

Granulated Cork 2/3 mm EP.CR.14.4

1. IDENTIFICATION

Grade	Granulated Cork 2/3 mm		
Scope	Granulated Cork Physical properties description		
Product Description	Natural cork granule(s) with caliber 2/3 mm		

2. PHYSICAL PROPERTIES

		Norm		
Bulk Density (kg/m³) 55/65				ISO 2031
Moisture Content (%)	Opcion	ISO 2190		
	ASTM Sieves		% Retention	
	(mesh)	(mm)	% Ketention	ISO 2030
	5	4,00	0 - 5	
	6	3,35	0 - 20	
Sizes Analysis by	10	2,00	75 - 95	
mechanical sieving	12	1,70	0 - 10	
(% of retention)		UNDER	0 - 5	
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3. INSPECTION AND TEST PLAN

	Properties under control				
Equipment/Operation	Density (Kg/m3)	Moisture Content (%)	Granulometric Distribution (%)		
Densimetric machines	Once per hour	Once per hour	Once per 2 hours		
Lot Formation (Bags of 35kg)	10 Bags (each)	10 Bags (each)	20 Bags (each)		
Lot Formation (Bags from 75kg up and bales from 65kg up)	5 Bags (each)	5 Bags (each)	15 Bags (each)		

4. OBSERVATIONS

Throughout the process the operator must be aware of the visual aspect of the granulated cork, in particular the existence of contaminants. Label color on the package and on the bag to be used accordingly to the costumer offer.

Date: 30/10/2019







