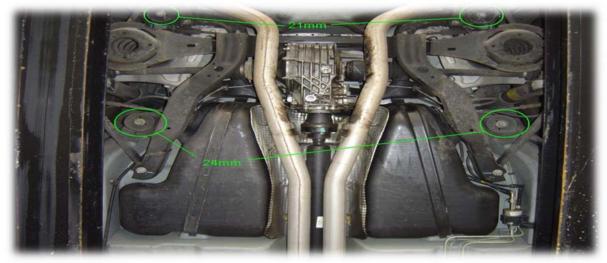


## Cadillac CTSV 2004-05 Cradle Bushings P/N NAD-CTSVDB Installation Instructions



- 1. Jack rear of car up on level surface
- 2. Put jack stands under rear of car securely under frame area.
- 3. Remove rear wheels
- 4. Place jack under rear differential of car with a piece of plywood for support
- 5. Put pressure on jack to support cradle
- 6. Loosen cradle bolts (4) total front and rear with a 24 mm socket for the front bolts, and 21 mm for the rearward bolts
- 7. Lower cradle with jack low enough to install new bushings
- 8. Spray supplied bushings and mating surfaces with a high quality silicone
- 9. Install upper supplied cradle bushings. Raise cradle back up to its stock position. Once again making sure you have coated the bushings with Silicone
- 10. Coat lower set of bushings and install
- 11. Torque front 24mm bolts to 160 ft. lbs. 21 mm Rear bolts to 140 Ft. lbs. DO NOT OVERTIGHTEN
- 12. Install rear wheels back on car
- 13. Set car back on ground and torque wheels to 100 Ft lbs.

\*Note some minor interior road noise will be heard with the addition of these bushings. These bushings were designed to help control the rear cradle of your car by eliminating some of the compliance between the body and cradle.

For photos & additional information, please see our <u>web site</u>. For technical support with this product, please email us a t <u>info@nowickiautosport.com</u>.