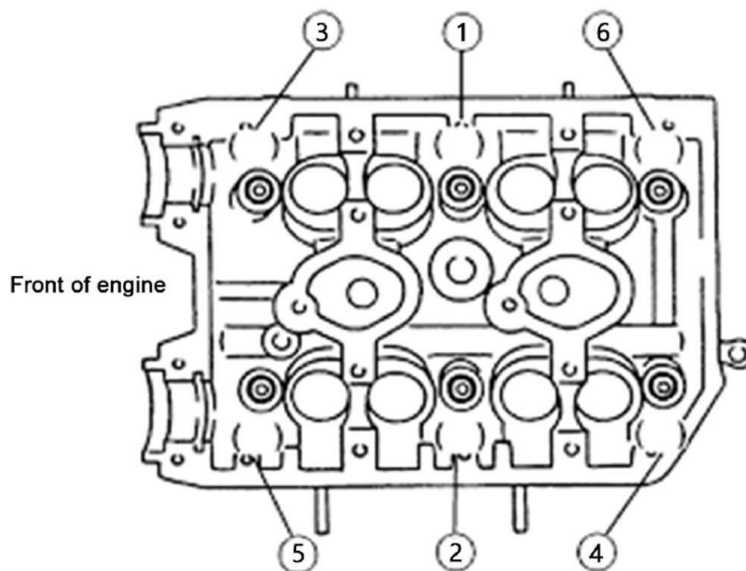




## FUJI RACING 14MM HEAD STUD KIT FITTING INSTRUCTIONS



**BEFORE BEGINNING THE TIGHTENING PROCEDURE, ENSURE THE  
ARP ASSEMBLY LUBE HAS BEEN APPLIED TO ALL STUD THREADS**

- IN SEQUENCE TIGHTEN ALL TO 26LB'S/FT (35NM)
- IN SEQUENCE TIGHTEN ALL TO 54LB'S/FT (73NM)
- IN SEQUENCE LOOSEN ALL OFF BY 180 DEGREES
- IN SEQUENCE TIGHTEN ALL TO 26LB'S/FT (35NM)
  - IN SEQUENCE TIGHTEN ALL BY 90 DEGREES
  - IN SEQUENCE TIGHTEN ALL BY 70 DEGREES
- IN SEQUENCE TIGHTEN STUD 1 & 2 BY A FURTHER 20 DEGREES