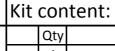
ACCESSORY FITMENT

Product	LANDCRUISER TOW BAR			
Product no.		90031T /T002		
• Q	60	Models :		
	60 Minutes	Page 1 of 6		
		Date: 11/11/2015		

DIAGRAM



	Qty	Description		Qty	Description
	1	Tow bar	Е	4	M10x40x1.25 sets fine thread
	2	M16x45 sets	F	4	M10x30x2.5 flat washers
	2	M16 Nylock nuts	G	4	M10 Spring washers
Α	4	M12x40x1.25 Sets Fine thread		1	Wiring harness
В	6	M12x30x2.5 flat washers			
С	4	M12 Spring washers			
D	2	M12 hex nuts fine thread			
Additional equipment/Material needed for fitment :					

Qty	1	Torque Wrench	Qty	
	1	Ratchet and sockets		
	1	Spanner set		

Precautions during fitment:

Do not scratch the vehicle or tow bar during fitment. Unwrap the tow bar packaging and place on mat to avoid scratches.

Directions for use:

Check to see that you have all the necessary components and tools for fitment of the tow bar.

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Fitment Instruction:

Visual / Graphic Illustration	Step#	Description/Method
FIG 1	1	Remove license plate and holder by removing the nuts and bolts shown in FIG 1
Has nuts on other side	2	Remove the four bolts shown in FIG 2. You can discard these.

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Fitment Instruction:

Visual / Graphic Illustration	Step#	Description/Method
FIG 3	3	On the drivers side of the vehicle locate the welded nuts located on the chassis. Shown in FIG 3.
FIG 4	4	Place towbar as shown in FIG 4. Using the M10 kit loosely fasten the towbar in place. Do the same to the passengers side.

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Fitment Instruction:

Visual / Graphic Illustration	Step#	Description/Method
Note: The bottom sets use nuts on the other side.	5	Using the same 4 holes that are now open from step 1. Place the new hardware(M12 kit) and loosely tighten. As shown in Fig 5.
	6	Align and make sure the tow bar is level. Once done tighten to specified torques. M10 = 42 Nm, M12 = 73Nm, M16 = 178 Nm

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Fitment Instruction:

Visual / Graphic Illustration	Step#	Description/Method
FIG 6	7	Assemble the tow bar onto the goose neck using the M16 sets and nylock nuts. FIG 6 . Tighten to the specified torque - M16 = 178 Nm.
M16 sets and nylock nuts		COMPLETE

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M10 = 42 Nm, M12 = 73 Nm, M16 = 178 Nm

