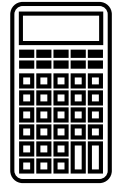




## How to Use Flavors

### 1. WARM MATERIAL AND CALCULATE ADD BACK RATE

- Warm up your oil as you normally would.
- Calculate how much flavor you will need to use, by weight.
- Always measure by weight, and never by the drop. We will use an example of a 50g batch, and our average add back rate of 3%. Using a calculator, input  $50 \times 0.03$  (3%). You should get an answer of 1.5g.



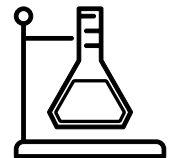
### 2. WEIGH FLAVOR

- Take a pyrex beaker and a scale that is accurate to at least 0.00 decimal places. Place the beaker on the scale, and using the same example of 3% usage in a 50g batch, carefully weigh out 1.5g of flavor, using a disposable plastic pipette.
- Set aside in preparation for mixing.



### 3. ALLOW MATERIAL TO COOL

- Remove your oil from heat and allow it to cool down enough so that you can still manipulate it.
- Oil should at the very most be 100°F at the time of adding flavors.



### 4. ADD AND MIX

- Once your material is at 100°F or less, it is time to add back the 1.5g of flavor.
- Pour them into the oil, and using either a magnetic stir bar or a hand tool, mix the solution for up to 20min.



### 5. WAIT AND TASTE

- Many people make the mistake of tasting the product right after mixing.
- It is always better to let the solution sit for 24 hours. Once it has steeped for a day, and it has passed your visual test, you may apply it to whichever end product the material is going into and give it an official taste test.



### 6. RECORD YOUR FORMULA AND MOVE TO PRODUCTION

- Once you are satisfied with your end product, it is ready to go into production.
- If this is the first time you have developed this product, be sure to document your add back rate for each flavor product for future use.
- Always store your finished product between 60° and 75°F. This will help prevent separation, crystallization, and oxidation.





ITEM#:
ITEM NAME:
YOUR FINISHED PRODUCT NAME:
ADD BACK %:
GRAMS PER BATCH:

ITEM#:
ITEM NAME:
YOUR FINISHED PRODUCT NAME:
ADD BACK %:
GRAMS PER BATCH:

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