

ASSEMBLY

ITEM	DESCRIPTION	QTY
A	FLEX+ Body	1
В	FLEX+ Lid	1
C	Lid Gasket	1
D	V-Band Clamp	1
E	1.5" Butterfly Valve	1
F	TC Racking Arm	1
G	1.5" Gasket	6
Н	1.5" Clamp	6
ı	1.5" TC Cap	3
J	1.5" TC x 90° Barb	1
K	Stick on thermo	1
L	4" TC Cap	1
M	4" TC Clamp	1
N	4" TC Gasket	1



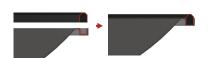
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LID & CAMP ASSEMBLY

GASKET LID INSTRUCTIONS



With the lid upside down press the lid gasket into the gasket gland on the lid starting at the 6 o'clock position.



Make sure that the flat side of the gasket goes into the gasket gland with the pointed side facing out.

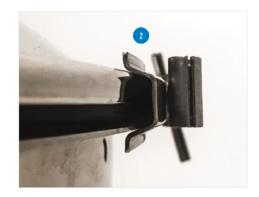


Finish installing the gasket by pushing it in at the 12 o'clock position and then the 3 and 6 o'clock position.



Note: If the gasket is not installed as described it will stretch as it is installed and will appear to be too large like above.

LID CLAMP INSTALLATION





WARNINGS

WARNING

- During Assembly, place the lid squarely on the conical. The lid and body should be concentric.
- The band clamp needs to be fully tightened by hand. We recommend tightening so that there is .25" or less of a gap between the two ends of the clamp.
- Never place a valve before your pressure release valve as this renders the PRV ineffective.
- The band clamp latch needs to be installed the correct way in the buckle as shown above.
- Never tighten or loosen the clamp when the tank is pressurized. If there is a leak during pressurization, fully depressurize the fermenter, tighten the clamp and the re-pressurize.
- So not modify the lid or fermenter in anyway or use as it is not intended.

FAILURE TO FOLLOW THESE INSTRUCTIONS CAN CAUSE THE LID TO DISLODGE RESULTING IN INJURY OR DEATH