ACCESSORY FITMENT

Product	Toyota Quantum Front Styling Bar (76mm Tube)
Part no.	90009T TN : 297

	60 Minutes	Models : 2008>
		Page 1 of 6
		Date :14/05/2018

DIAGRAM
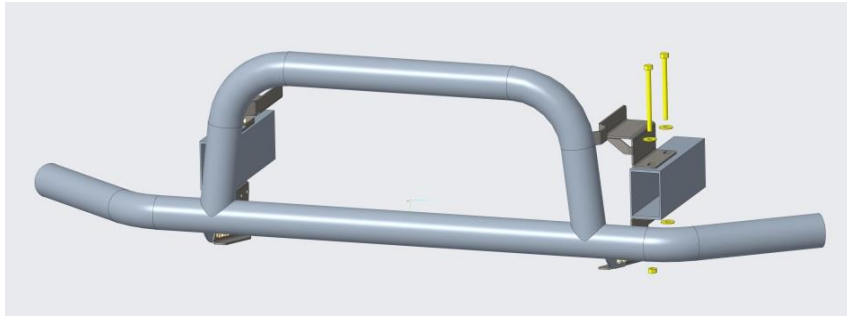
Kit content:

	Qty	Description		Qty	Description
A	4	M10x140 Bolts	H	6	M8 Hex nuts
B	8	M10x30x2.5 Flat washers	I	2	Top mount brackets (DS and PS)
C	4	M10 Spring washers	J	2	Bottom Mount brackets (DS and PS)
D	4	M10 Hex nuts	K	1	Nudge bar
E	6	M8x25 Sets			
F	12	M8x20x1.5 Flat washers			
G	6	M8 Spring washers			

Additional equipment/Material needed for fitment :

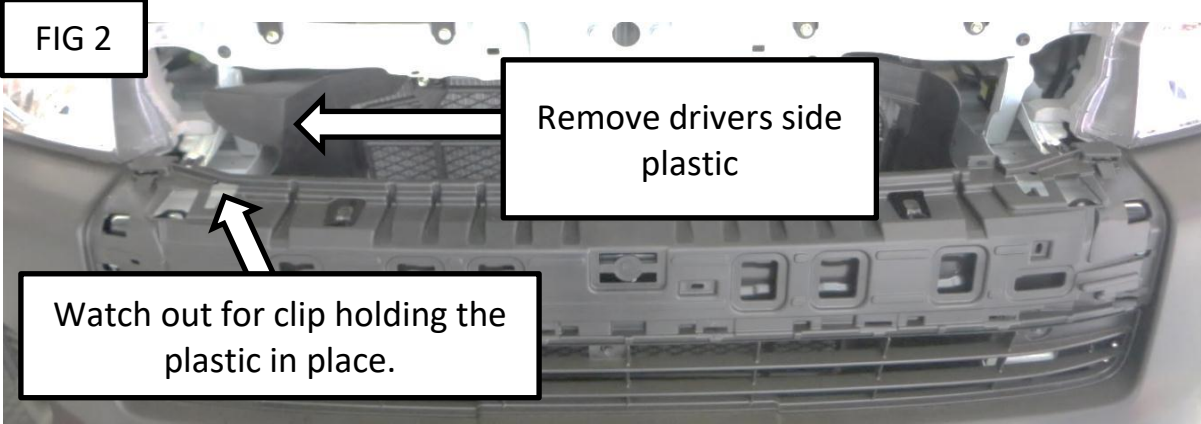| Qty		Description	Qty	
		Ratchet and spanner set		
		Stanley knife / Hacksaw blade		
		Masking tape		

Precautions during fitment:

Ensure you have an adequate working space. Requires two people for fitment. Ensure that the correct tools are used with installation.

Directions for use:

Read through the fitting instructions carefully before installation.

Fitment Instruction:

Quantum Front Styling Bar

Visual / Graphic Illustration	Step #	Description/Method
FIG 1 Remove front cover	1	Remove front Cover
	2	Remove DS plastic. There is a set screw holding it in place in the top and bottom. Remove plastic by sliding it out from the bottom.
FIG 2 Remove drivers side plastic — Watch out for clip holding the plastic in place.		

Fitment Instruction:

Quantum Front Styling Bar
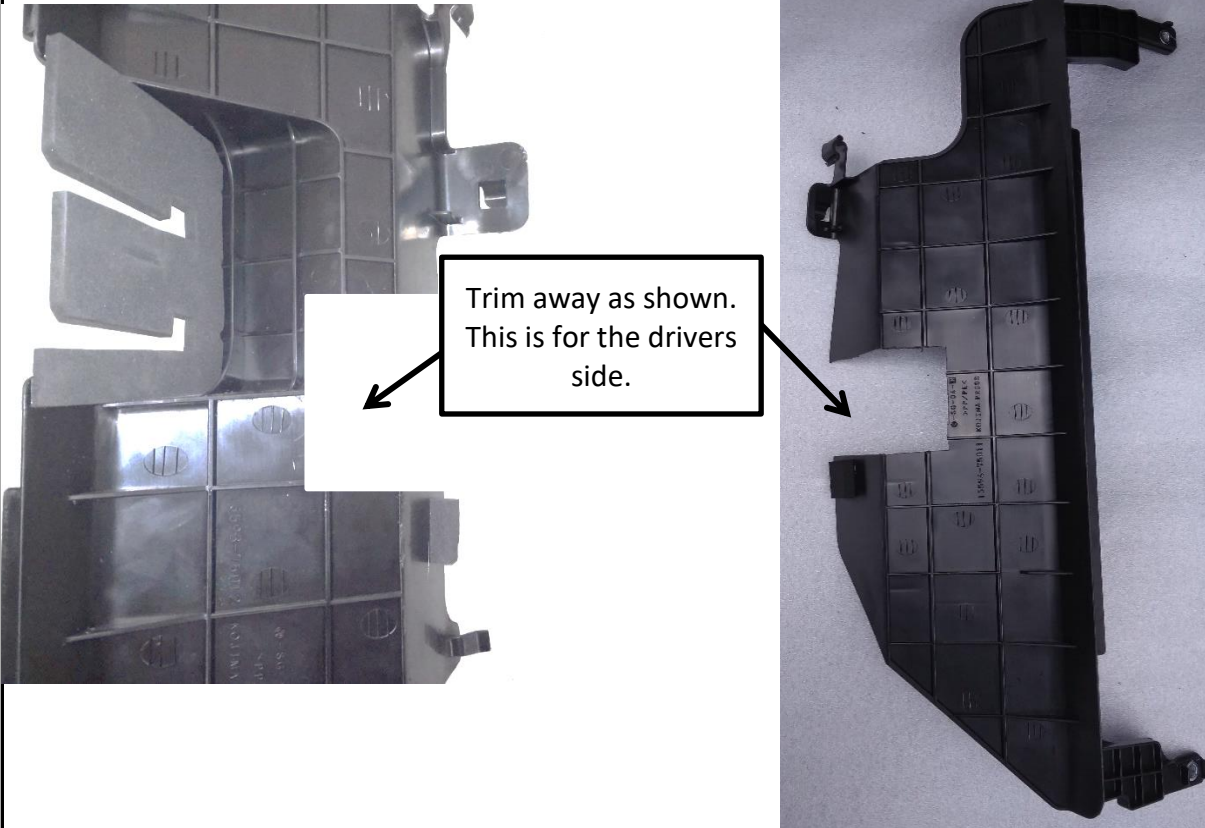
Visual / Graphic Illustration	Step #	Description/Method
FIG 3 — DS — PS — Trim away as shown. This is for the drivers side.	3	Trim DS and PS plastic as shown in FIG 3.
	4	Replace DS and PS plastic once trimmed.
	5	Replace front bumper cover.

Fitment Instruction:
Quantum Front Styling Bar

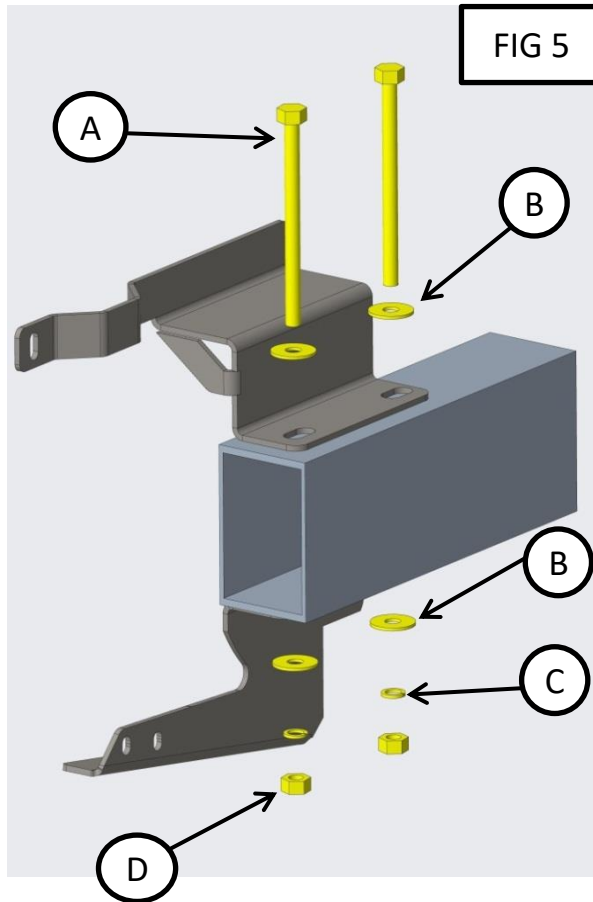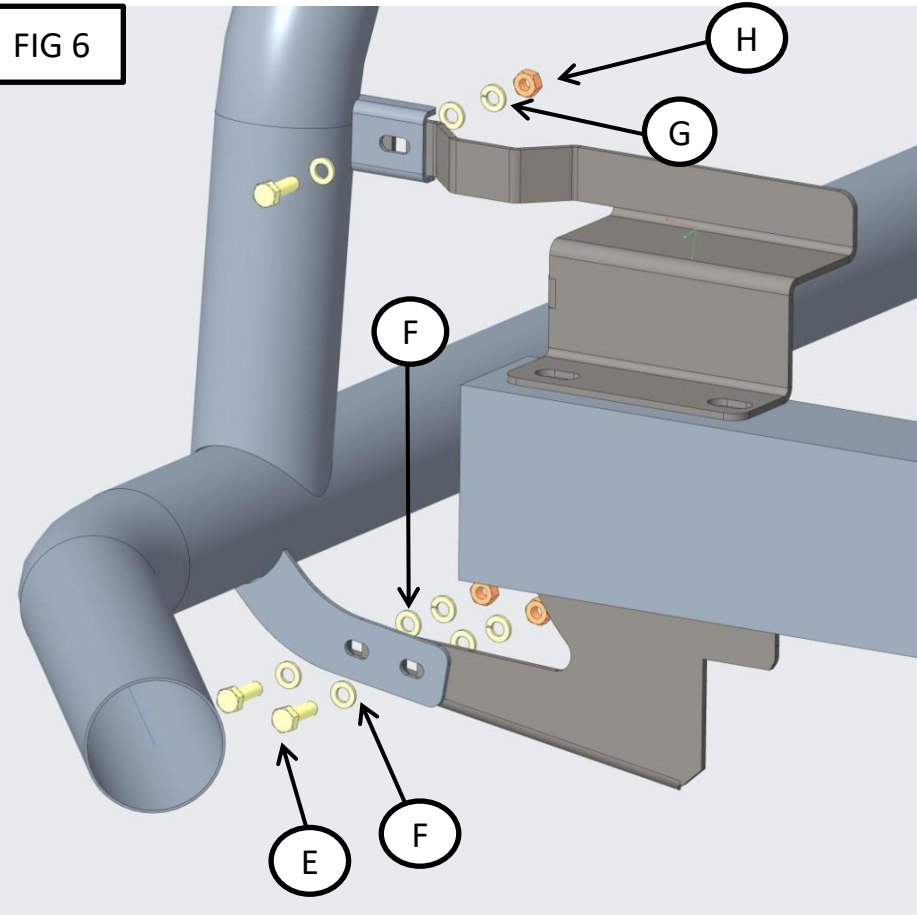| Visual / Graphic Illustration	Step #	Description/Method
PS side shown - Do to both sides. Top brackets to stick through the bumper in this location. FIG 4 FIG 5 A B B C D		Tape up the area where the brackets stick out to avoid scratching the bumper. FIG 4.
	6	Mount the brackets to the chassis as shown in FIG 5.
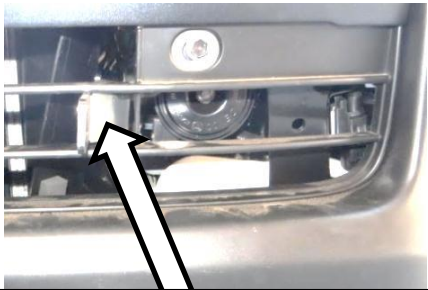
Fitment Instruction:

Quantum Front Styling Bar

Visual / Graphic Illustration	Step #	Description/Method
FIG 6	7	Mount the front styling bar to the brackets mounted in step 6 using the kit shown in FIG 6.

FIG 6

Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.