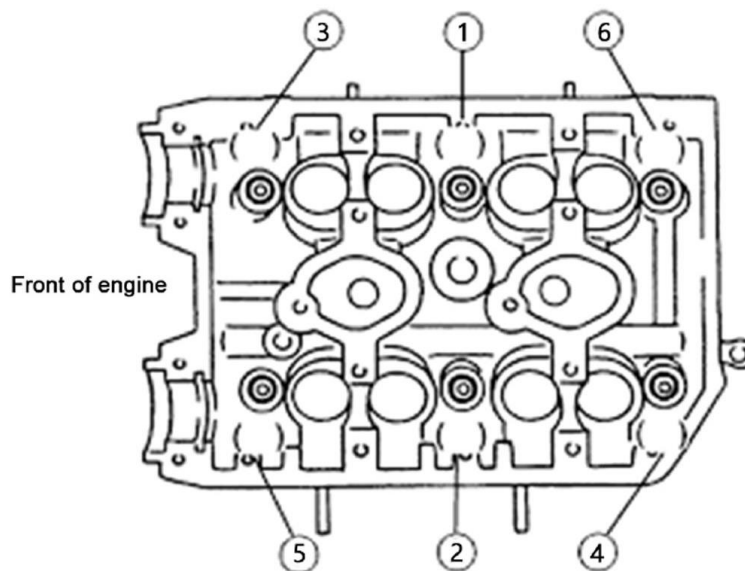




FUJI RACING 14/12MM HEAD STUD KIT FITTING INSTRUCTIONS



BEFORE BEGINNING THE TIGHTENING PROCEDURE, ENSURE THE ARP ASSEMBLY LUBE HAS BEEN APPLIED TO ALL STUD THREADS

- IN SEQUENCE TIGHTEN ALL TO 22LB'S/FT (29NM)
 - IN SEQUENCE TIGHTEN ALL TO 51LB'S/FT (69NM)
 - IN SEQUENCE LOOSEN ALL OFF BY 180 DEGREES
 - IN SEQUENCE TIGHTEN ALL TO 22LB'S/FT (29NM)
 - IN SEQUENCE TIGHTEN ALL BY 90 DEGREES
 - IN SEQUENCE TIGHTEN ALL BY 60 DEGREES
- IN SEQUENCE TIGHTEN STUD 1 & 2 BY A FURTHER 45 DEGREES**