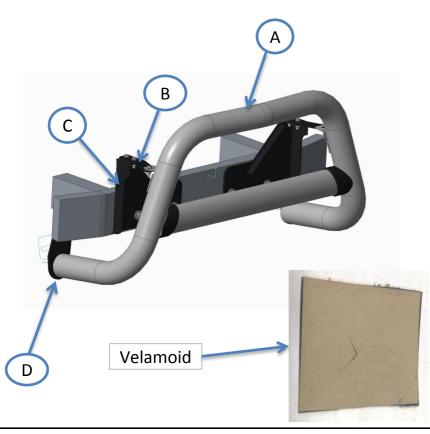
ACCESSORY FITMENT

Product	Mitsubishi Pajero Sport 2017 Nudge Bar			
Part no.	(MIT-PAJSP17-NBS)(MIT-PAJSP17-NBS) (145)			
· P	60 Minutes	Models : All		
(P)		Page 1 of 11		
		Date : 16 July 2018		





Kit content:

in content.							
	Qty	Description		Qty	Description		
Α	1	Nudge bar with Cross Member	М	2	M10 x 1.5 x 35 Sets		
В	2	Top Mount Nudge Brackets	N	2	M10 x 1.5 x 35 Sets (T-BOLT)		
С	2	Front Chassis Mount Brackets	0	2	M8 x 25 Sets (SS)		
D	2	Side Chassis Mount Brackets	Р	4	M8 x 20 x 1.6 Flat Washers (SS)		
Ε	4	M8 x 30 Sets (MS)	ď	2	M8 Spring Washers (SS)		
F	8	M8 x 20 x 1.6 Flat Washers (MS)	R	2	Velemoid		
G	4	M8 Spring Washers (MS)	S	2	Bumper Support Bracket		
Н	6	M8 Hex Nuts (MS)	Т	2	M6 U-Clips		
I	6	M10 x 1.25 x 30 Sets	U	2	Pinch Weld		
J	10	M10 x 30 x 2 Flat Washers	V	2	M6 x 16 x 1 flat washers		
K	10	M10 Spring Washers	W	2	M6 x 20 button heads		
L	2	M10 Hex Nuts	Χ	2	M6 spring washers		
Additional equipment,				terial	needed for fitment :		
Qty Ratchet Set			Masking Tape				
Spanner Set				Hand Drill			
		Torque Wrench	Ø8mm Drill Bit				
		Hack Saw Blade					
	B C D E F G H I J	A 1 B 2 C 2 D 2 E 4 F 8 G 4 H 6 I 6 J 10 K 10 L 2	A 1 Nudge bar with Cross Member B 2 Top Mount Nudge Brackets C 2 Front Chassis Mount Brackets D 2 Side Chassis Mount Brackets E 4 M8 x 30 Sets (MS) F 8 M8 x 20 x 1.6 Flat Washers (MS) G 4 M8 Spring Washers (MS) H 6 M8 Hex Nuts (MS) I 6 M10 x 1.25 x 30 Sets J 10 M10 x 30 x 2 Flat Washers K 10 M10 Spring Washers L 2 M10 Hex Nuts Additional equipment Qty Ratchet Set Spanner Set Torque Wrench	A 1 Nudge bar with Cross Member M B 2 Top Mount Nudge Brackets N C 2 Front Chassis Mount Brackets O D 2 Side Chassis Mount Brackets P E 4 M8 x 30 Sets (MS) Q F 8 M8 x 20 x 1.6 Flat Washers (MS) R G 4 M8 Spring Washers (MS) S H 6 M8 Hex Nuts (MS) T I 6 M10 x 1.25 x 30 Sets U J 10 M10 x 30 x 2 Flat Washers W K 10 M10 Spring Washers W L 2 M10 Hex Nuts X Additional equipment/Ma Qty Ratchet Set Spanner Set Torque Wrench	A 1 Nudge bar with Cross Member M 2 B 2 Top Mount Nudge Brackets N 2 C 2 Front Chassis Mount Brackets O 2 D 2 Side Chassis Mount Brackets P 4 E 4 M8 x 30 Sets (MS) Q 2 F 8 M8 x 20 x 1.6 Flat Washers (MS) R 2 G 4 M8 Spring Washers (MS) S 2 H 6 M8 Hex Nuts (MS) T 2 J 10 M10 x 1.25 x 30 Sets U 2 J 10 M10 x 30 x 2 Flat Washers V 2 K 10 M10 Spring Washers W 2 L 2 M10 Hex Nuts X 2 Additional equipment/Material Qty Ratchet Set Spanner Set Torque Wrench Torque Wrench Torque Wrench Torque Wrench		

Precautions during fitment:

Ensure you have adequate working space. Requires two people for fitment. Ensure that the correct tools and appropriate PPE are used during installation.

Directions for use:

Please follow all steps shown in this fitting instruction.

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Fitment Instruction:

	Step#	
Visual / Graphic Illustration		Description/Method
Figure 1	1	Remove Top Cover by removing plugs as shown in Figure 1.
	2	Remove Grill by removing plugs as shown in Figure 1.

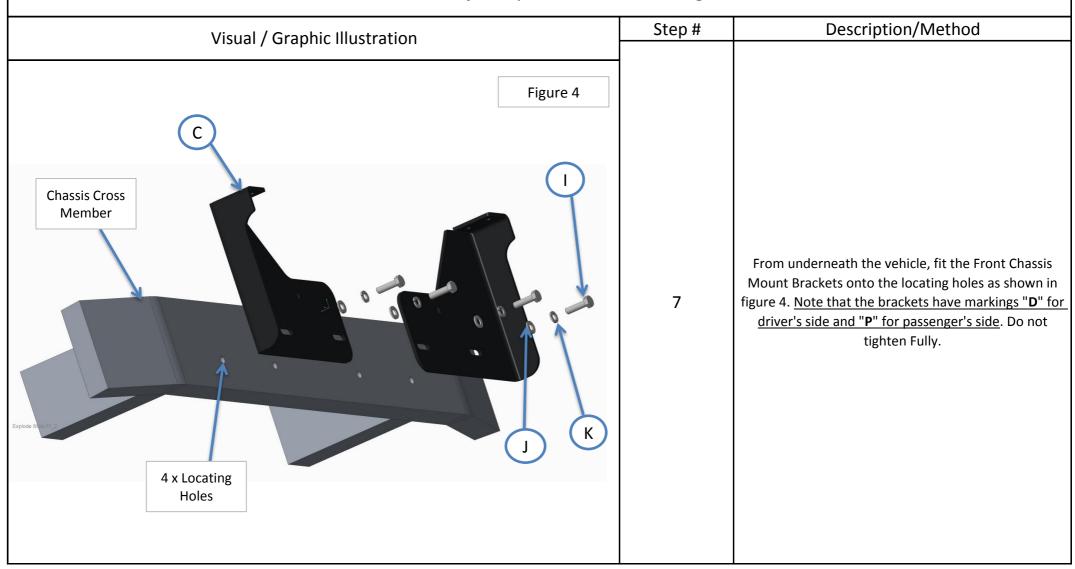
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Fitment Instruction:

Wittsubishi Fajero Sport 2017 Front Waage Bai				
Visual / Graphic Illustration		Description/Method		
Figure 2 Plastic Bottom Cover	3	Remove Plastic Bottom Cover as shown in Figure 2.		
Figure 3	4	Use template provided to mark Trim Positions 50mm from hole as shown in Figure 2 & Figure 3.		
Pinch Wold PS 50mm From	5	Apply the Pinch Weld after Trimming.		
Passenger Side Shown	6	Do the same to the other side of the Plastic Bottom Cover. <u>(Use Driver Side template)</u>		

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Fitment Instruction:



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Fitment Instruction:

	Step#	December 1984
Visual / Graphic Illustration		Description/Method
Figure 5 Figure 5	8	Apply Masking tape on the grill to prevent any damage to the grill as shown in figure 5.
Masking Tape	9	Fit the Top Mount Nudge Brackets labled B through the grill of the vehicle on the driver's side as shown in figure 5. Note that the brackets have markings "D" for driver's side and "P" for passenger's side. Do the same to the other side. Do not tighten fully.

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Fitment Instruction:

Visual / Graphic Illustration	Step#	Description/Method
Figure 6 Plastic Cover Cut Out		
90m	10	From Underneath the vehicle, using the Hack-Saw Blade, trim the Plastic Cover to accommodate the Side Chassis Mount Brackets as shown in Figure 6.

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Fitment Instruction:

Visual / Graphic Illustration		Description/Method
Locating Hole on Chassis N	11	Insert the T-Bolt (labled N) into the locating hole on the driver's side of the vehicle as shown in figure 7.
Use Velemoid Here to avoid T-Bolt falling into Chassis	12	Mount the Side Chassis Mount Brackets onto the driver's side of the chassis on the vehicle as shown in figure 7. Note that the brackets have markings "D" for driver's side and "P" for passenger's side. Do the same to the other side of the vehicle.

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Fitment Instruction:

Visual / Graphic Illustration		Step#	Description/Method
	Figure 8	13	Identify the M6 U-Clips and Bumper Support Bracket as shown in Figure 8.
M6 U-Clip		14	Insert the U-Clip onto the Bumper Support Bracket as shown in Figure 8.
Bumper Support Bracket PS Shown	Bumper Support Bracket Fitted with U-Clip	15	Replace Bottom Plastic cover after trimming with applied Pinch weld from instruction 3 to 6.

Fitment Instruction:

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Mitsubishi Pajero Sport 2017 Front Nudge Bar

Step# Description/Method Visual / Graphic Illustration Figure 9 16 Fit the Nudge Bar as shown in Figure 9. 17 Adjust Numberplate to be below Nudge Bar.

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Fitment Instruction:

Visual / Graphic Illustration		Description/Method
Figure 10	18	Align the Bumper support Bracket and the Bottom Plastic Cover and make a marking to drill a Hole to the M6 U-Clip
Manually mark and Drill Hole for Button Head	19	Use a Hand Drill and a Ø8mm Drill Bit to Drill the Hole
M6 Button Head with SW & FW	20	Use the M6 Button Head, M6 Flat Washer and M6 Spring washer (SS) provided in kit to fasten the Bracket as shown in Figure 10.

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.



PASSENGER¹ SIDE