

OVAL BAR INSTALLATION

2001-17 CHEVY/GMC Silverado/Sierra LD/HD Crew Cab 4 Door
(Cab Length Oval Short Bed 6.5)

FV2021X

5/25/17

Hardware Kit Includes:

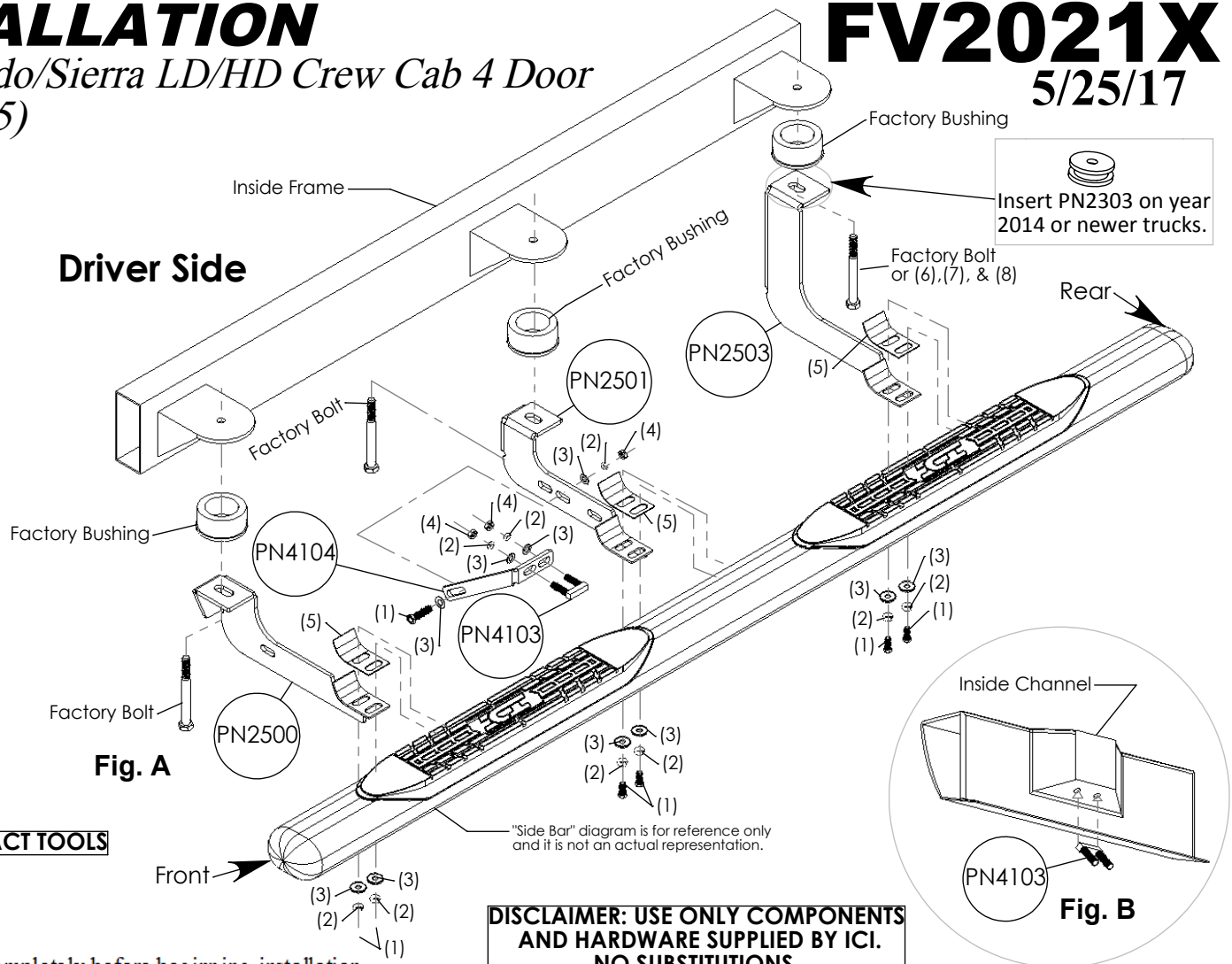
- (1) 14 – Hex head bolts (10mm – 1.5 x 30mm)
- (2) 18 – Lock washers (10mm)
- (3) 20 – Flat washers (10mm)
- (4) 6 – Hex head nuts (10mm – 1.5)
- (5) 6 – Rubber gaskets
- (6) 2 – Hex head bolts (14 mm – 2.00 x 140mm)
- (7) 2 – Lock washers (14mm)
- (8) 2 – Flat washers (14mm)

Components List:

- 2 – Stainless steel oval step bars
- 2 – Front mounting brackets (PN2500)
- 2 – Middle mounting brackets (PN2501)
- 2 – Rear mounting brackets (PN2503)
- 2 – Support straps (PN4104)
- 2 – Bolt plates (PN4103)
- 2 – Bracket Spacer (PN2303)

**LOOSE FIT ALL COMPONENTS.
DO NOT TIGHTEN UNTIL ALL
COMPONENTS ARE INSTALLED
AND ADJUSTED.**

DO NOT USE IMPACT TOOLS



Step by Step Installation Instructions

- STEP 1:** Read and understand instructions completely before beginning installation.
- STEP 2:** Remove the body mount bolts from the front, mid and rear body mounts underneath cab of truck. (*Note: Do not throw away factory bolts and bushings.*)
- STEP 3:** Loosely bolt front #PN4100, mid #PN4101 and rear #PN4105 mounting brackets to front mid and rear body mounts using the factory bolts as shown (Fig. A). (*Note: make sure factory bushing is put on the same way it is taken off*) **Note: If mounting on a 2014 1500 or newer truck, install bracket spacer plate #PN2303 between rear bracket and factory bushing with the provided 14mm x 140mm bolt (6), lock washer (7), and flat washer (8). Not used on 2500-3500 series.**
- STEP 4:** Insert bolt plate #PN4103 into mid holes in inside support channel as shown (Fig. B). Loosely attach support strap #PN4104 to bolt plate #PN4103 using lock (2) and flat (3) washers and hex head nut (4) as shown (Fig. A). Attach support strap #PN4104 to mid mounting bracket #PN4101 in center hole using hex head bolt (1), lock (2), and flat washer (3) and hex head nut (4) as shown (Fig. A).
- STEP 5:** **Position OVAL STEP BAR.**
- Mount step bar to mounting brackets #PN4100, #PN4101, #PN4105 using hex head bolt (1), lock (2), flat (3) washers and rubber gasket (5) as shown. Hand tighten (*do not use impact tools*) into nutsert on the bottom of the oval step bar.
 - Adjust position of step bar and tighten all bolts.
- STEP 6:** **Check fit and alignment.**
- Tighten all hardware