

ACCESSORY FITMENT INSTRUCTION

Product

2019 Steed 5 Nudge Bar Stainless

Part no.

72050T



60
Minutes

Models : Fits VGT 4x2 SX & VGT 4x4 SX

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Date :18/09/2019

DIAGRAM



Kit content:

	Qty	Description		Qty	Description
A	2	M10 x 30 Bolts	L	9	M8 Spring Washers
B	2	M10 x 50 x 2 Flat Washes	M	14	M8x20x1.6 Flat washers
C	2	M10 Spring Washers	N	5	M8 Hex nuts
D	1	M12 x 50 Bolt	O	1	M12 Hex Nut
E	1	M12 Spring Washer	P	1	Nudge Bar
F	2	M12 x 50 x 2 Flat Washer	Q	1	U Bolt M10x85x130 (D027)
G	2	M10x100 Bolts (30 thread)	R	1	DS Bottom bracket (Welded)
H	4	M10 Hex Nut	S	1	PS Bottom bracket (Welded)
I	6	M10x30x2 Flat Washer	T	1	PS Bottom bracket support
J	4	M10 Spring Washer	U	1	PS Top bracket
K	9	M8x25 Sets	V	2	PS & DS Bolt on brackets

Additional equipment/Material needed for fitment :

1	Ratchet and Socket Set		
1	Spanner Set		
1	Masking Tape		

Precautions during fitment:

Do not cause any damage to the vehicle, apply masking tape to the front bumper to prevent damages.

Ensure that you are wearing the correct PPE clothing during Installation.

Directions for use:

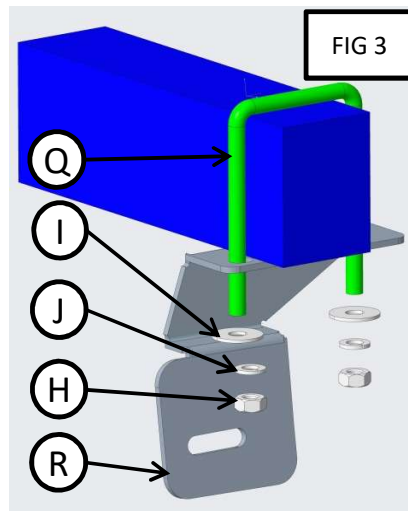
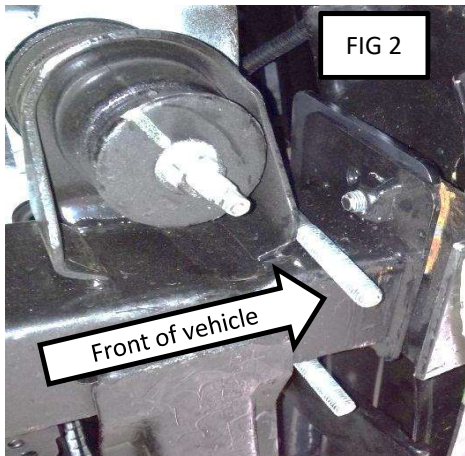
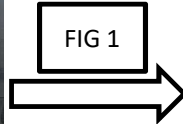
Read all instructions carefully before installation.

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Visual / Graphic Illustration

Step #

Description/Method



1

Remove the bottom cover shown in FIG1 (Ensure all bolts are removed).
Note : Replace cover once you complete the fitment.

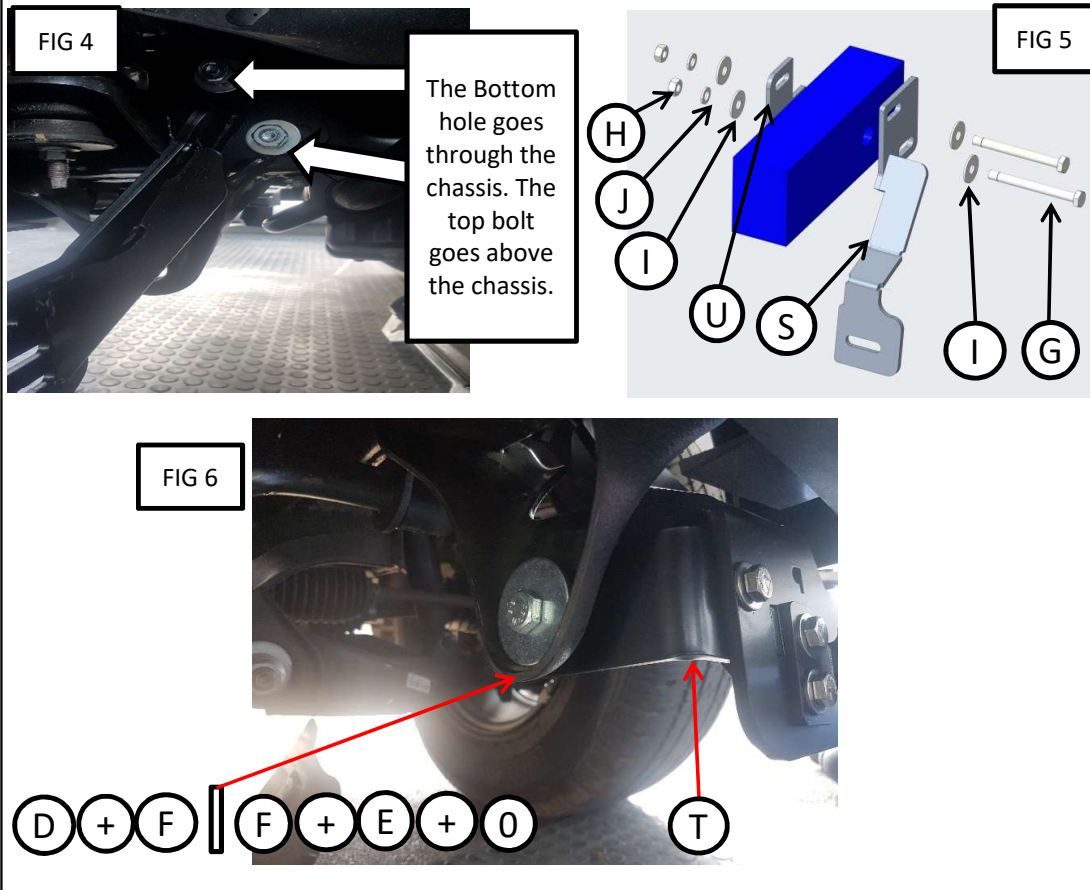
2

On the DS of the vehicle under the bumper locate where to mount the U Bolt(Q) FIG 2. Fit the U-bolt and bracket(R) as shown in FIG 3.

Bracket with a P cut out to go on the passengers side.
Bracket with a D cut out to go on the drivers side.

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Visual / Graphic Illustration



Step #

Description/Method

3

On the PS, under the front bumper locate the hole in the chassis FIG 4. Fit the bracket(S+T) as shown in FIG 5. Do not fully tighten.

4

Fit the bracket(T) as shown in FIG 6. Do not fully tighten.

Bracket with a P cut out to go on the passengers side.
Bracket with a D cut out to go on the drivers side.

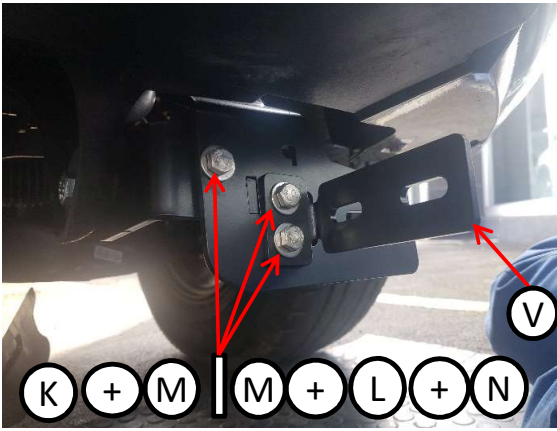
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Visual / Graphic Illustration

Step #

Description/Method

FIG 7



Passenger Side Shown

5

Fit the bottom bracket(T) as shown in FIG 7. Do not fully tighten.

6

Mount the nudge bar to the mounted brackets using M8 bolt(K),M8 Spring washer(L) and M8 Flat washer(M) . FIG 8.

FIG 8



7

Tighten all bolts and nuts.

COMPLETE

Final step

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Make sure bar is centralised and tighten all fasteners to specified torque.
M8= 22Nm , M10= 42Nm , M6= 9Nm.

