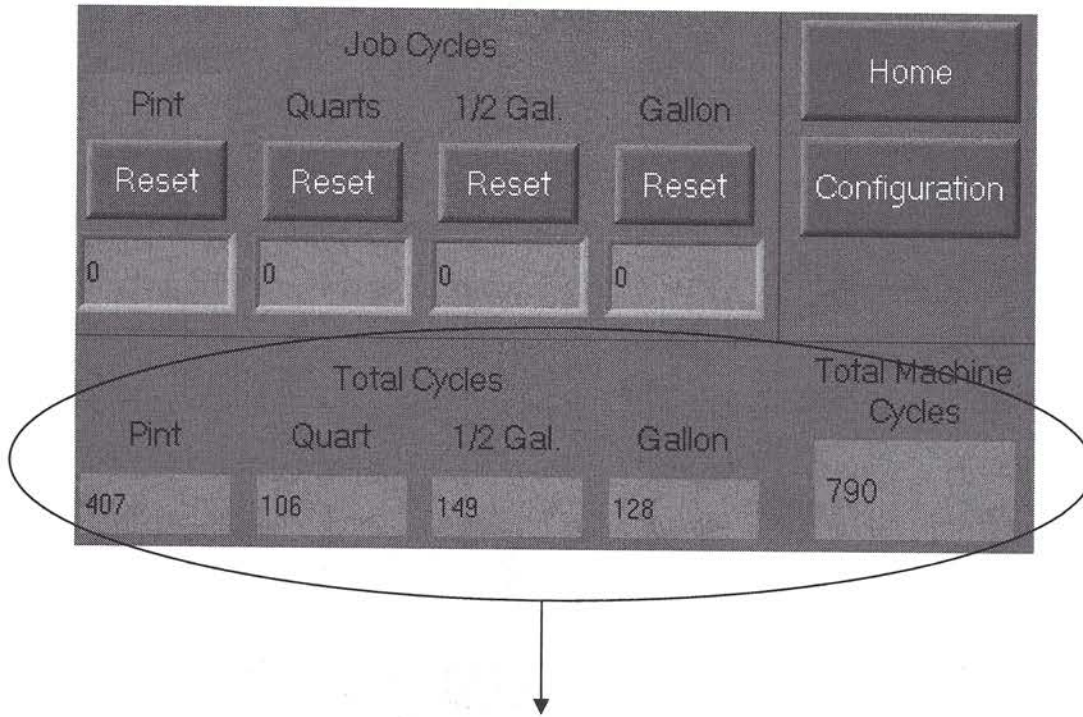
Counters Screen



Job Cycle Counters

Press reset to reset the job cycle counters or tap the number to type in a different number. The job cycle counters are also displayed on the main screen.





Total Cycle Counters

The total cycle counters count total machine cycles and total cycles per size and cannot be reset.